

OPERATION AND PARTS MANUAL



MODEL GDP5000H HIGH CYCLE GENERATOR

Revision #2 (07/23/08)

THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

TABLE OF CONTENTS

Here's How To Get Help	3
Table Of Contents	4
Parts Ordering Procedures	5
Rules For Safe Operation	6
Operation and Safety Decals	7
Specifications	8
General Information	9

Multiquip GDP-5000H — AC Generator

Controls and Indicators	10
Installation	11
Pre-Setup	12-13
Instrumentation	14
Load Application	15-16
Operating Instructions	17
Maintenance	18
Preparation For Long Term Storage	19
Wiring Diagram	20
Troubleshooting (Engine)	21-22
Troubleshooting (Generator)	23-24
Explanation Of Codes In Remarks Column	7
Spare Parts List	25
Engine/Generator Assy.	26-27
Generator Assy.	28-29
Control Box Assy.	30-31
Muffler Assy.	32-33
Pipe Frame Assy.	34-35
Nameplate Assy.	36

Honda GX340K1 Gasoline Engine

Cylinder Head Assy.	38-39
Recoil Starter Assy.	40-41
Fan Cover Assy.	42-43
Camshaft /Valves Assy.	44-45
Piston/Rings Assy.	46-47
Air Cleaner Assy.	48-49
Cylinder Barrel Assy. (Recoil Starter)	50-51
Cylinder Barrel Assy. (Electric Start)	52-53
Crankcase Governor Assy.	54-55
Flywheel/Fan Assy.	56-57
Coil Assy.	58-59
Crankshaft Assy.	60-61
Electric Starter Assy.	62-63
Governor Control Assy.	64-65
Carburetor Assy.	66-67
Solenoid Assy.	68-69
Fuel Cock Assy.	70-71

Terms and Conditions Of Sale — Parts	72
--	----

NOTE

*Specification and part number
are subject to change without
notice.*

OPERATION AND SAFETY DECALS

Machine Safety Decals

The GDP-5000H portable generator is equipped with a number of safety decals. These decals are provided for operator safety and maintenance information. The illustration below shows these decals as they appear on the machine. Should any of these decals become unreadable, replacements can be obtained from your dealer.



P/N 7850630003



P/N 7900636004

OPERATING INSTRUCTIONS

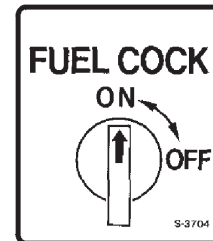
1. Before starting check the oil and fuel level.
2. Switch the circuit breaker to the "OFF" position.
3. Open the fuel valve.
4. Pull the choke knob.
5. Turns the operation switch to the "RUN" position and push
6. Pull the recoil starter.
7. After the engine starts, gradually push in the choke valve.
8. Run the generator for 3-5 minutes without load.
9. Check for any abnormal noise or smell.
10. Switch the circuit breaker to the "ON" position.
11. When stopping, remove the load and allow it to continue to run for 2-3 minutes before stopping engine.
12. Turns the operation switch to the "STOP" position.
13. After the engine completely stops, close the fuel valve.

S-4607

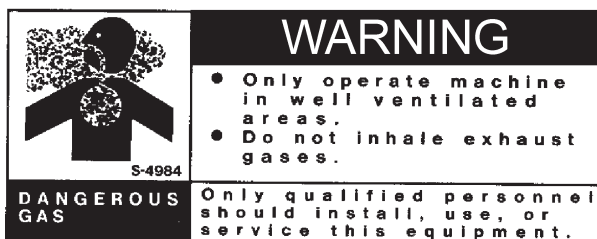
P/N 7900638204



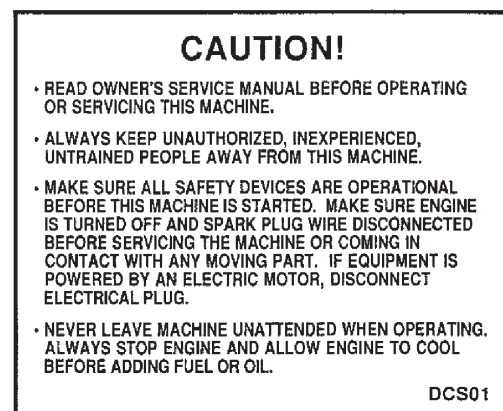
P/N 8700611904



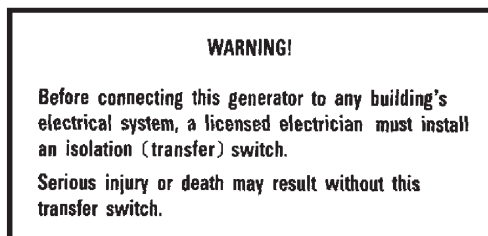
P/N 1980680004



P/N 8700611804



P/N 0820610804



P/N 0820610404



P/N 0800628504

**GDP-5000H 1 TO 3 UNITS WITH HONDA
GX340K1 ENGINE**
1 to 3 Units

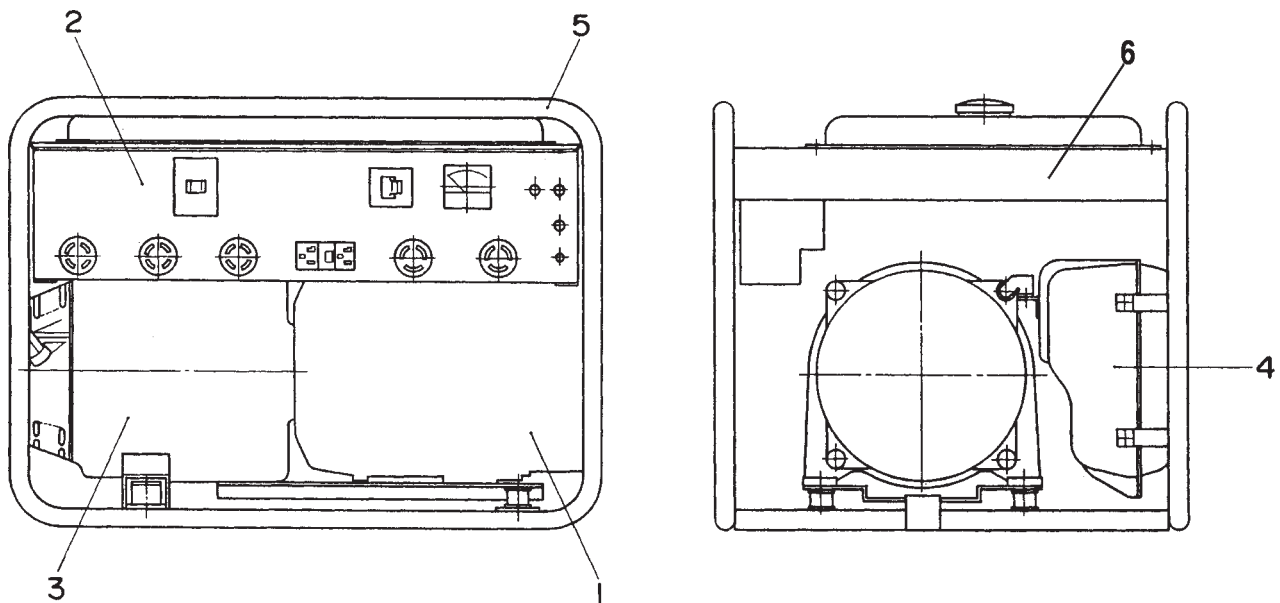
Qty.	P/N	Description
4	0601812597	RECEPTACLE
4	0601830737	SWITCH FULL POWER
1	0601830738	SWITCH OPERATION
2	06011830727	SWITCH IDLE CONTROL
1	0601807480	CIRCUIT BREAKER
2	0601802651	CIRCUIT BREAKER
1	0602125031	FUEL GAUGE
1	0810106004	CAP FUEL TANK
1	0810107103	FILTER FUEL
1	3015419604	SHOCK MOUNT
4	1665419004	SHOCK MOUNT
1	16950ZB4015	FUEL COCK
1	9807955846	SPARK PLUG
1	15510ZE2043	OIL SENSOR
1	15600735003	CAP OIL FILLER
2	28400ZE3W01ZB	RECOIL ASSY.
2	17211899000	ELEMENT AIR CLEANER
1	16100ZE3F11	CARBURETOR ASSY.

NOTE

Part numbers on this Suggested Spare Parts List may supercede/replace the P/N shown in the text pages of this book.

GDP-5000H — ENGINE/GENERATOR ASSY.

ENGINE\GENERATOR ASSY.



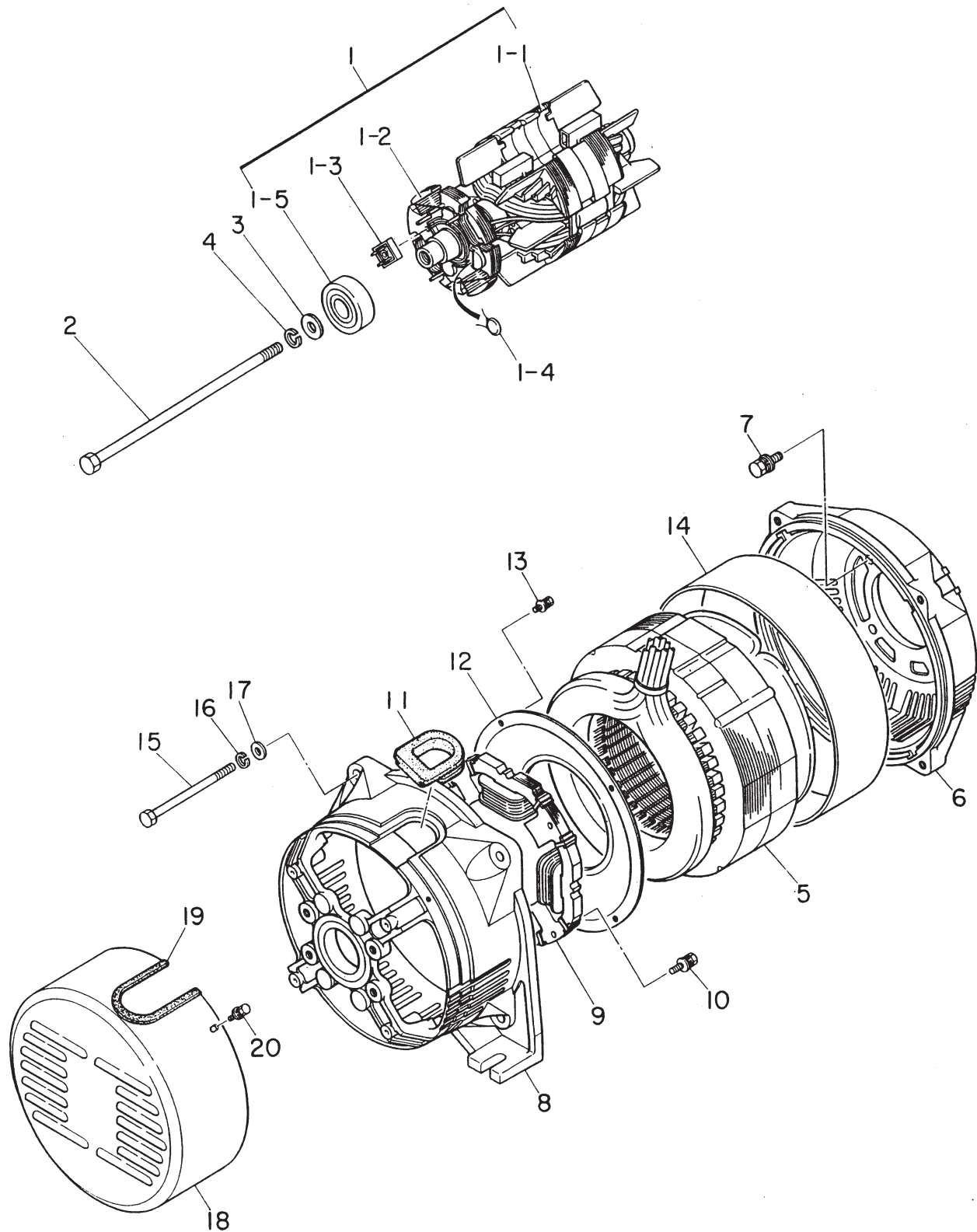
GDP-5000H — ENGINE/GENERATOR ASSY.

ENGINE\GENERATOR ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY</u>	<u>REMARKS</u>
1		GENERATOR ASSEMBLY	1	SEE PAGE 29-30
2		CONTROL BOX ASSEMBLY	1	SEE PAGE 31-32
3	GX340K1EDN2	ENGINE, HONDA	1	SEE PAGE 40-73
4	7852310003	MUFFLER ASSEMBLY	1	SEE PAGE 34-35
5	7855413204	PIPE FRAME ASSEMBLY	1	SEE PAGE 36-37
6		NAME PLATE AND DECALS	1	SEE PAGE 38

GDP-5000H — GENERATOR ASSY.

GENERATOR ASSY.

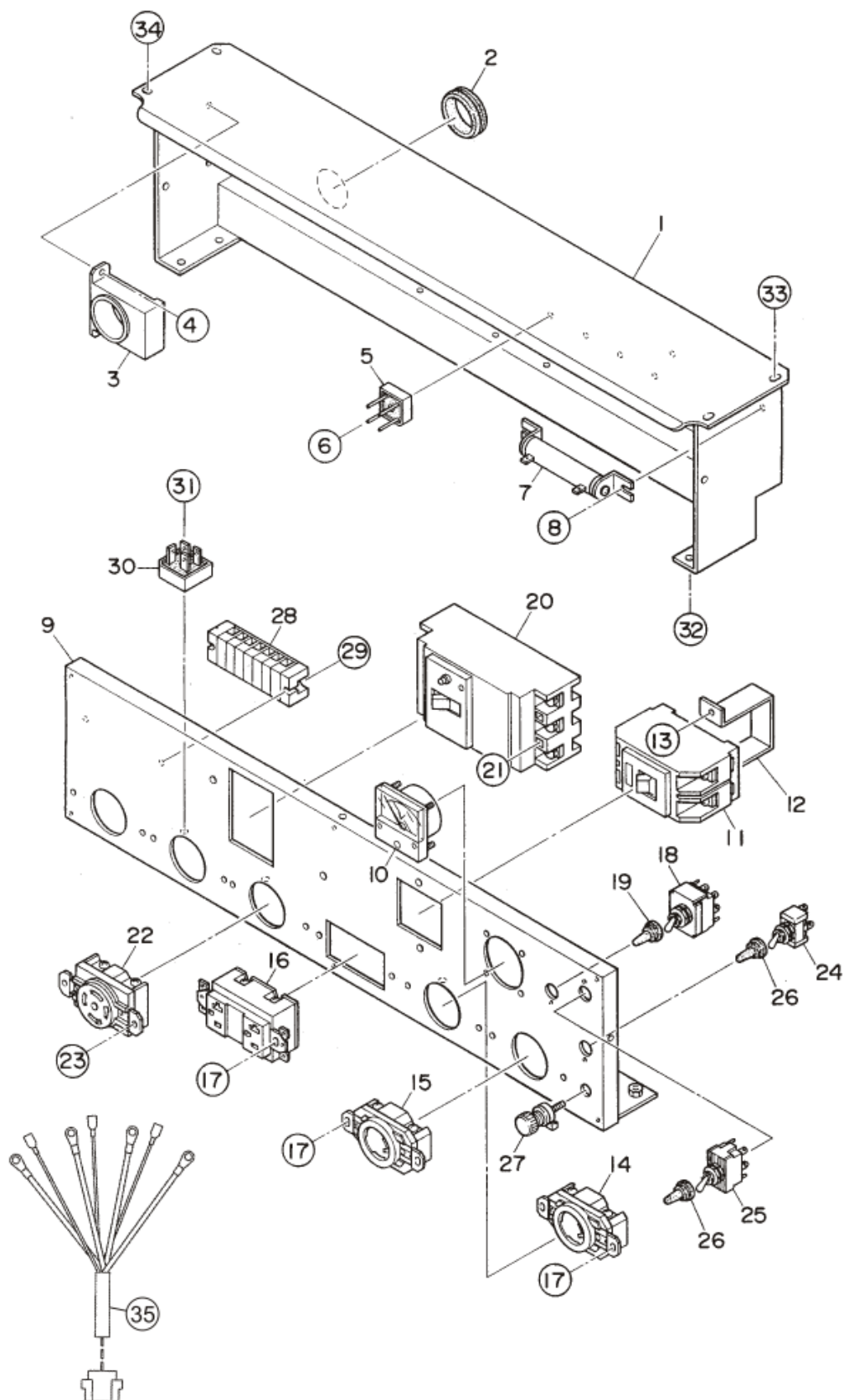


GENERATOR ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	7851000203	ROTOR ASSY	1	INCLUDES ITEM W/*
1-1*		FIELD ASSY	1	NOT SOLD SEPERATELY
1-2*		ARMATURE EXCITER	1	NOT SOLD SEPERATELY
1-3*	0601820037	RECTIFIER	1	S10VB60
1-4*	0601822640	SURGE ABSORBER	1	TNR15G471K
1-5*	0071206304	BEARING	1	
2	7851017204	SET BOLT ROTOR	1	
3	0801086104	SET WASHER	1	
4	030210250	SPRING WASHER	1	REPLACES 0040010000
5	7851341203	ARMATURE ASSY	1	
6	7851315502	END BRACKET	1	
7	011208025	BOLT HEX HEAD	4	REPLACES 0017108025
8	7851315402	END BRACKET	1	
9	7851350003	FIELD ASSY EXCITER	1	
10	011606025	BOLT HEX HEAD	4	REPLACES 0017106025
11	1961319004	GROMMET	1	
12	1961313003	GUIDE PANEL AIR	1	
13	0011305100	BOLT HEX HEAD	4	REPLACES 0017105012
14	7851334204	COVER	1	
15	7851316804	SET BOLT STATOR	4	
16	031108160	SPRING WASHER	4	REPLACES 0041208000
17	030208200	PLAIN WASHER	4	REPLACES 0040008000
18	7851331103	COVER	1	
19	0310300090	SEAL	1	
20	001305100	BOLT HEX HEAD	4	REPLACES 0017105012

GDP-5000H — CONTROL BOX ASSY.

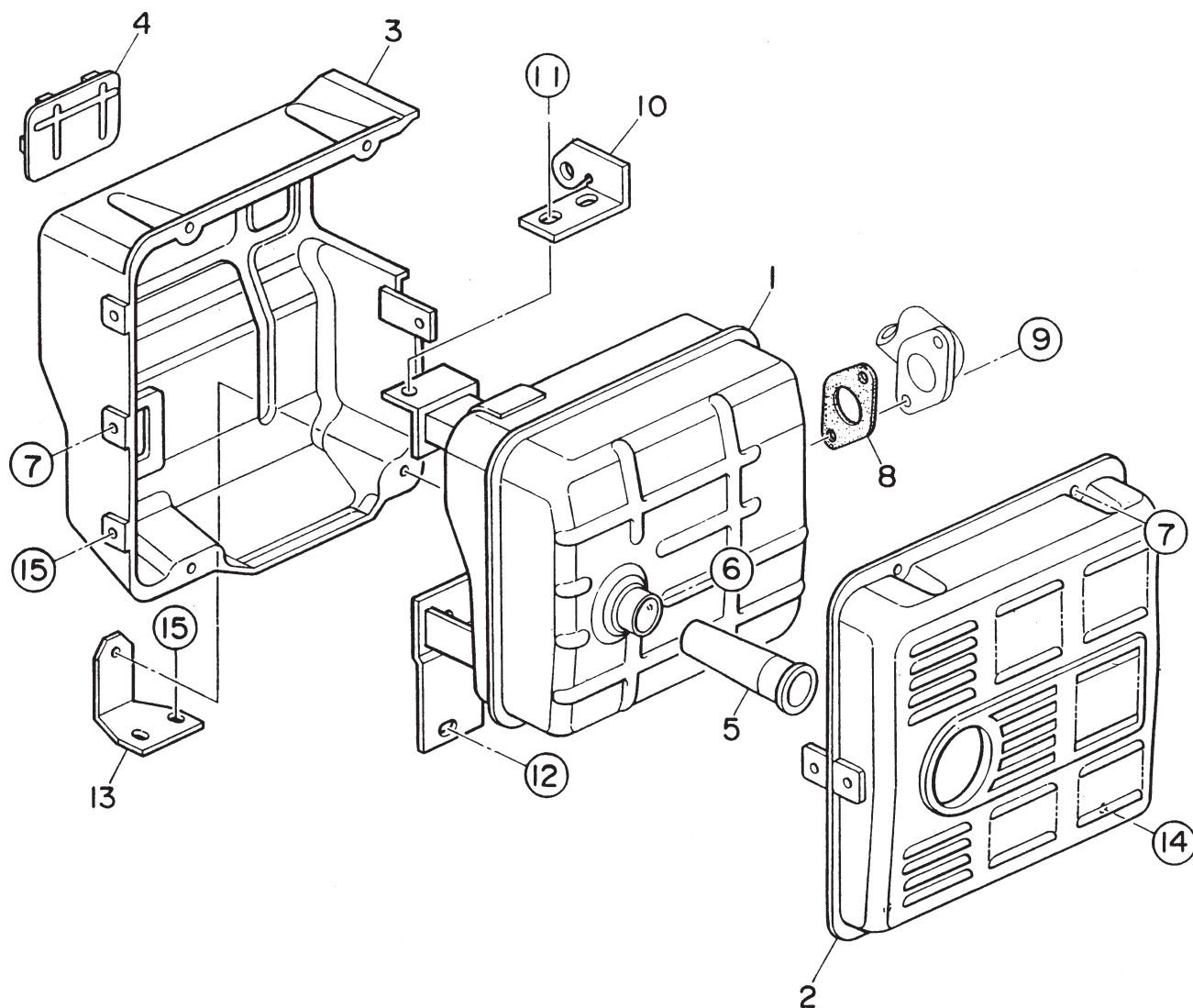
CONTROL BOX ASSY.



CONTROL BOX ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	7851810203	CONTROL BOX	1	
2	0601850220	GROMMET	1	
3	0601823853	IDLE CONTROL UNIT	1	ND-80
4	0027204010	MACHINE SCREW	2	
	0030004000	NUT HEX	2	REPLACES 0207004000
5	0601823204	RECTIFIER	4	S5VB60
6	0027203016	MACHINE SCREW	4	
7	0601842415	RESISTOR	1	GG40W 7 ohms
8	0027204008	MACHINE SCREW	2	
9	7851820212	CONTROL PANEL	1	
10	0601800267	AC VOLTMETER	1	REPLACES 0601800279
11	0601802651	CIRCUIT BREAKER	1	KM-2 250V 15A
12	4341817004	BRACKET	1	
13	0021004010	MACHINE SCREW	2	
14	0601811032	RECEPTACLE	1	
15	0601811031	RECEPTACLE	1	REPLACES 0601811035
16	0601812597	RECEPTACLE	1	
17	0021004010	MACHINE SCREW	6	
	0030004000	NUT HEX	6	REPLACES 0207004000
18	0601830737	FULL POWER SWITCH	1	
19	0601832005	CAP	1	REPLACES 0601832006
20	0601802937	CIRCUIT BREAKER	1	EY-33C 230V 12.5A 30mA
21	0021004070	MACHINE SCREW	2	
	0030004000	NUT HEX	2	REPLACES 0207004000
22	0601812594	RECEPTACLE	1	
23	0021004010	MACHINE SCREW	6	
	0030004000	NUT HEX	6	REPLACES 0207004000
24	0601830738	OPERATION SWITCH	1	
25	0601830727	IDLE CONTROL SWITCH	1	
26	0601832005	CAP	2	REPLACES 0601832006
27	0601815109	GROUNDING		
28	0601815465	TERMINAL BOARD	1	
29	0027204020	MACHINE SCREW	2	
30	0601820083	RECTIFIER	3	S25VB60
31	0027204020	MACHINE SCREW	3	
32	0017105010	BOLT HEX HEAD	6	
33	0017106016	BOLT HEX HEAD	3	
34	011206020	BOLT HEX HEAD	1	REPLACES 0017106020
35	7850296000	WIRE HARNESS	1	

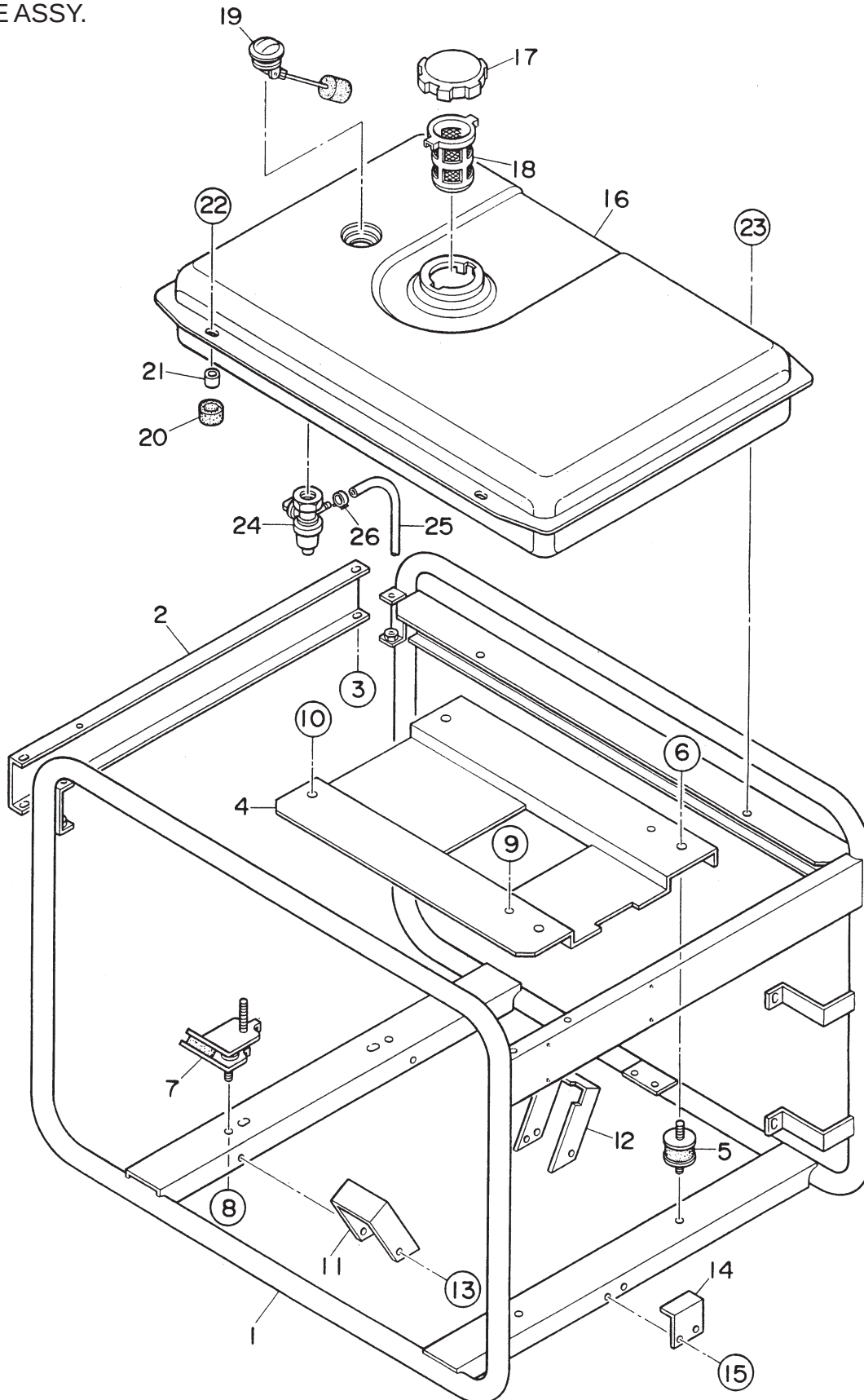
MUFFLER ASSY.



MUFFLER ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	7852310003	MUFFLER	1	
2	18320ZC2000	PROTECTOR	1	
3	18325ZB4000	PROTECTOR	1	
4	18329ZB4000	SEAL	2	
5	18355ZB4630	ARRESTOR	1	
6	90183671003	TAPPING SCREW	1	
7	0105050616	BOLT HEX HEAD	5	REPLACES 0017106012
8	18333ZB4800	GASKET	1	
9	957000802000	BOLT HEX HEAD	2	
10	7855469004	BRACKET	1	
11	011008020	BOLT HEX HEAD	1	REPLACES 0017108020
12	011008020	BOLT HEX HEAD	1	REPLACES 0017108020
13	7905469004	BRACKET	1	
14	011206020	BOLT HEX HEAD	1	REPLACES 0017106020
15	0105050616	BOLT HEX HEAD	4	REPLACES 0017106012

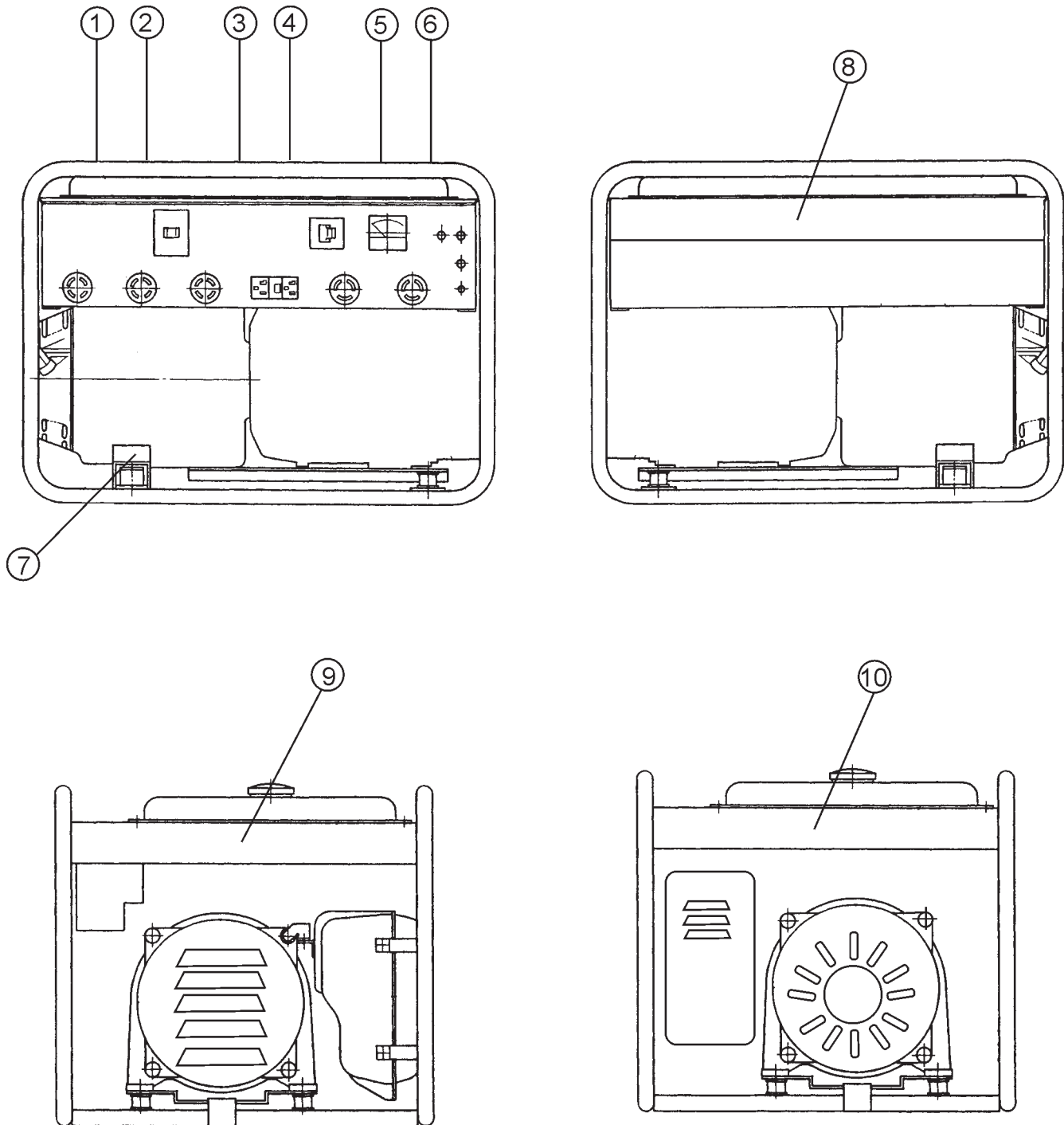
PIPE FRAME ASSY.



PIPE FRAME ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	7855410202	PIPE FRAME	1	
2	7855413204	BRACKET	1	
3	011106015	BOLT HEX HEAD	3	REPLACES 0017106015
4	7855411203	BASE	1	
5	3015419604	RUBBER SUSPENSION	2	
6	020108060	NUT HEX	4	REPLACES 0207008000
7	1665419004	RUBBER SUSPENSION	2	REPLACES 1725419214
8	020108060	NUT HEX	4	REPLACES 0207008000
9	011208030	BOLT HEX HEAD	2	REPLACES 0017108030
10	0017108045	BOLT HEX HEAD	2	
	020108060	NUT HEX	2	REPLACES 0207008000
11	7915455103	COVER	1	
12	7855455003	COVER	1	
13	0017106016	BOLT HEX HEAD	6	
14	7915456004	STOPPER	1	
15	0017106016	BOLT HEX HEAD	2	
16	7905512002B	FUEL TANK	1	REPLACES 7905512002
17	0810106004	CAP FUEL TANK	1	
18	0810107103	FUEL FILTER	1	
19	0602125031	FUEL GAUGE	1	
20	7855525514	RUBBER CUSHION	2	
21	7855525604	COLLAR	2	
22	011208030	BOLT HEX HEAD	2	REPLACES 0017108030
23	011008020	BOLT HEX HEAD	2	REPLACES 0017108020
24	16950ZB4015	FUEL COCK	1	SEE PAGE 70 FOR COMPONENTS
25	950014521040	HOSE	1	
26	0605515096	HOSE BAND	2	

NAMEPLATE AND DECALS



GDP-5000H — NAMEPLATE AND DECALS.

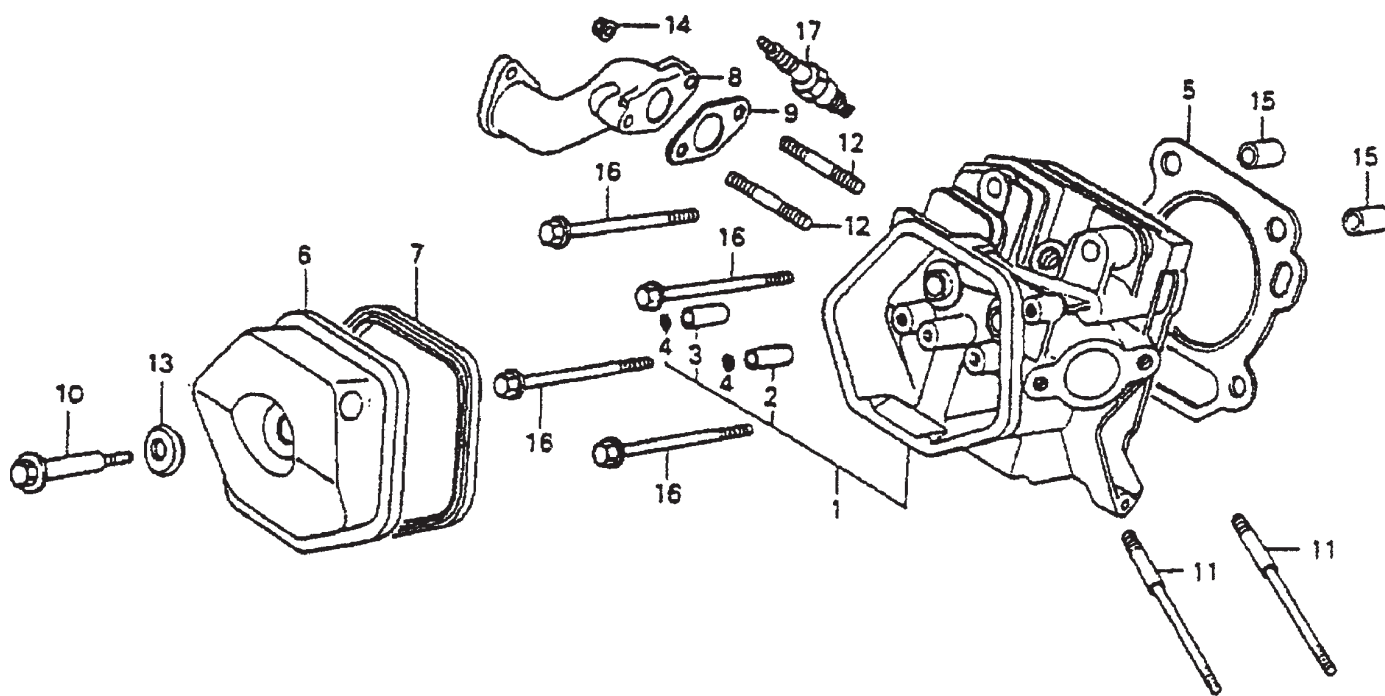
NAMEPLATE AND DECALS

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	0820610804	DECAL: CAUTION	1	DCS01
2	0820610404	DECAL: WARNING!	1	S-3627
3	7900636004	DECAL: 3600 RPM ONLY	1	S-4461
4	7900638204	DECAL: OPER. INSTRUC.	1	S-4607
5	8700611804	DECAL: WARNING!	1	S-4984
6	8700611904	DECAL: DANGER!	1	S-4985
7	0800628504	DECAL: GROUND	1	S-1123
8	7850630003	DECAL: GDP-5000H	1	S-5059
9		NAMEPLATE	1	ORDER FROM MULTIQUIP SERVICE DEPT. BY MODEL & SERIAL NUMBER
10	1980680004	DECAL: FUEL COCK	1	S-3704

SEE PAGE 7 FOR DECAL ILLUSTRATIONS

HONDA GX340K1 ENGINE — CYLINDER HEAD

CYLINDER HEAD ASSY.



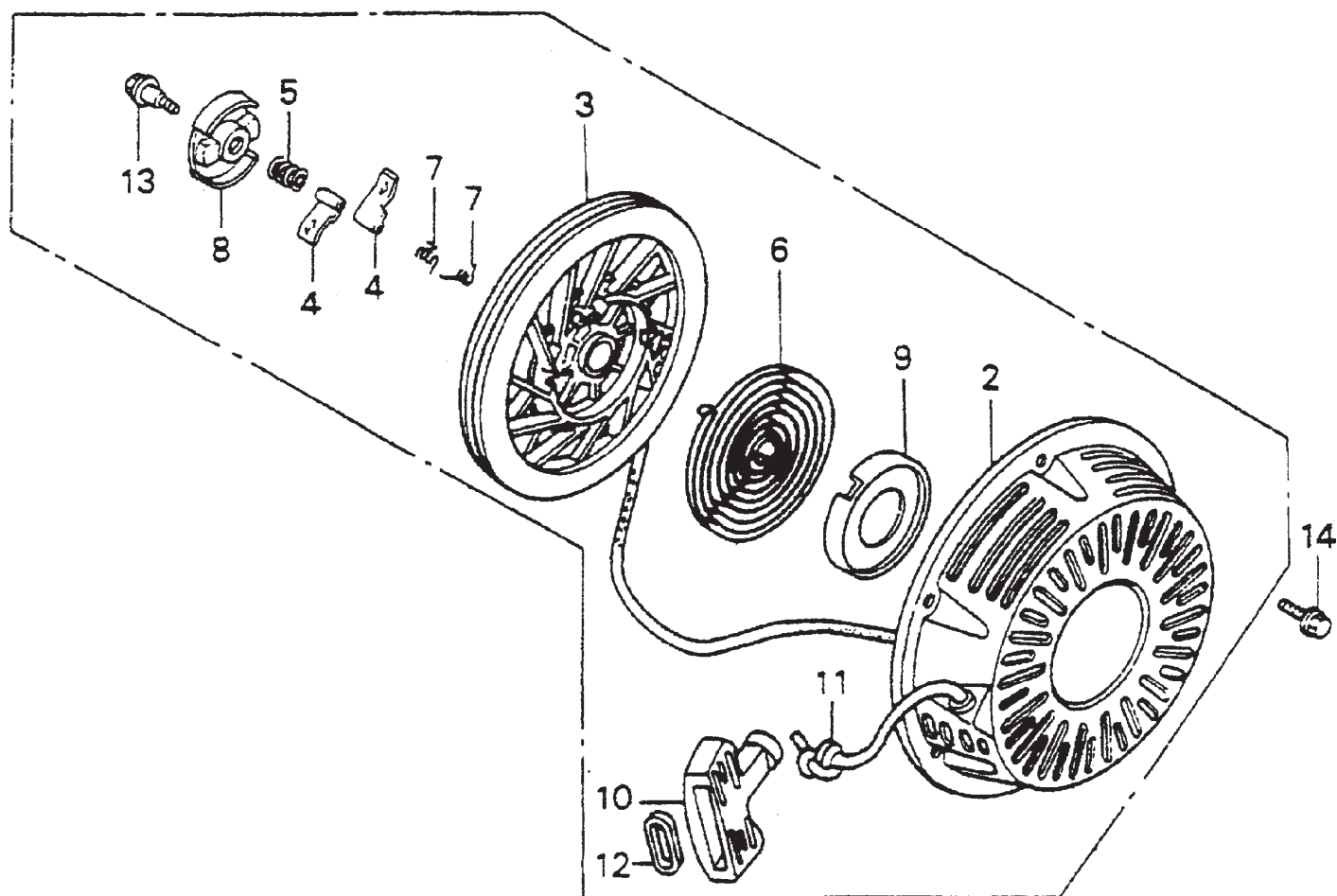
HONDA GX340K1 ENGINE — CYLINDER HEAD

CYLINDER HEAD ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	122AOZF6W00	HEAD COMP., CYLINDER	1	INCLUDES ITEM W/*
2*	12204ZE2325	GUIDE, IN. VALVE (OVER SIZE)	1	
3*	12205ZE2315	GUIDE, EX. VALVE (OVER SIZE)	1	
4*	12216ZE2300	CLIP, VALVE GUIDE	2	
5	12251ZE3W00	GASKET, CYLINDER HEAD	1	
6	12310ZE2010	COVER COMP., HEAD	1	
7	12391ZE2010	PACKING, HEAD COVER	1	
8	18330ZE3700	PIPE, EX.	1	
9	18333ZE3800	GASKET, EX. PIPE	1	
10	90014ZE2000	BOLT, HEAD COVER	1	
11	90042ZE3700	BOLT, STUD, 8X98	2	
12	90047ZE2000	BOLT, STUD, 8X47	2	
13	90441ZE2010	WASHER COMP., HEAD COVER	1	
14	9405008000	NUT, FLANGE, 8MM	2	
15	9430112200	PIN, DOWEL, 12X20	2	
16	957251008000	BOLT, FLANGE, 10X80	4	
17	9807955846	PLUG, SPARK (BPR5ES NGK)	1	
	9807955855	PLUG, SPARK (W16EPRU ND)	1	

HONDA GX340K1 ENGINE — RECOIL STARTER

RECOIL STARTER ASSY.



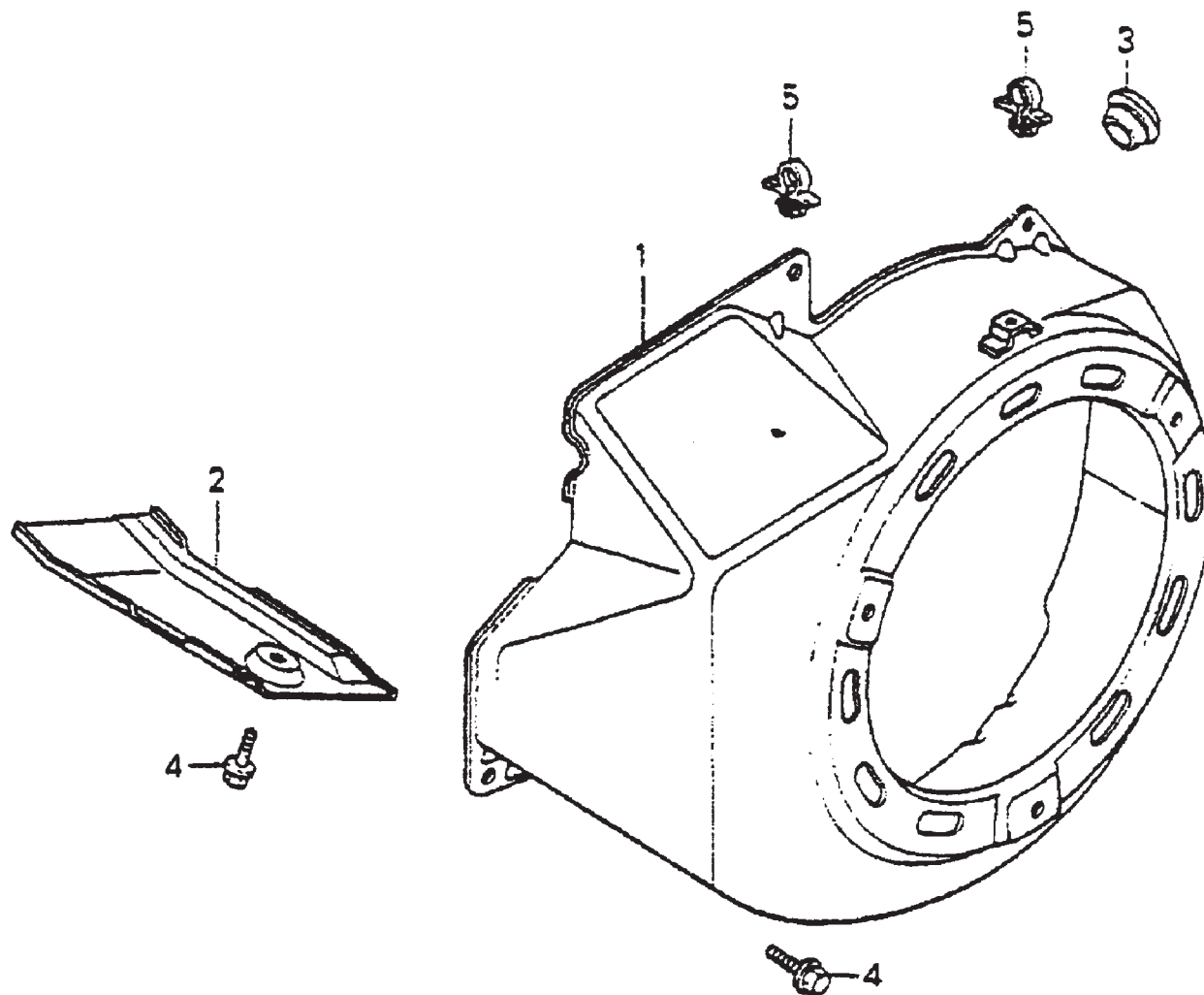
HONDA GX340K1 ENGINE — RECOIL STARTER

RECOIL STARTER ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	28400ZE3W01ZB	STARTER ASSY, RECOIL	1	INCLUDES ITEMS W/*
2*	28410ZE3W01ZB	CASE COMP., RECOIL STARTER	1	
3*	28421ZE3W01	PULLEY, RECOIL STARTER	1	
4*	28422ZE2W01	RATCHET, STARTER	2	
5*	28441ZE2W01	SPRING, FRICTION	1	
6*	28442ZE2W01	SPRING, STARTER RETURN	1	
7*	28443ZE2W01	SPRING, RATCHET	2	
8*	28444ZE2W01	RETAINER, SPRING	1	
9*	28445ZE2W01	HOLDER, SPRING	1	
10*	28461ZE2W01	GRIP, STARTER	1	
11*	28462ZE3W01	ROPE, RECOIL STARTER	1	
12*	28469ZE2W01	GRID REINFORCEMENT	1	
13*	90004ZE2W01	SCREW, CENTER	1	
14	957010600800	BOLT, FLANGE, 6X8	3	

HONDA GX340K1 ENGINE — FAN COVER

FAN COVER ASSY.



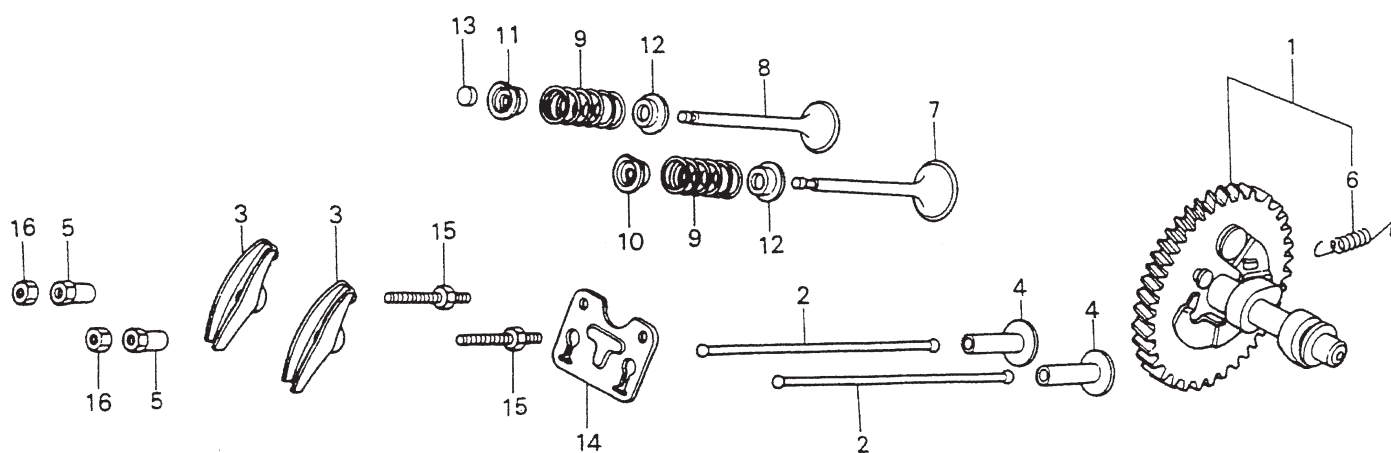
HONDA GX340K1 ENGINE — FAN COVER

FAN COVER ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	19610ZE3700ZB	COVER COMP., FAN	1	
2	19631ZE3W00	SHROUD	1	
3	81329567020	GROMMET, DRAIN HOLE	1	
4	90013883000	BOLT, FLANGE, 6X12	6	
5	90654SA4003	CLIP	2	

HONDA GX340K1 ENGINE — CAMSHAFT/VALVES

CAMSHAFT/VALVES ASSY.



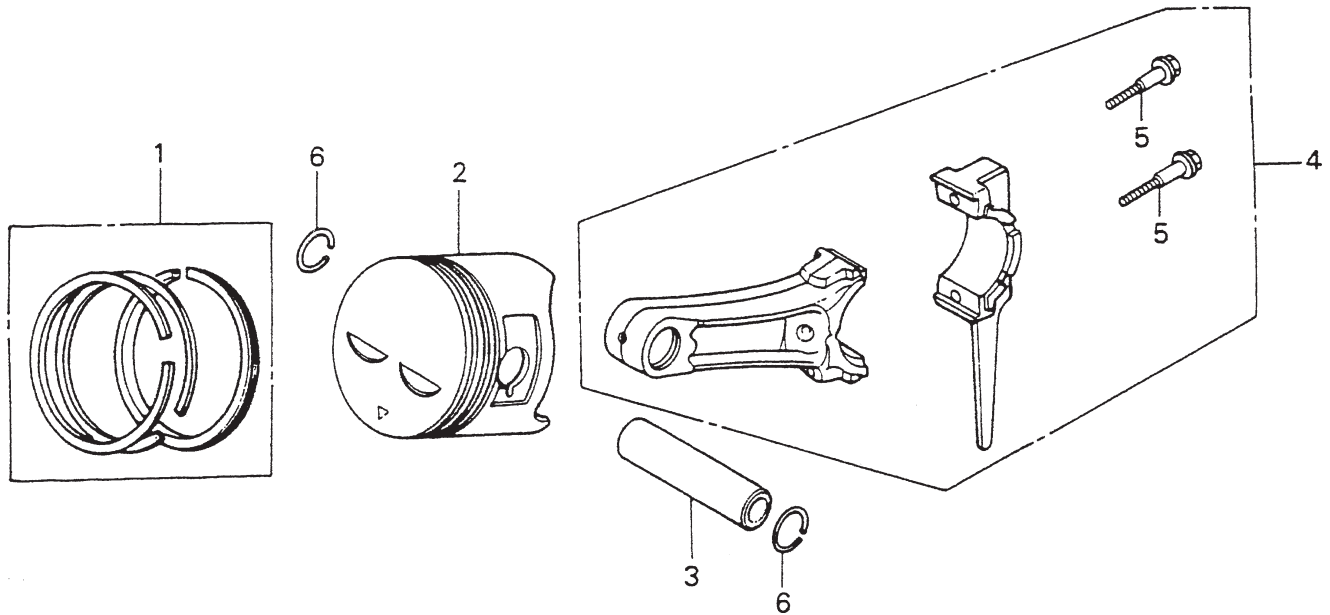
HONDA GX340K1 ENGINE — CAMSHAFT/VALVES

CAMSHAFT/VALVES ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	14100ZE3010	CAMSHAFT ASSY.	1	INCLUDES ITEMS/W*
2	14410ZE3013	ROD, PUSH	2	
3	14431ZE2000	ARM, VALVE ROCKER	2	
4	14441ZE2000	LIFTER, VALVE	2	
5	14451ZE1003	PIVOT, ROCKER ARM	2	
6*	14568ZE1000	SPRING, WEIGHT RETURN	1	
7	14711ZE3000	VALVE, IN	1	
8	14721ZE3000	VALVE, EX.	1	
9	14751ZE2003	SPRING, VALVE	2	
10	14771ZE2000	RETAINER, IN. VALVE SPRING	1	
11	14773ZE2000	RETAINER, EX. VALVE SPRING	1	
12	14775ZE2010	SEAT, VALVE SPRING	2	
13	14781ZE2000	ROTATOR, VALVE	1	
14	14791ZE2010	PLATE, PUSH ROD GUIDE	1	
15	90012ZE0010	BOLT, PIVOT	2	
15	90206ZE1000	NUT, PIVOT ADJUSTING	2	

HONDA GX340K1 ENGINE — PISTON/RINGS

PISTON/RINGS ASSY.



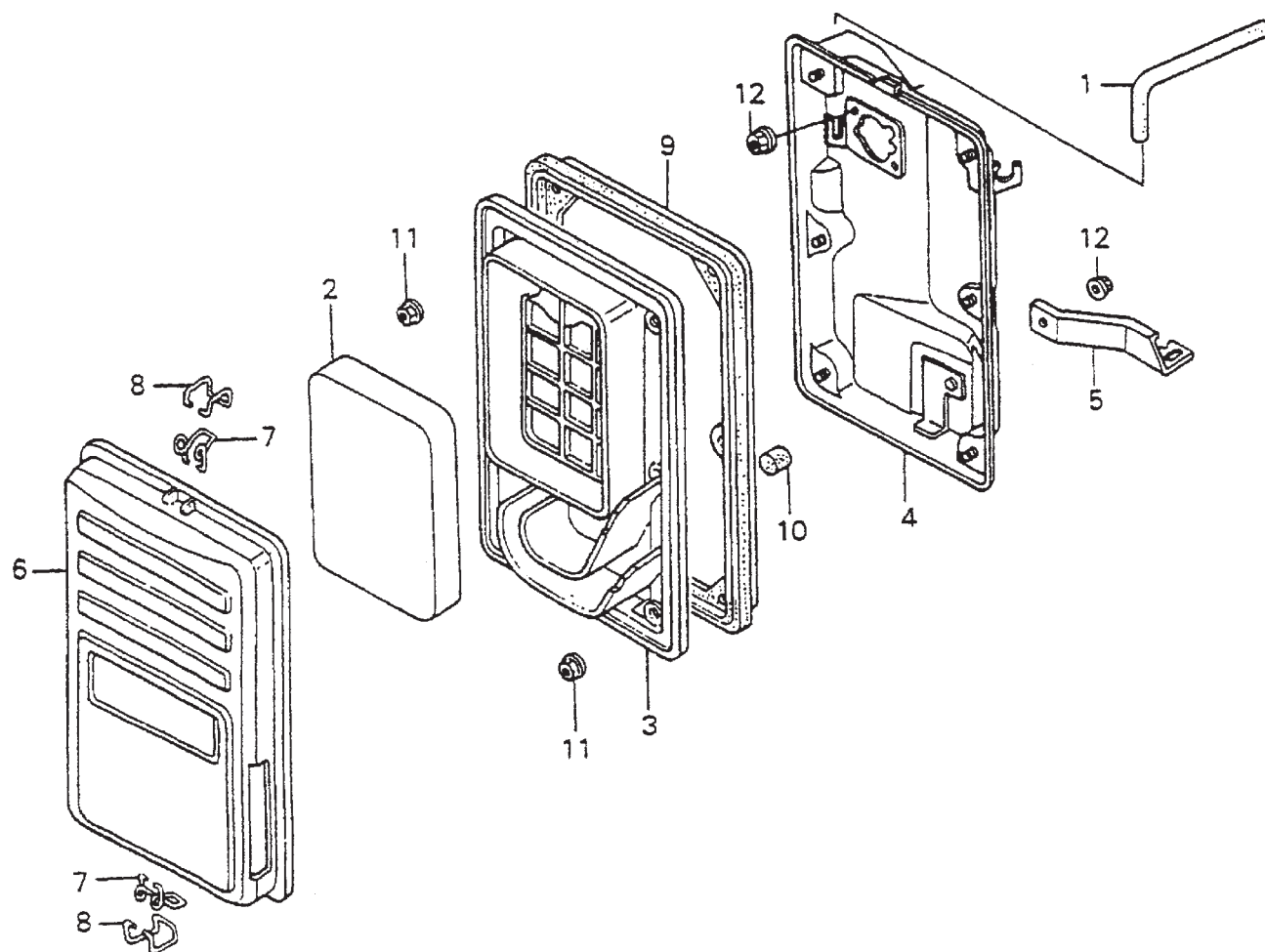
HONDA GX340K1 ENGINE — PISTON/RINGS

PISTON/RINGS ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	13010ZE3003	RING SET, PISTON (STD)	1	
	13011ZE3003	RING SET, PISTON (0.25)	1	
	13012ZE3003	RING SET, PISTON (0.50)	1	
	13013ZE3003	RING SET, PISTON (0.75)	1	
2	13101ZE3W00	PISTON (STD)	1	
	13102ZE3W00	PISTON (0.25)	1	
	13103ZE3W00	PISTON (0.50)	1	
	13104ZE3W00	PISTON (0.75)	1	
3	13111ZF6000	PIN, PISTON	1	
4	13200ZE3010	ROD ASSY., CONNECTING	1	.. INCLUDES ITEM W/*
5*	90001ZE8000	BOLT, CONNECTING ROD	2	
6	90601ZE3000	CLIP, PISTON PIN, 18MM	2	

HONDA GX340K1 ENGINE — AIR CLEANER

AIR CLEANER ASSY.



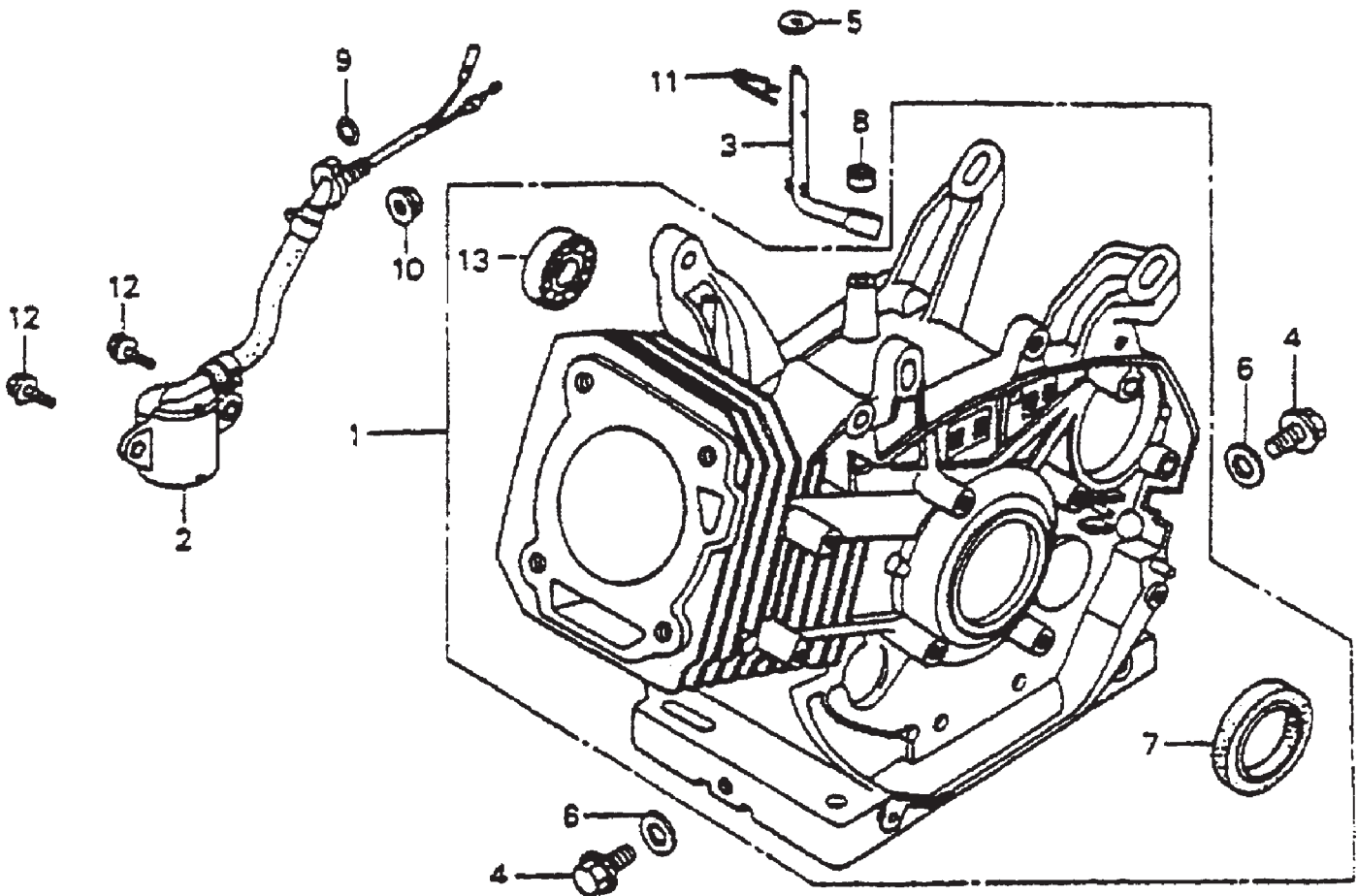
HONDA GX340K1 ENGINE — AIR CLEANER

AIR CLEANER ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	15721ZB4000	TUBE BREATHER	1	
2	17211899000	ELEMENT, AIR CLEANER	1	
3	17212ZB4003	SEPARATOR, AIR CLEANER	1	
4	17220ZB4003	CASE COMP., AIR CLEANER	1	
5	17222ZC2000	STAY, AIR CLEANER	1	
6	17231899000	COVER COMP., AIR CLEANER	1	
7	17235899000	CLIP A, AIR CLEANER WIRE	2	
8	17236899000	CLIP B, AIR CLEANER WIRE	2	
9	17252899000	SEAL, AIR CLEANER	1	
10	17367413690	FILTER, DRAIN TUBE	1	
11	9405005000	NUT, FLANGE, 5 MM	6	
12	9405006000	NUT, FLANGE, 6 MM	3	

HONDA GX340K1 ENGINE — CYLINDER BARREL

CYLINDER BARREL ASSY. (RECOIL STARTER)



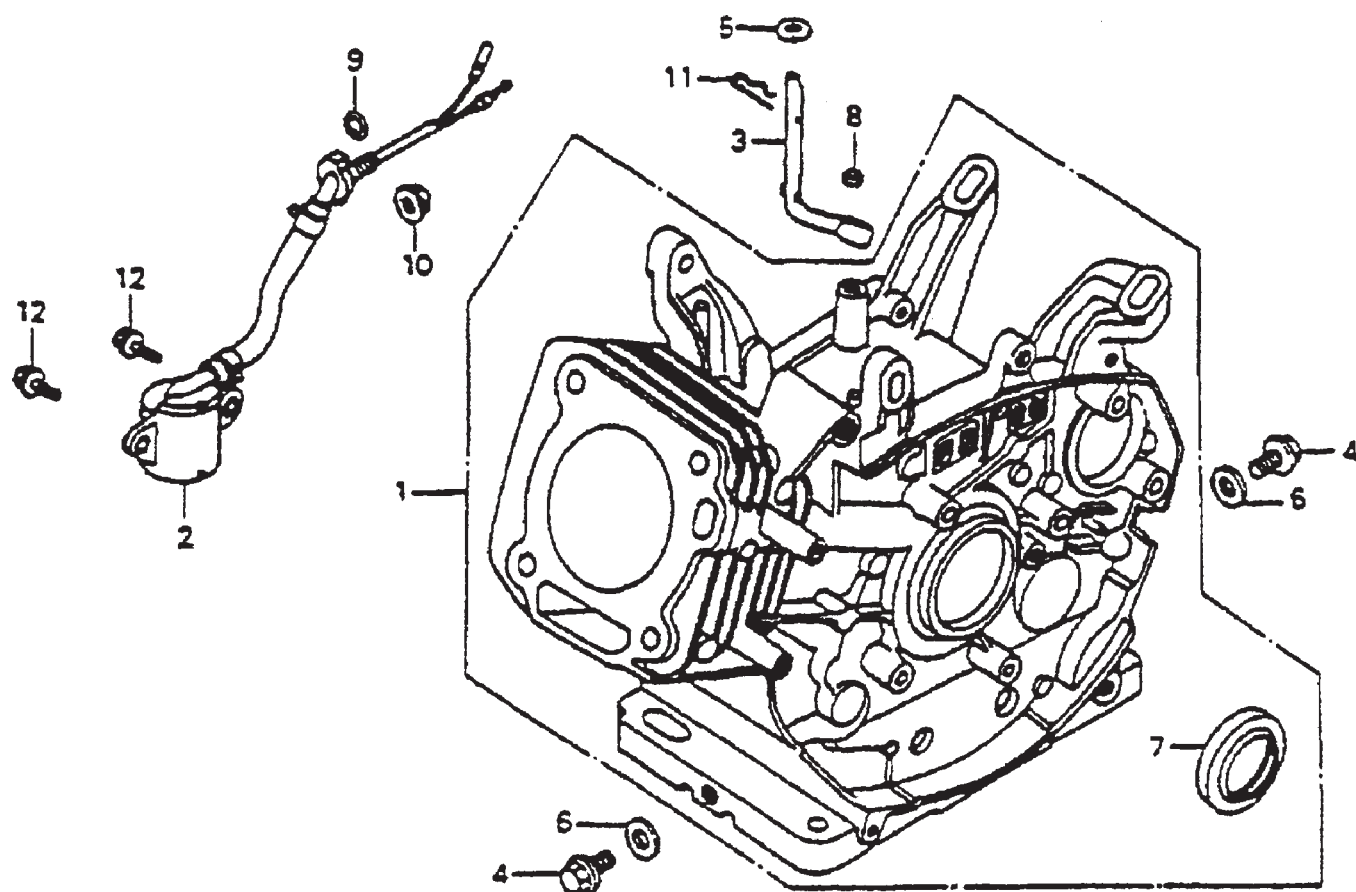
HONDA GX340K1 ENGINE — CYLINDER BARREL

CYLINDER BARREL ASSY. (RECOIL STARTER)

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	12000ZE3816	BARREL ASSY., CYLINDER	1	
2	15510ZE2043	SWITCH ASSY., OIL LEVEL	1	
3	16541ZE3000	SHAFT, GOVERNOR ARM	1	
4	90131883000	BOLT, DRAIN PLUG	2	
5	90446KE1000	WASHER, 8.2X17X0.8	1	
6	9410912000	WASHER, DRAIN PLUG	2	
7	91201ZE3004	OIL SEAL	1	
8	91203952771	OIL SEAL	1	
9	91353671004	ORING, 14 MM	1	
10	9405010000	NUT, FLANGE, 10 MM	1	
11	9425108000	PIN, LOCK, 8 MM	1	
12	957010601200	BOLT, FLANGE, 6X12	2	
13	961006202000	BEARING, RADIAL BALL 6202	1	

HONDA GX340K1 ENGINE — CYLINDER BARREL

CYLINDER BARREL ASSY. (ELECTRIC START)



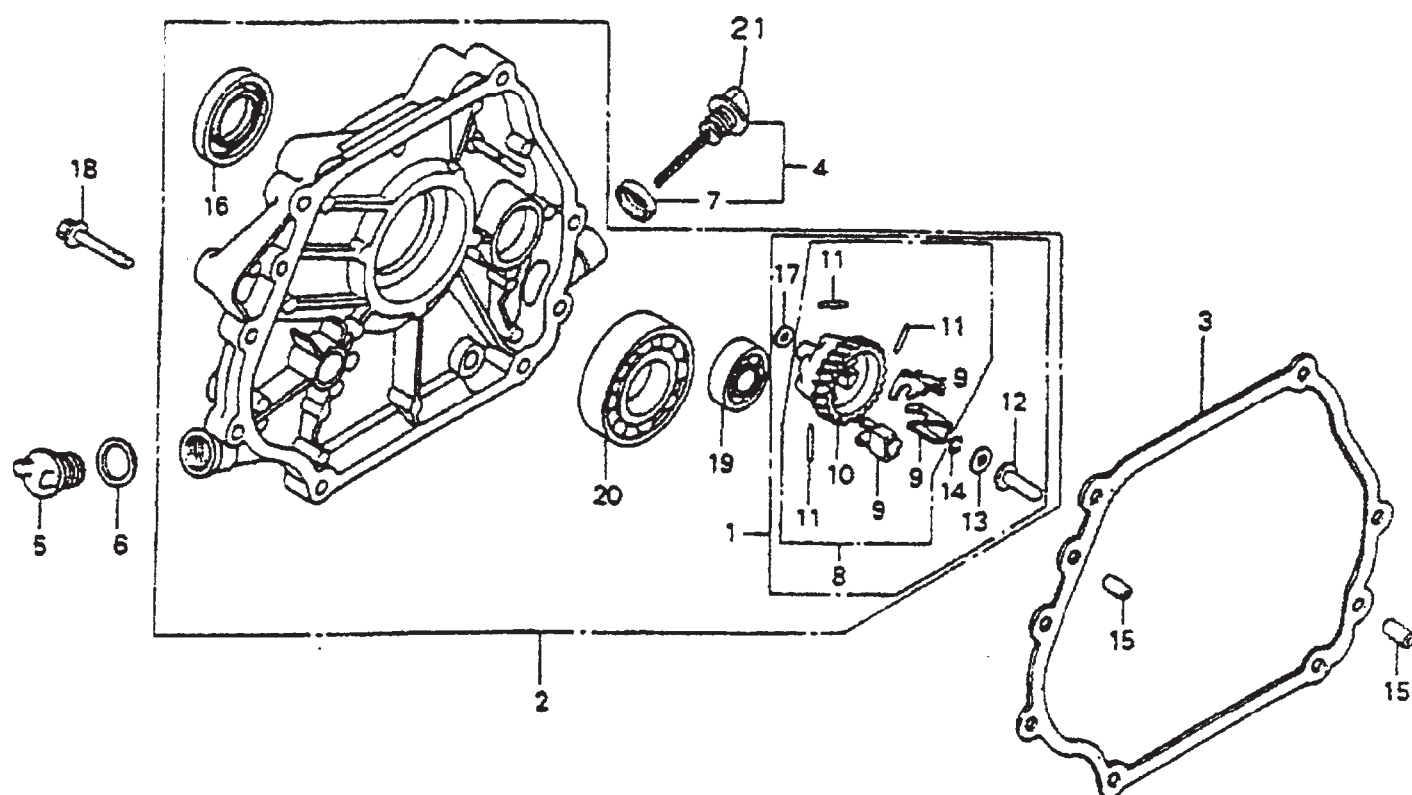
HONDA GX340K1 ENGINE — CYLINDER BARREL

CYLINDER BARREL ASSY. (ELECTRIC START)

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	12000ZE3826	BARREL ASSY., CYLINDER	1	
2	15510ZE2043	SWITCH ASSY., OIL LEVEL	1	
3	16541ZE3000	SHAFT, GOVERNOR ARM	1	
4	90131883000	BOLT, DRAIN PLUG	2	
5	90446KE1000	WASHER, 8.2X17X0.8	1	
6	9410912000	WASHER, DRAIN PLUG	2	
7	91201ZE300	OIL SEAL	1	
8	91203952771	OIL SEAL	1	
9	91353671004	ORING, 14 MM	1	
10	9405010000	NUT, FLANGE, 10 MM	1	
11	9425108000	PIN, LOCK, 8 MM	1	
12	957010601200	BOLT, FLANGE, 6X12	2	
13	961006202000	BEARING, RADIAL BALL 6202	1	

HONDA GX340K1 ENGINE — CRANKCASE COVER/GOVERNOR

CRANKCASE COVER/GOVERNOR ASSY.



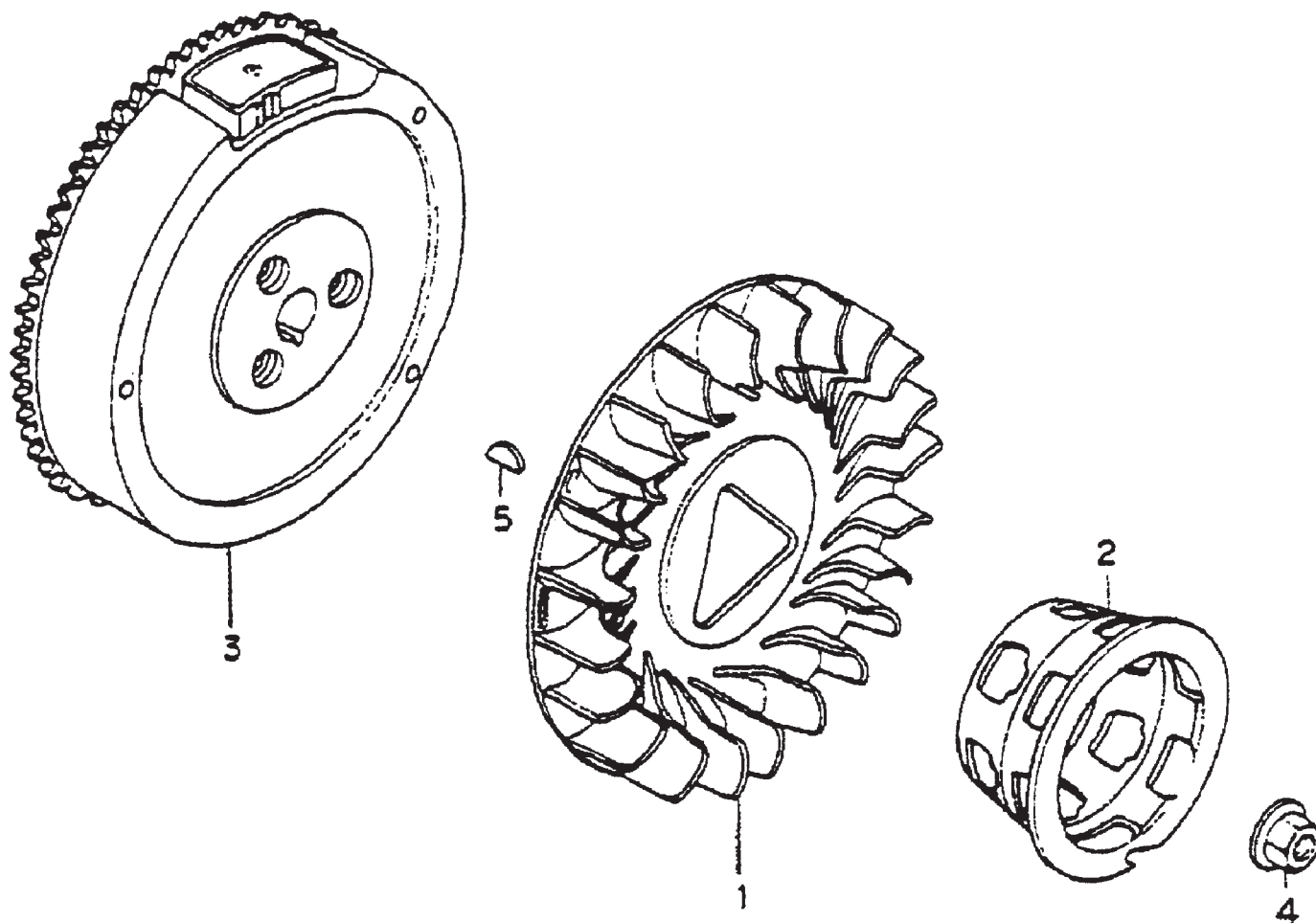
HONDA GX340K1 ENGINE — CRANKCASE COVER/GOVERNOR

CRANKCASE COVER/GOVERNOR ASSY.

NO	PART NO	PART NAME	QTY.	REMARKS
1+	06165ZE3000	GOVERNOR KIT	1	INCLUDES ITEM W/*
2	11300ZE3020	COVER ASSY., CRANKCASE	1	INCLUDES ITEM W/+
3	11381ZE3800	PACKING, CASE COVER	1	
4	15600735700	CAP ASSY., OIL FILLER	1	INCLUDES ITEM W/#
5	15621896010	PACKING, OIL FILLER CAP	1	
6	15625ZE1000	PACKING, OIL FILLER CAP	1	
7#	16510ZE3000	GOVERNOR ASSY.	1	
8*+	16511ZE8000	WEIGHT, GOVERNOR	3	
9*+	16512ZE3000	HOLDER, GOVERNOR WEIGHT	1	
10*+	16513ZE2000	PIN, GOVERNOR WEIGHT	3	
11*+	16531ZE2000	SLIDER, GOVERNOR	1	
12*+	16520ZG4910	CAP, OIL FILLER	1	
13*+	90473147000	WASHER, 6X16	1	
14*+	90602ZE1000	CLIP, GOVERNOR HOLDER	1	
15	91201ZE3004	OIL SEAL, 35X52X8	1	
16+	9410106800	WASHER, PLAIN, 6 MM	1	
17*	90701HC4000	PIN, DOWEL, 8X12	2	
18	959000804000	BOLT, FLANGE, 8X40	7	
19+	961006202000	BEARING, RADIAL BALL 6202	1	
20+	961006207000	BEARING, RADIAL BALL 6207	1	
21#	15620735700	CAP, OIL FILLER	1	

HONDA GX340K1 ENGINE — FLYWHEEL/FAN ASSY.

FLYWHEEL/FAN ASSY.



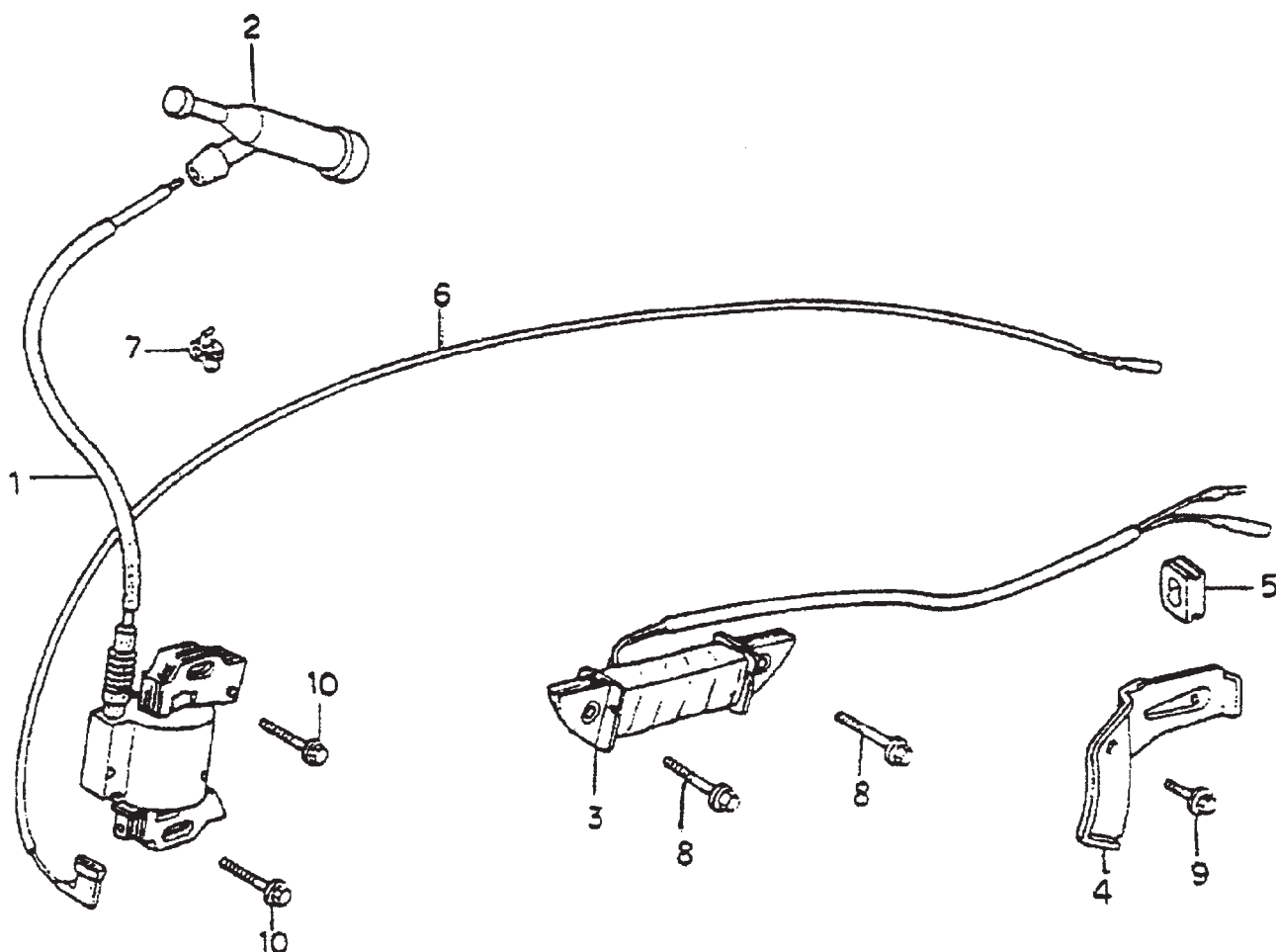
HONDA GX340K1 ENGINE — FLYWHEEL/FAN ASSY.

FLYWHEEL/FAN ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	19511ZE3000	FAN, COOLING	1	
2	28451ZE3W01	PULLEY, STARTER	1	
3	31100ZE3721	FLYWHEEL COMP.	1	
4	90201ZE3790	NUT, SPECIAL, 16 MM	1	
5	90741ZE2000	KEY, SPECIAL WOODRUFF	1	

HONDA GX340K1 ENGINE — COIL ASSY.

COIL ASSY.



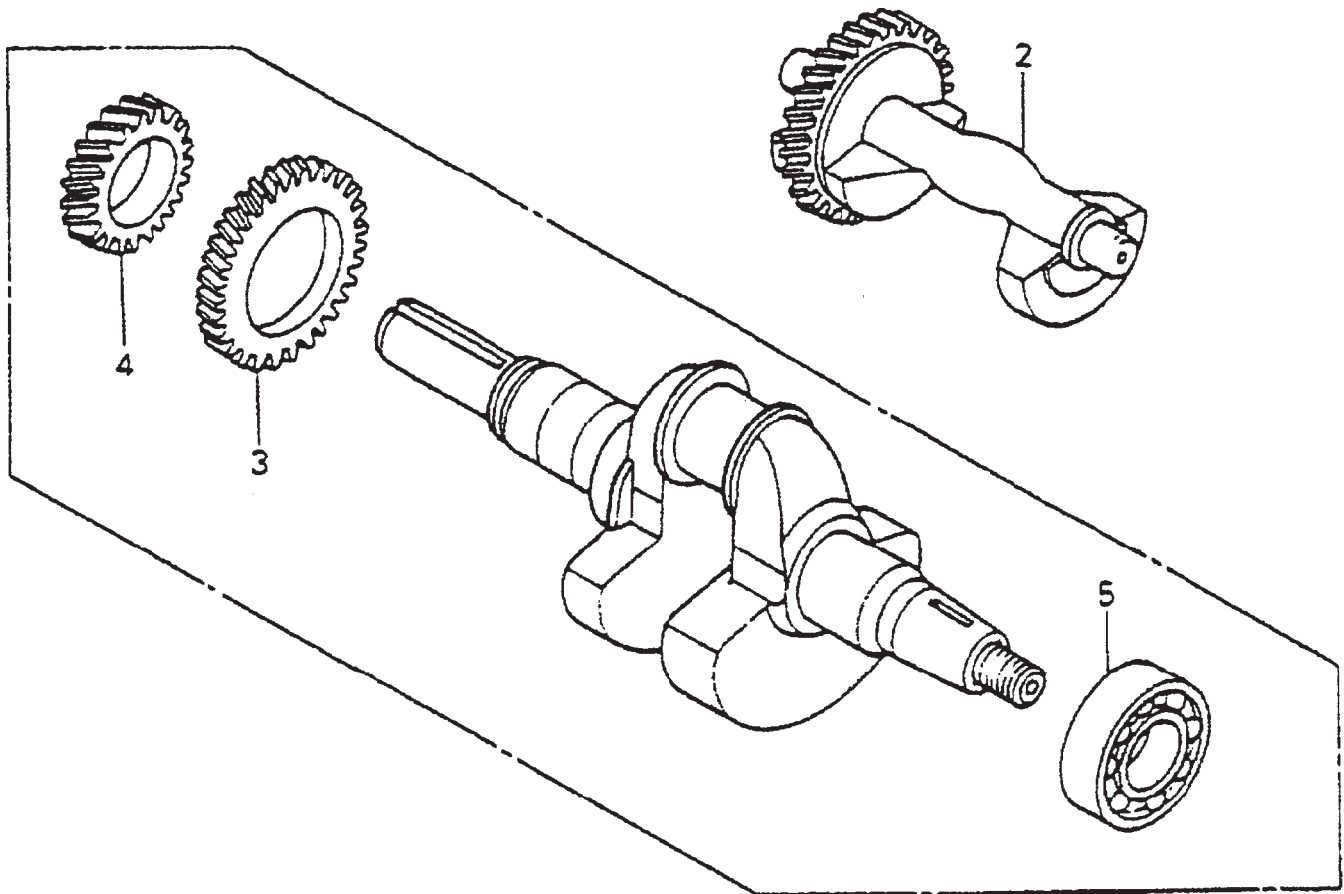
HONDA GX340K1 ENGINE — COIL ASSY.

COIL ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	30500ZE2013	COIL ASSY., IGNITION	1	
2	30700ZE1013	CAP ASSY., NOISE SUPPRESSO	1	
3	31510ZE1811	COIL ASSY., LAMP 12V/25W	1	
4	31511ZE3000	CLAMP, WIRE	1	
5	31512ZE2000	GROMMET, CORD	1	
6	36101ZE3800	CORD, STOP SWITCH	1	
7	36103ZE1000	HOLDER, STOP SWITCH CORD	1	
8	90012888000	BOLT, FLANGE, 6X40	4	
9	90013883000	BOLT, FLANGE, 6X12	1	
10	90015883000	BOLT, FLANGE, 6X28	2	

HONDA GX340K1 ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.



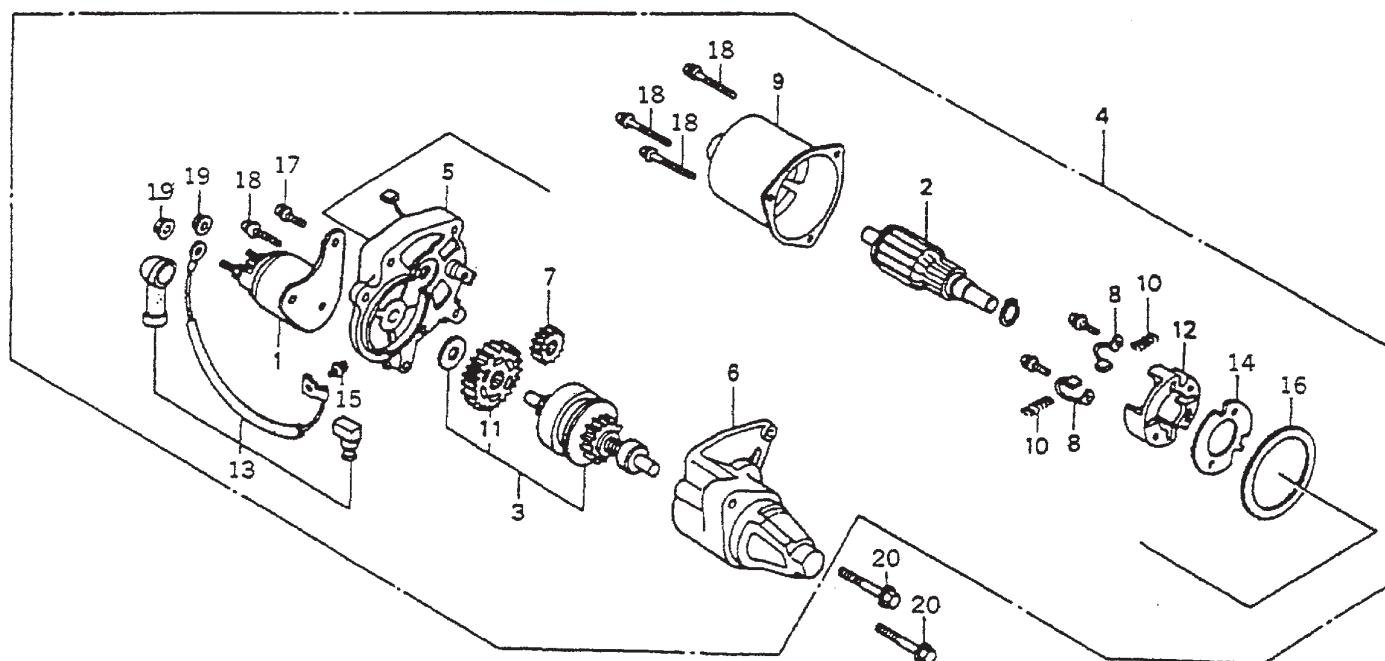
HONDA GX340K1 ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	13310ZE3701	CRANKSHAFT COMP.	1	INCLUDES ITEMS W/*
2	13351ZE3010	WEIGHT, BALANCER	1	
3*	13352ZE3310	GEAR, BALANCER DRIVE	1	
4*	14311ZE3310	GEAR, TIMING	1	
5*	961006207000	BEARING, RADIAL BALL, 6207	1	

HONDA GX340K1 ENGINE — ELECTRIC STARTER ASSY.

ELECTRIC STARTER ASSY.



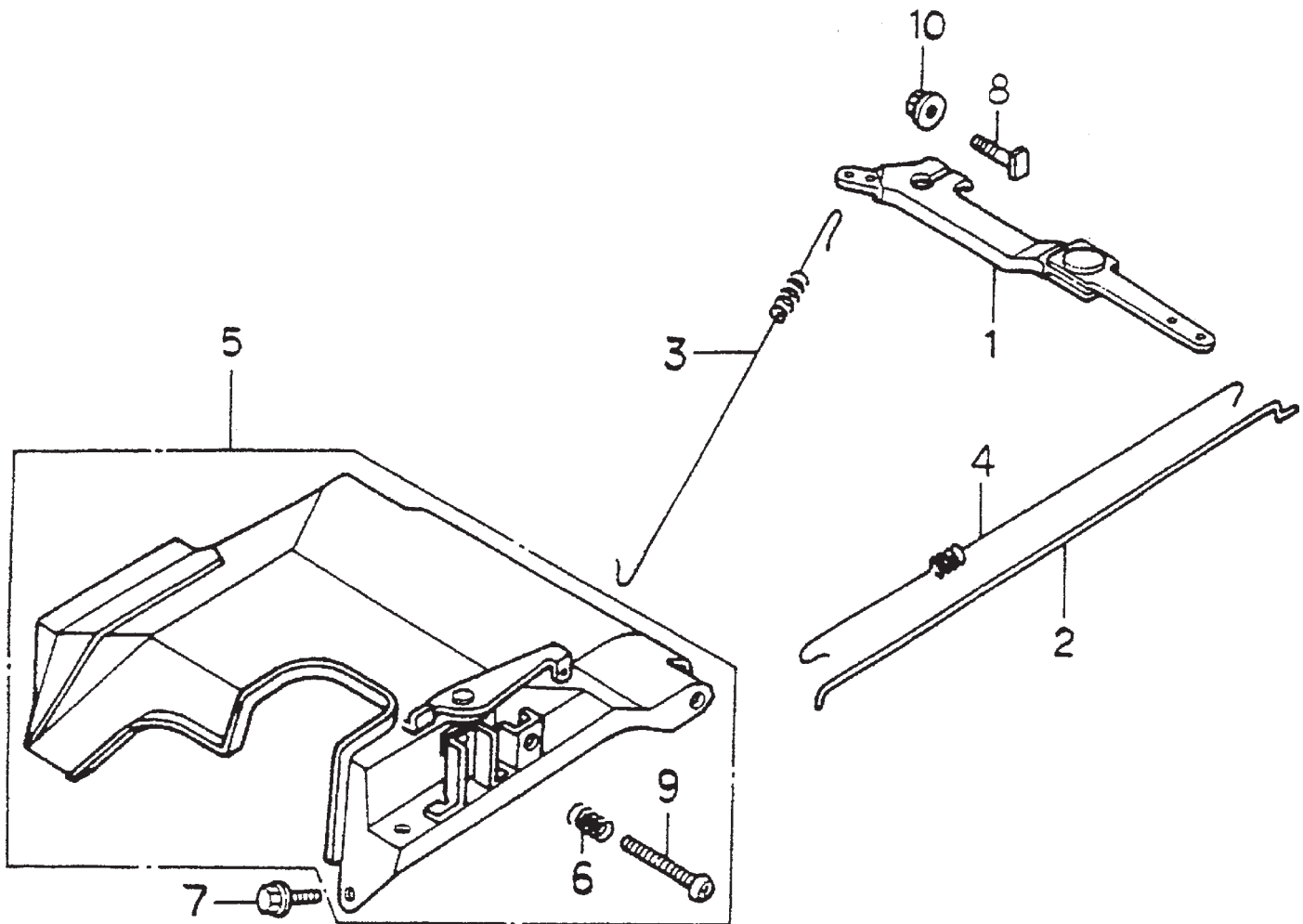
HONDA GX340K1 ENGINE — ELECTRIC STARTER ASSY.

ELECTRIC STARTER ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1*	31204ZA0003	CONTACTOR ASSY,	1	
2*	31206ZE3003	ARMATURE COMP	1	
3*	31207ZE3013	CLUTCH COMP, OVER RUNNING .	1	INCLUDES ITEMS W/#
4	31201ZE3013	MOTOR UNIT, STARTER	1	INCLUDES ITEMS W/*
5*	31211ZE2003	BRAKET, CENTER	1	
6*	31212ZE3003	BRAKET, FR	1	
7*	31213ZE2003	GEAR, DRIVE DINION	1	
8*	31215ZE2003	BRUSH	2	
9*	31218ZE3003	YOKE COMP	1	
10*	31219ZE2003	SPRING, BRUSH RETURN	4	
11*#	31222ZE3791	GEAR, REDUCTION	1	
12*	31231ZE2003	HOLDER, BRUSH	1	
13*	31232ZE3003	WIRE, WATER COVER	1	
14*	31233ZE2003	INSULATOR	1	
15*	90110ZE2003	SCREW-WASHER, 4X6	1	
16*	91601ZE2003	PACKING	1	
17*	938920501418	SCREW-WASHER, 5X14	1	
18*	938920503218	SCREW-WASHER, 5X32	4	
19*	9407206080	NUT-WASHER, 6MM	2	
20	957010803508	BOLT, FLANGE, 8X35	2	

HONDA GX340K1 ENGINE — GOVERNOR CONTROLS ASSY.

GOVERNOR CONTROLS ASSY.



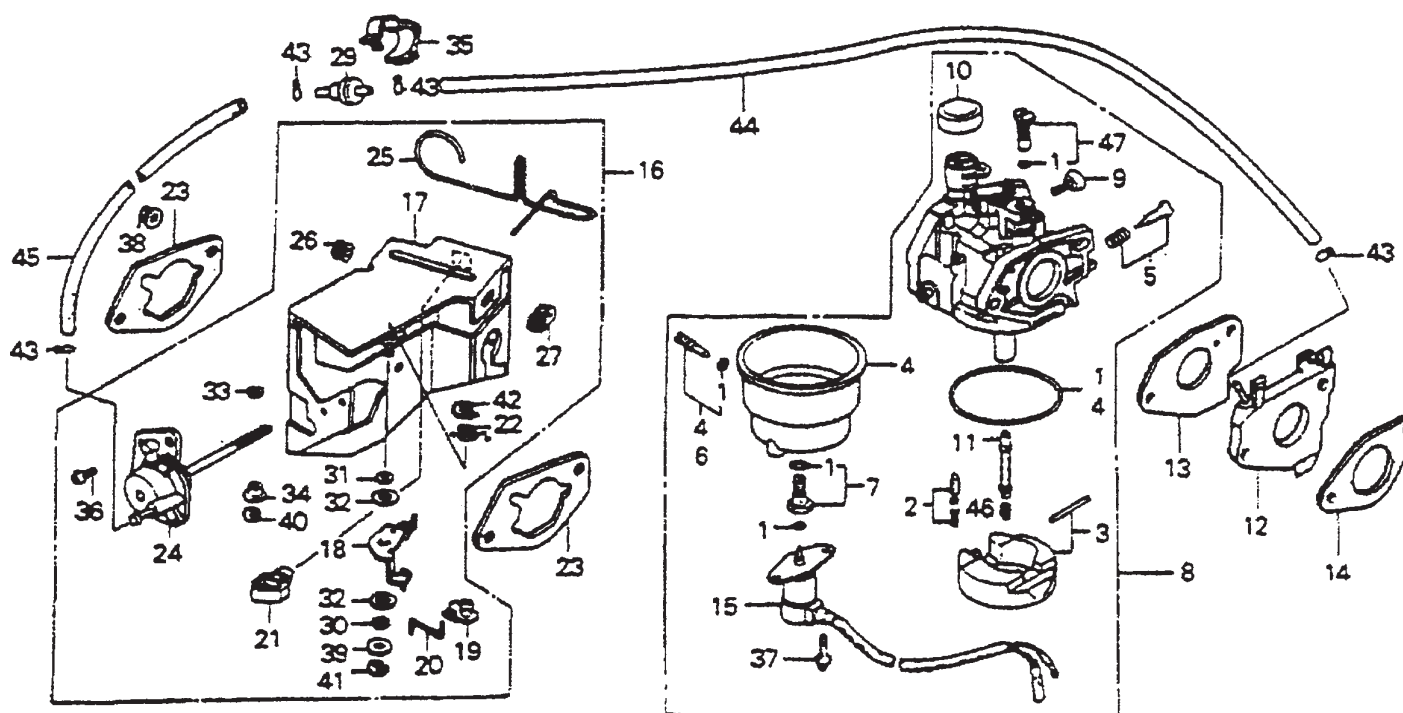
HONDA GX340K1 ENGINE — GOVERNOR CONTROLS ASSY.

GOVERNOR CONTROLS ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	16550ZE3700	ARM, GOVERNOR	1	
2	16555ZE3000	ROD, GOVERNOR	1	
3	16561ZE3000	SPRING, GOVERNOR	1	
4	16562ZE3700	SPRING, THROTTLE RETURN	1	
5	16570ZE3700	CONTROL ASSY.	1	INCLUDES ITEMS W/*
6*	16584883300	SPRING, CONTROL ADJUSTING	1	
7	90013883000	BOLT, FLANGE, 6X12	1	
8	90015ZE5010	BOLT, GOVERNOR ARM	1	
9*	93500050350A	SCREW, PAN, 5X35	1	
10	9405006000	NUT, FLANGE, 6MM	1	

HONDA GX340K1 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.



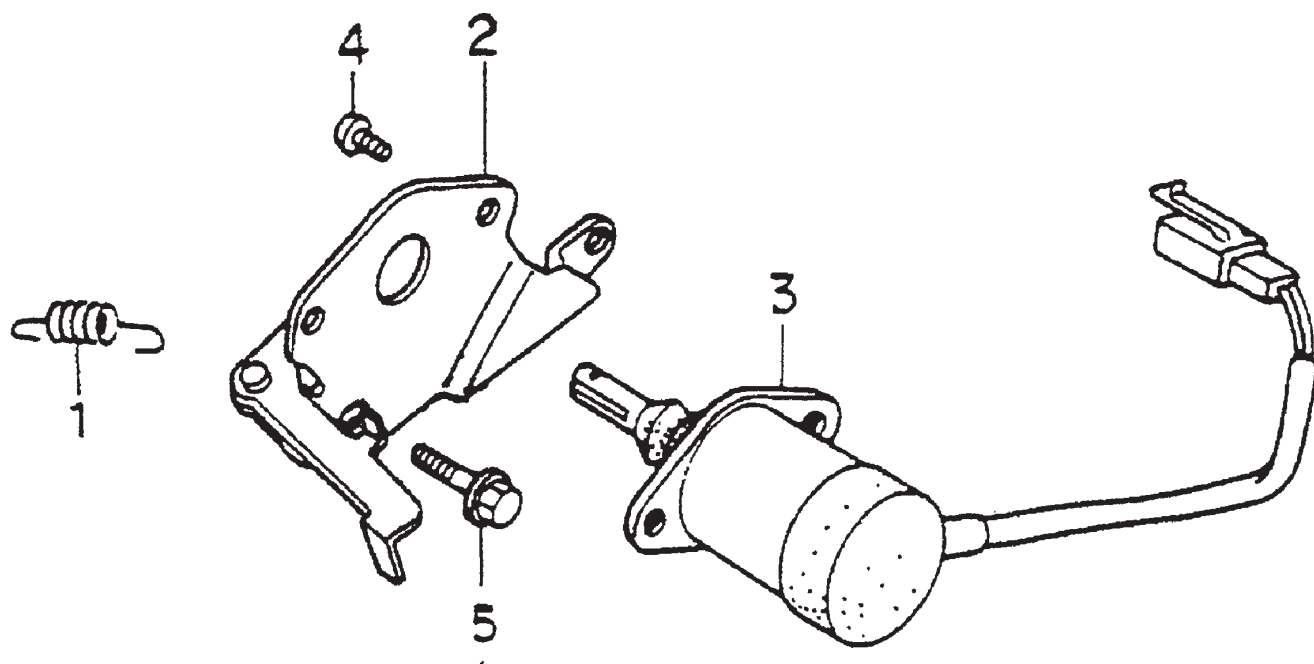
HONDA GX340K1 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.

NO	PART NO	PART NAME	QTY.	REMARKS
1*	16010ZE3701	GASKET SET	1	
2*	16011ZA0931	VALVE SET, FLOAT	1	
3*	16013ZA0931	FLOAT SET	1	
4*	16015ZA0931	CHAMBER SET, FLOAT	1	
5	16016ZH7W01	SCREW SET	1	
6*	16024124761	SCREW SET, DRAIN	1	
7*	16028ZA0931	SCREW SET	1	
8	16100ZE3F10	CARBURETOR ASSY.	1	... INCLUDES ITEMS W/*
9*	16124ZE0005	SCREW, THROTTLE STOP	1	
10*	16148141881	CAP, CHOKE DUST	1	
11	16166ZE3701	NOZZLE, MAIN	1	
12	16211ZE3700	INSULATOR, CARBURETOR	1	
13	16221ZE3800	PACKING, CARBURETOR	1	
14	16223ZE3800	PACKING, INSULATOR	1	
15*	16230ZE3701	VALVE ASSY., SOLENOID	1	
16	16260ZE2722	STAY, MANUAL CHOKE	1	... INCLUDES ITEMS W/#
17#	16261ZE2702	STAY, COMP., SOLENIOD	1	
18#	16262ZE2711	LEVER, CHOKE	1	
19#	16263ZA0000	JOINT, ROD	1	
20#	16264ZE2701	ROD, CHOKE	1	
21#	16265ZE2721	STOPER, CHOKE ROD	1	
22#	16268ZE2721	SPRING, MANUAL CHOKE	1	
23	16269ZA0800	PACKING, AIR CLEANER	2	
24#	16400ZE2703	DIAPHRAGM ASSY.	1	
25#	16611ZE2711	ROD, CHOKE CONTROL	1	
26#	16613893000	GROMMET, CHOKE ROD	1	
27#	16615893000	GUIDE, CHOKE ROD	1	
29	36135ZV1003	VALVE, DASHPOT CHECK	1	
30#	53149964003	BUSH, ARM PIVOT	1	
31#	90431ZE2700	WASHER, CHOKE LEVER	1	
32#	90432ZE2700	SEAL, CHOKE LEVER	2	
33#	90433ZE2700	WASHER, THRUST	1	
34#	90434ZE2700	COLLAR, LOVER	1	
35	90650SD9003	CLIP, WIRE HARNESS	1	
36#	93500050120A	SCREW, PAN, 5X12	2	
37*	938920501208	SCREW, WASHER 5X12	2	
38	9405006000	NUT, FLANGE, 6MM	2	
39#	9410305000	WASHER, PLAIN 5MM	1	
40#	9454002010	E-RING 2MM	1	
41#	9454004010	E-RING 4MM	1	
42#	9454007010	E-RING 7MM	1	
43	9500202070	CLIP B7, TUBE	4	
44	950053507510	TUBE, 3.5X75	1	
45	950053513010	TUBE, 3.5X130	1	
46*	99101ZF50920	JET, MAIN, #92	1	
	99101ZF50950	JET, MAIN, #95	1	

HONDA GX340K1 ENGINE — SOLENOID ASSY.

SOLENOID ASSY.



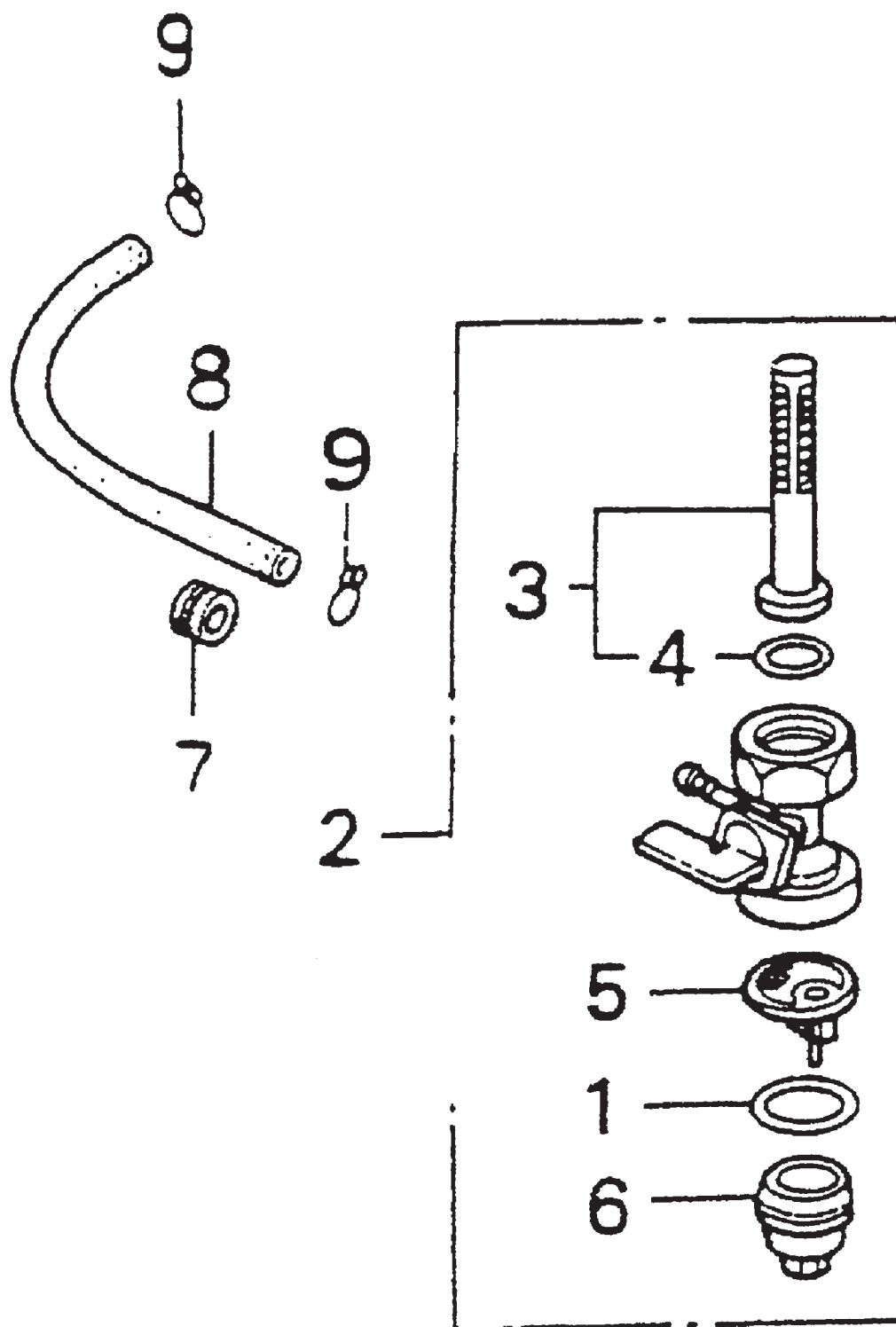
HONDA GX340K1 ENGINE — SOLENOID ASSY.

SOLENOID ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	16268893000	SPRING, CHOKE RETURN	1	
2	17850ZD1E30	LEVER COMP., THROTTLE	1	
3	36160ZB4003	SOLENOID ASSY.	1	
4	93500050080A	SCREW, PAN	2	
5	90013883000	BOLT, FLANGE, 6X2	1	

HONDA GX340K1 ENGINE — FUEL COCK ASSY.

FUEL COCK ASSY.



HONDA GX340K1 ENGINE — FUEL COCK ASSY.

FUEL COCK ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1*	16173001004	PACKING, FUEL STRAINER CUP	1	
2	16950ZB4015	COCK ASSY., FUEL	1	INCLUDES ITEMS W/*
3*	16952ZB4005	SCREEN, FUEL STRAINER	1	
4*	16958397771	O-RING	1	
5*	16959471831	FILTER CUP	1	
6*	16967GA6671	CUP, FUEL STRAINER	1	
7	90854ZB2000	RUBBER, FUEL TUBE	1	
8	950014521040	TUBE, FUEL, 4.5X210	1	
9	9500202080	CLIP B8, TUBE	2	