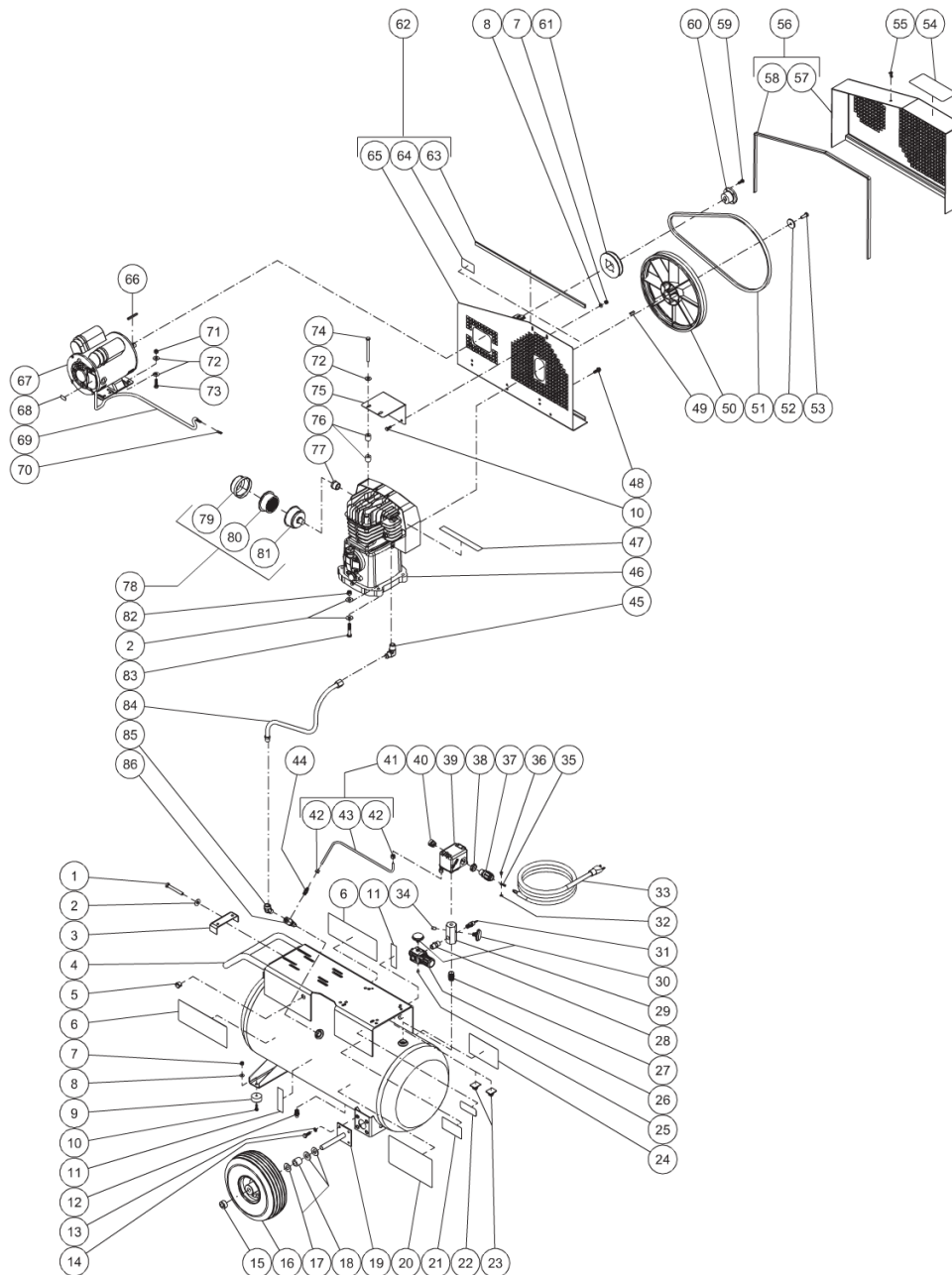




AC1-PE03-20M / AC1-PE03-20M (sn:20026387-99999999)

TANK ASSEMBLY



Id	Item #	Description	Quantity	Rev	Comments
1	27-0576	BOLT	1		
2	28-0023	WASHER	9		
3	20-0614A01	BELT TENSIONER PLATE	1		

Id	Item #	Description	Quantity	Rev	Comments
4	N/A	AIR TANK ASSEMBLY	1		
5	32-0465	PLUG	1		
6	34-0828	DECAL- MI-T-M	1		
7	30-0155	LOCKNUT	4		
8	28-0002	WASHER	4		
9	14-0069	ISOLATOR	2		
10	27-0015	BOLT	6		
11	N/A Sep.	DECAL- DRAIN TANK (SEE 34-9016)	2		
12	23-0312	DRAIN VALVE	1		
13	29-0007	LOCKWASHER	8		
14	27-0067	BOLT	8		
15	33-0351	SHAFT COLLAR	2		
16	14-0017	WHEEL	2		
17	28-0008	WASHER	6		
18	62-0188	AXLE SPACER	2		
19	20-0670A01	AXLE STUB	2		
20	N/A Sep.	DECAL- DANGER/WARNING/CAUTION (SEE 34-9016)	1		
21	N/A	DECAL- DATA PLATE	1		
22	N/A Sep.	DECAL- WARNING: HOT SURFACE (SEE 34-9016)	1		
23	33-0264	WIRE CLIPS	2		
24	N/A Sep.	DECAL- MAINTENANCE INSTRUCTIONS (SEE 34-9016)	1		
25	24-0082	PLUG	1		
26	22-0231	REGULATOR	1		
27	24-0174	CLOSE NIPPLE	1		
28	24-0010	NIPPLE	1		
29	24-0264	MANIFOLD	1		
30	22-0271	PRESSURE GAUGE	2		
31	22-0228	SAFETY RELIEF VALVE	1		
32	28-1009	LOCKWASHER	3		
33	32-0755	CORD PLUG SET	1		
34	24-0082	PLUG	1		
35	32-0099	TERMINAL	3		
36	27-8933	SCREW	1		
37	32-0766	CORD STRAIN RELIEF	1		
38	32-0108	LOCKNUT	1		
39	22-0312	PRESSURE SWITCH	1		
40	9-0045	BUSHING	1		
41	854-0057	TUBE ASSEMBLY (INC. 42-43)	1		
42	23-0315	COMPRESSION NUT	1		

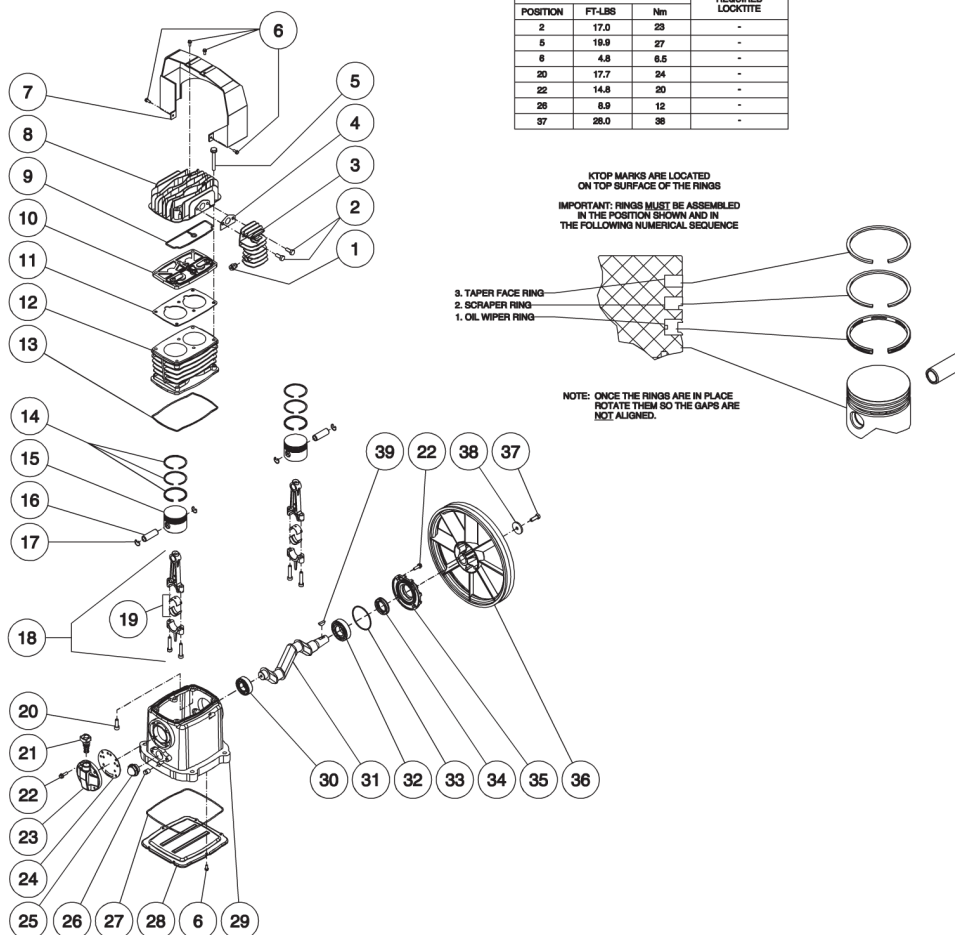
Id	Item #	Description	Quantity	Rev	Comments
43	54-0034	TUBE *(TWO FEET REQUIRED)	1		
44	23-0328	FITTING	1		
45	24-0074	ELBOW	1		
46	3-0175	PUMP	1		
47	N/A Sep.	DECAL- CHECK OIL TAPE (SEE 34-9016)	1		
48	27-9524	BOLT	3		
49	43-0102	KEY	1		
50	10-0131	FLYWHEEL W/COMPRESSOR	1		
51	11-0040	DRIVE BELT	1		
52	28-1032	FLATWASHER FLYWHEEL W/COMPRESSOR	1		
53	27-8033	BOLT W/COMPRESSOR	1		
54	N/A Sep.	DECAL- OPERATING INSTRUCTIONS (SEE 34-9016)	1		
55	33-0197	FASTENER	1		
56	854-0009	BELTGUARD ASSEMBLY (INC. 57-58)	1		
57	N/A Sep.	BELTGUARD COVER (SEE 854-0009)	1		
58	33-0020	EDGING *(FOUR FEET REQUIRED)	1		
59	27-0015	BOLT	2		
60	9-0037	BUSHING	1		
61	10-0129	SHEAVE	1		
62	854-0007	BELTGUARD BACK ASSEMBLY (INC. 63-65)	1		
63	33-0020	EDGING *(TWO FEET REQUIRED)	1		
64	N/A Sep.	DECAL- WARN: BELTGUARD IN PLACE (SEE 34-9016)	1		
65	N/A Sep.	BELTGUARD BACK (SEE 854-0007)	1		
66	43-0073	KEY	1		
67	2-0138	MOTOR	1		
68	N/A Sep.	DECAL- 230 VOLT (SEE 34-9016)	1		
69	32-0445	CORD *(THREE FEET REQUIRED)	1		
70	32-0003	TERMINAL	6		
71	30-0157	LOCKNUT	4		
72	28-0022	WASHER	10		
73	27-0068	BOLT	4		
74	27-8044	SCREW	2		
75	20-0740A01	SUPPORT BRACKET	1		
76	33-0358	SPACER	4		
77	23-0023	BUSHING	1		
78	19-0083	AIR FILTER ASSEMBLY (INC. 79-81)	1		
79	19-0084	FRONT FILTER HOUSING	1		
80	19-0082	FILTER REPLACEMENT	1		
81	N/A Sep.	REAR FILTER HOUSING (SEE 19-0083)	1		

Id	Item #	Description	Quantity	Rev	Comments
82	30-0159	LOCKNUT	4		
83	27-0121	BOLT	4		
84	15-0246	HOSE	1		
85	24-0042	ELBOW	1		
86	22-0334	CHECK VALVE	1		
	34-9016	SAFETY DECAL KIT (INC. 11, 20, 22, 24, 47, 54, 64, 68)			
		*MUST ORDER IN ONE FOOT LENGTHS			



AC1-PE03-20M / AC1-PE03-20M (sn:20026387-99999999)

PUMP



TORQUE SPECIFICATIONS			REQUIRED LOCTITE
POSITION	FT-LBS	Nm	
2	17.0	23	-
5	19.9	27	-
6	4.8	6.5	-
20	17.7	24	-
22	14.8	20	-
26	8.9	12	-
37	28.0	38	-

Id	Item #	Description	Quantity	Rev	Comments
1	22-0253	EASY START VALVE	1		
2	27-8032	SCREW	2		
3	46-1171	AFTER COOLER	1		
4	N/A Sep.	AFTER COOLER GASKET (SEE 70-0393)	1		
5	27-9577	SCREW	6		
6	27-9575	SCREW	10		
7	46-1197	AIR SHROUD	1		
8	46-1172	HEAD	1		
9	N/A Sep.	HEAD GASKET (SEE 70-0393)	1		
10	22-0388	HOLDER PLATE VALVE	1		

Id	Item #	Description	Quantity	Rev	Comments
11	N/A Sep.	CYLINDER GASKET (SEE 70-0393)	1		
12	46-1170	CYLINDER	1		
13	N/A Sep.	CRANKCASE GASKET (SEE 70-0393)	1		
14	70-0392	RING SET - 65 MM	2		
14	70-0268	RING SET - 65.4 MM	2		
15	N/A	PISTON	2		
16	N/A	WRIST PIN	2		
17	N/A	SNAP RING	2		
18	N/A	CONNECTING ROD	2		
19	N/A	CONNECTING ROD BEARING	2		
20	27-8194	SCREW	4		
21	46-0818	CRANKCASE FILL PLUG W/ O-RING	1		
22	27-8002	BOLT	8		
23	46-0819	OIL FILL END CAP	1		
24	N/A Sep.	OIL FILL END CAP GASKET (SEE 70-0393)	1		
25	46-0820	SIGHT GLASS	1		
26	39-0106	OIL DRAIN PLUG	1		
27	N/A Sep.	OIL PAN O-RING (SEE 70-0393)	1		
28	N/A	OIL PAN	1		
29	N/A	CRANKCASE	1		
30	48-0060	BALL BEARING	1		
31	N/A	PISTON CRANKSHAFT	1		
32	48-0024	BALL BEARING	1		
33	N/A Sep.	END CAP GASKET (SEE 70-0393)	1		
34	26-0208	CRANKSHAFT SEAL	1		
35	46-1169	FRONT END CAP	1		
36	10-0131	FLYWHEEL	1		
37	27-8033	BOLT	1		
38	28-1032	WASHER	1		
39	43-0102	WOODRUFF KEY	1		
KIT	70-0393	GASKET KIT (INC. 4, 9, 11, 13, 24, 27, 33)			