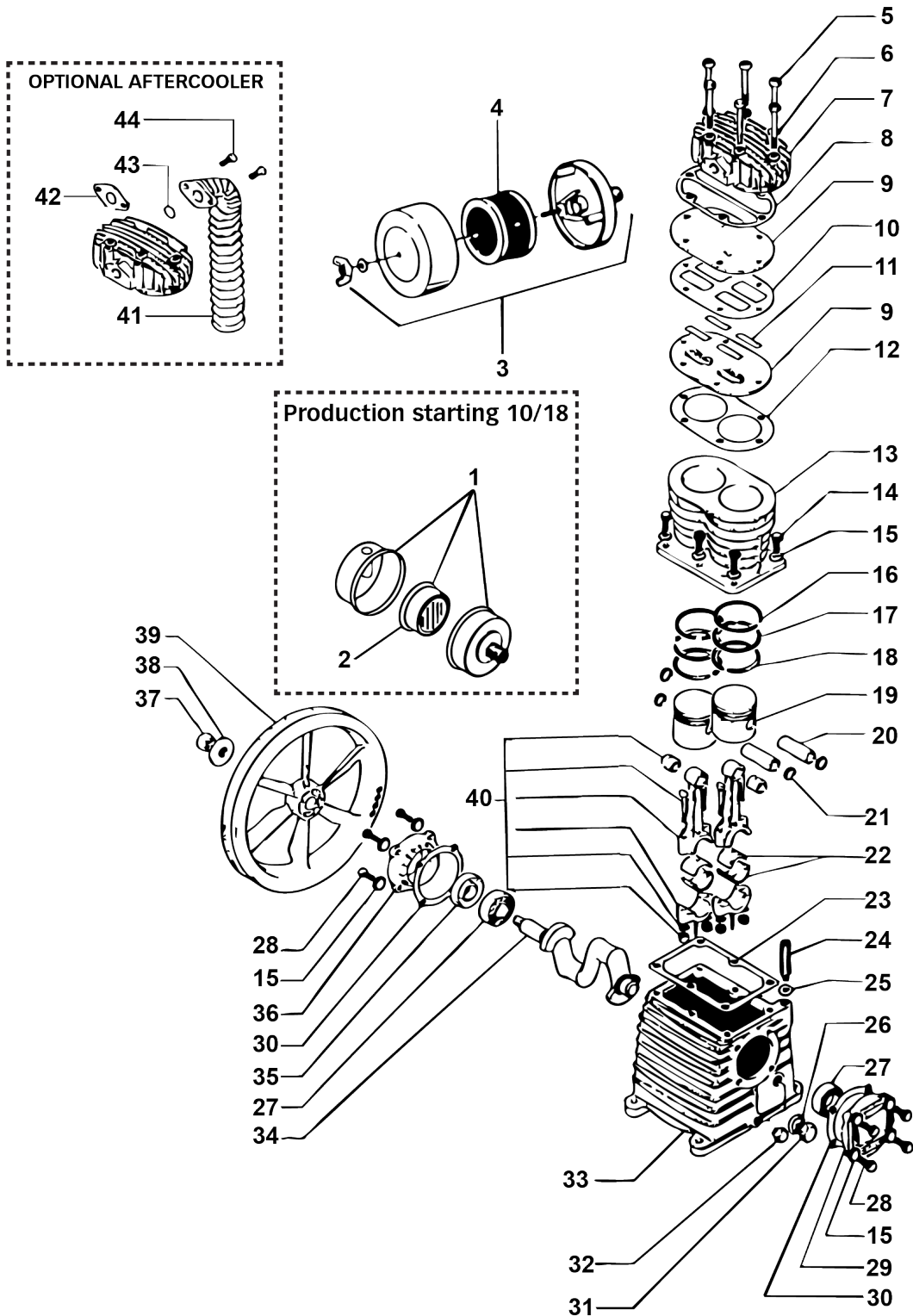


**SCHEMATIC FOR
PMP12K18**





**PARTS LIST FOR
PMP12K18**

Sch.#	Description	Part#	Qty
1	Intake Assy (current)	FS10052	1
2	Element - FS10052	433	1
3	Intake Assy (old style)	FS14050	1
4	Element	431	1
5	Head Bolt	37301130CH	6
6	Washer	37500400CH	6
7	Head	31301440CH	1
8	Gasket	30501380CH	1
9	Valve Plate	32701310CH	2
10	Gasket	30501390CH	1
11	Reed Valve	32701420CH	4
12	Gasket	30501400CH	1
13	Cylinder	30201000CH	1
14	Bolt	37301140CH	6
15	Washer	37508130CH	14
16	Ring (comp)	31201330CH	2
17	Ring (scraper)	31201340CH	2
18	Ring (oil)	31201350CH	2
19	Piston	31201360CH	2
20	Piston Pin	31201370CH	2
21	Snap Ring	37600230CH	4
22	Con Rod Inserts	31100210CH	2
23	Gasket	30501120CH	1
24	Oil Fill/Breather	36507050CH	1
25	O Ring	30509290CH	1
26	Gasket	30500130CH	1
27	Roller Bearing	30300030CH	2
28	Bolt	37300070CH	8
29	Bearing Carrier	30400830CH	1
30	Gasket	30500150CH	2
31	Sight Glass w/seal	36500140CH	1
32	Oil Drain Plug	BLSQPL0250	1
33	Crankcase	33101160CH	1
34	Crankshaft	30201000CH	1
35	Oil Seal	30300040CH	1
36	Bearing Carrier	30400890CH	1
37	Nut	37400720CH	1
38	Washer	37500730CH	1
39	Flywheel	31007280CH	1
40	Con Rod Assy	31100750CH1	1
41	Aftercooler	3290146ACH	1
42	Gasket (old style)	30501490CH	1
43	O Ring (current)	30502510CH	1
44	Bolt	37302530CH	2
Kits			
	Gasket Set (8, 10, 12, 23, 24, 30, 31, 43)	K18GASKETS	1
	Ring Set (16, 17, 18)	K18RINGS	1
	Valve Plate Assembly (8, 9, 10, 11, 12)	1800VK18	1
	Piston Assembly (16, 17, 18, 19, 20, 21)	1800PK18	2
	Valve Repair Kit (8, 10, 11, 12)	VKK18	1
	Complete Rebuild Kit (K18GASKETS, K18RINGS, 1, 11 & Synth Blend Oil)	18REPKIT/BLNDSYN	1