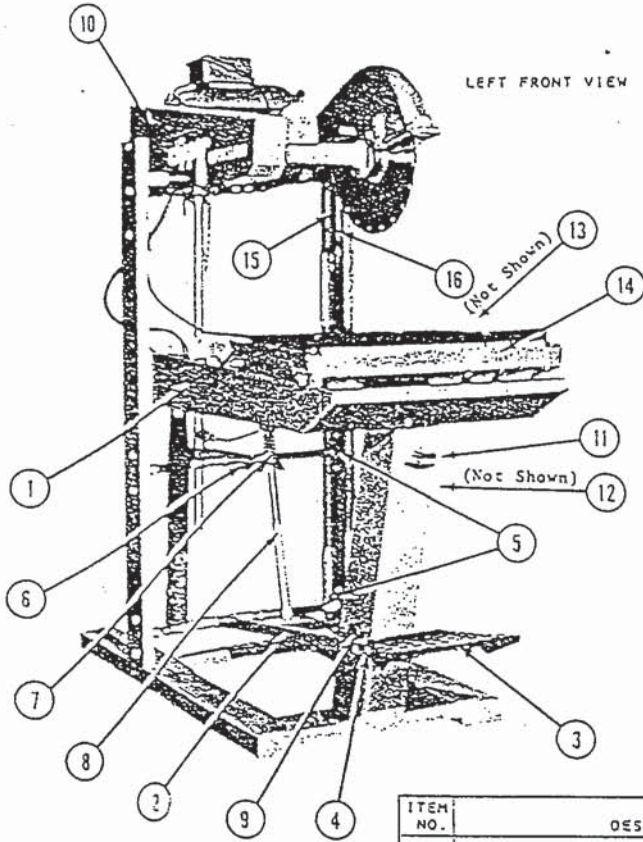


elipper MASONRY SAWS

Models: BE-142, BE-143, BE-145,

BE-203 & BE-205 Parts List



LEFT FRONT VIEW

WARRANTY

NORTON WARRANTS ALL PRODUCTS MANUFACTURED BY IT AGAINST DEFECTS IN WORKMANSHIP OR MATERIALS FOR A PERIOD OF ONE (1) YEAR FROM THE DATE OF SHIPMENT TO CUSTOMER. THE RESPONSIBILITY OF NORTON UNDER THIS WARRANTY IS LIMITED TO REPLACEMENT OR REPAIR OF DEFECTIVE PARTS AT NORTON'S WORCESTER, MASS. FACTORY, OR AT A POINT DESIGNATED BY IT, OF SUCH PART AS SHALL APPEAR TO US UPON INSPECTION AT SUCH POINT TO HAVE BEEN DEFECTIVE IN MATERIAL OR WORKMANSHIP, WITH EXPENSE FOR TRANSPORTATION AND LABOR BORNE BY CUSTOMER. IN NO EVENT SHALL NORTON BE LIABLE FOR CONSEQUENTIAL DAMAGES ARISING OUT OF THE FAILURE OF ANY PRODUCT TO OPERATE PROPERLY. INTEGRAL UNITS SUCH AS GASOLINE ENGINES, ELECTRIC MOTORS, TRANSMISSION, ETC. ARE EXCLUDED FROM THIS WARRANTY AND ARE SUBJECT TO THE PRIME MANUFACTURER'S WARRANTY. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED.

ORDERING INFORMATION

1. LIST MODEL NUMBER AND SERIAL NUMBER OF MACHINE.
2. LIST PART NUMBER AND DESCRIPTION OF PART (NOT ITEM NO.).
3. WHENEVER ALTERNATE PARTS ARE SHOWN DUE TO PRODUCT IMPROVEMENT, INSPECT THE PART YOU HAVE AND PROVIDE ADDITIONAL DESCRIPTION AS NECESSARY.
4. SPECIFY MODE OF SHIPPING DESIRED, FOR EXAMPLE, PARCEL POST, TRUCK, AIR FREIGHT, UPS, BEST WAY, ETC.

ITEM NO.	DESCRIPTION	QTY.	PART NO.
1	FRAME WELDMENT FRAME KIT - WET (INCLUDES FRAME, FOOT PEDAL, PIVOT ARM, CONTROL CABLE & WATER PUMP) FRAME KIT - DRY (INCLUDES FRAME, FOOT PEDAL, PIVOT ARM & CONTROL CABLE - NO WATER PUMP)	1	245100
2	FOOT PEDAL WELDMENT	1	245100
3	FOOT TREAD WELDMENT	1	212137
4	PEDAL SPACER CAPSCREW (3/8-16 N.C. X 3-1/2" LG. HEX. HD.) LOCKNUT (3/8-16 N.C. HEX.)	1 1	304104J 316000J
5	BEARING (PIVOT) CAPSCREW (5/16-18 N.C. X 1" LG. HEX. HD.) LOCKNUT (5/16-18 N.C. HEX.)	4 3	304102J 316000J
6	PIVOT ARM WELDMENT	1	245100
7	EQUALIZER SPRING ASSEMBLY SPACER	1	215113
8	CARRIAGE BOLT WING NUT (1/2-13 N.C.)	1 1	245100 315501J
9	FOOT PEDAL BUMPER ASSEMBLY	2	245100
10	BELT GUARD ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW & ITEM 14 FIG. 4) MACHINE SCREW (1/4-20 N.C. X 1/2" LG. RD. HD.) WASHER (1/4 S.A.E.)	1 4	245100 306247J 317000J
11	CONTROL CABLE	1	215120
12	BLADE SHAFT WRENCH	1	212105
13	GUIDE ARM ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW) THUMB SCREW NUT (5/16-18 N.C. REG. SQUARE)	1	245100 213890 314130J
14	CONVEYOR CART ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW) SHEAVE ASSEMBLY BACKSTOP ASSEMBLY (INCLUDES RULE & SCREW) RULE DRIVE SCREW (1/2 X 1/4" LG.) WOOD STRIP	1	245100 240052 213825 240072 314130J 245100
15	ADJUSTING BAR WELDMENT (SHOWN) ADJUSTING BAR WELDMENT (OPPOSITE SIDE) CAPSCREW (1/2-16 N.C. X 1-1/2" LG. HEX. HD.) LOCKNUT (1/2-16 N.C. HEX.)	1 1 4	215122 215124 304102J 316000J
16	LOCK BAR ASSEMBLY (SHOWN) LOCK BAR ASSEMBLY (OPPOSITE SIDE)	1 1	215122 215125

OBS

8160003

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8041028

8160002

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8172007

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83892

240660

OBS

8440002

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200062

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200072A

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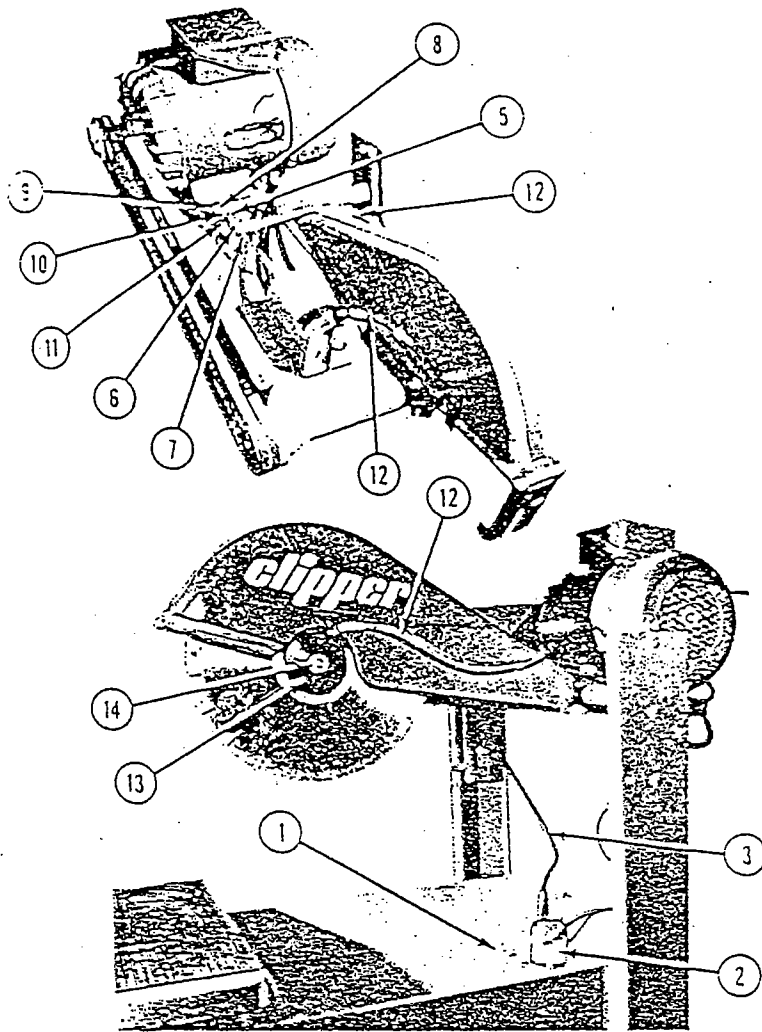
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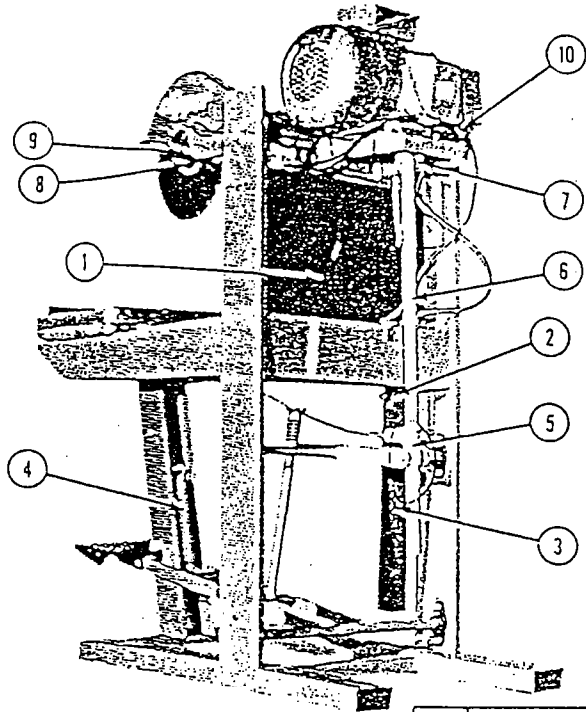
ITEM NO.	DESCRIPTION	QTY.	PART NO.
1	DRAIN PLUG ASSEMBLY	1	200293
	WATER PUMP ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW)	1	214169
	PUMP CLAMP	1	76097
2	CARRIAGE BOLT (1/4-20 N.C. X 1-1/2" LG. BRASS)	1	9025022
	WING NUT (1/4-20 N.C. BRASS)	1	9163007
	INLET SCOOP	1	211139
	IMPELLER HOUSING	1	211137
	IMPELLER	1	211138
	HOSE ADAPTER	1	210438
3	HOSE (PUMP TO HEAD)	1	210643
4	WATER DISTRIBUTION ASSEMBLY (INCLUDES ITEMS 5, 6, 7, 8, 9, 10 & 11)	1	210641
5	VALVE (SHUT-OFF)	1	200259
6	TEE (BRASS)	1	200332
7	HOSE INSERT	2	9600002
8	ELBOW	1	2105-2
9	HOSE COUPLING	1	9600009
10	CONE WASHER	1	210539
11	MOUNTING PLATE	1	210644
12	JECTS AND TUBING ASSEMBLY	1	210645
13	LOOSE COLLAR (INCLUDED WITH ITEM 1 FIG. (5))	1	200132
14	NUT (INCLUDED WITH ITEM 1 FIG. (6))	1	3146005

200298A
214169
76097
OBS
200132B
8146005

*USED ON WET CUTTING MODELS ONLY

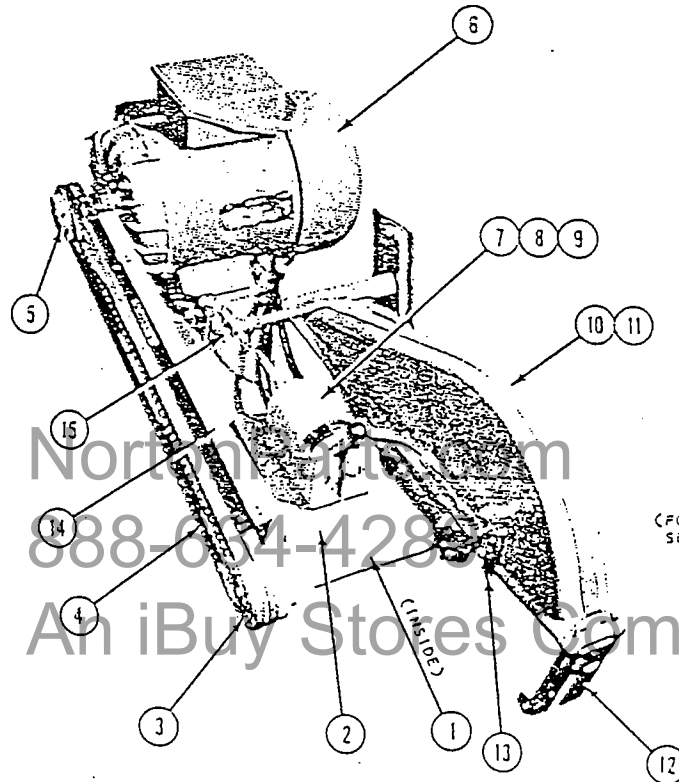
888-634-4289

An iBuy Stores Company



ITEM NO.	DESCRIPTION	QTY.	PART NO.
1	*WATER CURTAIN ASSEMBLY	1	219038
2	*CLAMP (DRAIN HOSE)	1	121123
3	*DRAIN HOSE	1	200132
4	TENSION SPRING ASSEMBLY	1	215249
5	CONNECTING BAR CASTING ASSEMBLY (INCLUDES REPLACEMENT PART LISTED BELOW)	1	200112
	SHOULDER BOLT	2	200119
6	CONNECTING BAR ASSEMBLY	1	215244
7	CLEVIS ASSEMBLY (INCLUDES REPLACEMENT PARTS LISTED BELOW)	1	219005
	MACHINE SCREW (3/8-16 N.C. X 1" LG. FL. HO.)	2	3053005
	LOCKNUT (3/8-16 N.C. HEX.)	2	3150005
8	LOOSE COLLAR (INCLUDED WITH ITEM 1 FIG. 4)	1	200132
9	NUT (INCLUDED WITH ITEM 1 FIG. 4)	1	3146005
10	WATER PUMP PIGTAIL	1	212158

219038 75128
 121123 OBS
 OBS
 8160003
 200132B
 8146005
 OBS



See Next Page For Parts

CUTTING HEAD
 (FOR P/N DESCRIPTION)
 SEE OPPOSITE PAGE

North...
 888-654-4283
 An iBuy Stores Company

CUTTING HEAD

ITEM NO.	DESCRIPTION	PART NO.
1	BLADESHAFT REPLACEMENT KIT (INCLUDES REPLACEMENT PARTS LISTED BELOW)	216187
	BEARING (PULLEY SIDE)	212142
	LOADING SPRING	212139
	LOOSE COLLAR	210132
2	CAST CUTTING HEAD (INCLUDES PIVOT BAR)	216130
	CUTTING HEAD KIT (CASTING & PIVOT BAR WITH BLADE SHAFT & BEARINGS INSTALLED)	216216
THE FOLLOWING CUTTING HEAD KITS INCLUDE CUTTING HEAD, BLADE GUARD, BELT GUARD, PULLEYS & BELTS (NO MTR. SW. & WRG.)		
2	*CUTTING HEAD KIT-WET (BE-142, 143, 145)	216206
	CUTTING HEAD KIT-DRY (BE-142, 143, 145)	216207
	*CUTTING HEAD KIT-WET (BE-203, BE-205)	216208
	CUTTING HEAD KIT-DRY (BE-203, BE-205)	216209
THE FOLLOWING CUTTING HEAD KITS INCLUDE CUTTING HEAD, BLD GUARD, BELT GUARD, PULLEYS & BELTS (NO MTR. SW. & WRG.)		
2	*CUTTING HEAD KIT-WET 2 HP 115/230/60/1(142)	216196
	CUTTING HEAD KIT-DRY 2HP 115/230/60/1(142)	216197
	*CUTTING HEAD KIT-WET 3HP 115/230/60/1(143)	216197
	*CUTTING HEAD KIT-DRY 3HP 115/230/60/1(203)	216199
	CUTTING HEAD KIT-WET 3HP 115/230/60/1(143)	216200
	CUTTING HEAD KIT-DRY 3HP 115/230/60/1(203)	216201
	*CUTTING HEAD KIT-WET 5HP 230/60/1 (BE-145)	216202
	*CUTTING HEAD KIT-WET 5HP 230/60/1 (BE-205)	216203
	CUTTING HEAD KIT-DRY 5HP 230/60/1 (BE-145)	216204
	CUTTING HEAD KIT-WET 5HP 230/60/1 (BE-205)	216205
3	PULLEY (BLADE SHAFT) BE-142, 143, 145	210164
	PULLEY (BLADE SHAFT) BE-203 & BE-205	210254
4	V-BELT (MATCHED PAIR)	210162
5	PULLEY (MOTOR) BE-142, 143, 145 (60 CYCLE)	210688
	PULLEY (MOTOR) BE-142, 143, 145 (50 CYCLE)	210689
	PULLEY (MOTOR) BE-203 & BE-205 (60 CYCLE)	210690
	PULLEY (MOTOR) BE-203 & BE-205 (50 CYCLE)	210688
6	MOTOR-2HP 115/230/60/1 (BE-142)	216144
	MOTOR-2HP 220/440/60/3 (BE-142)	216147
	MOTOR-3HP 115/230/60/1 (BE-143 & BE-203)	211035
	MOTOR-3HP 220/440/60/3 (BE-143 & BE-203)	211039
	MOTOR-5HP 230/60/1 (BE-145 & BE-205)	211038
	MOTOR-5HP 220/440/60/3 (BE-145 & BE-205)	211051
THE FOLLOWING MOTOR KITS INCLUDE MOTOR, PULLEY WATER PUMP PIGTAIL, SWITCH & WIRING		
6	MOTOR KIT 2 HP 115/230/60/1 (BE-142)	216191
	MOTOR KIT 3 HP 115/230/60/1 (BE-143)	216192
	MOTOR KIT 5 HP 230/60/1 (BE-145)	216193
	MOTOR KIT 3 HP 115/230/60/1 (BE-203)	216194
	MOTOR KIT 5 HP 230/60/1 (BE-205)	216195
7	SWITCH & WIRING ASSEMBLY (DUAL VOLTAGE FOR 2 & 3 HP SINGLE PHASE (BE-142, BE-143, BE-145 (INCLUDES REPLACEMENT PARTS LISTED BELOW)	210703
	DRUM SWITCH (ONLY)	210704
	SWITCH HANDLE (ONLY) FOR DRUM SWITCH	200448
	STOP BRACKET (ONLY) FOR DRUM SWITCH	200448
8	SWITCH & WIRING ASSEMBLY, SINGLE VOLTAGE FOR 5 HP SINGLE PHASE (BE-145, BE-205) INCLUDES REPLACEMENT PARTS LISTED BELOW	210688
	DRUM SWITCH (ONLY)	210704
	SWITCH HANDLE (ONLY) FOR DRUM SWITCH	200448
	SWITCH & WIRING ASSEMBLY, SINGLE VOLTAGE FOR 3 & 5 HP THREE PHASE (BE-142, BE-143, BE-145, BE-203, BE-205) INCLUDES REPLACEMENT PARTS LISTED BELOW	210727
9	DRUM SWITCH (ONLY)	210704
	SWITCH HANDLE (ONLY) FOR DRUM SWITCH	200448
	BLADE GUARD ASSEMBLY - 14"	210613
11	BLADE GUARD ASSEMBLY - 20"	210592
12	BLADE GUARD COVER ASSEMBLY	210595
	NOSE GUARD HINGE	210160
13	SPRING CLIP ASSEMBLY	210594
14	GUARD MOUNTING ASSEMBLY (INCLUDED WITH ITEM 10 FIGURE 1) (INCLUDES REPLACEMENT PARTS LISTED BELOW)	216136
	SPEED NUT	210616
15	ADJUSTING SCREW ASSEMBLY (BELT TENSION)	216137

217007 OBS

OBS

200132B

OBS

OBS 3.25 X .75B 2G

OBS 3.5 X .75B 2G

76130 OBS

OBS

76134 OBS 2.44 X .875B 2G

76130 OBS

231095

OBS

232088

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219040 232099

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219060 OBS

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