

PARTS MANUAL



MODELS

B46 SERIES

CENTRIFUGAL CLUTCH

(HONDA/ROBIN-SUBARU GASOLINE ENGINES)

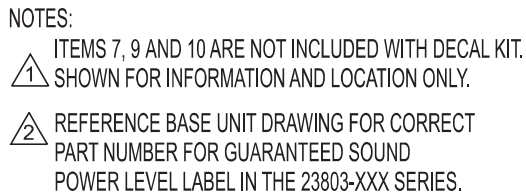
Revision #2 (08/30/19)

To find the latest revision of this publication or associated operation manual, visit our website at: www.multiquip.com



THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

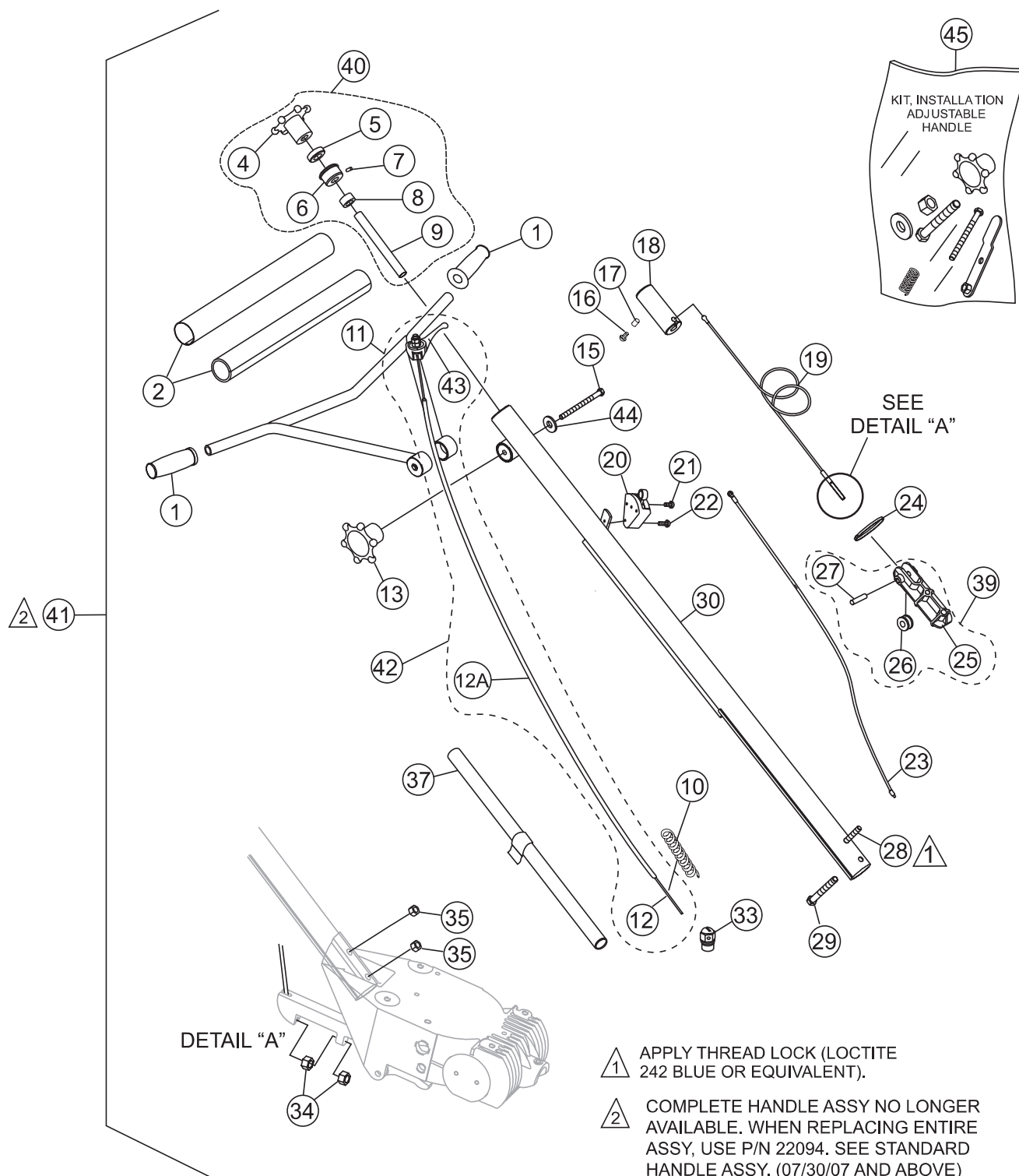
PN: 13402



NAMEPLATE AND DECALS

NO.	PART NO.	PART NAME	QTY.	REMARKS
1#	23698	ISO DECAL; ROTATING BLADE HAZARD, 2.00" DIA.	1	
2#	23810	ISO DECAL; INHALATION HAZARD, 2.00" DIA	1	
3#	23699	ISO DECAL; READ MANUAL, 2.00" DIA.	1	
4#	23700	ISO DECAL; LIFTING/CRUSH, 2.4" X 2.0"	1	
5#	36099	ISO DECAL; PROTECTIVE CLOTHING, 3.50" X 1.13"	1	
6#	23701	ISO DECAL; ASK FOR TRAINING, 2.00" DIA.	1	
7#	23803-107	ISO DECAL; GUARANTEED SOUND 107 DBA.....	1	9 HP SUBARU
7#	23803-111	ISO DECAL; GUARANTEED SOUND 111 DBA.....	1	9 HP HONDA
7#	23803-109	ISO DECAL; GUARANTEED SOUND 109 DBA.....	1	11 HP HONDA
9		SERIAL PLATE	1	CONTACT MQ PARTS.
10	4014	SCREW, 2-3/16 P-K TYPE U-DRIVE	2	
11#	22070	DECAL; MQ WHITEMAN POWER TROWEL, 3.78" DIA.	1	
12#	23704	ISO DECAL; GUARD WARNING, 2.00" DIA.	1	
13	22038	DECAL KIT; LOWER BODY	1	INCLUDES ITEMS W/#
14%	23702	DECAL; MQ LOGO 12.30" X 1.457"	1	
15%	1735	DECAL; PRE-LOAD	1	QUICK PITCH ONLY
16%	12405	DECAL; QUICK-PITCH HANDLE INSERT	1	
17%	1492	DECAL; CUSTOM, 2-1/2" CHROME, WHITEMAN	1	
18%	20526	DECAL; WARNING, QUICK PITCH LATCH WARNING	1	
19%	20527	DECAL; WARNING, QUICK PITCH WARNING	1	
20	32344	DECAL KIT, HANDLE	1	INCLUDES ITEMS W/%

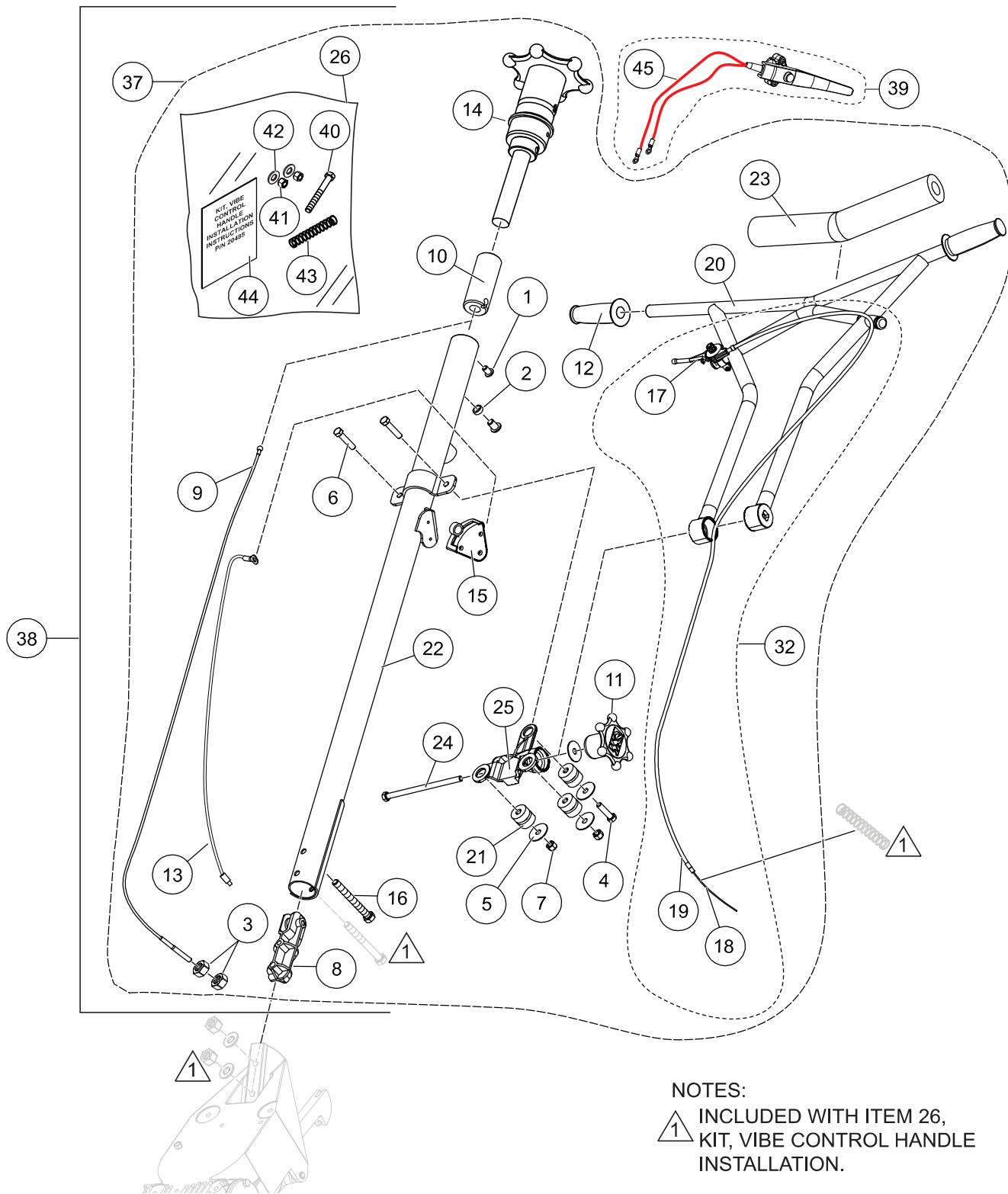
STANDARD HANDLE ASSY.



STANDARD HANDLE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	22762	GRIP, HANDLE	2	
2	20774	COVER, PAD HANDLE	1	
4\$	20817	WHEEL, HAND HANDLE	1	
5\$	0281	BEARING, THRUST	1	
6\$	20282	BEARING, TROWEL CONTROL	1	
7\$	0122C	SCREW, SHS 3/8-16 X 1/2"	1	
8\$	3615	COLLAR, SET 3/4 ID.	1	
9\$	1478	SHAFT, TROWEL CONTROL	1	
10@	21746	SPRING, THROTTLE	1	
11	12556	HANDLE, ADJUSTABLE	1	
12%	21172	CABLE, THROTTLE 68"	1	
12A%	21173	HOUSING, CABLE 63"	1	
13@	20439	WHEEL ASSEMBLY, HAND	1	
15@	20438	SCREW, HHC 3/8-16 X 5.00"	1	
16	0786	SCREW, BHC 1/4- 20 X 3/8" NYL PATCH, NP	1	
17	0786A	SPACER, .360 X 17/64 X 1/8L	1	
18	20287	SLIDE BLOCK TROWEL CONTROL	1	
19	20285	CABLE ASSY., 48.29"	1	
20	20856	SWITCH ASSY., CENTRIFUGAL STOP	1	INCLUDES ITEM W/ ♦
21♦	1602	SCREW, RHM 10-24 X 3/8"	1	
22	20988	SCREW, FHSC PHILLIPS 8-32 X 1-1/4"	1	
23	20514	WIRE ASSY., CENTRIFUGAL STOP SWITCH	1	
24	1662	TIE, CABLE TY-RAP, BLACK	1	
25#	20275	BLOCK, SUPPORT	1	
26#	1118	PULLEY, SUPPORT BLOCK	1	
27#	20279	PIN, SUPPORT BLOCK 3/8 X 1.59"	1	
28	21017	SCREW, HHC 3/8-16 X 3-1/4" FULL THREAD	1	
29@	1493	SCREW, HHC 3/8-16 X 3-1/4"	1	
30	12567	HANDLE, STD	1	
33	20845	SWIVEL, THROTTLE CABLE	1	HONDA ENGINE ONLY
34	1116	NUT, BRASS JAM 5/16-18	2	
35@	10133	NUT, NYLOC 3/8-16	1	
37		HANDLE, LIFT ASSEMBLY.....	1	NO LONGER AVAILABLE
39	20280	BLOCK, CABLE ASSEMBLY	1	INCLUDES ITEMS W/ #
40	20819	HAND WHEEL ASSEMBLY, PITCH CONTROL	1	INCLUDES ITEMS W/ \$
41		HANDLE ASSY.	1	NO LONGER AVAILABLE
42	21243	THROTTLE KIT.....	1	INCLUDES ITEMS W/ %
43%	21171	THROTTLE LEVER	1	
44@	3233	WASHER, FENDER 1.5 OD X 3/8" ID	1	
45	20493	KIT, INSTALLATION ADJUSTABLE HANDLE....	1	INCLUDES ITEMS W/ @

STANDARD HANDLE ASSY. (VIBRATION CONTROL)



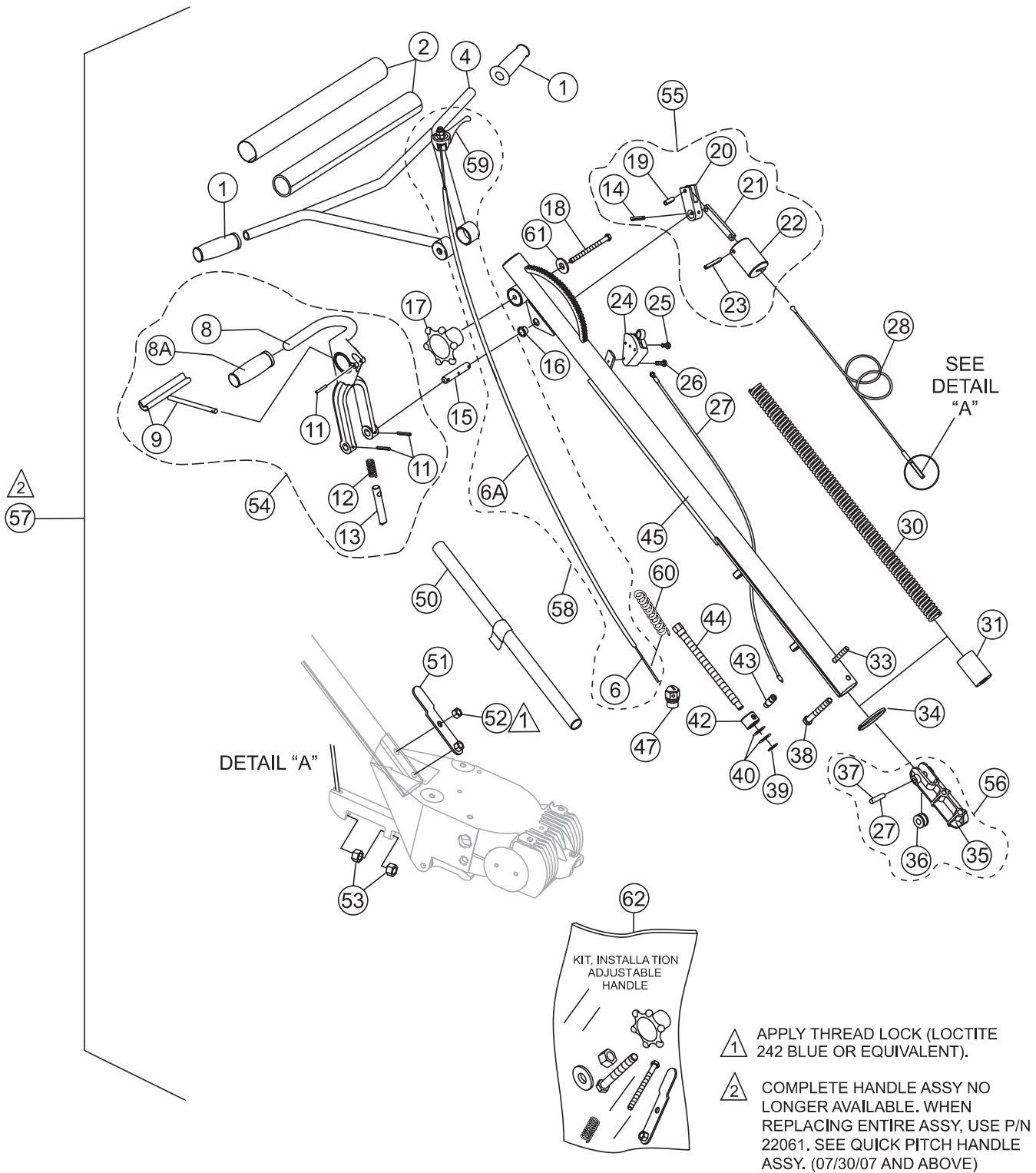
NOTES:

- 1 INCLUDED WITH ITEM 26, KIT, VIBE CONTROL HANDLE INSTALLATION.

STANDARD HANDLE ASSY. (VIBRATION CONTROL)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1#@	0786	SCREW, BHC 1/4-20 X 3/8"	2	
2#@	0786 A	SPACER, SLIDE BLOCK GUIDE	1	
3#@	1116	NUT, BRASS JAM 5/16"-18	2	
4#@	9154	SCREW, HHC 3/8"-16 X 2"	1	
5#@	3233	WASHER, FENDER, 1.5 OD X 3/8 ID	4	
6#@	1665	SCREW, HHC 3/8"-16 X 2"	2	
7#@	10133	NUT, NYLOC 3/8"-16	2	
8#@	20280	BLOCK, PITCH CONTROL	1	
9#@	20285	CABLE, CONTROL	1	
10#@	20287	SLIDE BLOCK, TROWEL CONTROL	1	
11#@	20439	WHEEL ASSEMBLY, HAND	1	
12#@	22762	GRIP, HANDLE	2	
13#@	21953	WIRE ASSY., CENTRIF/PRESENCE SW.	1	
14#@	20819	HAND WHEEL ASSEMBLY, PITCH CTRL.	1	
15#@	20856	SWITCH ASSEMBLY, CENTRIFUGAL STOP	1	
16#@	21017	SCREW, HHC 3/8-16 x 3.25" GR5	1	
17#@\$	22732	THROTTLE LEVER ASSY.	1	
18#@\$	21172	CABLE, THROTTLE 68"	1	
19#@\$	21173	HOUSING, CABLE 63"	1	
20#@	22055	HANDLE W/A, VIBRATION CONTROL	1	
21#@	22059	ISOLATOR, VIB. 80 DUROMETER	3	
22#@	22095	HANDLE, W/A, VIBE CONTROL	1	
23#@	22166	COVER,VIBE CONTROL HANDLE PAD	1	
24#@	22167	SCREW, HHC 3/8-16 X 6.5" GR5	1	
25#@	22206	CHASSIS, CAST VIBRATION ISOLATOR	1	REPLACES P/N 22056
26#@	22100	KIT, VIBE CTRL. HANDLE INSTALLATION	1	INCLUDES ITEMS W/ %
32#@	21243	THROTTLE KIT	1	INCLUDES ITEMS W/ \$
37	SXH	HANDLE ASSY, STD. VIBE CONTROL	1	INCLUDES ITEMS W/ @
38	SXHP	HANDLE, ASSY, STD. W/OP PRESENCE SW..	1	INCLUDES ITEMS W/ #
39#	21688	KIT, OPERATOR PRESENCE SWITCH	1	INCLUDES ITEMS W/ &
40#@%	1493	SCREW, HHC, 3/8-16 X 3-1/4"	1	
41#@%	10133	NUT, NYLOC 3/8-16	2	
42#@%	10136	WASHER, FLAT, SAE, 3/8	2	
43#@%	21746	SPRING, 0.42 OD X 2.5L, THROTTLE RTN.	1	
44#@%	20485	KIT, VIBE CONTROL HANDLE INSTRUCT.	1	
45&	21953	WIRE ASSY., CENTRIF/PRESENCE SW.	1	

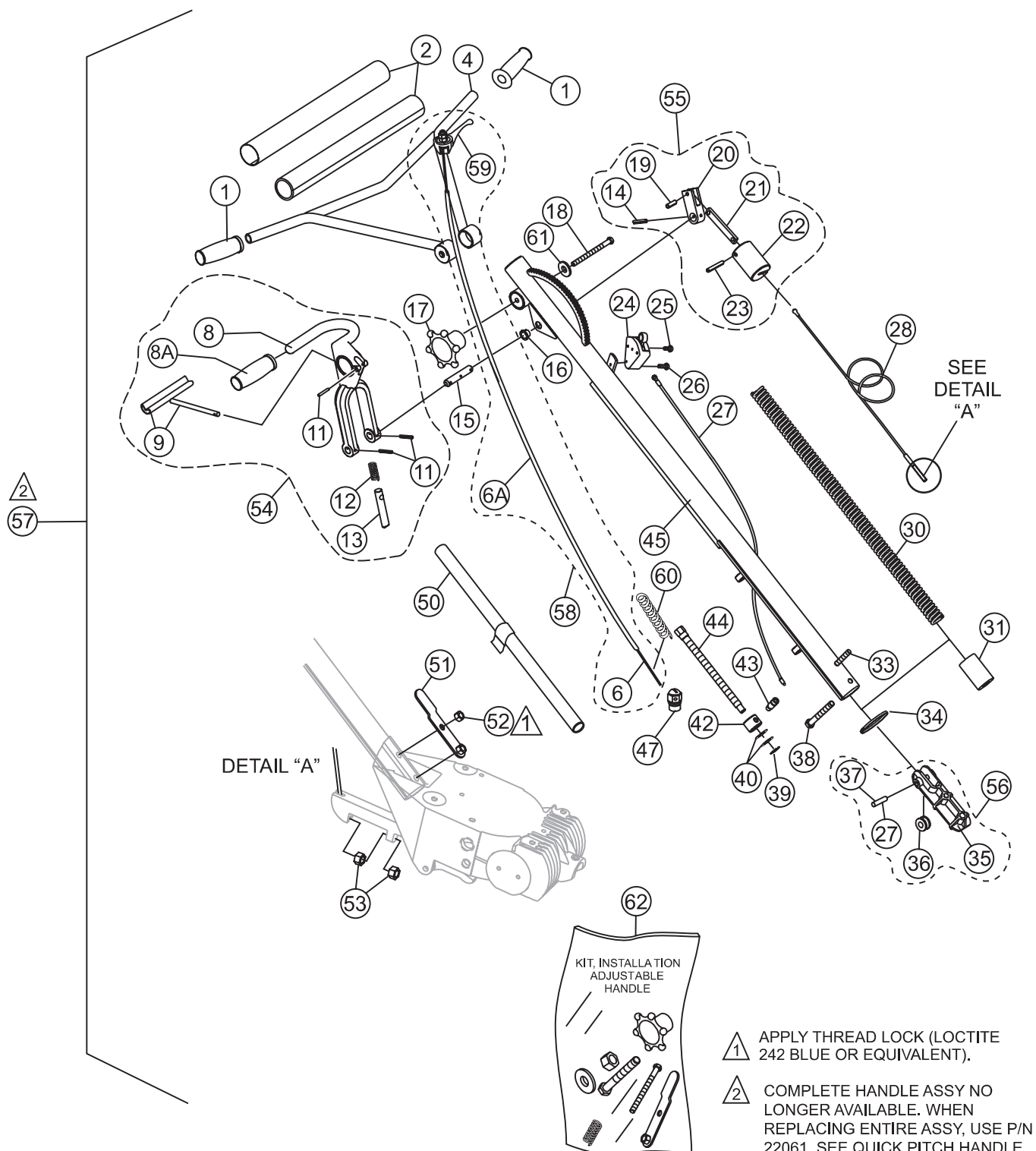
QUICK-PITCH HANDLE ASSY.



QUICK-PITCH HANDLE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	22762	GRIP, HANDLE	2	
2	20774	COVER, PAD HANDLE	1	
4	12556	HANDLE, ADJUSTABLE	1	
6\$	21172	CABLE, THROTTLE 68"	1	
6A\$	21173	HOUSING, CABLE 63"	1	
8@	20389	HANDLE, QUICK-PITCH™	1	
9@	1746	TRIGGER, QP CHROMED	1	
11@	1729	PIN, ROLL 3/16 X 1-1/4"	3	
12@	1706	SPRING, ENCLOSED QP CLAMP	1	
13@	20437	PIN, QP LATCH	1	
14+	4568	PIN, ROLL 3/16 X 1"	1	
15	1711	SHAFT, CONTROL QP	1	
16	1719	BUSHING, PIVOT PLATE	1	
17>	20439	WHEEL ASSY., HAND	1	
18>	20438	SCREW, HHC 3/8-16 X 5.00"	1	
19+	1731	PIN, ROLL 1/4 X 3/4"	1	
20+	20443	ARM, SLIDE CONTROL	1	
21+	1709	CONNECTOR, QP CONTROL ARM	1	
22+	20269	LINKAGE, QP CONTROL	1	
23+	20276	PIN, ROLL 1/4 X 1-3/4"	1	
24	20856	SWITCH ASSY., CENTRIFUGAL STOP	1	INCLUDES ITEM W/ %
25%	1602	SCREW, RHM 10-24 X 3/8"	1	
26	20988	SCREW, FHSC PHILLIPS 8-32 X 1-1/4"	1	
27	20514	WIRE ASSY., CENTRIFUGAL STOP SWITCH	1	
28	20297	CABLE ASSEMBLY, QP CONTROL, 45"	1	
30	1715	SPRING, COUNTER BALANCE	1	
31	20270	BLOCK, QP ADJUSTMENT	1	
33	21017	SCREW, HHC 3/8-16 X 3-1/4"	1	
34	1662	TIE, CABLE, TY-RAP BLAC	1	
35#	20275	BLOCK, SUPPORT	1	
36#	1118	PULLEY, SUPPORT BLOCK	1	
37#	20279	PIN, SUPPORT BLOCK 3/8 X 1.59"	1	
38>	1493	SCREW, HHC 3/8-16 X 3-1/4"	1	
39	1737	SNAP RING, TRUAR	1	
40	1733	WASHER, 1/2" X 1/32", HARDENED	2	

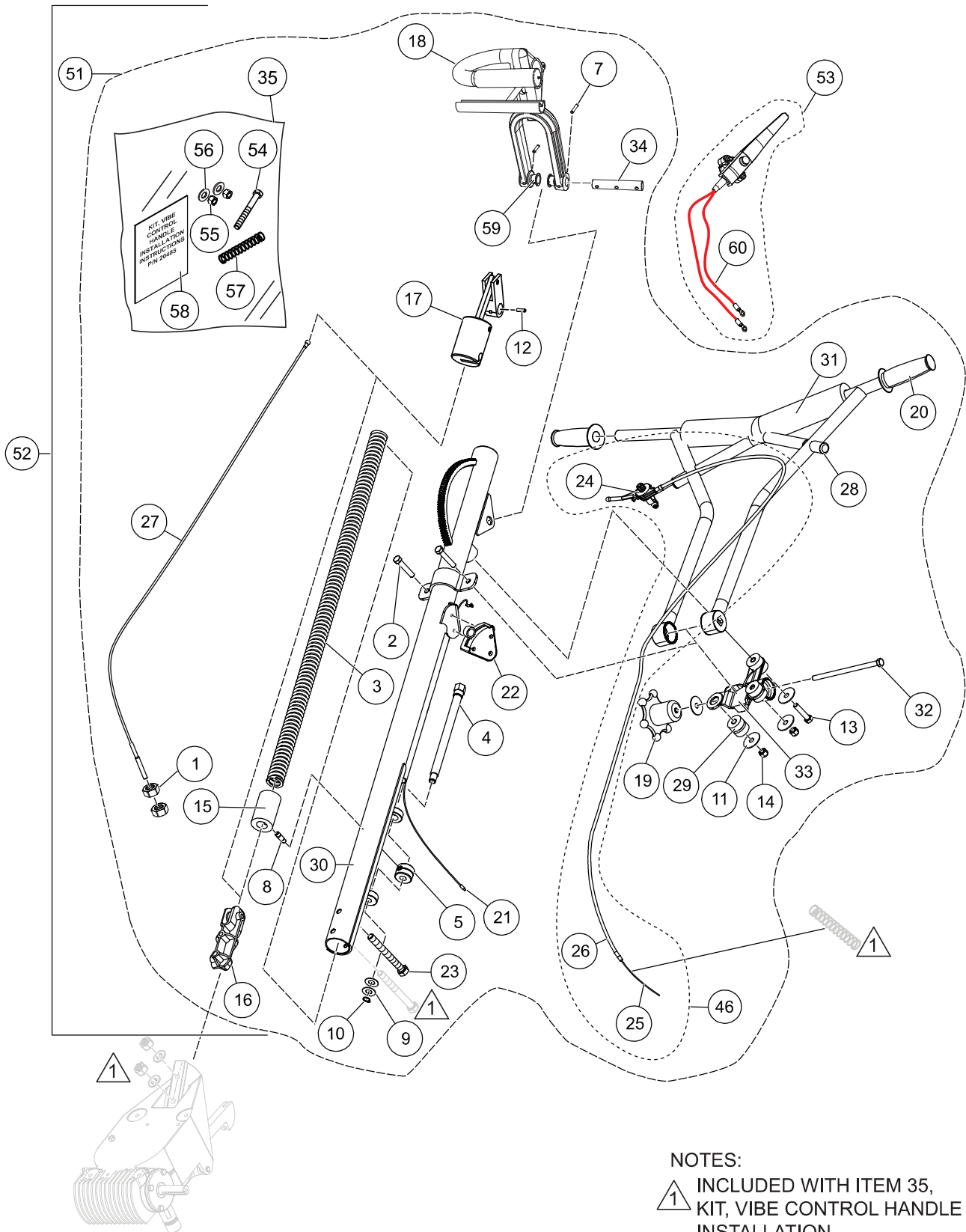
QUICK-PITCH HANDLE ASSY.



QUICK-PITCH HANDLE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
42	1718	NUT, QP TRIM CONTROL ADJUSTMENT	1	
43	1732	BOLT, STRIPPER 3/8 X 1/2"	1	
44	1717	SCREW, QP TRIM ADJUSTMENT	1	
45	12642	TUBE, MAIN HANDLE	1	
47	20845	SWIVEL, ENGINE THROTTLE CABLE	1	HONDA ENGINE ONLY
50		HANDLE, LIFT ASSY.....	1	NO LONGER AVAILABLE
51>	20392	BRACKET, LIFT TUBE	1	
52>	10133	NUT, NYLOC 3/8"-16	1	
53	1116	NUT, BRASS JAM 5/16"-18	2	
54	20390	TRIGGER, QP ASSEMBLY	1	INCLUDES ITEMS W/@
55	20293	LINKAGE, QP CONTROL ASSEMBLY	1	INCLUDES ITEMS W/+
56	20280	BLOCK, CABLE ASSEMBLY	1	INCLUDES ITEMS W/#
57		HANDLE ASSEMBLY, MAIN	1	NO LONGER AVAILABLE
58	21243	THROTTLE KIT	1	INCLUDES ITEMS W/\$
59\$	22732	THROTTLE, LEVER	1	
60>	21746	SPRING, THROTTLE	1	
61>	3233	WASHER, FENDER 1.5 O.D X 3/8 ID.	1	
62	20493	KIT, INSTALLATION ADJUSTABLE HANDLE....	1	INCLUDES ITEMS W/>

QUICK-PITCH HANDLE ASSY. (VIBRATION CONTROL)



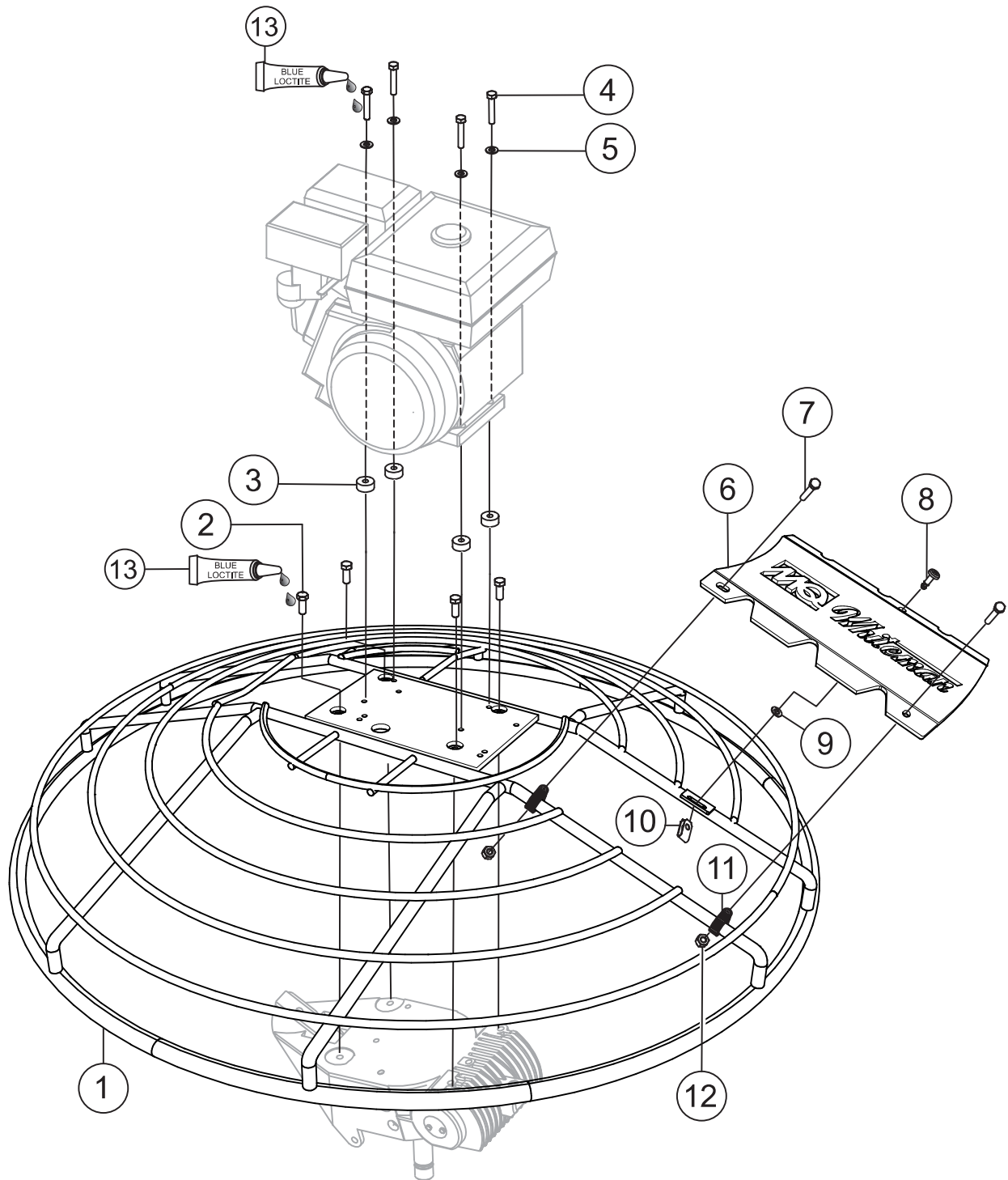
NOTES:

- 1 INCLUDED WITH ITEM 35, KIT, VIBE CONTROL HANDLE INSTALLATION.

QUICK-PITCH HANDLE ASSY. (VIBRATION CONTROL)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1#@	1116	NUT, BRASS JAM 5/16-18	2	
2#@	1665	SCREW, HHC 3/8-16 X 2"	2	
3#@	1715	Q.P. SPRING CENTER BALANCE	1	
4#@	1717	SCREW, Q.P. TRIM ADJUSTMENT	1	
5#@	1718	NUT, Q.P. TRIM CNTL ADJUSTMENT	1	
7#@	1729	PIN, ROLL 3/16 X 1-1/4"	2	
8#@	1732	Q.P. ADJUSTMENT PIN	1	
9#@	1733	WASHER, 1/2 X 1/32	2	
10#@	1737	RING, SNAP	1	
11#@	3233	WASHER, FENDER, 1.5" OD X 3/8" ID	4	
12#@	4568	PIN, ROLL 3/16 X 1"	1	
13#@	9154	SCREW, HHC 3/8-16 X 1 3/4"	1	
14#@	10133	NUT, NYLOC 3/8-16	2	
15#@	20270	Q.P. ADJUSTMENT BLOCK	1	
16#	20280	BLOCK, PITCH CONTROL	1	
17#@	20293	LINKAGE Q.P. CONTROL	1	
18#@	20390	TRIGGER, Q.P. ASSEMBLY	1	
19#@	20439	WHEEL ASSEMBLY, HAND	1	
20#@	22762	GRIP, HANDLE	2	
21#@	21953	WIRE ASSY., CENTRIF/PRESENCE SW.	1	
22#@	20856	SWITCH ASSY., CENTRIFUGAL STOP	1	
23#@	21017	SCREW, HHC 3/8-16 X 3.25" GR5	1	
24#@\$	22732	THROTTLE, LEVER	1	
25#@\$	21172	CABLE, THROTTLE 68"	1	
26#@\$	21173	HOUSING, CABLE 63"	1	
27#@	20297	CABLE ASSEMBLY, 45"	1	
28#@	22055	HANDLE W/A, VIBRATION CONTROL	1	
29#@	22059	ISOLATOR, VIB. 80 DUROMETER	3	
30#@	22060	MAIN HANDLE W/A, Q.P. VIBE CONTROL	1	
31#@	22166	COVER,VIBE CONTROL HANDLE PAD	1	
32#@	22167	SCREW, HHC 3/8-16 X 6.5" GR 5	1	
33#@	22206	CHASSIS, CAST VIBRATION ISOLATOR	1	REPLACES P/N 22056
34#@	1711	SHAFT, CONTROL Q.P.	1	
35#@	22100	KIT, VIBE CTRL. HANDLE INSTALLATION	1	INCLUDES ITEMS W/ %
46#@	21243	KIT, THROTTLE REPLACEMENT	1	INCLUDES ITEMS W / \$
51#	QXH	HANDLE ASSY, HD QP VIBE CONTROL	1	INCLUDES ITEMS W/ @
52@	QXHP	HANDLE ASSY., Q.P. OP. PRESENCE	1	INCLUDES ITEMS W/ #
53#	21688	KIT, OPERATOR PRESENCE SWITCH	1	INCLUDES ITEM W/ &
54#@%	1493	SCREW, HHC, 3/8-16 X 3-1/4"	1	
55#@%	10133	NUT, NYLOC 3/8"-16	2	
56#@%	10136	WASHER, FLAT, SAE, 3/8	2	
57#@%	21746	SPRING, 0.42 OD X 2.5L, THROTTLE RTN.	1	
58#@%	20485	KIT, VIBE CONTROL HANDLE INSTRUCT	1	
59#@	1719	BUSHING, PIVOT PLATE	2	
60&	21953	WIRE ASSY., CENTRIF/PRESENCE SW.	1	

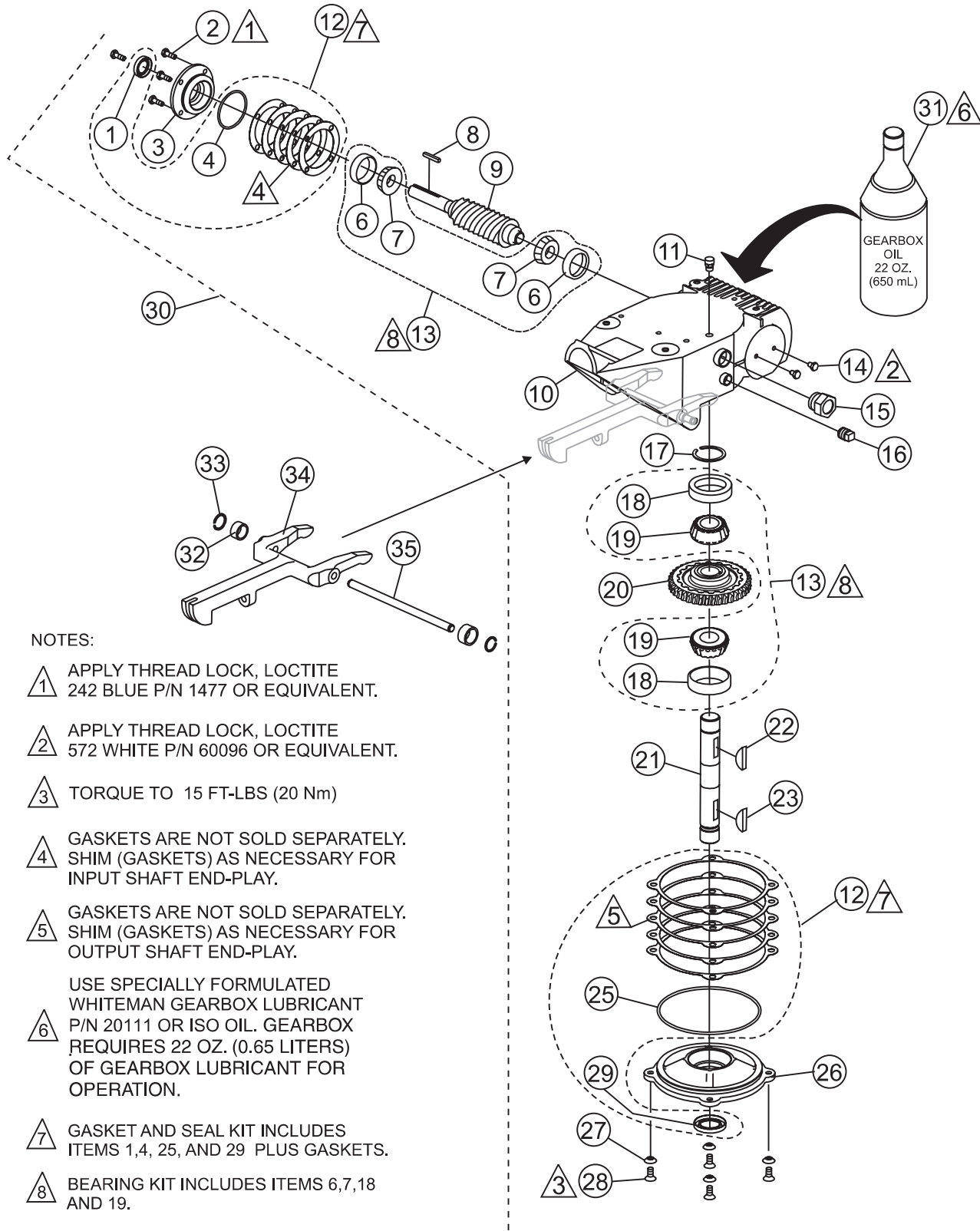
GUARD RING ASSY.



GUARD RING ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	21973	GUARD RING	1	ALL B-SERIES TROWELS
2	0205	SCREW, HHC 3/8 - 16 X 1.0"	4	
3	13351	WASHER, FLAT, 3/8 EXT THICK HIGH STR	4	
4	1391	SCREW, HHC 5/16-24 X 1-1/2" ZINC	4	
5	933241	WASHER, FLAT SAE 5/16 GRD 9YZ	8	
6	21979	ACCESS DOOR	1	
7	26250	SCREW, HHC 1/4-20 X 1-3/4"	2	
8	21893	SCREW, FAST LEAD	1	
9	21986	WASHER, FAST LEAD STAINLESS	1	
10	21894	CLIP, FAST LEAD	1	
11	21922	CLAMP, 0.625" ID PIPE	2	
12	10024	NUT, NYLOC 1/4-20	2	
13	1477	LOCTITE 242, BLUE	1	

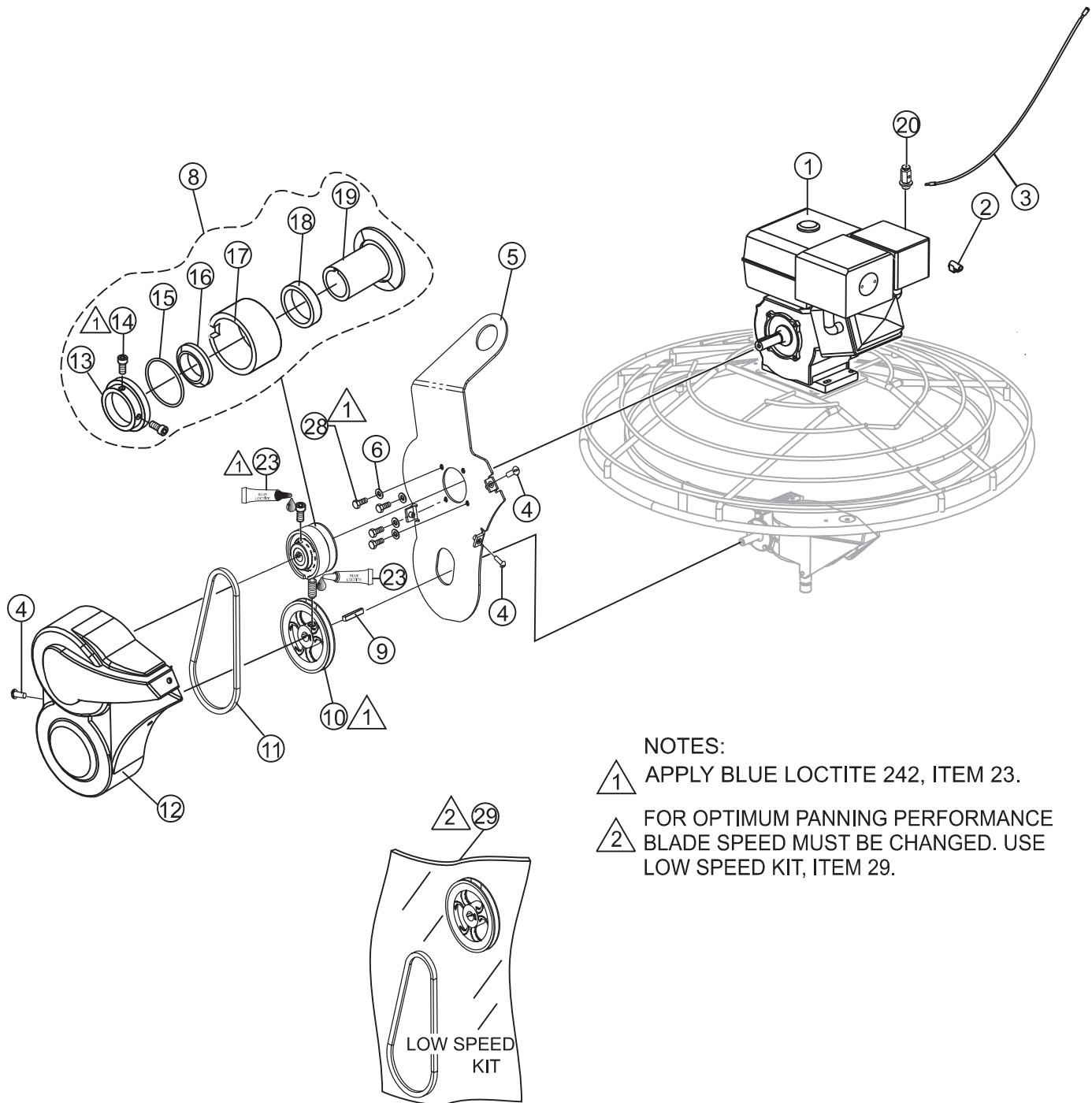
GEARBOX ASSY.



GEARBOX ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1%\$	0753	SEAL, OIL	1	
2%	0131 A	SCREW, HHC 1/4-20 X 3/4"	4	
3%	12876	FLANGE, INPUT SHAFT	1	
4%\$	20395	O-RING	1	
6%#	20466	BEARING, CUP, TIMKEN #M11910	2	
7%#	20465	BEARING, CONE, TIMKEN #LM11949	2	
8%	0627	KEY, SQUARE 3/16 X 1-1/4	1	
9%	1851	GEAR, WORM "B" INPUT SHAFT	1	
10%	12874	CASE, WORM GEAR MACHINED	1	
11%	21218	VENT, AIR	1	
12	21046	GASKET/SEAL KIT.....	1	INCLUDES ITEMS W/\$
13	21047	BEARING KIT.....	1	INCLUDES ITEMS W/#
14%	20476	SCREW, HHC 1/4-28 X 3/8"	2	
15%	21033	SIGHT GLASS, 3/4 M PIPE STEEL	1	
16%	0121 A	FITTING, PLUG 3/8 MP SQ HEAD	1	
17%	1138	RING, SNAP, TRUARC 5100-112	1	
18%#	20475	BEARING, CUP TIMKEN #M86610	2	
19%#	20474	BEARING, CONE TIMKEN #M86647	2	
20%	1140	GEAR, WORM, COMPOSITE	1	
21%	20470	SHAFT, OUTPUT	1	
22%	1139	KEY, WOODRUFF #810	1	
23%	1238	KEY, WOODRUFF #25	1	
25%\$	20396	O-RING, 254 BUNA N	1	
26%	12875	COVER, GEARBOX	1	
27%	10235	WASHER, C/S EXT. SHKP	4	
28%	20875	SCREW, FHSC 5/16-18 X 3/4"	4	
29%\$	0254	SEAL, OIL	1	
30	20407	GEARBOX ASSY.	1	INCLUDES ITEMS W/%
31	20111	GEARBOX OIL ISO 680, 22 OZ. (650 ML)	2	
32	22292	SPACER, 1/2 X .406 X 1/4 UNTREATED	2	
33	20802	RING, SNAP TRUARC 5100-37	2	
34	1150	YOKE ARM	1	
35	20801	PIN, YOKE	1	

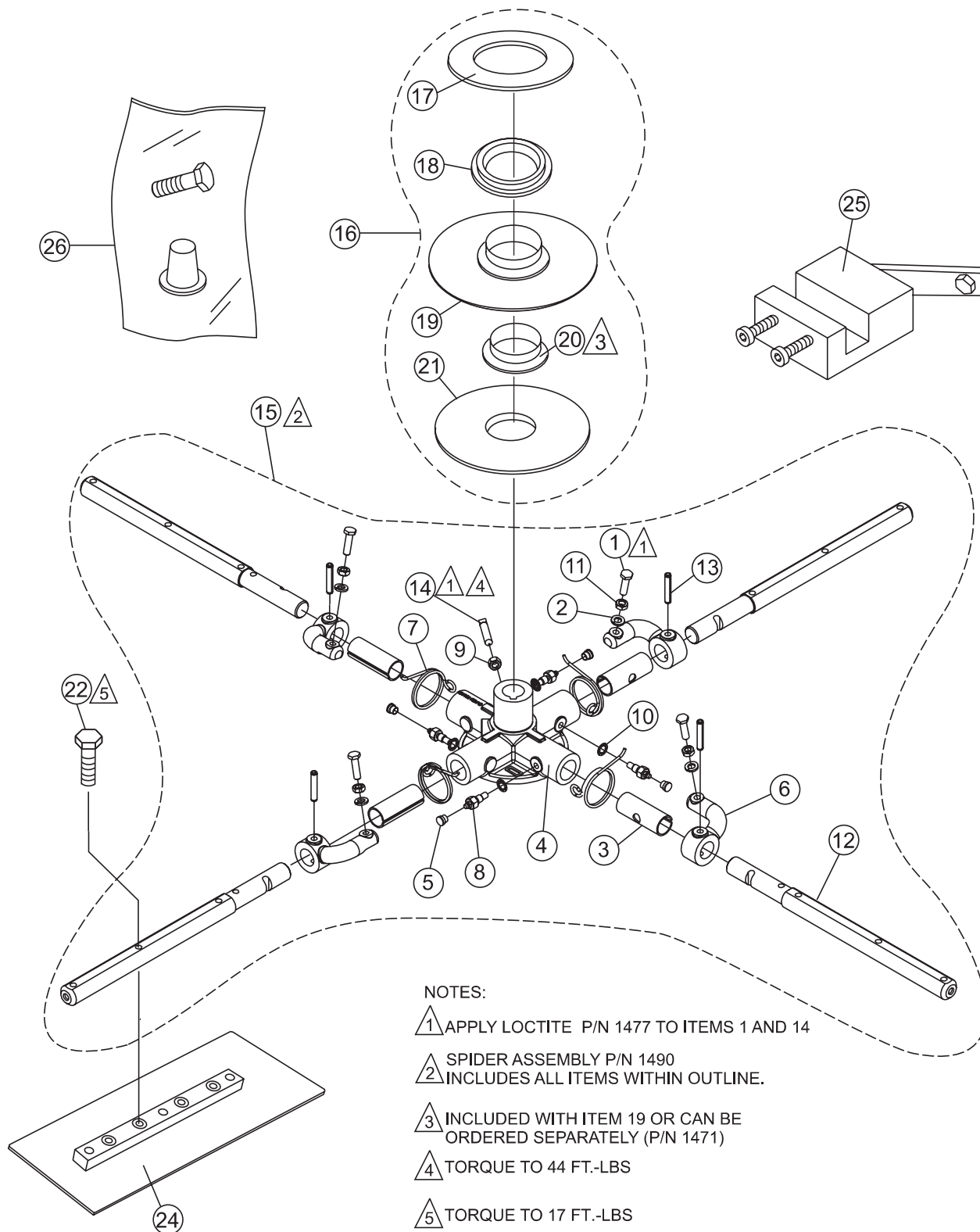
ENGINE ASSY.



ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	22996	ENGINE, SUBARU 9.0 HP, EX27	1	
1	21669	ENGINE, ROBIN 9 HP EX270	1	NO LONGER AVAILABLE
1	22623	ENGINE, HONDA GX270 9HP	1	
1	22625	ENGINE, HONDA GX340 11HP	1	
2	1475	CONNECTOR, SPLICE TAP	1	
3	1488	WIRE, SAFETY SWITCH	1	
4	30119	SCREW, 1/4-20 X 7/8 IND HEX, DOG PT	3	
5	21984-SK	LIFTING BALE ASSEMBLY	1	INCLUDES DECALS
6	933241	WASHER, FLAT SAE 5/16 GR 9	4	
8	0250	CLUTCH ASSEMBLY 1" CENTRIFUGAL,	1	INCLUDES ITEMS W/@
9	0627	KEY, SQ 3/16 X 1-1/4	1	
10	21140	PULLEY AK-54 X 3/4	1	
10	11049	PULLEY, AK-49 X 3/4	1	B46H11H ONLY
11	0152 3	V-BELT, A28	1	
11	1243	V-BELT, A27, GATES HP-II	1	B46H11H ONLY
12	30112	KIT, BELT GUARD W/ STICKERS	1	
13@	0253	CLUTCH PLATE	1	
14@	1868	SCREW, SHS 3/8-24 X 3/4, NP	2	
15@	0855	SPRING, CLUTCH .156 X 5.375 X .025	1	
16@	B1766	WEIGHT, AUTOMATIC CLUTCH	4	
17@	0251	DRUM, CENTRIFUGAL CLUTCH	1	
18@	0456	BEARING, SHIELDED 6007 ZZ E	1	
19@	0252	CLUTCH SPINDLE, 1" BORE	1	
20	20845	SWIVEL ASSEMBLY	1	
23	1477	LOCTITE TM #242, BLUE	1	
28	10229	SCREW, HHC 5/16-24 X 1	4	
29	LOWSPEEDKITJB	LOW SPEED KIT	1	

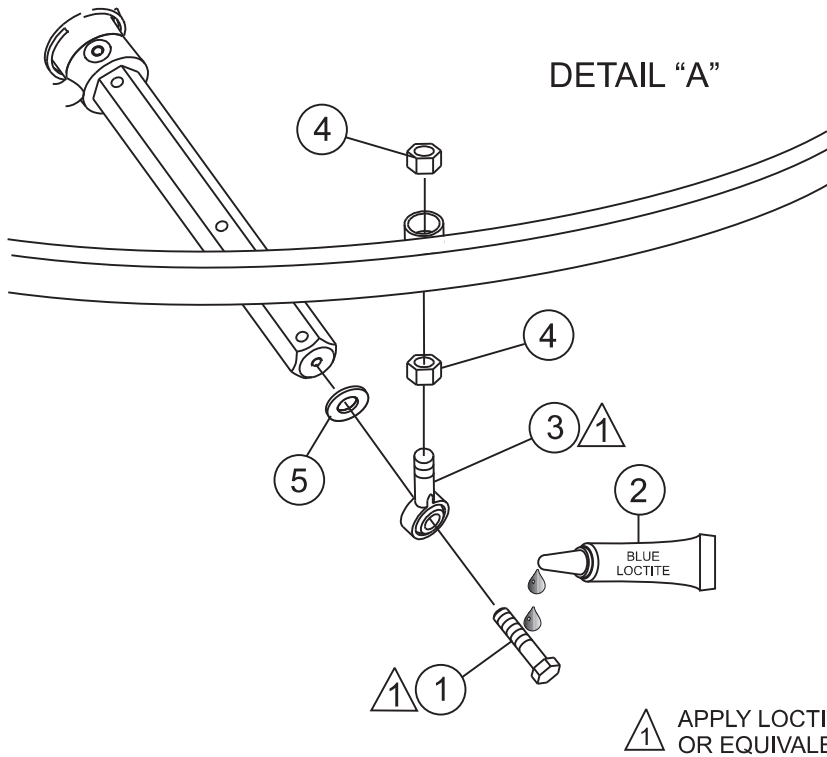
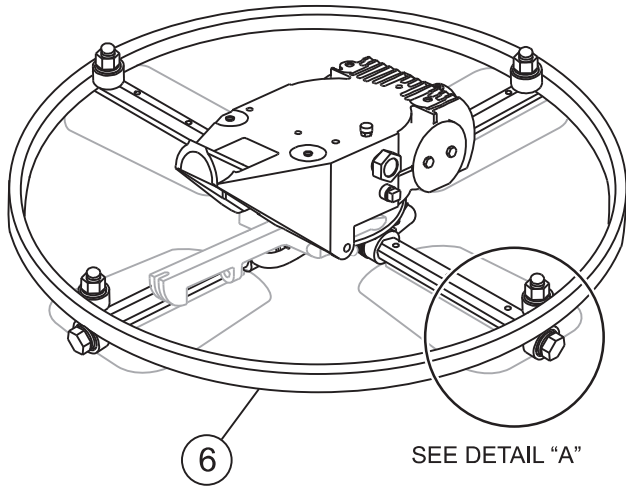
SPIDER ASSY.



SPIDER ASSY.

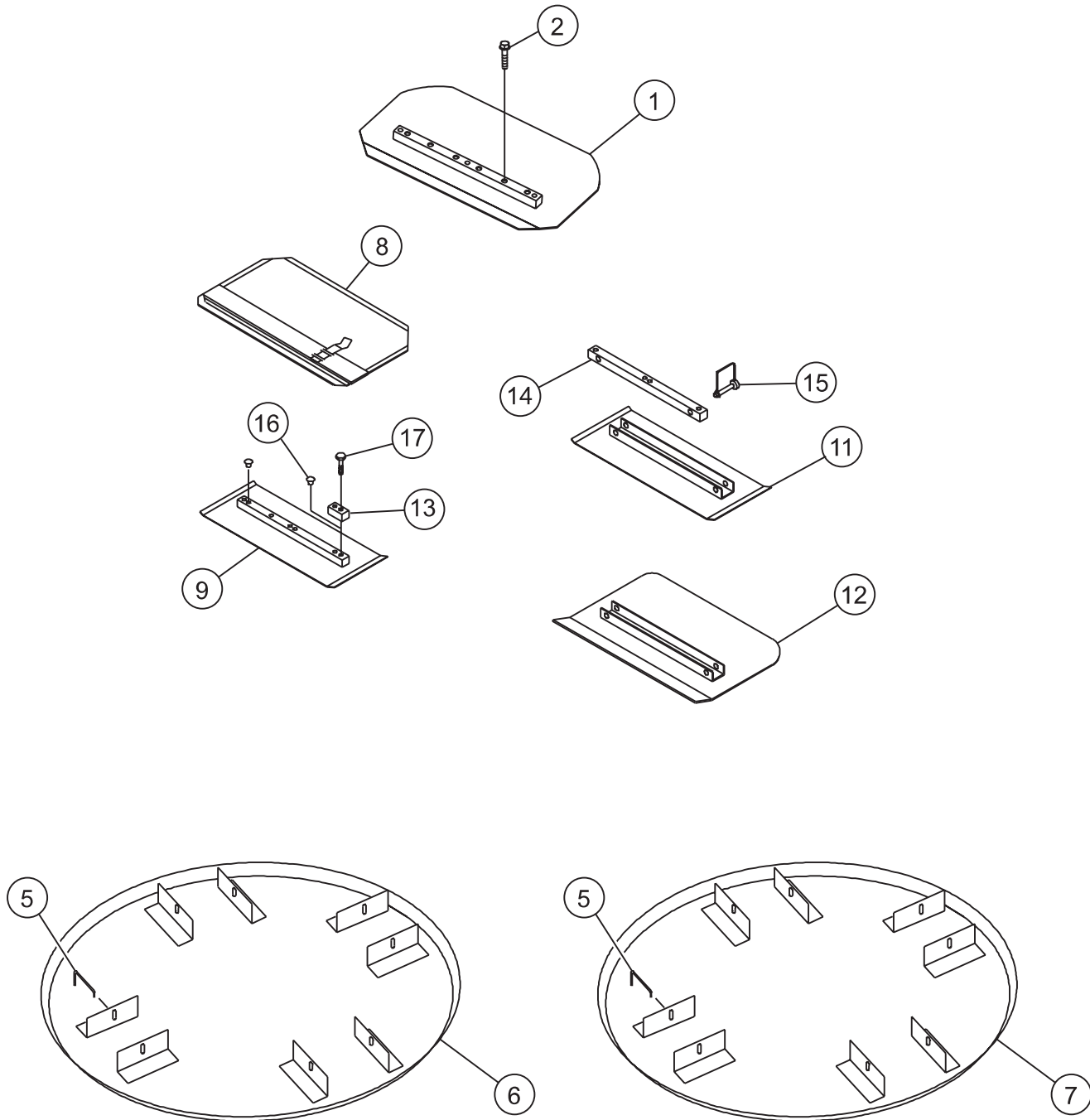
<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1%	0164 B	RADIUS HEAD 3/8-16, FULL THREAD	4	
2%	0166 A	LOCK WASHER 3/8 MED	4	
3%	1157 A	BUSHING, TROWEL ARM	4	
4%	1161-1	SPIDER PLATE	1	
5%	1162 A	CAP, GREASE ZERK #2 YELLOW	4	
6%	1163-1	LEVER, TROWEL ARM RIGHT HAND	4	
7%	1316	SPRING, LS ARM RETURN	4	
8%	1322	RETAINING SCREW ASSY.	4	
9%	1456	NUT, HEX FINISH 3/8-16	1	
10%	1875	WASHER, INT. SHKP. 3/8"	4	
11%	1876	NUT, HEX JAM 3/8 - 16 CLASS 2B	4	
12%	2827-1	ARM, B FINISHER, EXTENDED	4	
13%	4164	ROLL PIN 5/16 x 1-3/4"	4	
14%	12097	SCREW, SQHS 3/8 -16 X 1-3/4 CONE GRD 8	1	
15	1490	SPIDER PLATE ASSY.,	1	INCLUDES ITEMS W/ %
16	10968	THRUST BEARING KIT	1	INCLUDES ITEMS W/ \$
17\$	12208	WEAR RING	1	
18\$	12778	FLANGE BEARING	1	
19\$	10793	THRUST COLLAR	1	INCLUDES ITEMS W/ #
20\$#	1471	THRUST COLLAR BUSHING	1	
21\$	1154 A	WEAR PLATE	1	
22	21906	SCREW, HHFS 5/16-18 X 1-1/2 GR 5	12	
24	C464	BLADE ASSEMBLY	4	CONTACT UNIT SALES DEPT.
25	1817	TOOL, TROWEL ARM ADJUST. FIXTURE.....	1	CONTACT UNIT SALES DEPT.
26	23648	KIT, BOLT SAE BLADE	1	

STABILIZER RING ASSY.



STABILIZER RING ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	1237	SCREW, SCH 5/16-18 X 7/8, NYL, NP	4	
2	1477	LOCTITE, 242, BLUE	AR	
3	1723	ROD END, 5/16-24 MALE	4	
4	6014 C	NUT, HEX FINISH 5/16-24	8	
5	0300 B	WASHER, FLAT SAE 5/16"	4	
6	1483	RING, STABILIZER, 16-1/2" ARM	1	



BLADE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	C464	TROWEL BLADE, 8X18 STANDARD BC	4	
2	21906	SCREW, HHFS 5/16 - 18X1-1/2 GR5	8	
5	20646	FLOAT DISC LATCH PIN	4	
6	2871	FLOAT PAN, 46-INCH	1	
7	12271	FLOAT PAN, 46-INCH 4 BLADE	1	
8	CL444F	FLOAT BLADE, 10X14 CLIP-ON	4	
9	F400	FINISH BLADE, 6X18	4	
11	QF1874	FINISH BLADE, 6x18, QC	4	
12	QC1873	COMBO BLADE, 8X18 QC	4	
13	0201	GUARD RING LUG RING	4	
14	QB1856	UNIVERSAL MOUNTING BAR	4	
15	QS1869	SNAP PIN 1/4"X1-3/4"	8	
16	1434	TROWEL LUG (FINISH BLADE ONLY)	4	
17	0202	HHCS 5/16-18X1" RING	4	