

REVISED STARTING
SERIAL # 150310169



PARTS LIST MANUAL

Model CD-3

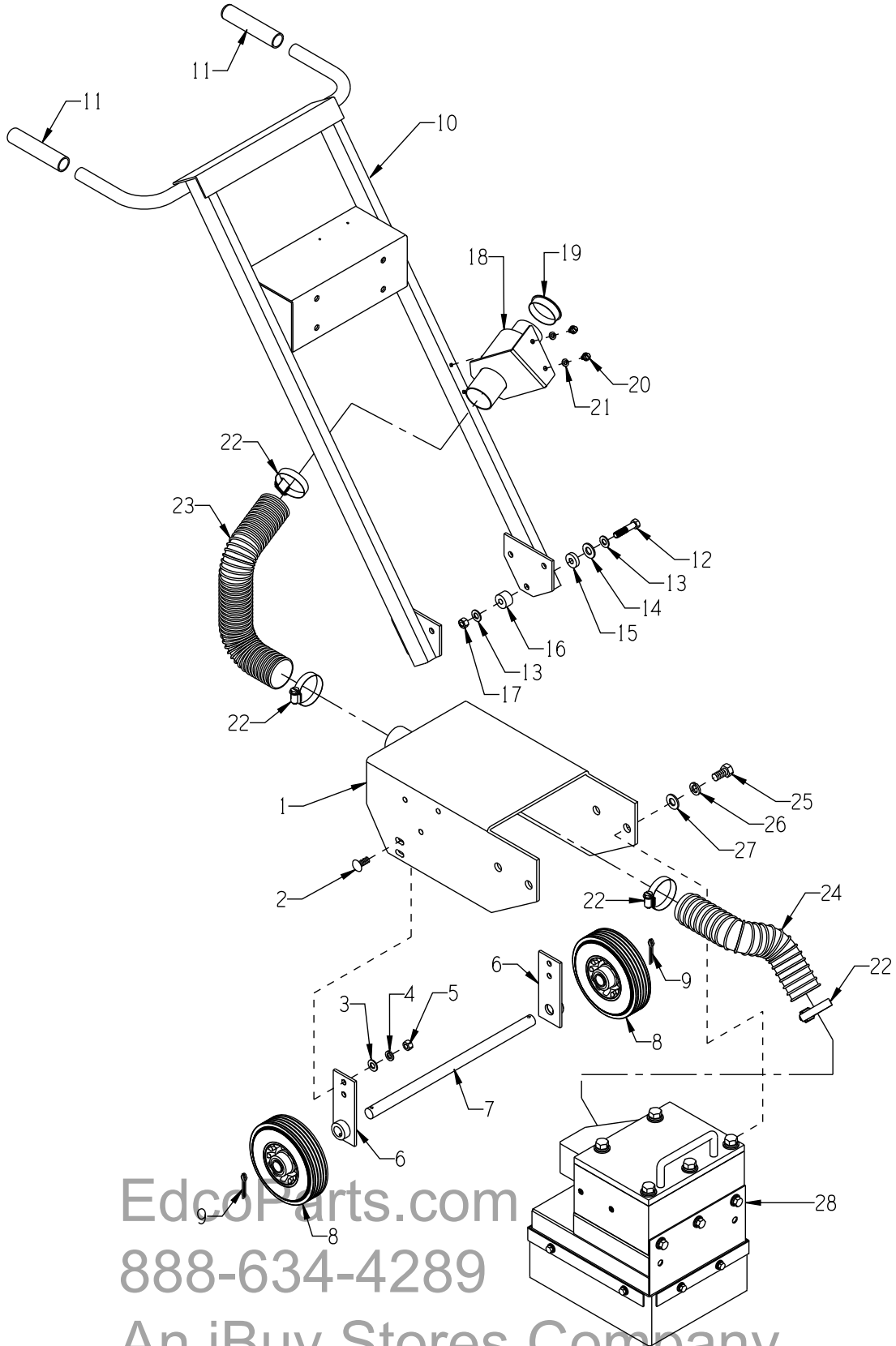


3-Head Air Powered Scabbler
EdcoParts.com
Part No. 63200

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ILLUSTRATION 1: MAIN GROUPING



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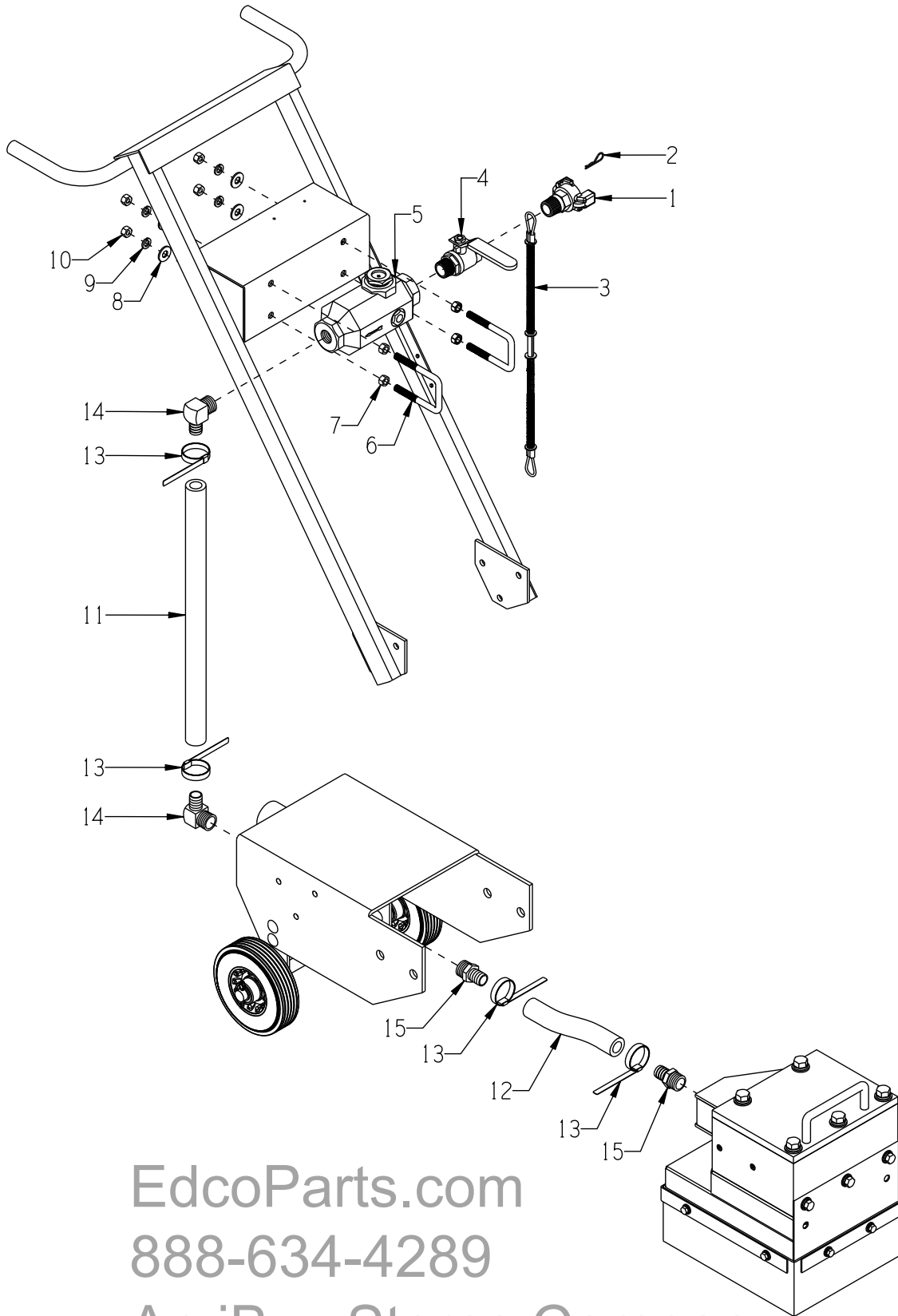
PARTS LISTING - ILLUSTRATION 1: MAIN GROUPING			
ITEM #	PART #	DESCRIPTION	QTY.
1	63201	MAIN FRAME, CD-3	1
2	10802	BOLT, CARRIAGE 3/8-16 X 1 ZINC	4
3	10025	WASHER, FLAT 3/8 SAE ZINC	4
4	10811	WASHER, LOCK 3/8 ZINC	4
5	10004	NUT, HEX LOCK 3/8-24 ZINC	4
6	63217	BRACKET, AXLE SHAFT, CD-3	2
7	63207	AXLE SHAFT, CD-3, 3/4 X 15-9/32	1
8	80028	WHEEL 6 X 2 X 3/4"BRG.	2
9	10306	PIN, COTTER 3/16 X 1-1/2	2
10	63208	HANDLE BAR, CD-3	1
11	63211	GRIP, BLACK VINYL FOAM 7/8 X 4-3/4"	2
12	10029	SCREW, CAP 3/8-24 X 1-3/4	6
13	10025	WASHER, FLAT 3/8 SAE ZINC	12
14	10312	WASHER, FLAT 1/2 SAE ZINC	6
15	56018	BUSHING, RUBBER 1"OD X 3/8"ID X 1/4	6
16	10034	BUSHING, RUBBER 1"OD X 3/8ID X 5/8T	6
17	10004	NUT, HEX LOCK 3/8-24 ZINC	6
18	86347	BRACKET, MULTI-VAC PORT 2-3"	1
19	65021	CAP/PLUG 2" RED PLASTIC, FLANGED	1
20	10846	SCREW, CAP STSHW 1/4-20 X 1/2	2
21	10038	WASHER, LOCK 1/4 ZINC	2
22	10766	CLAMP, HOSE, SAE #32, ADJ. TO 2-1/2	4
23	63222	HOSE, FLEXIBLE 2"ID X 15"L, CD-3	1
24	63221	HOSE, FLEXIBLE 2"ID X 11-1/2"L,CD-3	1
25	10914	SCREW, CAP 1/2-13 X 1	4
26	10045	WASHER, LOCK 1/2 ZINC	4
27	10312	WASHER, FLAT 1/2 SAE ZINC	4
28	-----	CYLINDER BLOCK ASSEMBLY (REFER TO ILLUS. 3 FOR BREAKDOWN)	1

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ILLUSTRATION 2: LUBRICATOR & AIR HOSE GROUPING



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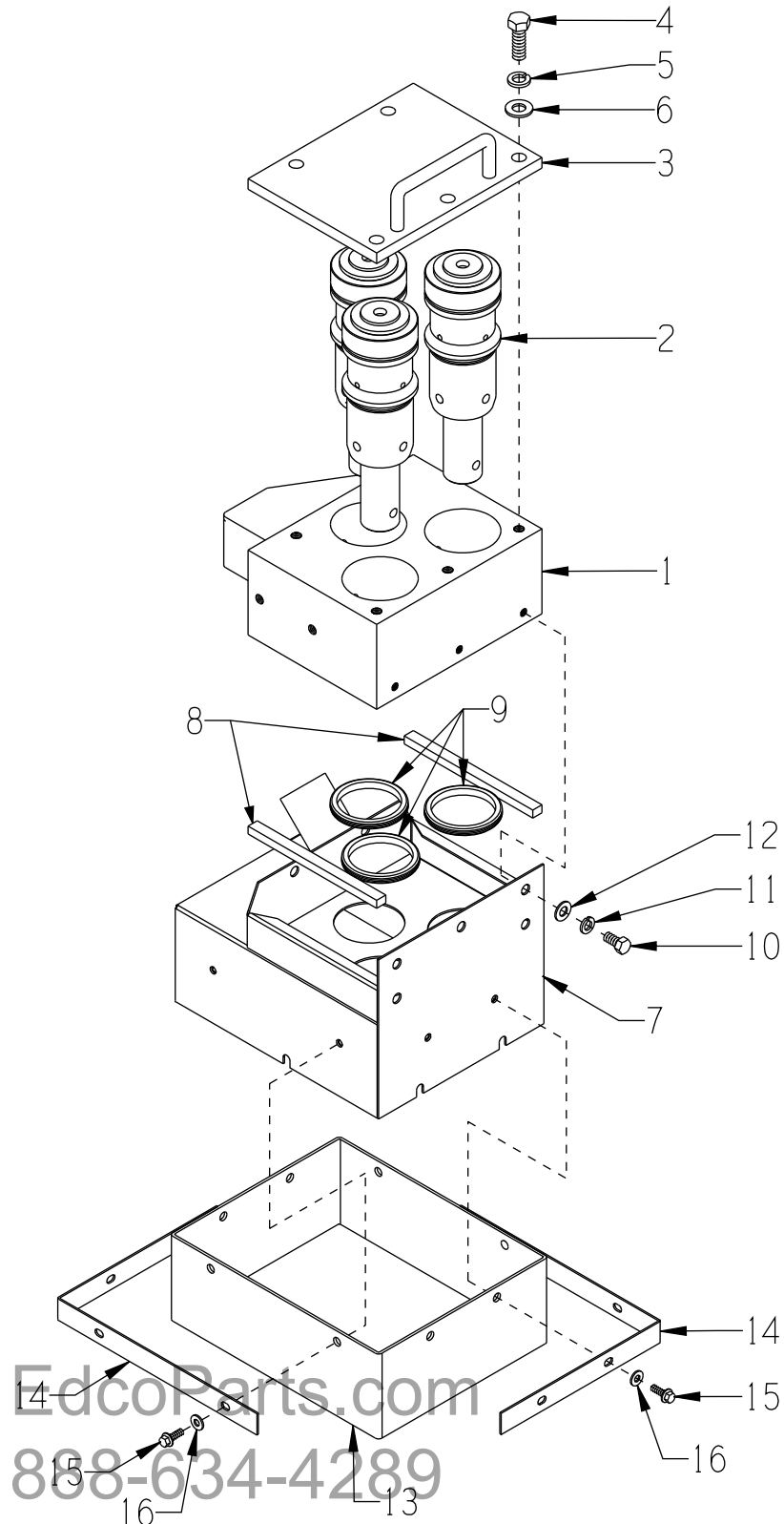
PARTS LISTING - ILLUSTRATION 2: LUBRICATOR & AIR HOSE GROUPING			
ITEM #	PART #	DESCRIPTION	QTY.
1	63067	COUPLER, AIR HOSE, 3/4 MPT	1
2	61066	PIN, HAIR COTTER .080" X 1-9/16"OAL	1
3	63040	CABLE, WHIPCHEK SAFETY 1/8 X 20-1/4	1
4	63213	VALVE, BALL 3/4FPT X 3/4MPT, CD-3	1
5	63212	LUBRICATOR, 1/2 PINT, 3/4"NPT, CD-3	1
6	63214C	U-BOLT, SQ. BEND, 2 X 3.5, CD-3 NOTE: CUT 7/8" OFF P/N 63214	2
7	-----	NUT, HEX 3/8-16 (INCLUDED W/ U-BOLT)	4
8	-----	WASHER, FLAT 3/8 (INCLUDED W/ U-BOLT)	4
9	10025	WASHER, FLAT 3/8 SAE ZINC	4
10	10404	NUT, HEX 3/8-16 ZINC	4
11	63218	HOSE, AIR 3/4"ID X 19"L, CD-3	1
12	63219	HOSE, AIR 3/4"ID X 6-7/8"L, CD-3	1
13	63071	CLAMP, HOSE 1-3/8"ID X 3/8"W X .025	4
14	63215	BARB ELBOW 90, 3/4HOSE X 3/4MPT	2
15	63216	BARB, 3/4HOSE X 3/4MPT (BRASS)	2

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ILLUSTRATION 3: CYLINDER BLOCK GROUPING



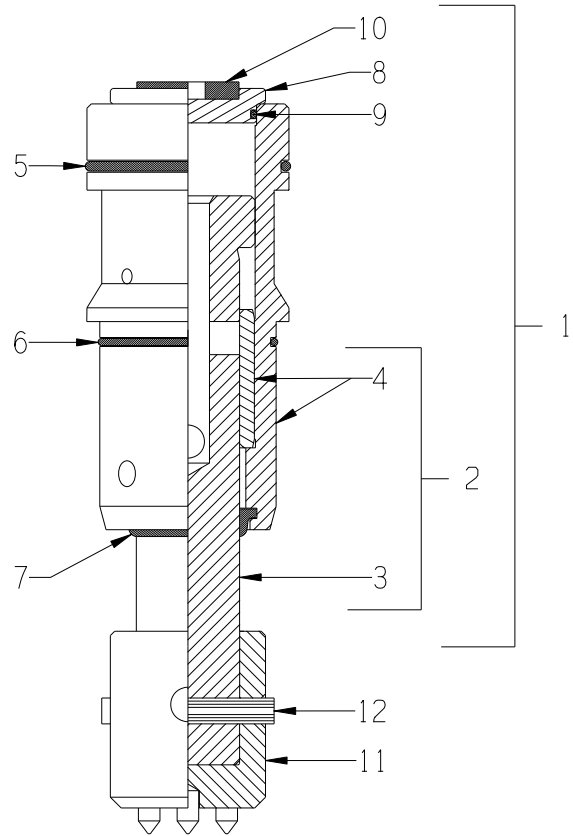
PARTS LISTING - ILLUSTRATION 3: CYLINDER BLOCK GROUPING			
ITEM #	PART #	DESCRIPTION	QTY.
1	63203	BLOCK WELDMENT, CYLINDER, CD-3	1
2	63010	PISTON & CYLINDER ASSEMBLY, CD-3/5 (REFER TO ILLUS. 4 FOR BREAKDOWN)	3
3	63202	PLATE, CYLINDER BLOCK TOP, CD-3	1
4	10356	SCREW, CAP 1/2-13 X 1-1/2	5
5	10045	WASHER, LOCK 1/2 ZINC	5
6	10312	WASHER, FLAT 1/2 SAE ZINC	5
7	63204	EXHAUST BOX, CD-3	1
8	63224	SEALING STRIP, EXHAUST BOX 1/2"W x 3/8"THK x 7"L	2
9	63110	GROMMET 2-1/2ID X 1/16GRV.X 2-3/4GD	3
10	10907	SCREW, CAP 3/8-16 X 3/4	5
11	10811	WASHER, LOCK 3/8 ZINC	5
12	10025	WASHER, FLAT 3/8 SAE ZINC	5
13	63206	RUBBER SKIRT, 4 X 41-1/2, CD-3	1
14	63205	STRAP, RUBBER SKIRT, CD-3	2
15	11811	BOLT, FLANGE 1/4-20 X 3/4 ZINC	8
16	10602	WASHER, FLAT 1/4 SAE ZINC	8

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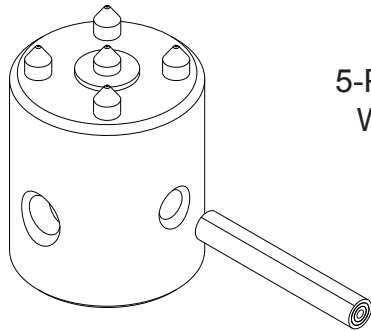
ILLUSTRATION 4: PISTON & CYLINDER ASSEMBLY



ITEM #	PART #	DESCRIPTION	QTY.*
1	63010	PISTON & CYLINDER ASSY. (ITEMS 2 - 10)	3
2	63010S	PISTON & CYLINDER SET (ITEMS 3 & 4)	1
3	63018	PISTON	1
4	63070	CYLINDER & LINER ASSEMBLY	1
5	63016	O-RING #231, 1/8 X 2-5/8"ID	1
6	63013	O-RING #133, 3/32 X 1-13/16"ID	1
7	63019	WIPER RING, PISTON	1
8	63012	CAP, CYLINDER TOP	1
9	63017	O-RING #141, 3/32 X 2-5/16"ID	1
10	63011	INSERT, TOP CAP	1
11	18810 18820	TUNGSTEN CARBIDE BIT W/ PIN (ITEM 12) UNIVERSAL BIT W/ PIN, 5-POINT UNIVERSAL BIT W/ PIN, 9-POINT	1
12	63056	PIN, H.D. COILED SPRING 3/8 X 2-1/2 (INCLUDED W/ ITEM 11)	1

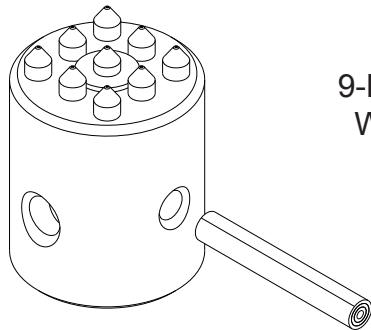
*NOTE: THERE ARE 3 TOTAL ASSEMBLIES (ITEM 1) PER SCABBLER.
 QUANTITIES FOR ITEMS 2 THRU 10 ARE BASED ON 1 ASSEMBLY.
 ITEMS 11 & 12 ARE NOT INCLUDED WITH THE 63010 ASSEMBLY.

ILLUSTRATION 5: SCABBLER ACCESSORIES



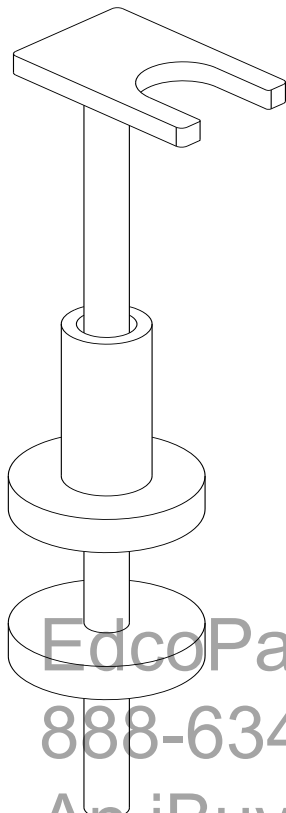
5-POINT TUNGSTEN CARBIDE BIT
WITH H.D. COILED SPRING PIN

PART # 18810
3 REQUIRED



9-POINT TUNGSTEN CARBIDE BIT
WITH H.D. COILED SPRING PIN

PART # 18820
3 REQUIRED



BIT REMOVING TOOL
(SLIDE HAMMER)
PART # 63220

OPTIONAL
(NOT INCLUDED WITH SCABBLER)

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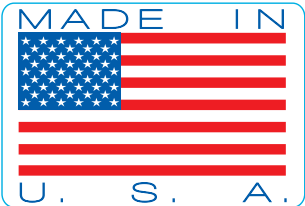
DECAL SHEET

CD3 & CD5 14 x 17
P/N 92220 RevA



CHECK OIL DAILY

exceeds 85dBA



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