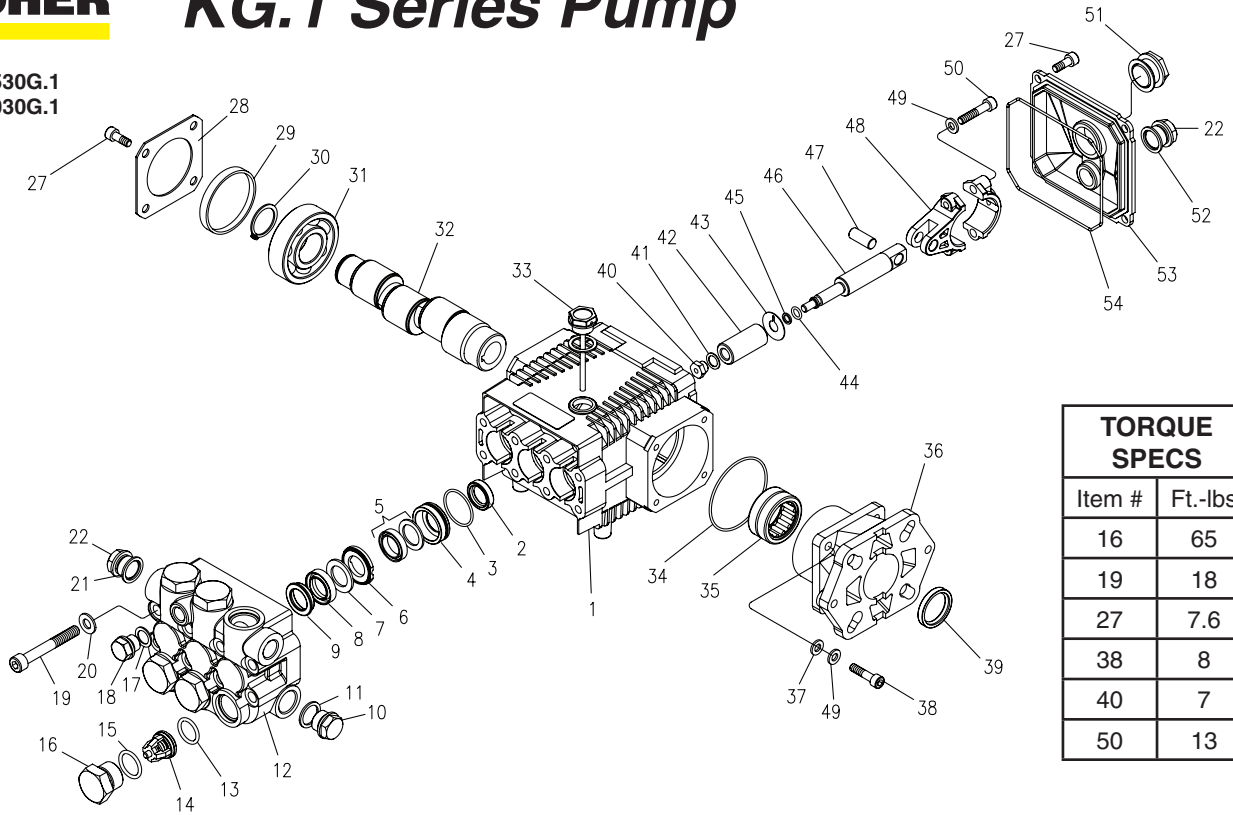


KG.1 Series Pump

9.803-822.0 KG2530G.1
9.803-823.0 KG3030G.1



PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	9.803-938.0	Crankcase	1	19	9.803-952.0	Manifold Stud Bolt	8	39	9.804-585.0	Crankshaft Seal	1
2*	See Kit Below	Plunger Oil Seal	3	20	9.802-884.0	Washer	8	40*	See Kit Below	Plunger Nut	3
3*	See Kit Below	O-Ring Ø1.78 x 28.30	3	21	9.803-198.0	Copper Washer 3/8"	1	41*	See Kit Below	Copper Spacer	3
4*	See Kit Below	Pressure Ring, 15mm	3	22	9.802-925.0	Brass Plug 3/8"	2	42*	See Kit Below	Plunger, 15mm	3
5*	See Kit Below	U-Seal, 15mm	3	27	9.802-939.0	Hexagonal Screw	9	43*	See Kit Below	Copper Spacer	3
6*	See Kit Below	Intermediate Ring 15mm	3	28	9.803-953.0	Bearing Cover	1	44*	See Kit Below	O-Ring Ø1.78x5.28	3
7*	See Kit Below	Backup Ring 15mm	3	29	9.803-954.0	Seal Bearing	1	45*	See Kit Below	Teflon Ring	3
8*	See Kit Below	U-Seal, 15mm	3	30	9.802-914.0	Snap Ring	1	46	9.803-964.0	Plunger Rod	3
9*	See Kit Below	Support Ring, 15mm	3	31	9.803-955.0	Ball Bearing	1	47	9.803-965.0	Connecting Rod Pin	3
10	9.802-926.0	Brass Plug, 1/2"	1	32	8.717-069.0	Crankshaft (2530G)	1	45	9.803-966.0	Connecting Rod	3
11	9.803-199.0	Copper Washer 1/2"	1		8.717-070.0	Crankshaft (3030G)	1	49	9.803-218.0	Spring Washer	6
12	9.803-946.0	Manifold Housing	1	33	9.803-957.0	Oil Dip Stick	1	50	8.933-020.0	Connecting Rod Screw	6
13*	9.803-947.0	O-Ring Ø1.78 x 15.54	6	34	9.804-581.0	O-Ring 3.53 x 55.56	1	54	9.803-969.0	O-Ring 2.62 x 107.62	1
14*	See Kit Below	Valve Assembly	6	35	9.804-582.0	Needle Roller Bearing	1	53	9.803-968.0	Crankcase Cover	1
15*	9.803-948.0	O-Ring Ø2.62 x 18.77	6	36	8.717-212.0	Engine Flange	1	52	9.803-197.0	Gasket, G3/4	1
16	9.803-949.0	Valve Plug	6	37	9.803-210.0	Spring Washer	4	51	9.803-202.0	Sightglass G3/4	1
17	9.803-950.0	Washer, Copper	1	38	9.804-584.0	Flange Screw	4	* Part available in kit (See below)			
18	9.803-951.0	Brass Plug G1/4	1								

REPAIR KITS

REPAIR KIT NUMBER	8.725-354.0	8.725-355.0	9.803-934.0	9.803-936.0	9.803-937.0
KIT DESCRIPTION	Plunger Seal 15mm	Complete Seal Packing 15mm	Plunger 15mm	Complete Valve	Plunger Oil Seals
ITEM NUMBERS INCLUDED	3, 5, 7, 8, 9	3, 4, 5, 6, 7, 8, 9	40, 41, 42, 43, 44, 45	13, 14, 15	2
NUMBER OF CYLINDERS KIT WILL SERVICE	3	1	1	6	3