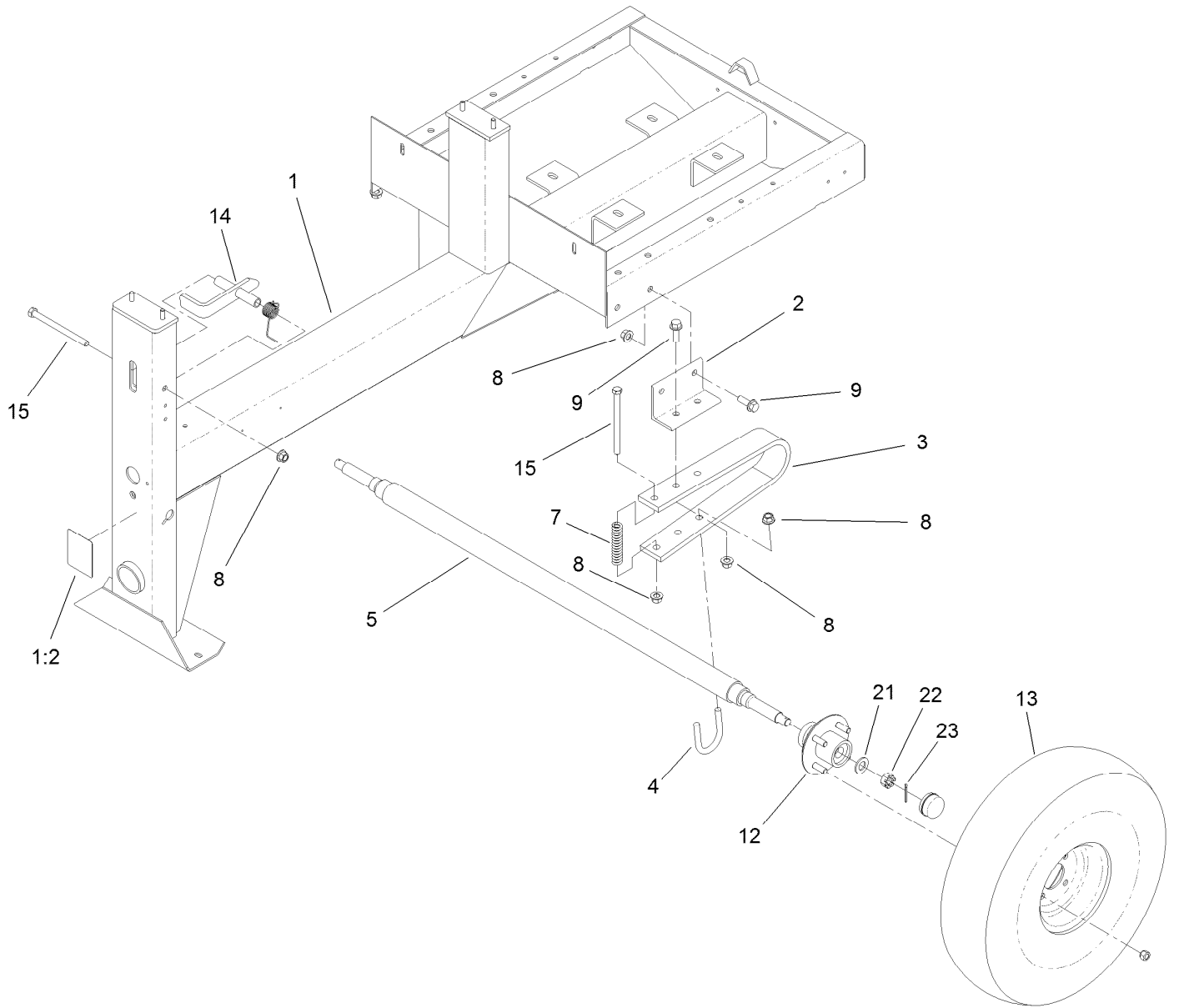


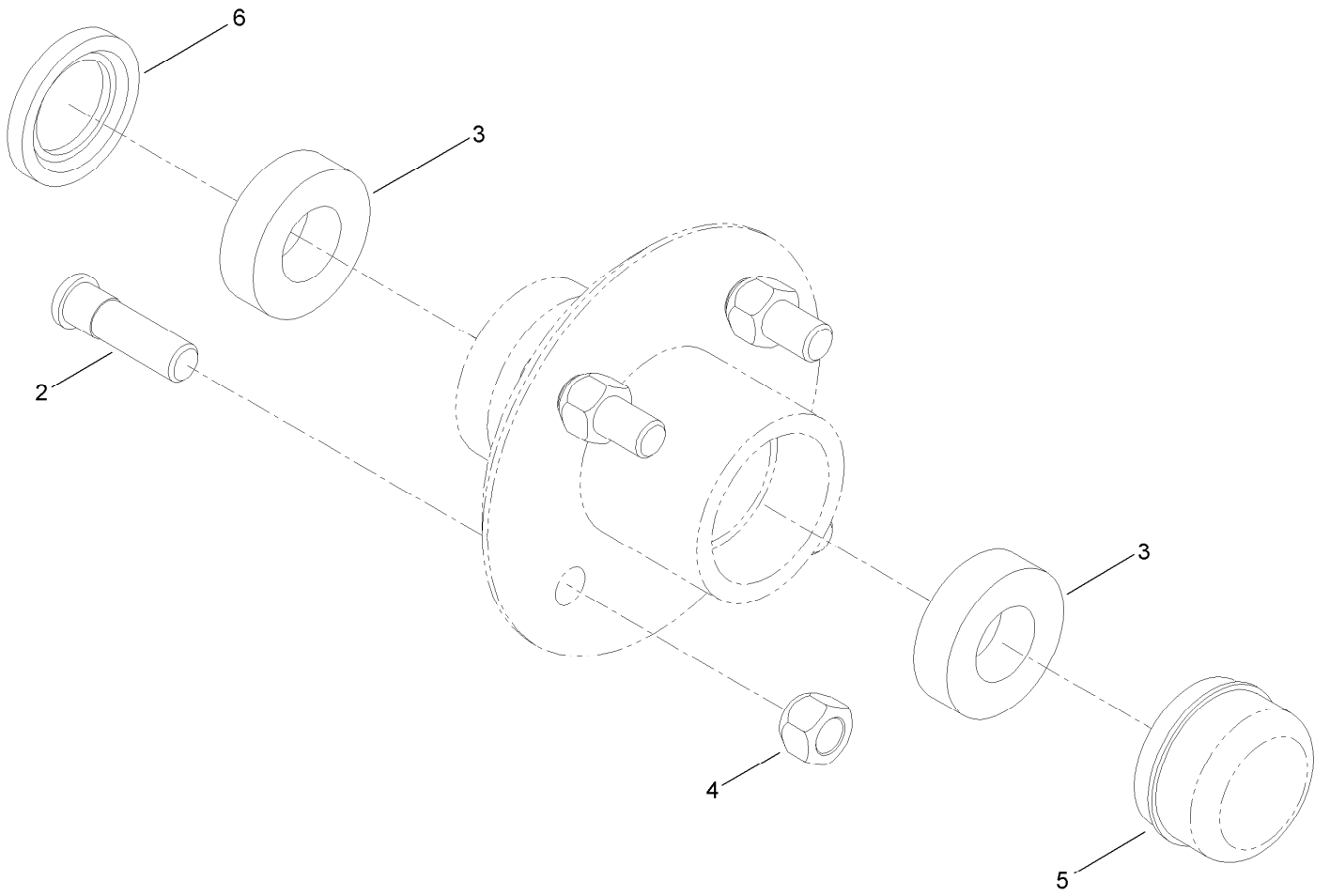
Frame and Axle Assembly



Frame and Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-1682	1	Frame ASM	9	100-6116	8	Screw-HHF
1:2	125-8216	1	Decal-Safety Chain, Towing	12	125-8171	2	Hub ASM
2	ST26949-03	2	Bracket-Axle, Spring	13	ST32307	2	Tire And Rim ASM
3	ST26971	2	Spring-Leaf	14	132-7154-03	1	Latch-Drum
4	ST26195	2	Bolt-U	15	325-33	3	Screw-HH
5	ST21460-03	1	Axle-Spring	21	3256-28	2	Washer-Flat
7	ST34972	2	Spring-Coil	22	ST80054	2	Nut
8	99-5107	15	Nut-Lock	23	3272-13	2	Pin-Cotter

Hub Assembly No. 125-8171

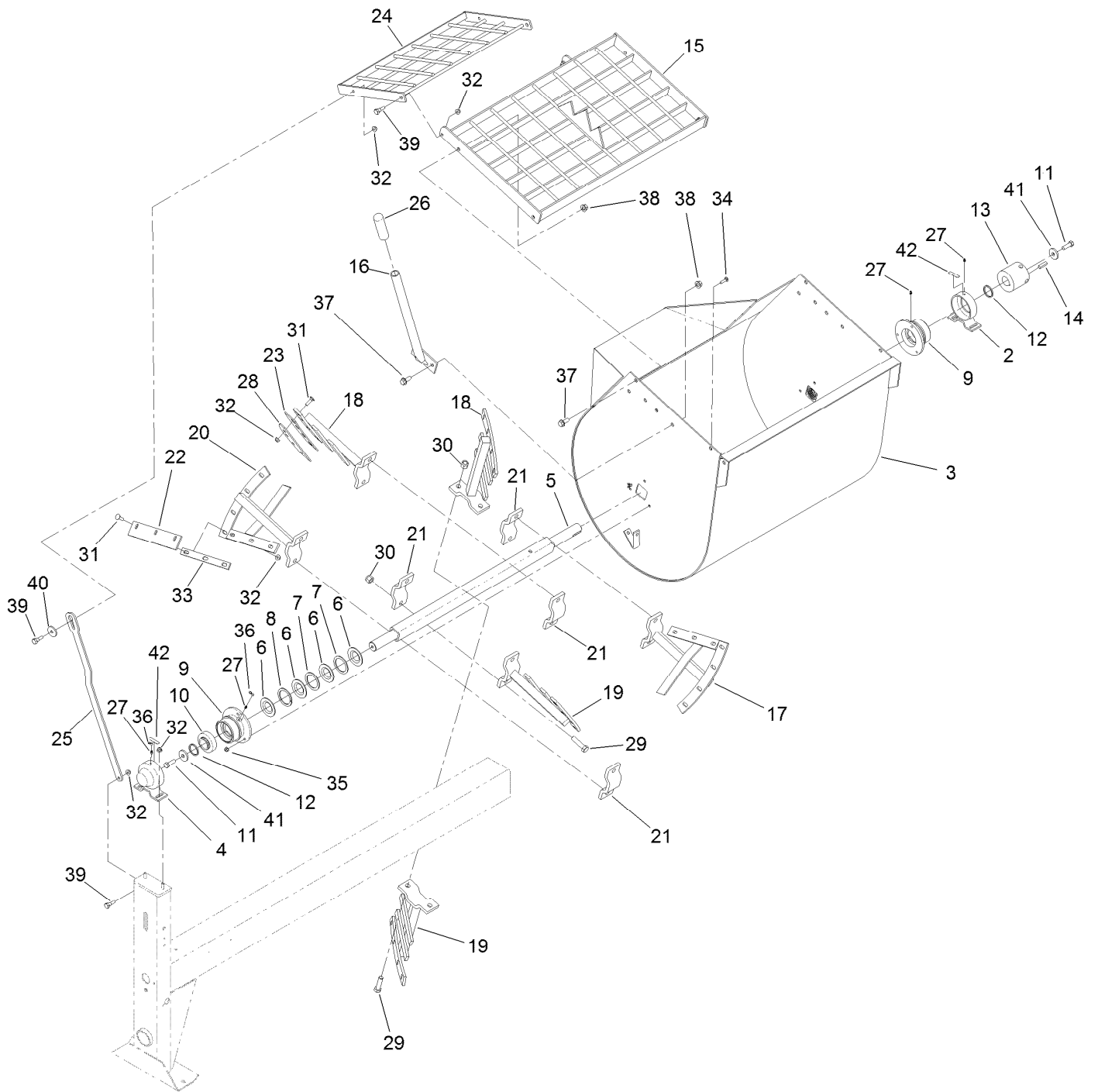


Hub Assembly No. 125-8171 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	ST34573	1	Cap-Dust
6	ST32052	1	Seal-Hub, Wheel

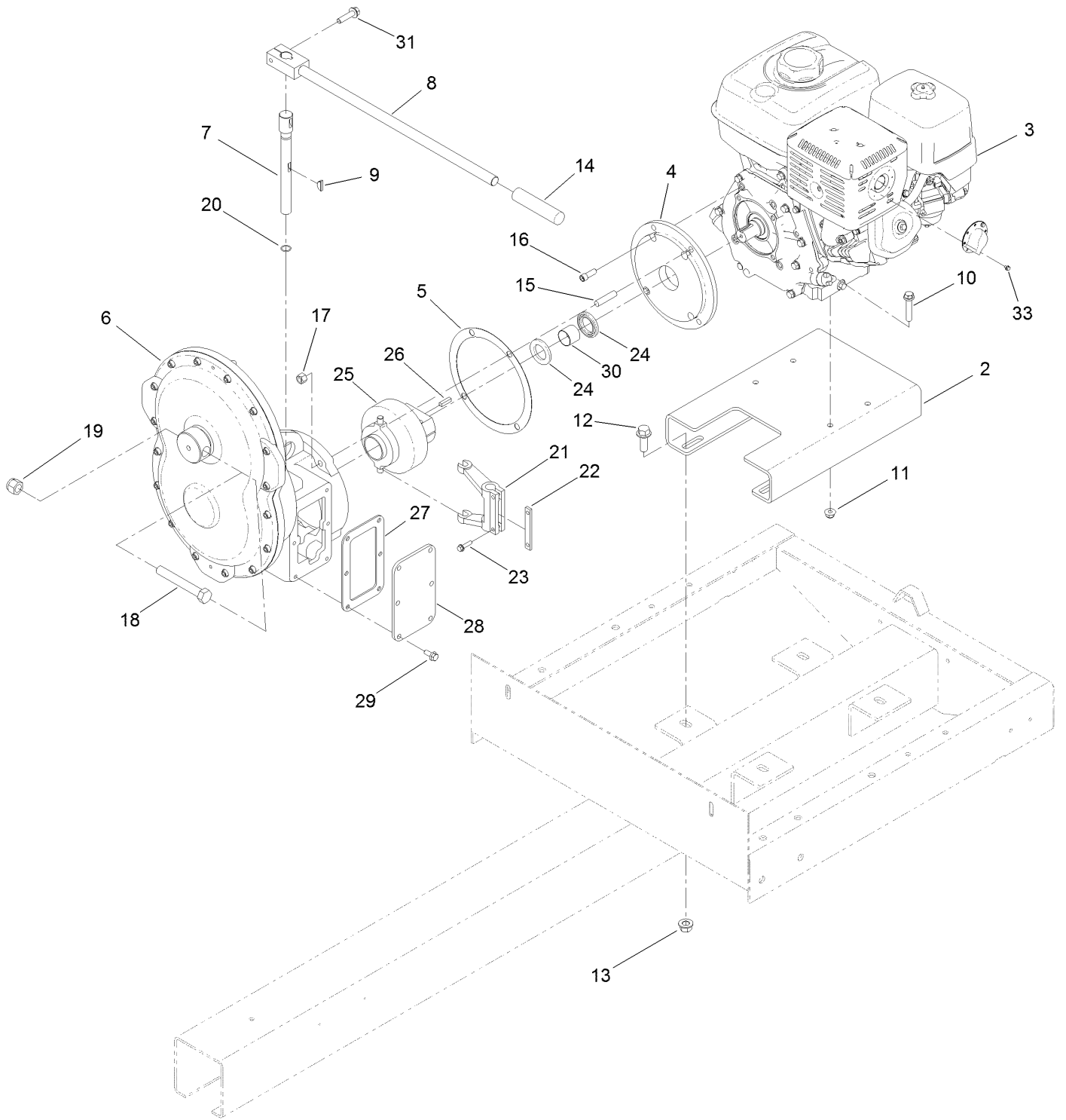
Drum Assembly



Drum Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST24021-01	1	Trunnion	23	132-4142	6	Blade-Rubber, Long
3	ST37575-01	1	Drum	24	125-6273-01	1	Guard-Moveable
4	ST36574-01	1	Trunnion-Capped	25	125-8154-03	1	Bar-Guard Lift
5	ST22215-01	1	Shaft-Drum	26	ST47023	1	Grip-Hand
6	ST32324	8	Seal-Drum	27	ST46042	4	Fitting-Grease
7	ST24017	4	Washer-Flat	28	ST28137-01	6	Bar-Long, Backer
8	ST25881	2	Washer-Split	29	327-7	10	Screw-HH
9	ST32326-01	2	Housing-Bearing	30	3296-53	10	Nut-Lock, NI
10	ST32003	2	Bearing-Ball	31	3231-25	30	Bolt-CARR
11	325-6	2	Screw-HH	32	104-8301	38	Nut-HF, NI
12	ST44284	2	Spacer-Shaft, Drum	33	ST24103-01	2	Bar-Backer, Short
13	ST28087-03	1	Coupling-Shaft	34	3230-3	6	Screw-CARR
14	ST81060	1	Key-Square	35	104-8300	6	Nut-HF, NI
15	125-6278-01	1	Guard	36	ST47001	4	Cap-Plug
16	ST24763-01	1	Handle-Dump	37	3234-38	6	Screw-HHF
17	ST22090-01	1	Paddle	38	99-5107	6	Nut-Lock
18	ST22091-01	2	Paddle	39	80-1300	4	Bolt-Shoulder
19	ST22092-01	2	Paddle	40	106-2008	1	Washer-Thrust
20	ST22093-01	1	Paddle	41	ST26326	2	Washer-Flat
21	ST26882-01	4	Clamp-Paddle	42	125-8175	2	Decal-Grease
22	132-4144	2	Blade-Rubber, Short				

Engine and Gearcase Assembly

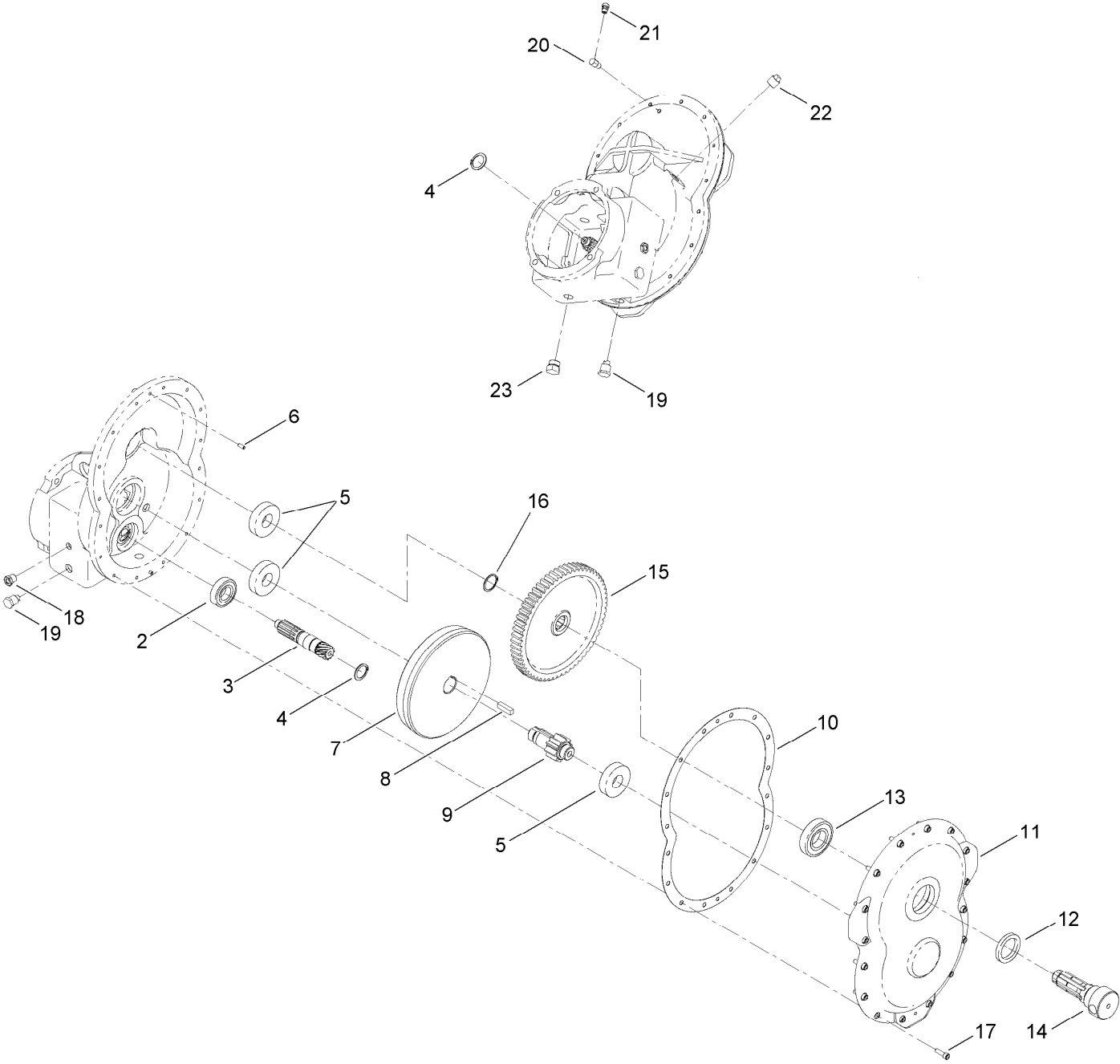


Engine and Gearcase Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST28399-03	1	Base-Motor	18	327-23	1	Screw-HH
3	125-4993	1	Engine-Honda, Gx340 ●	19	3296-53	1	Nut-Lock, NI
4	ST28398	1	Adaptor-Engine	20	ST47180	1	O-Ring
5	ST27010	1	Gasket-Adapter, Engine	21	ST28093	1	Fork-Clutch
6	ST22075-03	1	Gearcase ASM	22	ST28181	1	Spacer-Fork, Clutch
7	ST28094	1	Shaft-Clutch	23	120-4654	2	Screw-HHF
8	ST22099-03	1	Handle-Clutch	24	ST32179	2	Seal-Shaft
9	1-807014	2	Key-Woodruff	25	ST30401	1	Clutch-Disconnect, Slip
10	108-3742	4	Screw-HHF	26	5-7280	1	Key
11	104-8301	4	Nut-HF, NI	27	ST32253	1	Gasket-Access, Clutch
12	100-6116	4	Screw-HHF	28	ST42461-03	1	Cover-Access, Clutch
13	99-5107	4	Nut-Lock	29	3234-47	6	Screw-HHF
14	ST34765	1	Grip-Flex	30	ST28844	1	Bushing-Shaft
15	ST41039	4	Stud	31	114-4681	1	Screw-HHF
16	ST29469	4	Screw-HSH	33	127-7578	3	Screw-HWH
17	3296-48	4	Nut-Lock, NI				

● Obtain parts from www.honda-engines.com

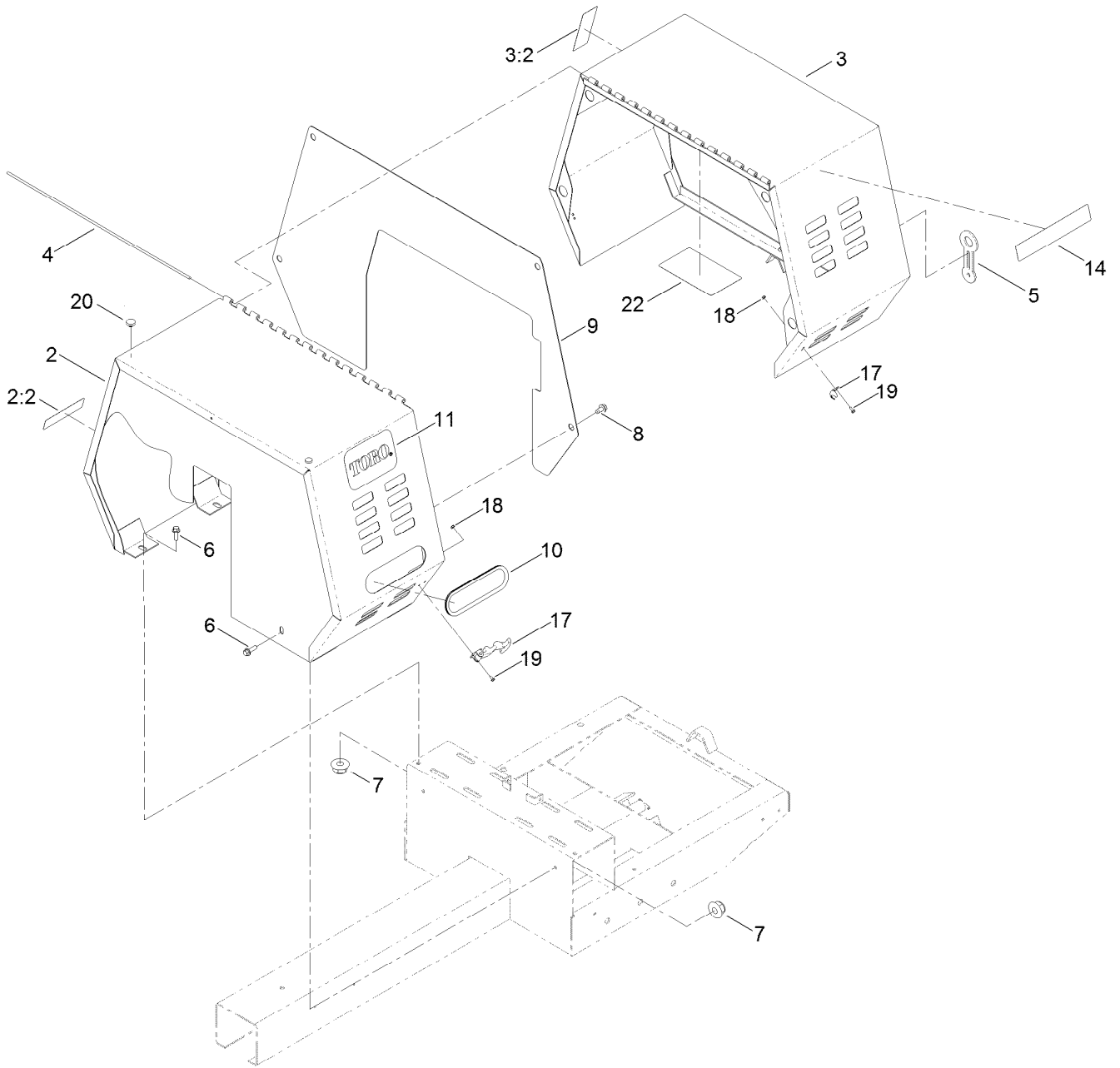
Gearcase Assembly No. ST22075-03



Gearcase Assembly No. ST22075-03 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST32213	1	Bearing-Ball	13	ST32177	1	Bearing-Ball
3	ST28095	1	Shaft-Input, Pinion	14	ST28092	1	Shaft-Output, Gearcase
4	ST80098	2	Ring-External	15	ST28098	1	Gear-Spur
5	ST32101	3	Bearing-Roller	16	32120-84	1	Ring-Snap, External
6	75-6480	2	Pin	17	3274-22	16	Screw-HSH
7	ST28096	1	Gear-Helical	18	ST34096	1	Plug-Sight, Oil
8	ST81060	1	Key-Square	19	ST46108	2	Plug-HH, Magnetic
9	ST28097	1	Pinion	20	ST46062	1	Elbow-Connection
10	ST28088	1	Gasket-Gearcase	21	ST46064	1	Breather-Alemite
11	ST28085	1	Cover-Gearcase	22	ST46107	1	Plug
12	ST35295	1	Seal-Shaft	23	ST44332	1	Plug

Cowl Assembly



Cowl Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	127-1684	1	Stationary Cowl ASM	9	138-3144-03	1	Plate-Cowl, 12Cf Mm
2:2	133-8062	1	Decal-Arrestor, Spark	10	ST47294	1	Trim-Lid
3	127-1686	1	Movable Cowl ASM	11	67-7320	2	Decal
3:2	125-4939	1	Decal-Warning	14	125-4953	2	Decal
4	ST44372	1	Pin	17	ST35289	2	Latch-Flex, Draw
5	ST47182	1	Latch-Rubber	18	3296-12	8	Nut-Lock, NI
6	3234-24	6	Screw-HHF	19	3290-321	8	Screw-HWH
7	104-8301	6	Nut-HF, NI	20	1-513658	2	Bumper
8	110-9380	4	Screw-HWH	22	132-3997	1	Decal-Service