



SERVICE / PARTS MANUAL

MODELS: WolfPac™ 2500



1 - 1/4 TON STATIC RIDE ON

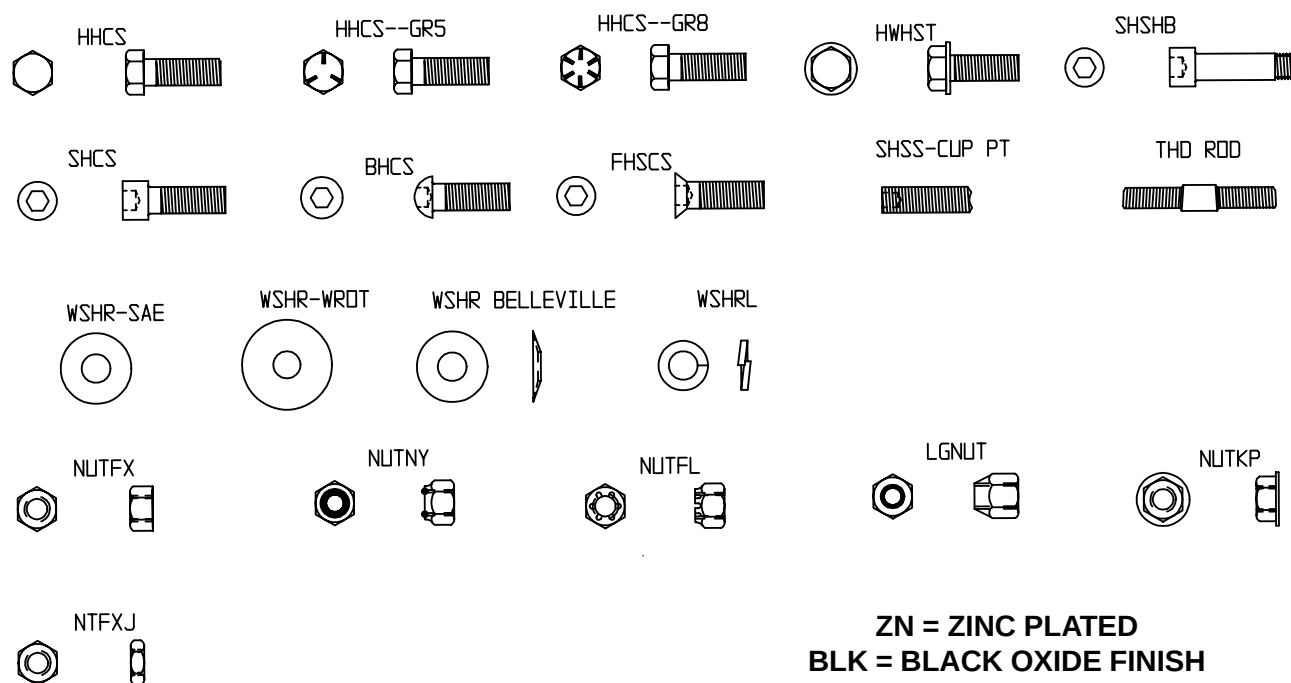
A 100% employee-owned American manufacturer

4. PARTS LIST

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4.1 HARDWARE KEY



4. PARTS LIST

4.2 Torque Charts

SAE GRADE 5 Coarse Thread, Zinc-Plated		
SIZE	TORQUE	
	ft. lbs.	Nm
1/4 - 20 (.250)	6	8
5/16 - 18 (.3125)	13	18
3/8 - 16 (.375)	23	31
7/16 - 14 (.4375)	37	50
1/2 - 13 (.500)	57	77
9/16 - 12 (.5625)	82	111
5/8 - 11 (.625)	112	152
3/4 - 10 (.750)	200	271
7/8 - 9 (.875)	322	436.5
1 - 8 (1.000)	483	655

SAE GRADE 8 Coarse Thread, Zinc-Plated		
SIZE	TORQUE	
	ft. lbs.	Nm
1/4 - 20 (.250)	9	12
5/16 - 18 (.3125)	18	24
3/8 - 16 (.375)	33	45
7/16 - 14 (.4375)	52	70
1/2 - 13 (.500)	80	108
9/16 - 12 (.5625)	115	156
5/8 - 11 (.625)	159	215
3/4 - 10 (.750)	282	382
7/8 - 9 (.875)	454	615
1 - 8 (1.000)	682	925

SAE GRADE 5 Fine Thread, Zinc-Plated		
SIZE	TORQUE	
	ft. lbs.	Nm
1/4 - 28 (.250)	7	10
5/16 - 24 (.3125)	14	19
3/8 - 24 (.375)	26	35
7/16 - 20 (.4375)	41	56
1/2 - 20 (.500)	64	87
9/16 - 18 (.5625)	91	123
5/8 - 18 (.625)	128	173
3/4 - 16 (.750)	223	302
7/8 - 14 (.875)	355	481
1 - 12 (1.000)	529	717
1 - 14 (1.000)	541	733

SAE GRADE 8 Fine Thread, Zinc-Plated		
SIZE	TORQUE	
	ft. lbs.	Nm
1/4 - 28 (.250)	10	14
5/16 - 24 (.3125)	20	27
3/8 - 24 (.375)	37	50
7/16 - 20 (.4375)	58	79
1/2 - 20 (.500)	90	122
9/16 - 18 (.5625)	129	175
5/8 - 18 (.625)	180	244
3/4 - 16 (.750)	315	427
7/8 - 9 (.875)	501	679
1 - 12 (1.000)	746	1011
1 - 14 (1.000)	764	1036

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4. PARTS LIST

4.2 Torque Charts

Property Class 8.8

ZINC-PLATED

SIZE
M6
M8
M10
M12
M14
M16
M20
M24

Coarse Thread

Nm	ft. lbs.
9.9	7
24	18
48	35
83	61
132	97
200	148
390	288
675	498

Fine Thread

Nm	ft. lbs.
10	7
25	18
49	36
88	65
140	103
210	155
425	313
720	531

Property Class 10.9

ZINC-PLATED

SIZE
M6
M8
M10
M12
M14
M16
M20
M24

Coarse Thread

Nm	ft. lbs.
14	10
34	25
67	49
117	86
185	136
285	210
550	406
950	701

Fine Thread

Nm	ft. lbs.
14	10
35	26
68	50
125	92
192	142
295	218
600	443
1000	738

Property Class 12.9

ZINC-PLATED

SIZE
M6
M8
M10
M12
M14
M16
M20
M24

Coarse Thread

Nm	ft. lbs.
16.5	12
40	30
81	60
140	103
220	162
340	251
660	487
1140	841

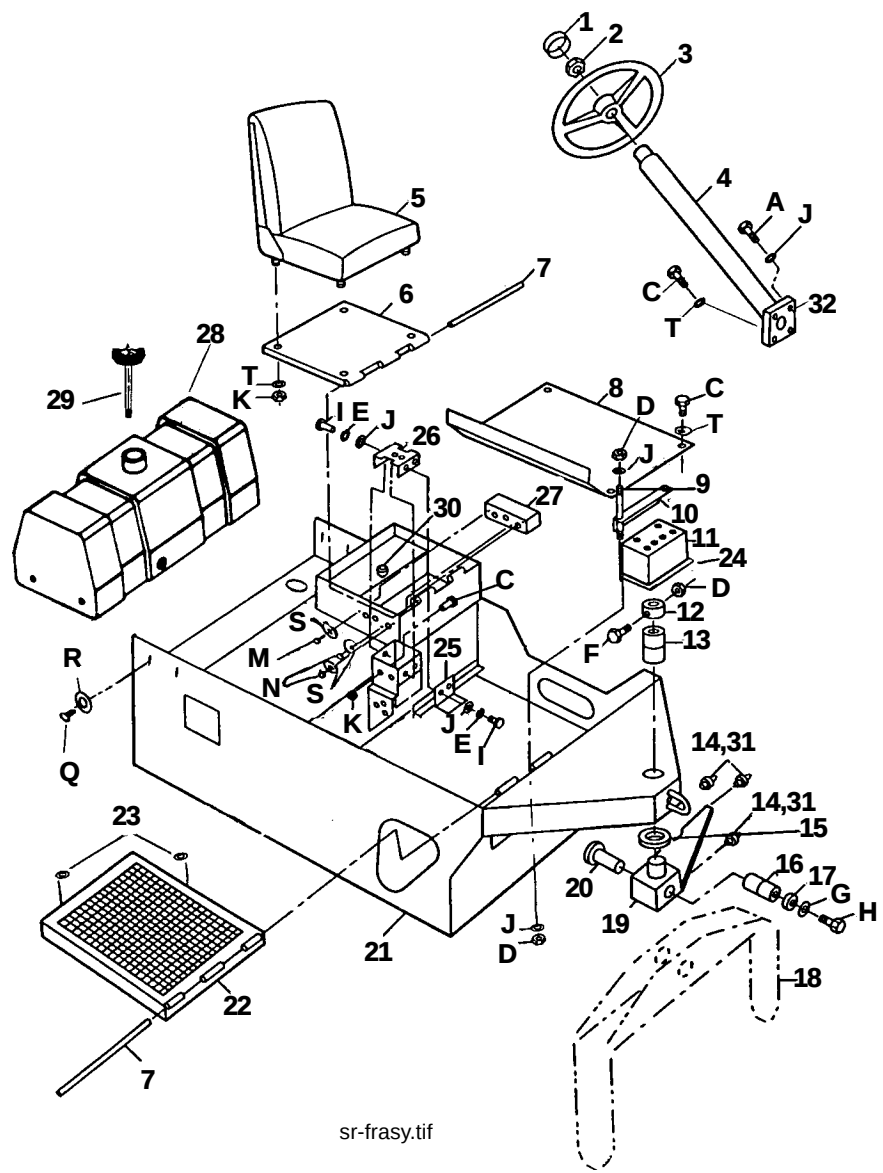
Fine Thread

Nm	ft. lbs.
16.5	12
42	31
82	60
150	111
235	173
350	258
720	531
1200	885

Conversion Factor: 1 ft. lb. = 1.3558 Nm

4. PARTS LIST

4.3 Frame Assembly



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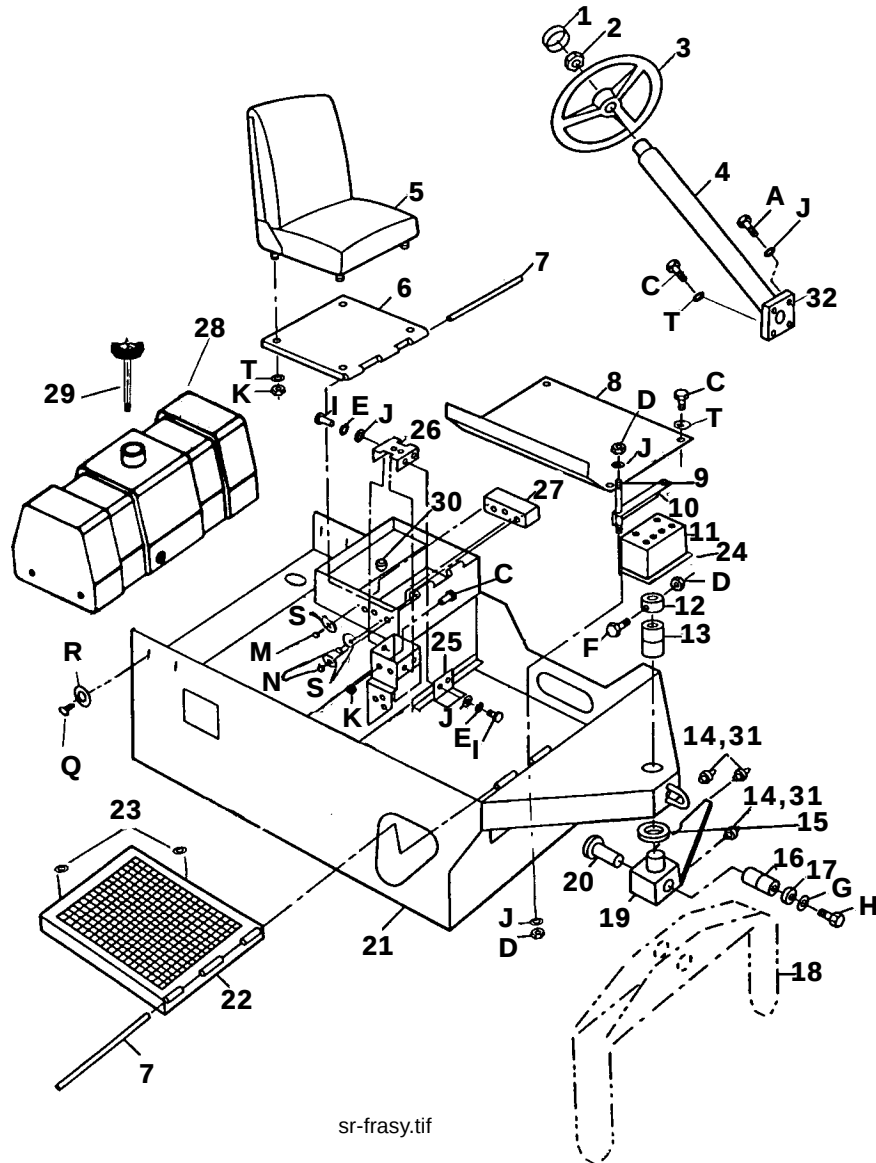
4. PARTS LIST

4.3 Frame Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	47401	Cap Wheel Steering	1
2	46656	Nut Wheel Steering	1
3	41018	Wheel Steering	1
4	46655	Column Steering	1
5	47195	Seat Assy.	1
6	22493-2	Cover Box Tool Weld	1
7	44103	Pin Hinge BRS 1/4 x 13 - 1/2	2
8	29063-2	Board Floor	1
9	28544	THD 1/4 - 20 x 9	2
10	28543-2	Clamp Battery	1
11	35321	Battery	1
12	28446-2	Collar Pivot	1
13	32203	Bushing	2
14	46042	Fitting 1641 B	3
15	28512	Washer Thrust	1
16	32205	Bushing	2
17	27413	Washer 1 - 3/4 x 11/16 x 1/4	2
18	22485-2	Yoke Drum FRT	1
19	22761-2	Pivot York FRT	1
20	42342	Pin	1
21	22636-2	Frame Main	1
22	22267-2	Cover Engine	1
23	39999	Bumper .117 High x .50 Diameter	4
24	47244	RBR 60 Duro 1.5 x 6.75	4
25	29074-2	Cover FRT Box CONT	1
26	29065-2	Cover Control Box	1
27	36267	Switch Ignition Honda	1
28	47283	Water Tank 30 Gal. Polyethylene	1
29	47288	Cap Water Tank w/ Gauge	1
30	35483	Cap Breather & Filler	1
31	47001	Cap Blue	3
32	43117	Plate Steering	1

4. PARTS LIST

4.3 Frame Assembly Cont'd.



4. PARTS LIST

4.3 Frame Assembly Cont'd.

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	Nm
A*	80811	HHCS M6-125 x 25 MM ZN	4	15	(20)
C*	80161	HHCS 5/16 - 18 x 1 GR5 ZN	9	13	(18)
D	80236	NUTKP 1/4 - 20 ZN	5	-	-
E	80116	WSHRL 14 MED SPLIT ZN	3	-	-
F*	80450	HHCS 1/4 - 20 x 3 GR5 ZN	1	6	(8)
G	80337	WSHRL 5/8 MED SPLIT ZN	2	-	-
H*	80204	HHCS 5/8 - 11 x 1 1/2 GR5 ZN	2	112	(152)
I*	80434	HHCS 1/4 - 20 x 3/4 GR5 ZN	3	6	(8)
J	80347	WSHR 1/4 WROT ZN	7	-	-
K	80114	NUTNY 5/16 - 18 ZN	5	-	-
M	80549	PPHMSM M4 x 0.7 - 6G x 20 MM LG	1	-	-
N	80606	PPHMSM M3 x 0.5 - 6G x 16 MM LG	2	-	-
Q	80649	BHSCS 3/8 - 16 x 3/4 BLK	4	13	(18)
R	80657	WSHR FLAT 3/8 ID x 7/8 OD BLK	4	-	-
S	80346	WSHR #10 FLAT SAE ZN PL	7	-	-
T	80348	WSHR 5/16 WROT ZN	8	-	-

* Loctite Required

4.4 Roller Assembly



4. PARTS LIST

4.4 Roller Assembly

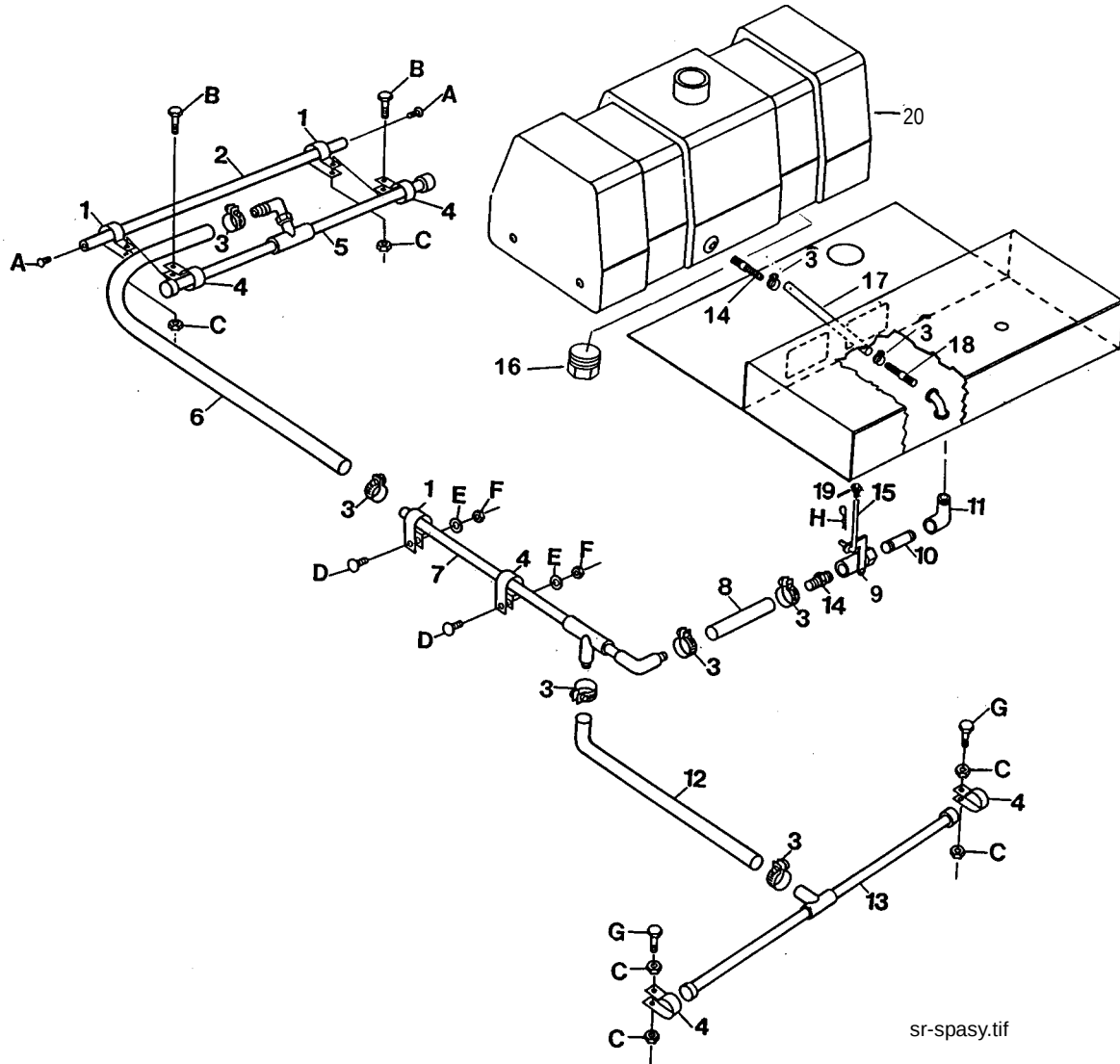
ITEM	PART NO.	DESCRIPTION	QTY.
1	22269-2	Scraper FRT	1
2	22399	Assy Mat Cocoa Front	1
4	46172	Plug Pipe 1NPT SQ SOC	6
5	32275	Bearing Ball 1 - 1/4	4
6	22891	Kit, Drums Front	1
7	22486	Shaft Drum Front	1
8	22485-2	Yoke Drum Front	1
9	22491-2	Bracket Mtr HYD	1
10	29066-2	Bar Nut 1/2 - 13 2C To 3C	1
11	35452	Sprocket 6013 x 1	1
13	22420	Chain Drive	1
14	32206	Bearing Flange 1 - 1/4	2
15	22292	Sprocket & Rotor Weld	1
16	28511	Spacer	1
17	22291	Scraper Rear WELD	1
18	22400	Assy Mat Cocoa Rear	1
22	22273-2	Drum Rear	1
24	42138	Spacer Drum SR2500	2
25	47001	Caplug Blue	4

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A*	80163	HHCS 5/16 - 18 x 1 - 1/2 GR5 ZN	2	13	(18)
B*	80169	HHCS 5/16 - 18 x 2 GR5 ZN	2	13	(18)
C	80245	NUTFX 5/16 - 18 ZN	2	-	-
D	80114	NUTNY 5/16 - 18 ZN	4	-	-
E	80395	NUTNY 1 - 1/4 - 12 ZN	1	-	-
F	80075	HHCS 1/2 - 13 x 1 - 1/2 GR5 ZN	10	57	(77)
G	80117	WSHRL 1/2 MED SPLIT ZN	5	-	-
H	80378	HHCS 1/2 - 13 x 1 GR5 ZN	3	57	(77)
I	80051	NUTNY 1/2 - 13 ZN	8	-	-
J	80400	WSHR FLAT 1 - 1/4 SAE ZN	1	-	-
K*	80724	SHSS 5/16 x 3/8 CUPPT BLK	4	-	-
M	80224	RHSMS 10 - 24 x 3/4 ZN	1	-	-

* Loctite Required

4. PARTS LIST

4.5 Sprinkler Assembly



4. PARTS LIST

4.5 Sprinkler Assembly

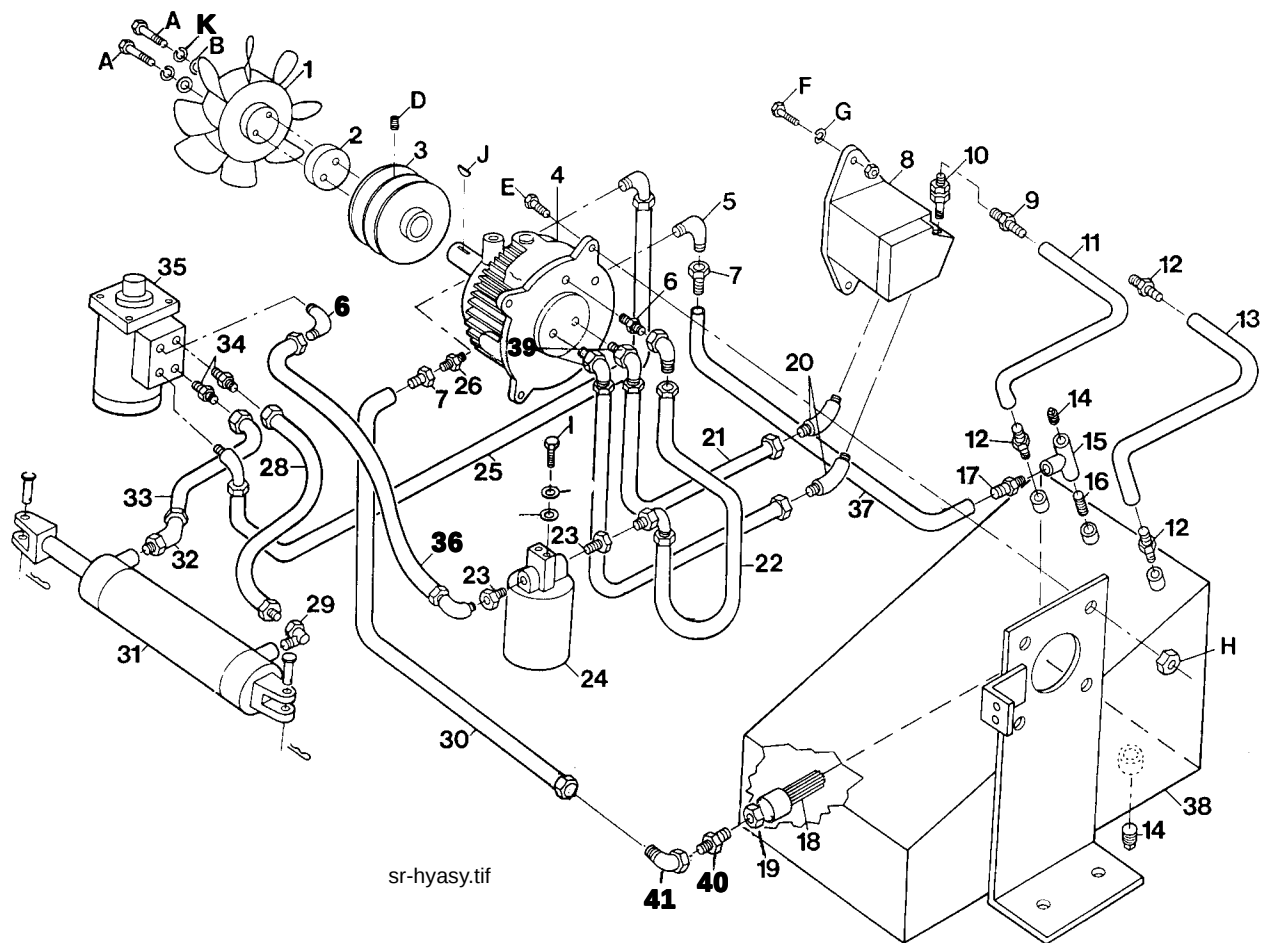
ITEM	PART NO.	DESCRIPTION	QTY.
1	38662	Clamp Cable 3/4 in.	3
2	28448-2	Rod Mat Cocoa Rear	1
3	35447	Clamp Worm Drive 1 in.	8
4	35448	Clamp Cable 5/8 in.	5
5	22296	Sprinkler Rear Assy	1
6	90359	Hose Water Black 5/8 ID	22"
7	22525	Tee Water Assy	1
8	90359	Hose Water Black 5/8 ID	4"
9	22365	Valve	1
10	46193	Nipple Pipe 1/2 x 8	1
11	46112	Elbow Street 1/2 x 90 Degrees	1
12	90359	Hose Water Black 5/8 ID	68"
13	22266	Sprinkler Front Assy	1
14	46146	Adapter 1/2 - 14 NPT Poly	2
15	29069-2	Rod CONT Sprinkler	1
16	38797	Plug PVC 1 - 1/2 NPT	1
17	90359	Hose Water Black 5/8 ID	32"
18	46453	1/2 NPT Male x 1/2 Barb	1
19	47213	Bushing Nylon .438	1
20	47283	Water Tank	1

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A*	80174	HHCS 3/8 - 16 x GR8 ZN	2	23	(31)
B	80434	HHCS 1/4 - 20 x 3/4 GR5 ZN	2	6	(8)
C	80236	NUTKP 1/4 - 20 ZN	6	-	-
D	80224	RHSMS 10 - 24 x 3/4 ZN	2	-	-
E	80346	WSHR #10 SAE ZN	2	-	-
F	80693	NUTNY 10 - 24 ZN	2	-	-
G	80154	HHCS 1/4 - 20 x 1 - 1/4 GR5 ZN	2	6	(8)
H	80424	PINCT 1/8 x 3/4 ZN	1	-	-

* Loctite Required

4. PARTS LIST

4.6 Hydraulic Assembly



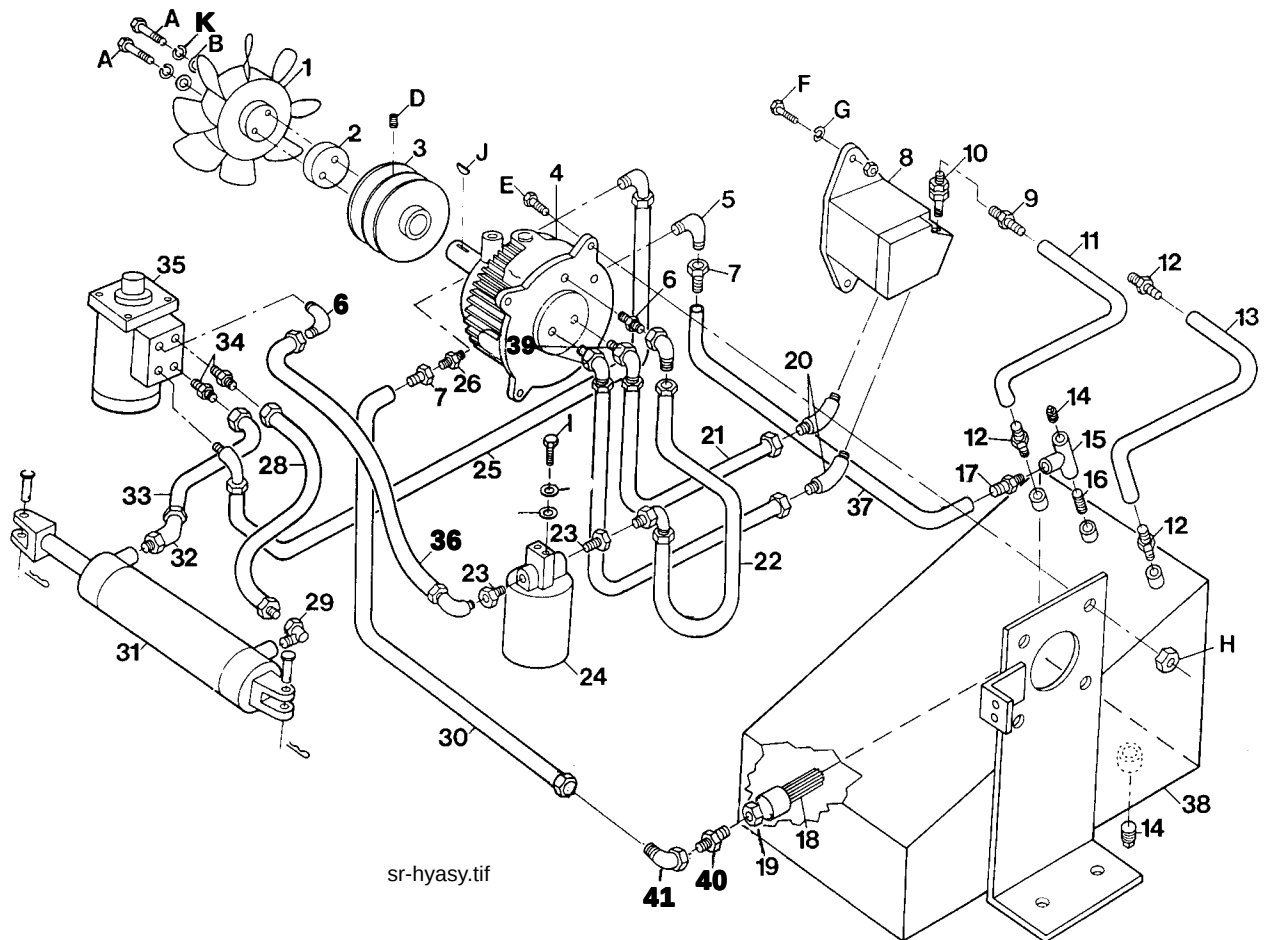
4. PARTS LIST

4.6 Hydraulic Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	29386	Fan Mach 7 IN DIA CW	1
2	29385	Spacer Fan	1
3	29384	Sheave MACH 2AK30 x 3/4	1
4	38189	Pump Hyd Eaton Model 11 CCW	1
5	46133	FTG HYD 90 7/8J x 7/8 ORG	1
6	46115	FTG HYD 9/16J STR 9/16 ORG	2
7	46125	End Hose 7/8J x 5/8 BARB	1
8	35446	Motor HYD	1
9	46185	End Hose 7/16J x 1/4 BARB	1
10	46184	FTG HYD STR 7/16J x 7/16 ORG	1
11	46186	Hose 1/4 Low Pressure	28"
12	46183	End Hose 3/8 N x 1/4 BARB	3
13	46186	Hose 1/4 Low Pressure	32"
14	46107	Plug Pipe 1/2 NPT SQ HD	2
15	46139	Tee Pipe 1/2 NPT GALV	1
16	46192	Nipple Pipe 1/2 x Close	1
17	46132	End Hose 1/2N x 5/8 BARB	1
18	35482	Strainer SL 25 GPM	1
19	46156	Bushing RDCR 1 - 1/4N x 1/2N	1
20	46128	FTG HYD 3/4J x 7/8 OR	2
21	46555	Hose 3/4FJ x 3/4RJ X33	2
22	46556	Hose 9/16FJ x 9/16RJ x 19	1
23	46557	FTG HYD 9/16J x 3/4NPT	2
24	35444	Filter Hydraulics ASSY	1
	35445	Cartridge HYD Filter	1
25	46188	Hose HYD 90 To 90 24LG	1
26	46124	FTG HYD STR 7/8J OR 7/8 ORG	1
28	46659	Hose HYD 7/16 FJ x 7/16 FJ-25"	1
29	46663	FTG HYD 90 7/16 FJ x 1/4MPT	1
30	46554	Hose HYD 7/8FJ x 7/8FJ x 22	1
31	35440	CYL HYD W/CLVPN + PINCT	1
	39551	PIN	2
	80424	COTTER	2
32	46662	FTG HYD 45 7/16 J x 1/4MPT	1
33	46660	Hose HYD 7/16FJ x 7/16 FJ 18"	1
34	46154	FTG HYD STR 7/16J x 9/16 ORG	2
35	46653	Steering Control Unit	1
36	46661	Hose 9/16 FJ x 9/16 RJ 27"	1
37	46131	Hose HYD Low Press 5/8ID	5 1/2"
38	22487-2	Tank HYD	1
39	46197	FTG HYD 3/4J x 7/8 OR	2
40	46179	FTG HYD 1/2NPT x 7/8J	1
41	46558	FTG HYD EL 45° 7/8J	1

4. PARTS LIST

4.6 Hydraulic Assembly Cont'd.



4. PARTS LIST

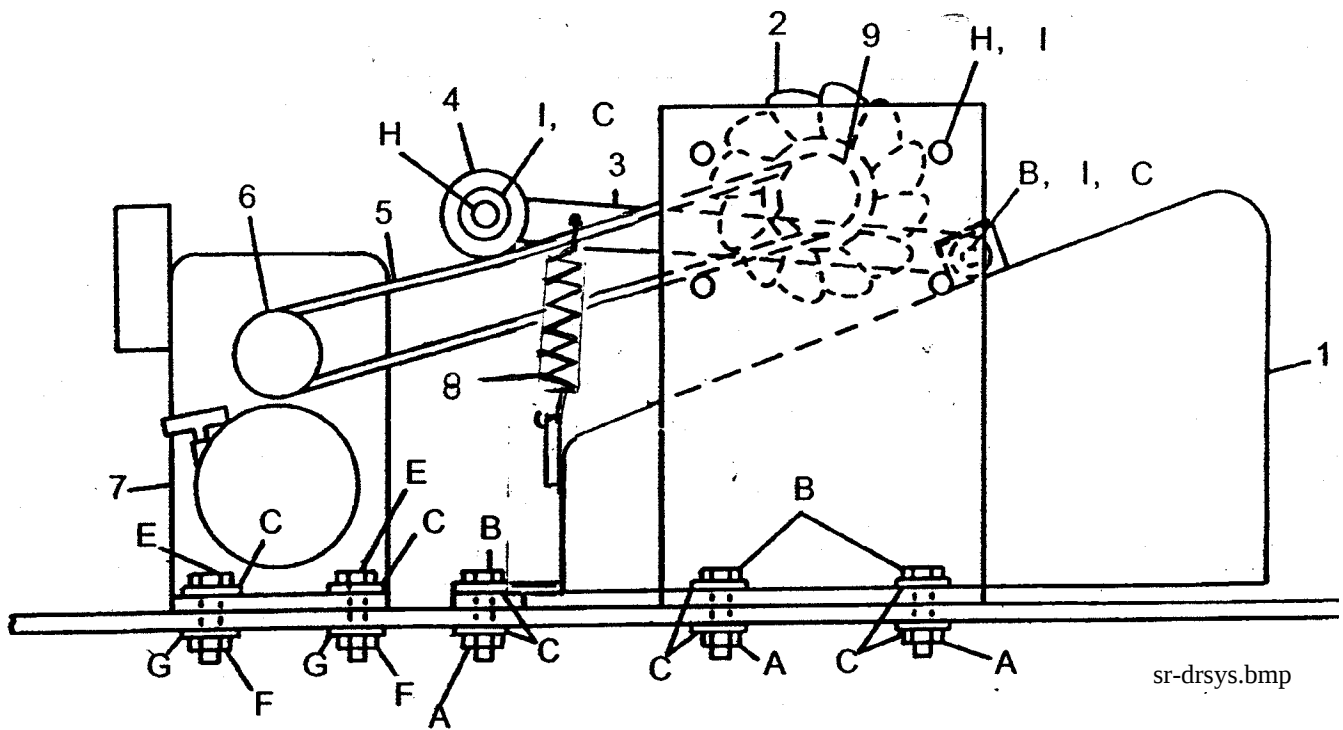
4.6 Hydraulic Assembly Cont'd.

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A*	80070	PPHMS 10 - 24 x 1 ZN	2	-	-
B	80346	WSHR #10 SAE ZN	2	-	-
C	80116	WSHRL 1/4 MED SPLIT ZN	2	-	-
D*	80412	SHSS 1/4 x 20 x 3/8 CUPPT BLK	2	-	-
E*	80181	HHCS 3/8 - 16 x 2 - 1/2 GR5 ZN	4	23	(31)
F*	80569	SHCS 1/2 - 13 x 1 - 1/2 BLK	2	57	(77)
G	80117	WSHRL 1/2 MED SPLIT ZN	2	-	-
H	80056	NUTNY 3/8 - 16 ZN	4	-	-
I*	80434	HHCS 1/4 - 20 x 3/4 GR5 ZN	2	6	(8)
J	80444	KEY #9 WOODRUFF	1	-	-
K	80065	WSHRL #10 MED SPLIT ZN	2	-	-
L	80347	WSHR 1/4 WROT ZN	2	-	-

* Loctite Required

4. PARTS LIST

4.7 Drive System



4. PARTS LIST

4.7 Drive System

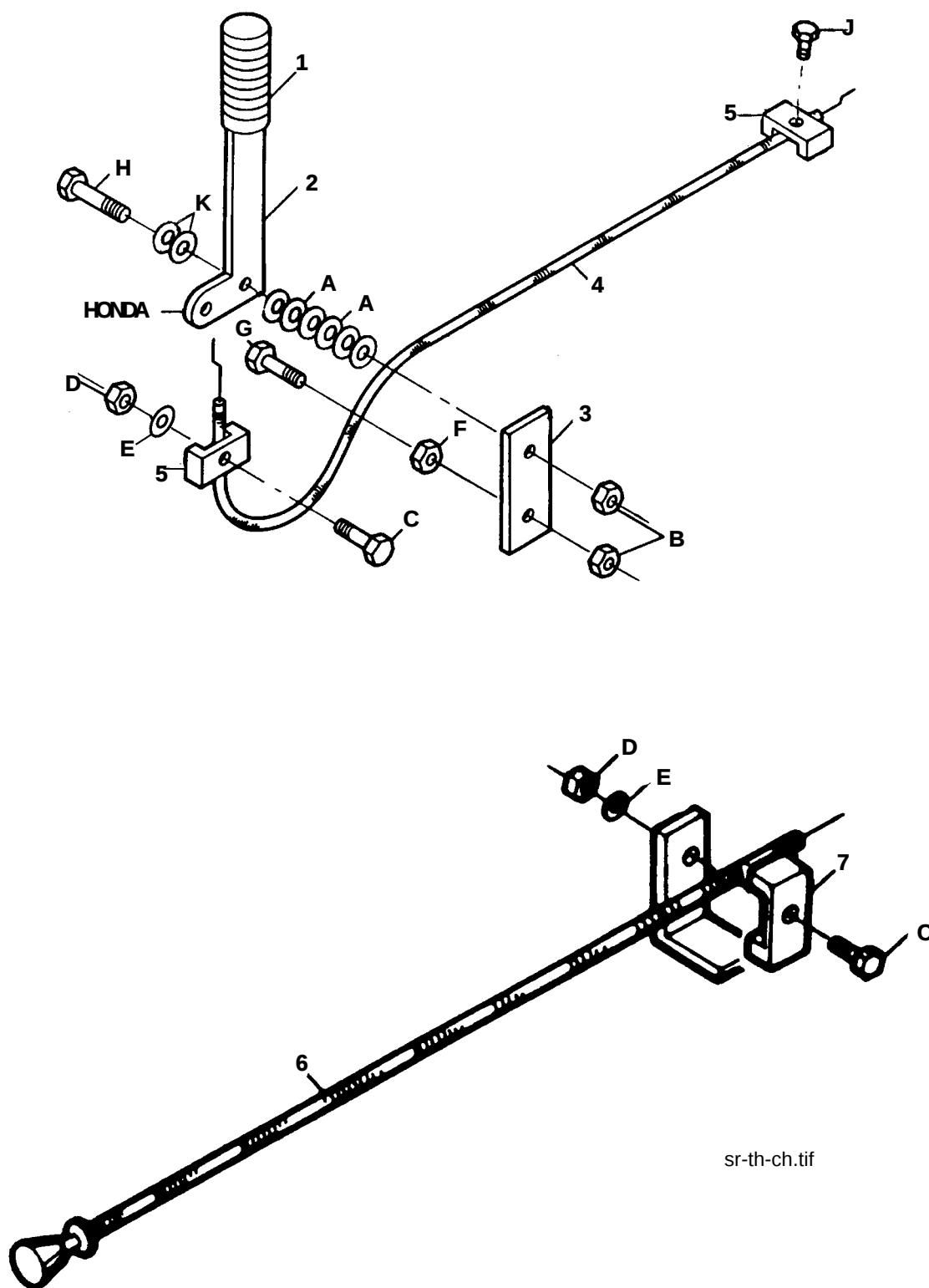
ITEM	PART NO.	DESCRIPTION	QTY.
1	22487-2	Tank HYD	1
2	29386	Fan 7 in Dia. CW Rotation	1
3	29073-2	Arm Pulley Tension	1
4	35917	Pulley Idler 3 - 1/2 OD	1
5	34526	V-Belt A-34 Honda	2
	35934	V-Belt A-37 Robin	2
6	38106	Sheave 2AK30H x 1 Hub	1
7	30225	Engine 8 HP Honda	1
	31210	Engine 11 HP Honda	1
	30337	Engine 8.5 hp Robin	1
8	38207	Spring EXT	1
9	29384	Sheave MACH 2AK30 x 3/4 Hub	1

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A	80056	NUTNY 3/8 - 16 ZN	7	-	-
B*	80145	HHCS 3/8 - 16 x 1/4 GR5 ZN	4	23	(31)
C	80043	WSHR 3/8 WROT ZN	13	-	-
E*	80187	HHCS 3/8 - 16 x 2 GR5 ZN	4	23	(31)
G	26325	WSHR 3/8 x 10D x 3/16 ZN	4	-	-
H*	80181	HHCS 3/8 - 16 x 2 - 1/2 GR5 ZN	5	23	(31)
I	80056	NUTNY 3/8 - 16 ZN	6	-	-

* Loctite Required

4. PARTS LIST

4.8 Throttle/Choke Assembly



4. PARTS LIST

4.8 Throttle/Choke Assembly

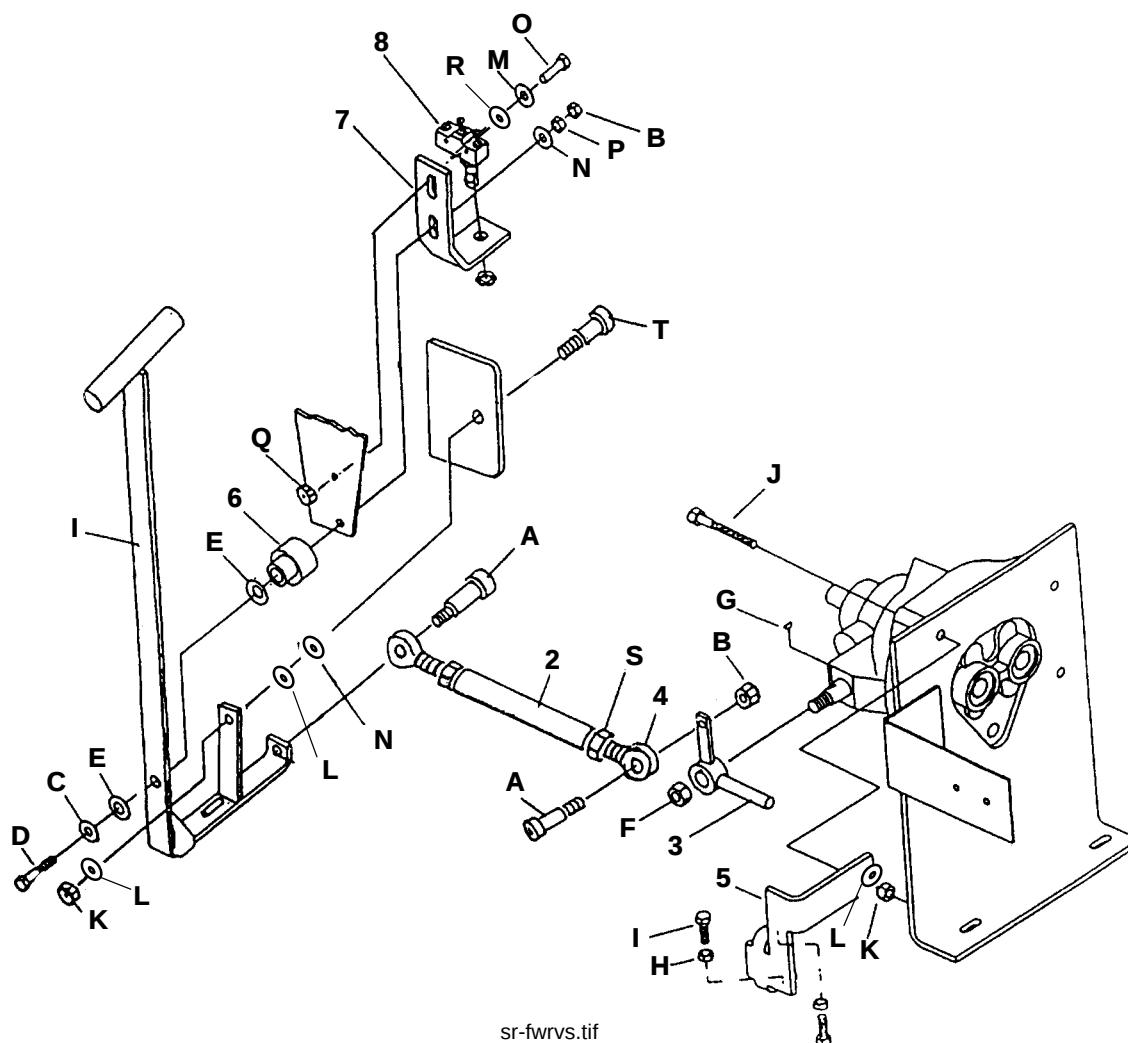
ITEM	PART NO.	DESCRIPTION	QTY.
1	34687	Flex-Grip	1
2	22489-2	Lever Throttle	1
3	28460-2	Arm Throttle Drag	1
4	39011	Cable Throttle Honda	1
	43008	Cable Throttle Assy Robin	1
5	30127	Clamp	1
6	35456	Cable Choke 42 In.	1
7	30127	Clamp	1

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A	80011	WSHBL 3/8 x 3/4 ZN	6	-	-
B	80114	NUTNY 5/16 - 18 ZN	2	-	-
C*	80224	RHSMS 10 - 24 x 3/4 ZN	2	-	-
D	80693	NUTNY 10 - 24 ZN	2	-	-
E	80346	WSHR #10 SAE ZN	2	-	-
F	80245	NUTFX 5/16 - 18 ZN	2	-	-
G*	80161	HHCS 5/16 - 18 x 1 GR5 ZN	1	13	(18)
H*	80163	HHCS 5/16 - 18 x 1 - 1/2 GR5 ZN	1	13	(18)
I	80347	WSHR 1/4 WROT ZN	1	-	-
J	80230	HWHST 10 x 5/8 (Honda) ZN	1	-	-
K	80348	WSHR 5/16 WROT ZN	2	-	-

* Loctite Required

4. PARTS LIST

4.9 Forward/Reverse Lever and Neutral Switch



4. PARTS LIST

4.9 Forward/Reverse Lever and Neutral Switch

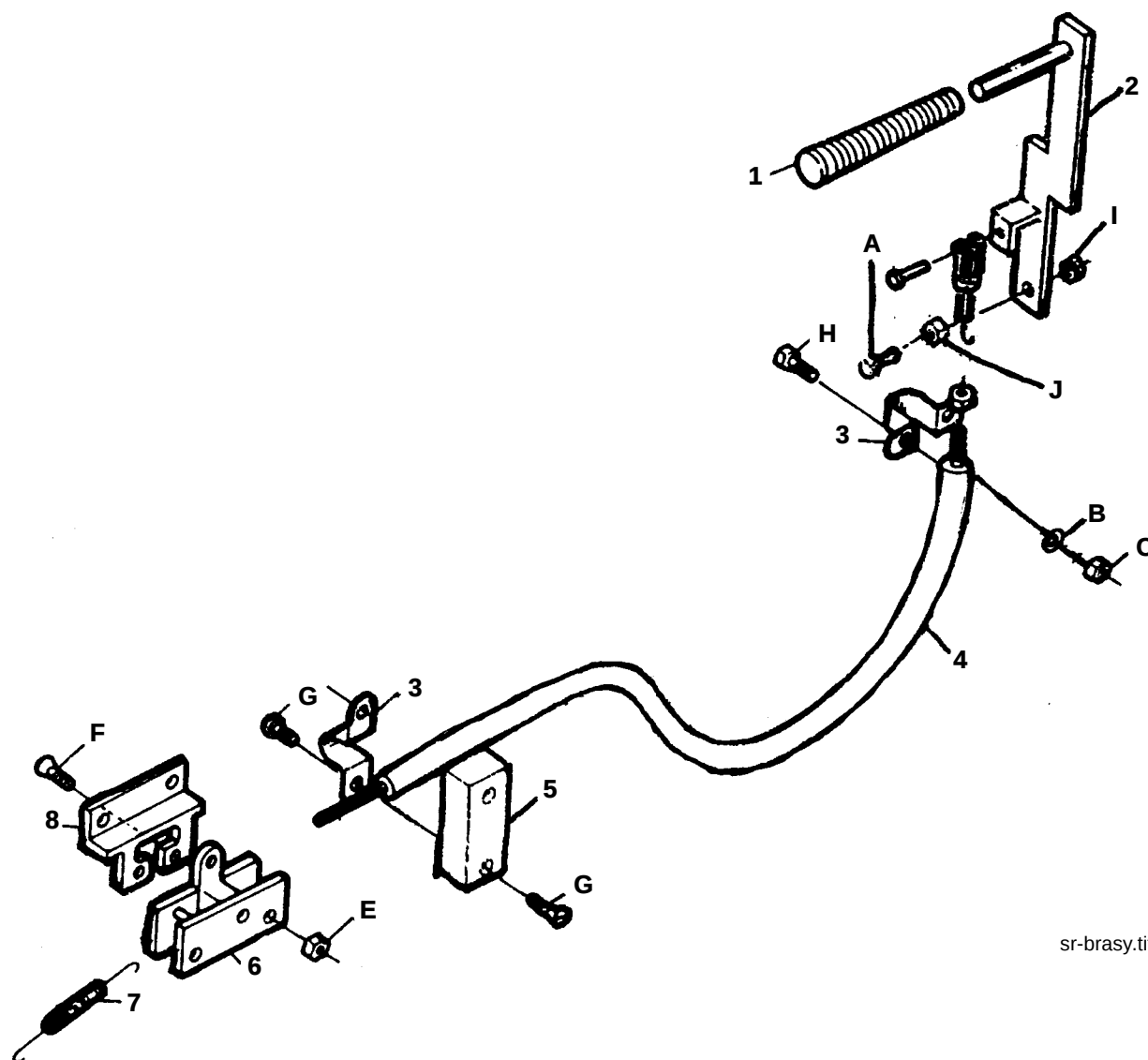
ITEM	PART NO.	DESCRIPTION	QTY.	
1	42443-2	Lever FWD / RVS	1	1
2	42793-2	FWD / RVS Linkage	1	1
3	22492-2	Lever Pump	1	1
4	32124	Rod End	2	2
5	29854-2	Bracket Pump Control	1	1
6	42102-2	Spacer FWD / RVS WP2500	1	1
7	42444-2	Bracket Neut Sf SW	1	1
8	39015	Switch Neutral Safety	1	1

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	Nm
A*	80285	SHSHB 3/8 x 1/2 BLK	2	13	(18)
B	80114	NUTNY 5/16 - 18 ZN	2	-	-
C	80348	WSHR 5/16 WROT ZN	1	-	-
D*	80579	HHCS 5/16 - 18 x 2 - 1/4 GR5 ZN	1	13	(18)
E	80639	WSHSP 1/2 ID ZN	2	-	-
F	80051	NUTNY 1/2 - 13 ZN	1	-	-
G	80015	KEY WOODRUFF #5 ZN	1	-	-
H	80246	NUTKP 5/16 - 18 ZN	2	-	-
I*	80588	HHTB 5/16 - 18 x 18 1 - 1/4 ZN	2	-	-
J*	80182	HHCS 3/8 - 16 x 2 - 3/4 GR5 ZN	1	23	(31)
K	80056	NUTNY 3/8 - 16 ZN	1	-	-
L	80043	WSHR 3/8 WROT ZN	6	-	-
M	80347	WSHR 1/4 WROT ZN	1	-	-
N	26325	WSHR 3/8 10D x 3/8 THK ZN	2	-	-
O	80224	RHSNS 10 - 24 x 3/4 ZN	1	-	-
P	80245	NUTFX 5/16 - 18 ZN	1	-	-
Q	80693	NUTNY 10 - 24 ZN	1	-	-
R	80346	WSHR #10 SAE ZN	1	-	-
S	80243	NUTFXJ 3/8 - 24 ZN	2	-	-
T*	80072	HHCS 3/8 - 16 x 1 3/4 GR5 ZN	1	-	-

*Loctite Required

4. PARTS LIST

4.10 Brake Assembly



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4. PARTS LIST

4.10 Brake Assembly

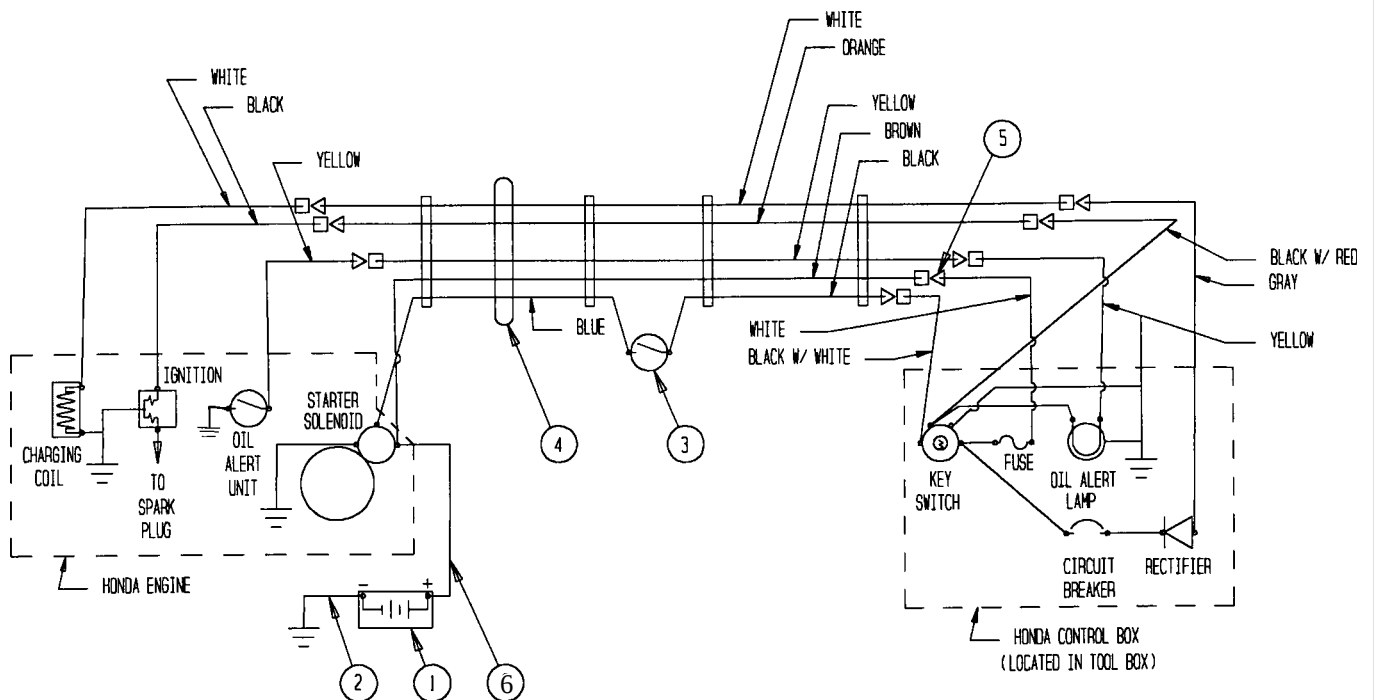
ITEM	PART NO.	DESCRIPTION	QTY.
1	34687	Flex-Grip	1
2	22488-2	Arm Brake	1
3	48275	Clamp	2
4	35458	Cable Brake Assy	1
5	28463	Spacer	1
6	35459	Caliper Brk	1
	38683	Brake Pad	1
	38684	Brake Pad	1
7	35460	Spring EXT	1
8	35828-2	Bracket CLPR BRK	1

ITEM	PART NO.	DESCRIPTION	QTY.	TORQUE	
				FT. LBS.	(NM)
A*	80403	HHTB 1/2 - 13 x 2 ZN	1	-	-
C	80693	NUTNY 10 - 24 ZN	2	-	-
E	80114	NUTNY 5/16 - 18 ZN	2	-	-
F*	80161	HHCS 5/16 - 18 Z 1 GR5 ZN	4	13	(18)
G	80357	RHSMS 10 - 24 x 3/8 ZN	4	-	-
H*	80449	SHCS 10 - 24 x 5/8 ZN	2	-	-
I	80250	NUTFX 1/2 - 13 ZN	1	-	-
J	80051	NUTNY 1/2 - 13 ZN	1	-	-

*Loctite Required

4. PARTS LIST

4.11 8HP & 11HP Honda Wiring Harness



4. PARTS LIST

4.11 8HP & 11HP Honda Wiring Harness

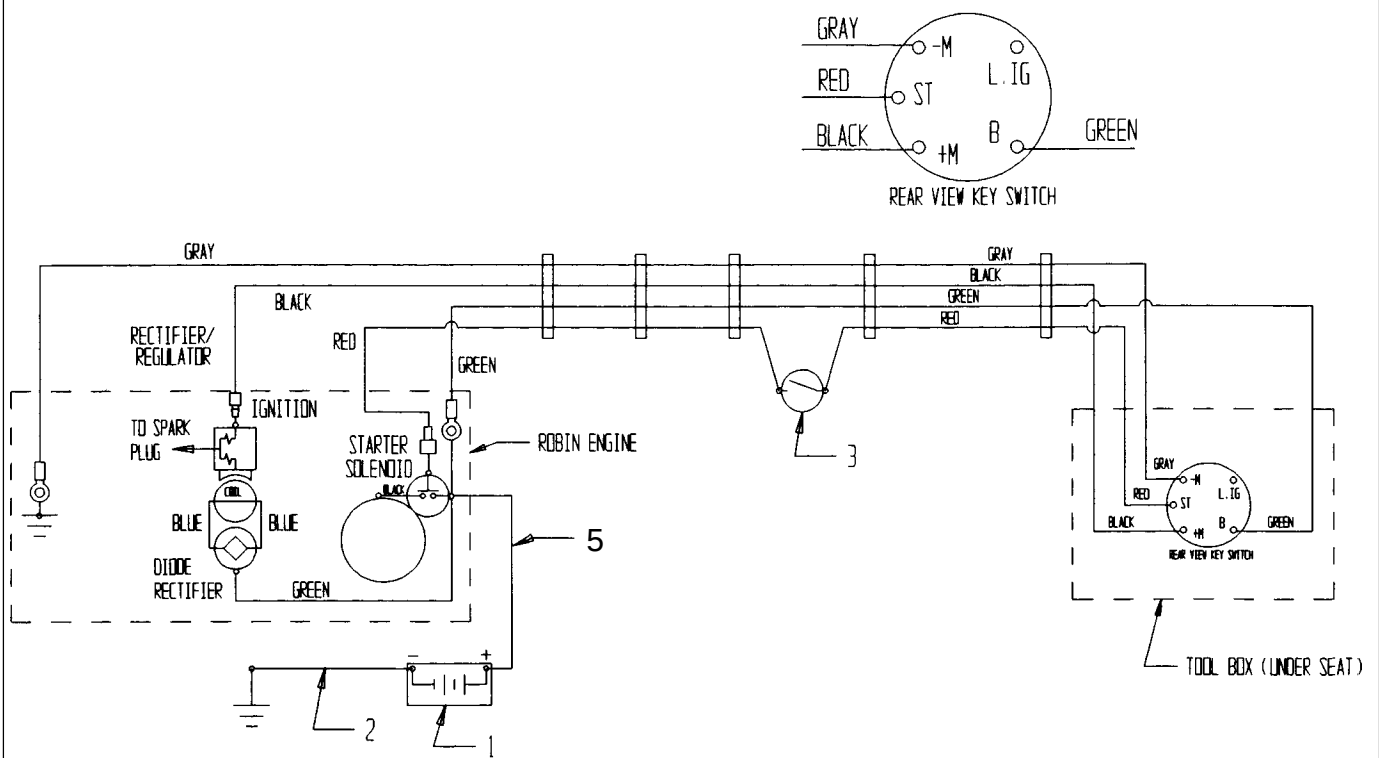
ITEM	PART NO.	DESCRIPTION	QTY.
1	35321	Battery	1
2	48284	Cable Battery 25" Blk	1
3	39015	Switch Neutral Safety	1
4	48362	Wire Harness Honda	1
5	48285	Term Male 14-16	1
6	48359	Cable Battery 25" Red	1
7^	46363	Key Ignition 8/11 HP Honda	1

* Loctite Required

^ Not Shown

4. PARTS LIST

4.12 8.5HP Robin Wiring Harness



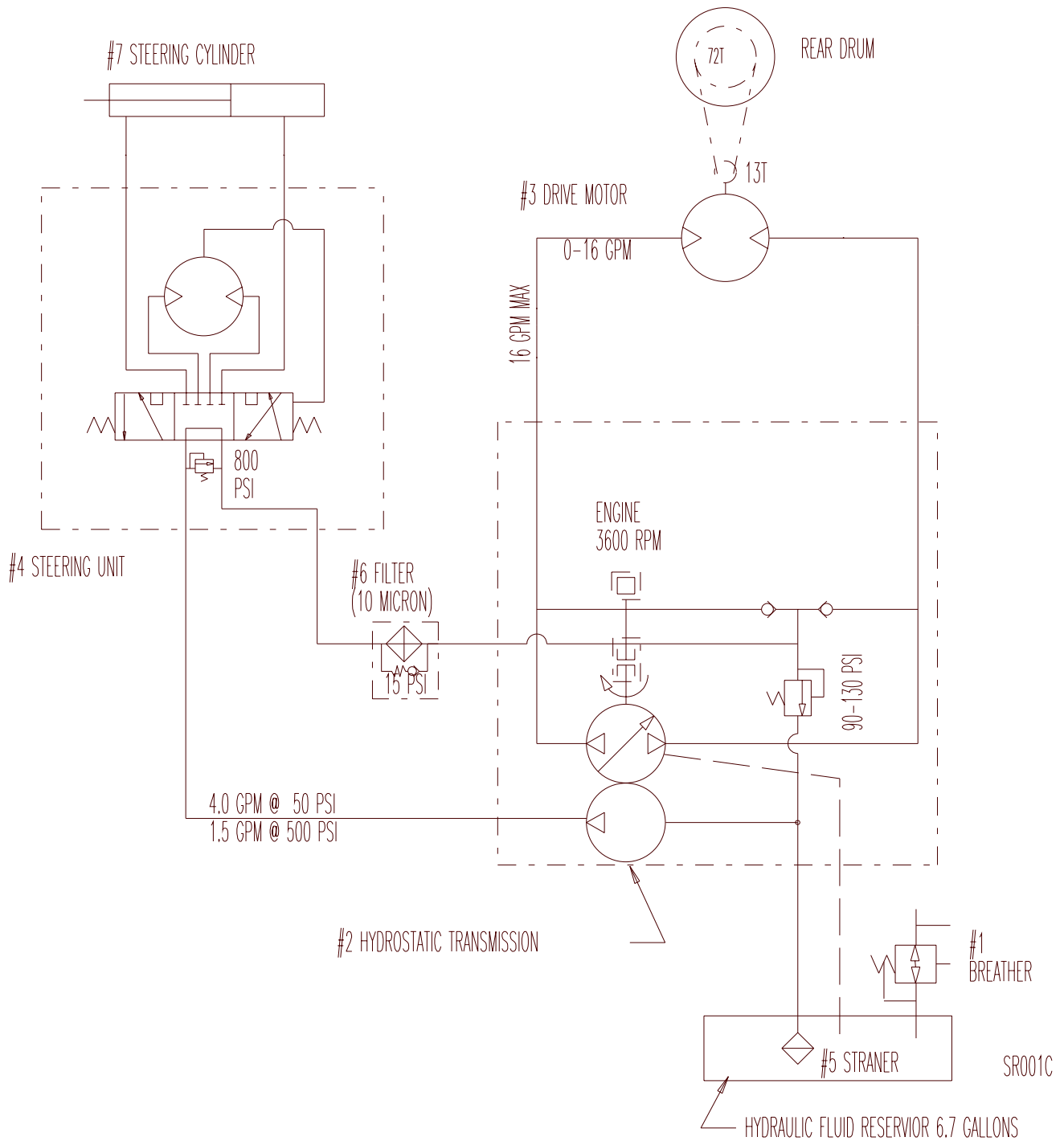
4. PARTS LIST

4.12 8.5HP Robin Wiring Harness

ITEM	PART NO.	DESCRIPTION	QTY.
1	35321	Battery	1
2	48284	Cable Battery 25" Blk	1
3	39015	Switch Neutral Safety	1
4	48352	Wire Harness Robin	1
5	48359	Cable Battery 25" Red	1

4. PARTS LIST

4.13 Hydraulic Schematic



4. PARTS LIST

4.13 Hydraulic Schematic

ITEM	PART NO.	DESCRIPTION	QTY.
1	35483	Breather	1
2	38189	Pump Transmission	1
3	35446	Motor Drive	1
4	46653	Control Steering	1
5	35482	Strainer	1
6	35444	Filter Hydraulic	1
	35445	Element Filter	1
7	35440	Cylinder Steering	1

4. PARTS LIST

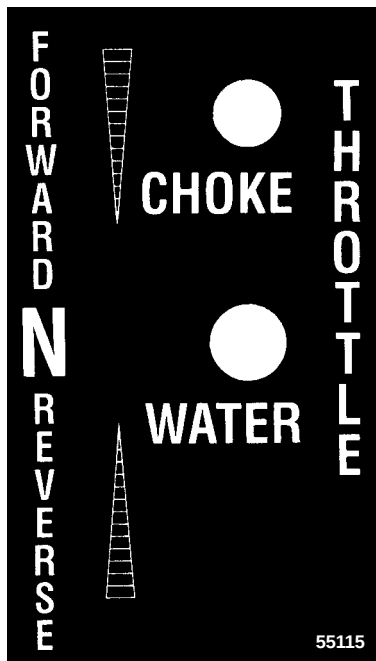
4.14 Decal Identification



1



2



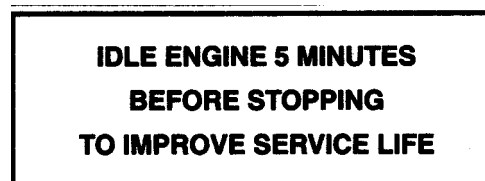
3



4



5



6

4. PARTS LIST

4.14 Decal Identification

ITEM	PART NO.	DESCRIPTION	QTY.
1	55293	Decal Danger Gas	1
2	55422	Decal Hydraulic Fluid Mobil 424	1
3	55115	Decal Cont Box Cover	1
4	55156	Decal Notice	1
5	55011	Decal Cover Open	1
6	55417	Decal Engine Idle	1
7^	55072	Decal Hyd Drive Blk	1
8^	55076	Decal Brake Red	1
9^	55299	Decal Logo Stripe Left	1
10^	55300	Decal Stripe 6 5/8	1
11^	55301	Decal Logo Stripe Right	1
12^	55302	Decal WolfPac 2500 Left	1
13^	55303	Decal WolfPac 2500 Right	1

^ Not Shown