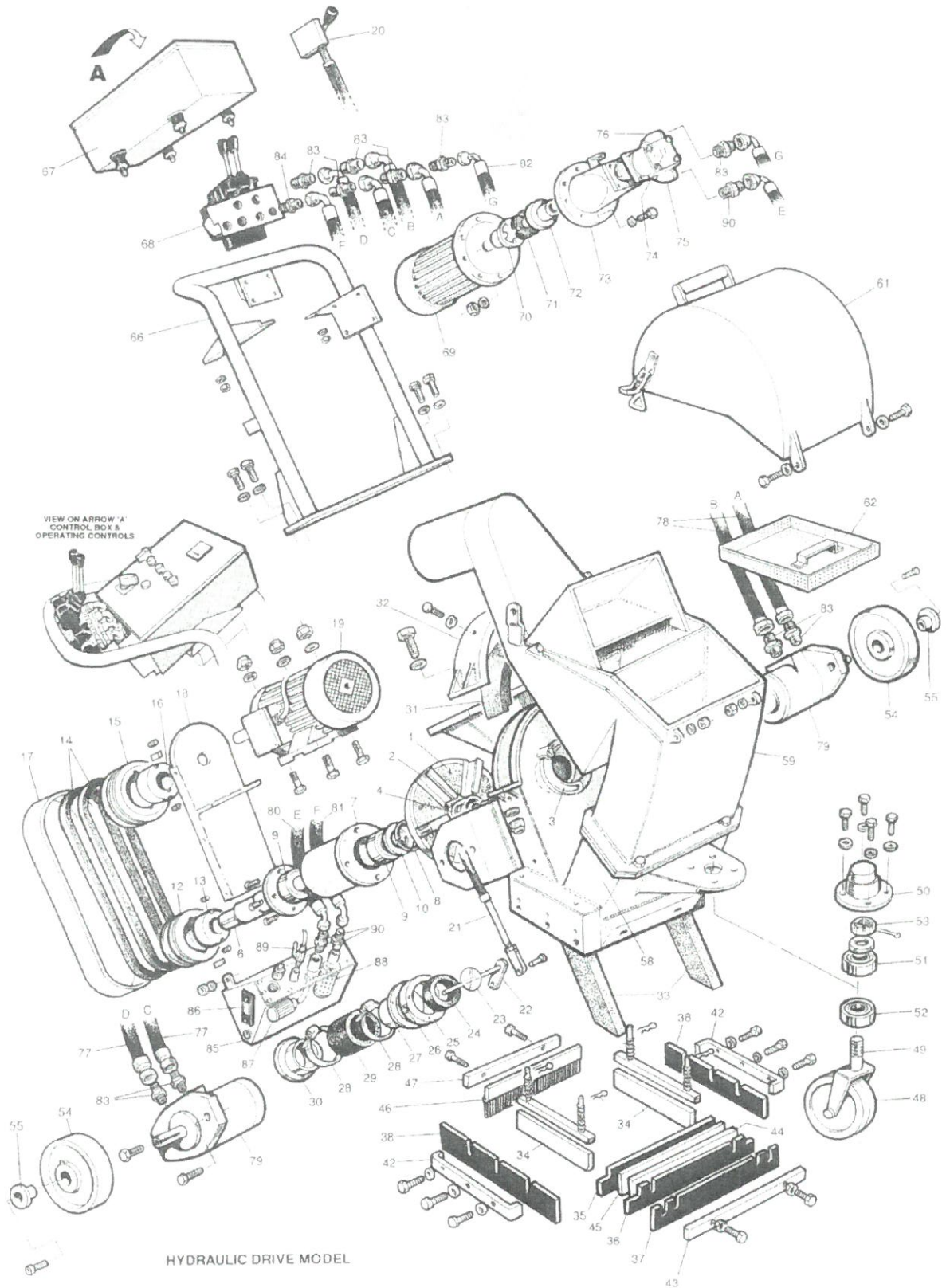
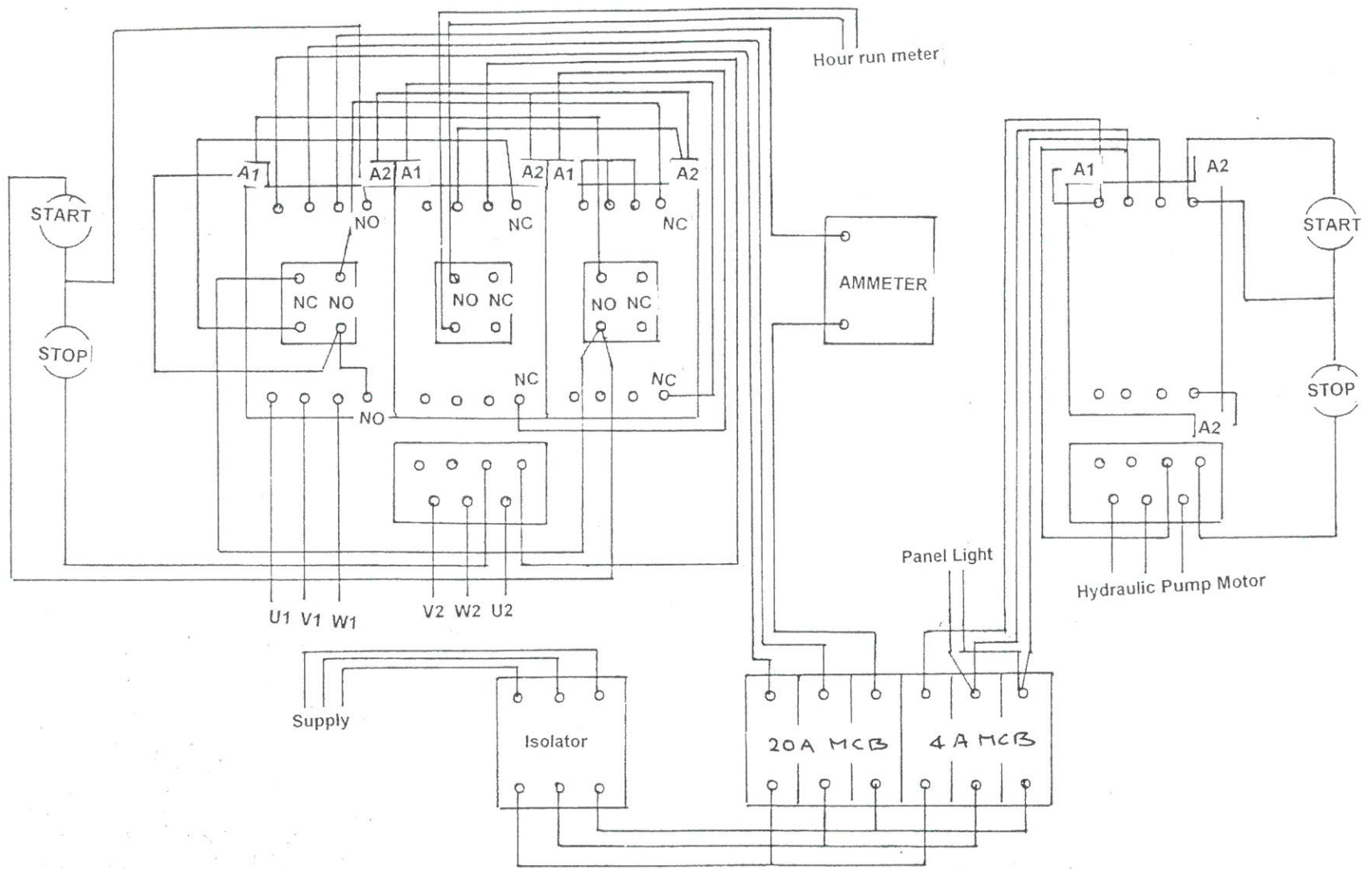


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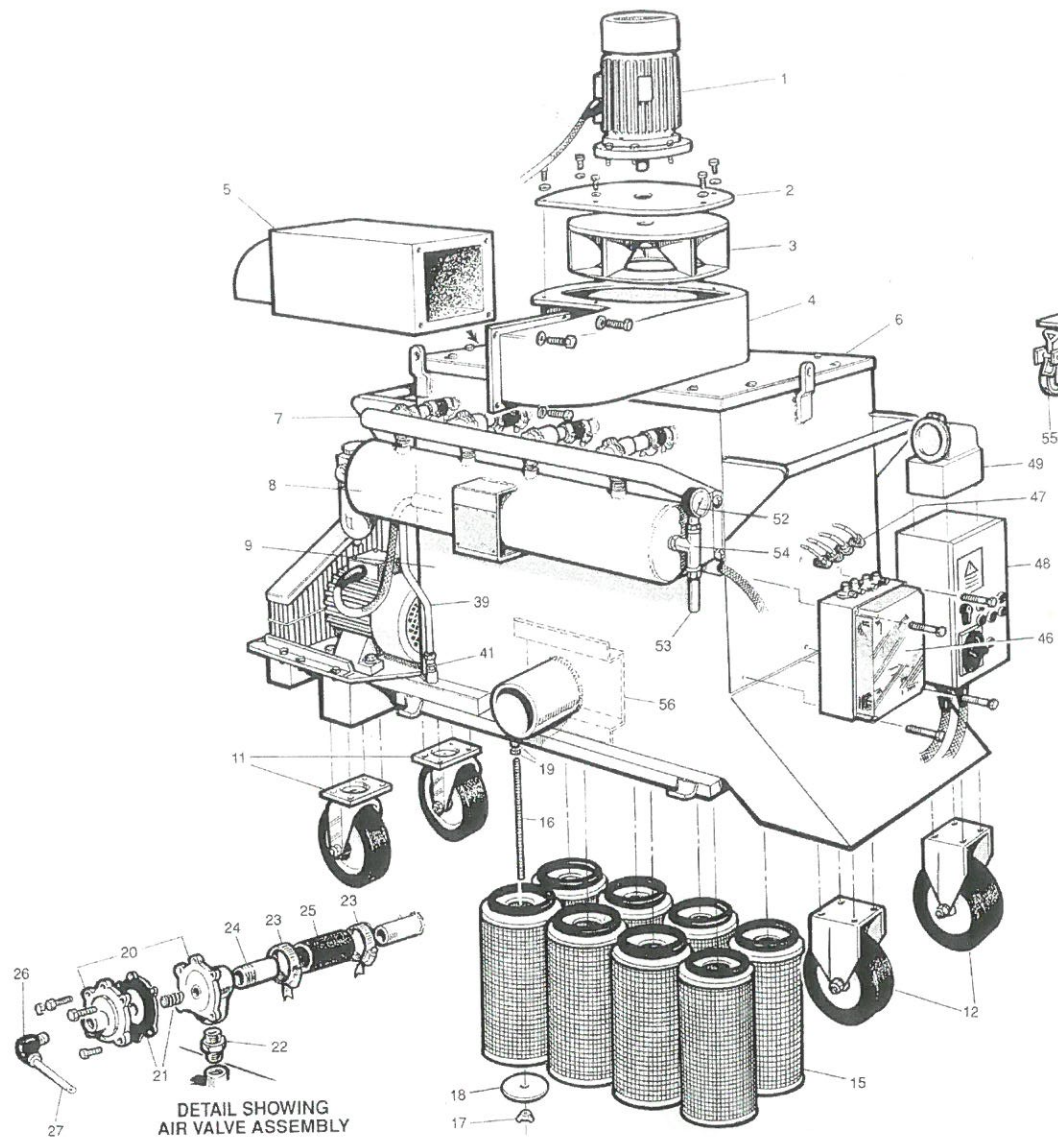


<u>Fig No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Fig No.</u>	<u>Part No.</u>	<u>Description</u>
1	08000/12	Blast Wheel	50	07022	Hub
2	08001	Blast Wheel Blades (7 per set)	51	07021	Bearing Upper
3	08002/12	Control Cage	52	07032	Bearing Lower
4	08003/12	Impellor	53	07033	Castleated Nut
5	08004/12	Impellor Bolt & Spring Washer	54	07034	Drive Wheel (2)
6	08006/12	Blast Shaft	55	07035	Retaining Hub (2)
7	08032/12	Bearing Housing	56	09048	RH Wheel Motor
8	08033/12	Circlip	57	09049/12	LH Wheel Motor
9	08034/12	Bearing (2)	58	07000	Main Body
10	08035/12	Retaining Plate (Front)	59	07002/12	Separator & Hopper Assy
11	08036/12	Retaining Plate (Rear)	60	07036	Baffle
12	08029	Pulley (Blast Shaft)	61	07037	Separator Cover
13	08037	Taper Lock	62	07038	Grille
14	08028	Drive Belt (2)	63	07039	Handle
15	08038	Pulley (Blast Motor)	64	09050	Electric Drive Control Panel
16	08039/12	Taper Lock	65	09051	Enclosure (Transform)
17	08040	Belt Guard	66	07040	Handle
18	08041	Belt Guard Base Plate	67	09025	Control Panel
19	09019	Blast Motor	68	09010	Steering & Speed Control Valve
20	08042	Shot Valve Control Lever	69	09023	Hydraulic Pump Motor
21	08043	Control Cable	70	09052 /12	Motor Coupling
22	03025	Shot Valve Spindle	71	09053/12	Coupling Spider
23	08044	Shot Valve Butterfly	72	09054/54	Pump Coupling
24	08045	Shot Valve Liner	73	09055	Bell Housing
25	08046	Shot Valve Body	74	09042	Hydraulic Pump
26	08047	Oilite Bush (2)	75	09056	Port Connector (Inlet)
27	08031/12	Feed Spout (Hopper End)	76	09057	Port Connector (Outlet)
28	08048/12	Hose Clip (2)	77	09013	Hydraulic Hose (2) (R/H Wheel Motor)
29	08049/12	Shot Tube	78	09014	Hydraulic Hose (2) (L/H Wheel Motor)
30	08030/12	Feed Spout (Cage End)	79	09009	Wheel Motor (2)
31	08010	Hood Liner (Cast Manganise)	80	09015	Hydraulic Hose (Tank to Pump)
32	08050	Hood Liner Cover	81	09016	Hydraulic Return Hose (Valve to Tank)
33	08008	R/H Side Liner	82	09017	Hydraulic Hose (Pump to Valve)
34	08009	L/H Side Liner	83	09058	½" B.S.P.M-M Adaptor (10)
35	08011/12	Steel Side Seal (2) c/w Tension Bar, Spring and Clip	84	09059	½"x¾" B.S.P.M-M Adaptor
36	08012	Inner Front Seal	85	09060	Hydraulic Tank
37	08013	Intermediate Front Seal	86	09007	Sight Level Guage
38	08014	Outer Front Seal	87	09006	Filter (In Tank Suction)
39	08015/12	Side Skirt Seal (2)	88	09011	Diffuser (In Tank Return)
40	07015/12	Side Skirt Retaining Bar (2)	89	09008	Tank Breather Tap
41	07016	Front Seal Retaining Bar (Outer)	90	09061	¾" B.S.P.M-M Adaptor (3)
42	08052	Inner Seal Retaining Bar (Drilled)			
43	08053/12	Inner Seal Retaining Bar (Plain)			
44	08017	Rear Brush			
45	08054	Rear Brush Retaining Bar			
46	07018/12	Front Wheel			
47	07019/12	Stub Axle Assy			

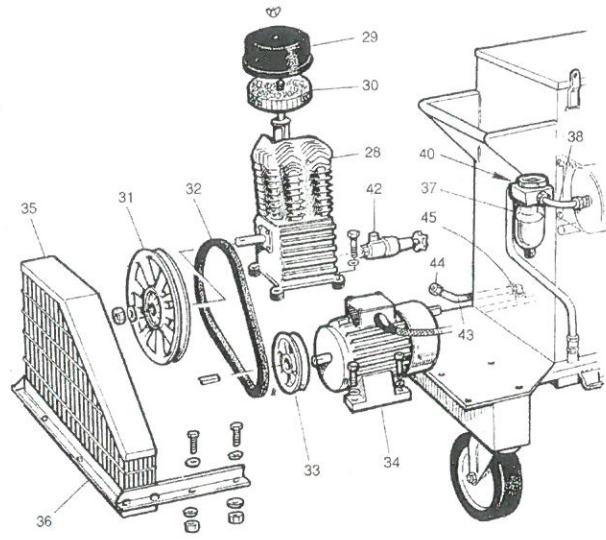
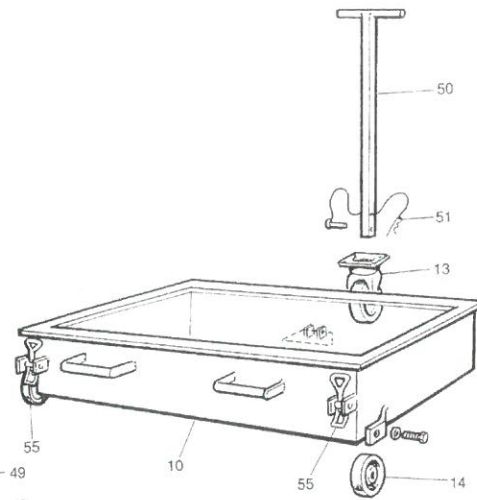


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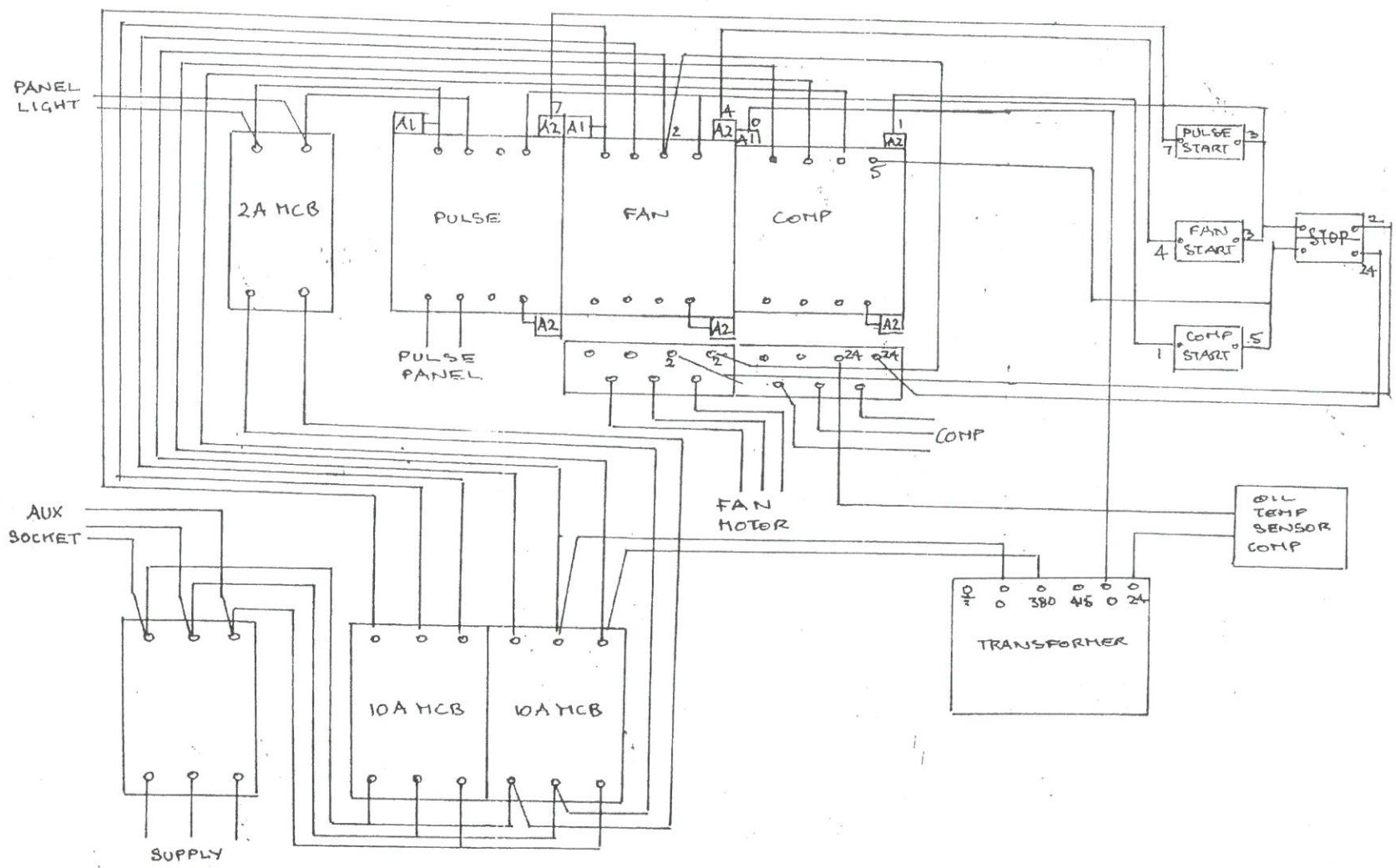
SPE12DC **Spare Parts Breakdown**

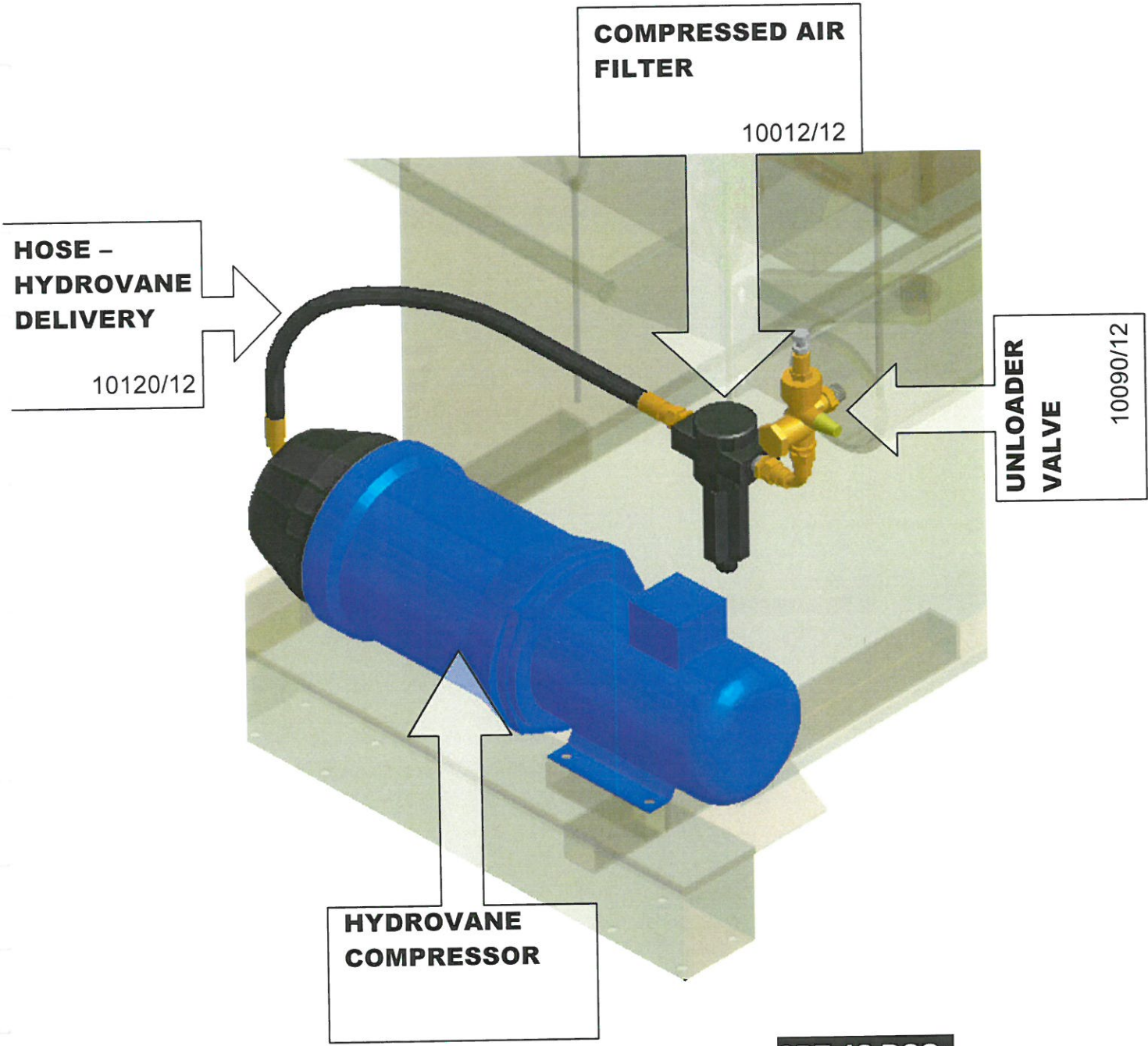


DETAIL SHOWING AIR VALVE ASSEMBLY



DETAIL SHOWING MOTOR MOUNTING





SPE 12 DCCs
Hydrovane Adaptation

<u>Fig No</u>	<u>Part No</u>	<u>Description</u>	<u>Fig No</u>	<u>Part No</u>	<u>Description</u>
1	10059	Fan Motor	29	10080	Air Filter Assy
2	01031	Fan Casing Top Plate	30	10081	Filter Element
3	10058	Impellor	31	10082	Flywheel
4	10057	Fan Casing	32	10063	Drive Belt
5	10065	Silencer	33	10083	Pulley
6	10066	Lid	34	10062	Compressor Motor
7	10067	Guard	35	10084	Guard Upper
8	10068	Air Receiver	36	10085	Guard Lower
9	10069	Main Body	37	10012	Compressed Air Filter
10	10004	Dust Tray	38	10086	Elbow
11	10050	Castor Wheel (2)	39	10087	Copper Pipe
12	10051	Fixed Wheel (2)	40	10088	Fitting (Pipe to Filter)
13	10052	Castor Wheel (2)	41	10089	Fitting (Pipe to Tank)
14	10053	Fixed Wheel (2)	42	10090	Unload Valve
15	10056	Filter Element (8)	43	10091	Copper Pipe
16	10070	Threaded Rod (8)	44	10092	Fitting (Pipe to Valve)
17	10071	Wing Nut (8)	45	10088	Fitting (Pipe to Tank)
18	10072	Flat Washer (8)	46	10054	Pulse Panel
19	10073	Hex Nut (16)	47	10093	Push-in Connector (4)
20	10036	Diaphragm Valve (4)	48	10055	Electric Control Panel
21	10037	Valve Repair Kit	49	10094	Electric Socket
22	10074	M-M Adaptor (4)	50	10095	Handle
23	70075	Hose Clip (8)	51	10096	Pin and Clip Assy
24	10076	Hose Connector (4)	52	10097	Pressure Gauge
25	10077	Hose (4)	53	10013	Pressure Relief Valve
26	10078	Push-in-Connector (4)	54	10098	Tee Piece
27	10079	Semi Rigid Piping	55	10064	Over Centre Clip (4)
28	10061	Compressor Pump	56	10099	Internal Baffle Plate