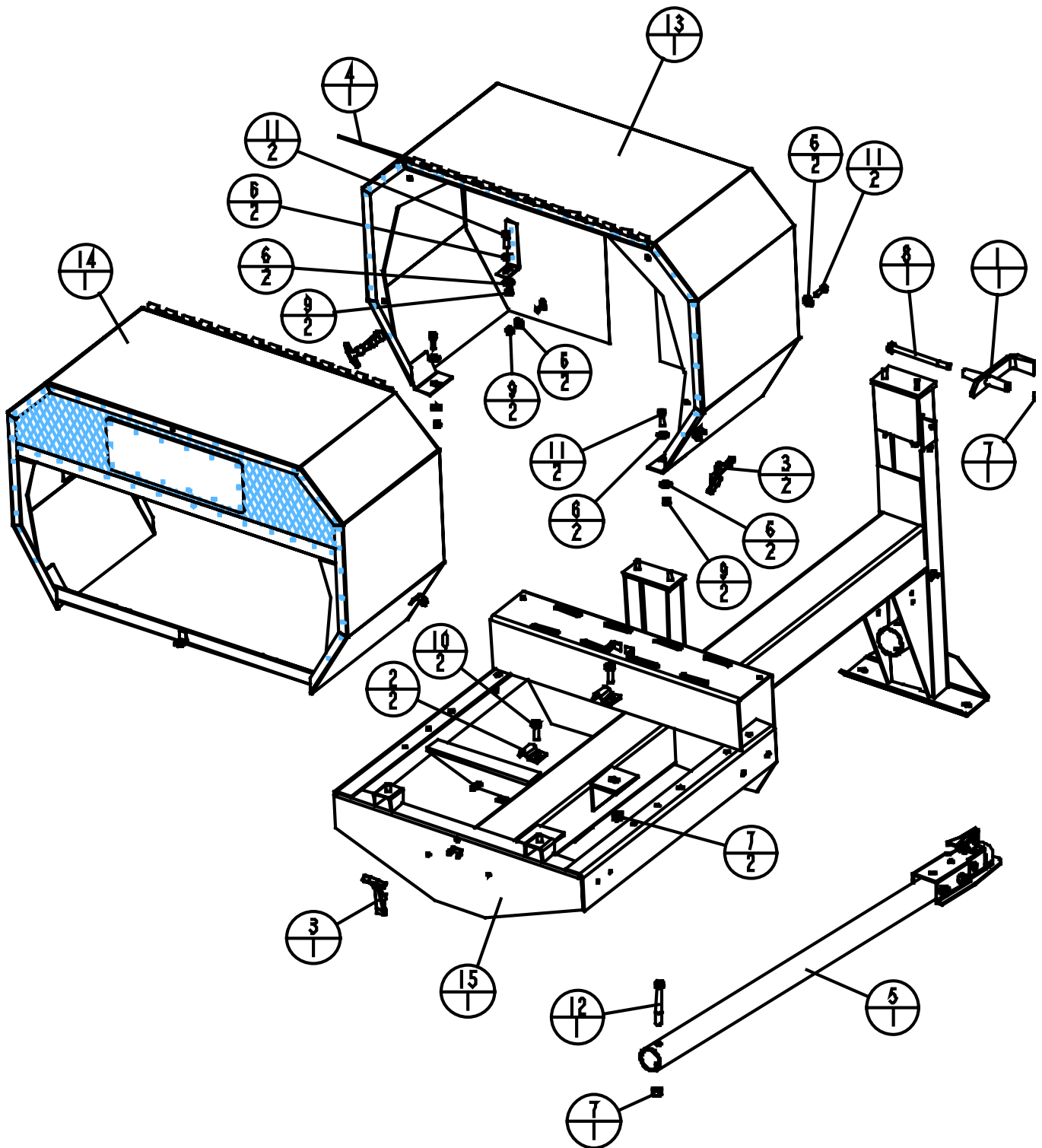
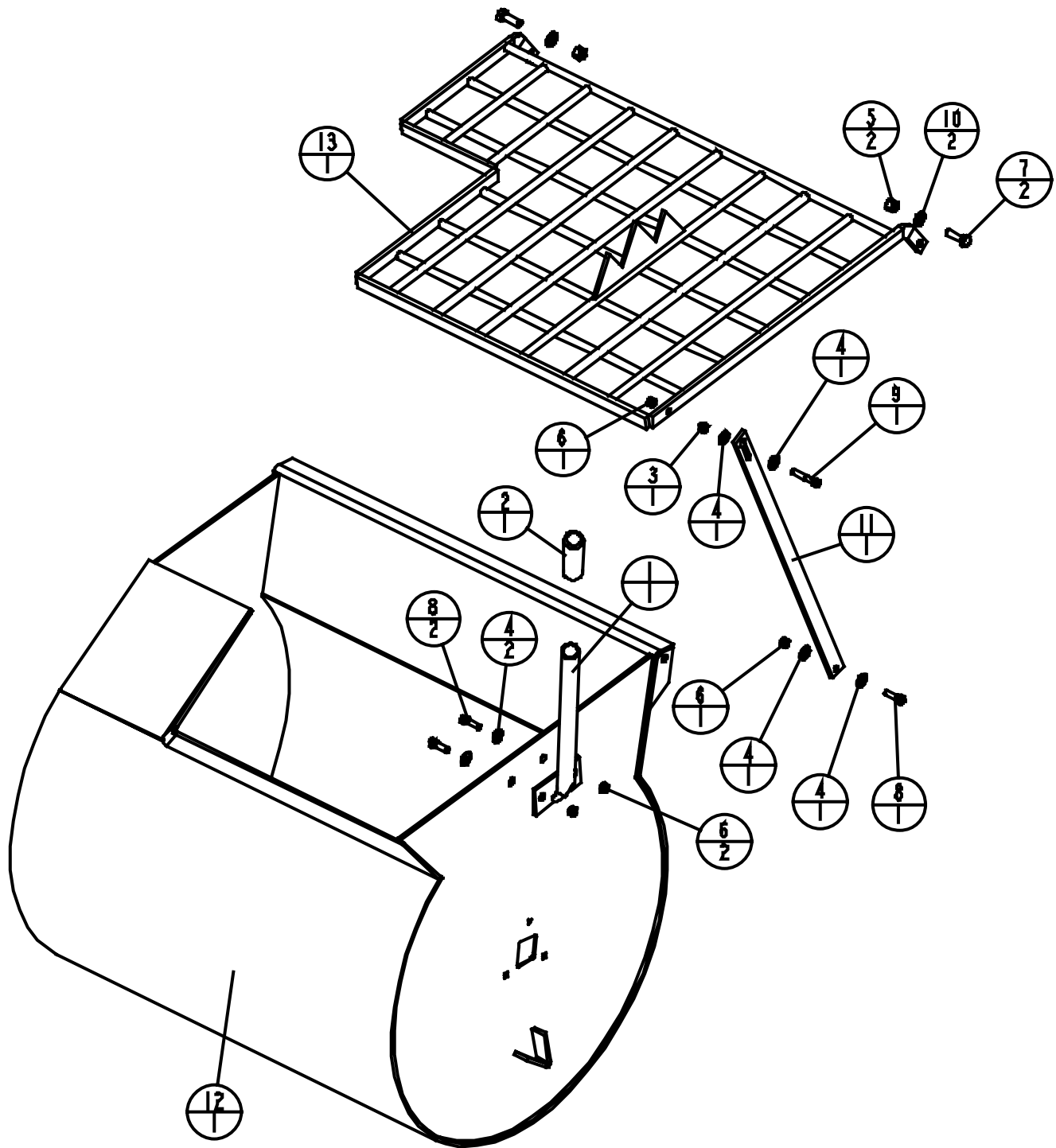




Item	Part No.	Qty	Description
1	24027-2	1	Latch Weld Drum
2	27575-2	2	Mounting Bracket Motor Base
3	35289	3	Latch Flex Draw
4	44372	1	Pin Hinge
5	23602	1	Kit Tow Pole Ball Hitch Stamped 50 inch
6	80043	12	Washer WSHR WROT 3/8 ZN
7	80051	4	Nut NUTNY 1/2-13 ZN
8*	80052	1	Screw HHCS 1/2-13 x 6-1/2 ZN
9	80056	6	Nut NUTNY 3/8-16 ZN
10*	80075	2	Screw HHCS 1/2-13 x 1-1/2 GR5 ZN
11*	80145	6	Screw HHCS 3/8-16 x 1-1/4 GR5 ZN
12	80197	1	Screw HHCS 1/2-13 x 4 ZN
13	57724BD	1	Kit Cowl Stationary Extreme Duty
14	57725BD	1	Kit Cowl Movable Extreme Duty
15	57644BD-2	1	Weld Frame Extreme Duty
16^	57719BD	1	Kit Safety Chain EXD 144 in

* Loctite 262

^ Not Shown



DRUM / DRUM GUARD / GUARD LIFTER ASSEMBLY

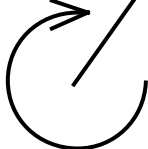
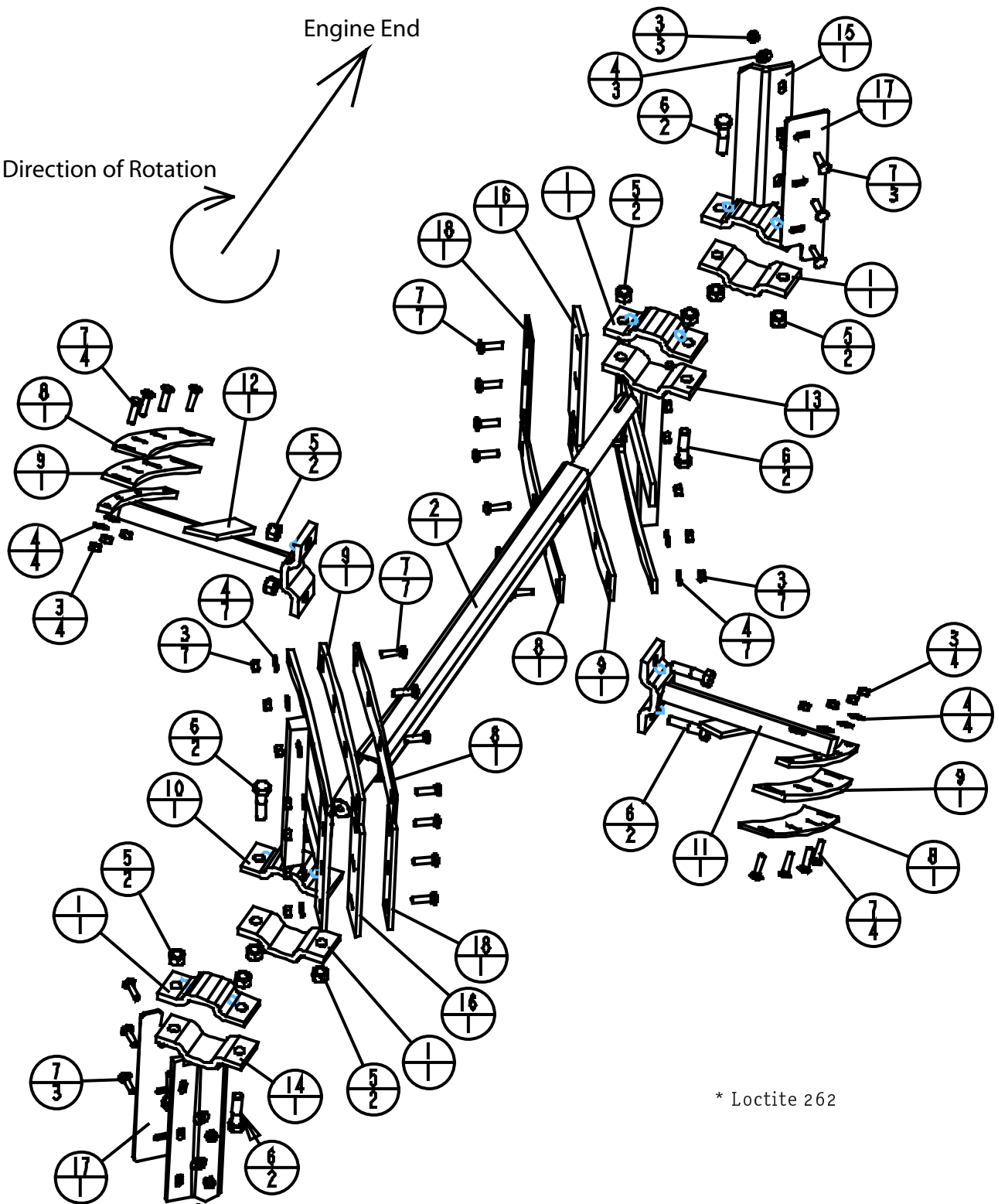
Item	Part No.	Qty	Description
1	24763-2	1	Weld Handle Dump
2	47023	1	Grip Hand
3	80042	1	Nut NUTFX 3/8-16 ZN
4	80043	6	Washer WSHR WROT 3/8 ZN
5	80051	2	Nut NUTNY ½-13 ZN
6	80056	4	Nut NUTNY 3/8-16 ZN
7*	80075	2	Screw HHCS ½-13 x 1-1/2 GR5 ZN
8*	80145	3	Screw HHCS 3/8-16 x 1-1/4 GR5 ZN
9*	80178	1	Screw 3/8-16 x 2 GR5 ZN
10	80343	2	Washer WSHR SAE ½ ZN
11	57066BD-2	1	Guard Lifter Extreme Duty
12	57645BD-2	1	Weld Drum Extreme Duty 1300
13	57652BD-2	1	Weld Guard Drum Extreme Duty 1300
14^	57728BD	1	Kit Drum Paddle Assy EXD1300

* Loctite 262

^ Not shown

Engine End

Direction of Rotation

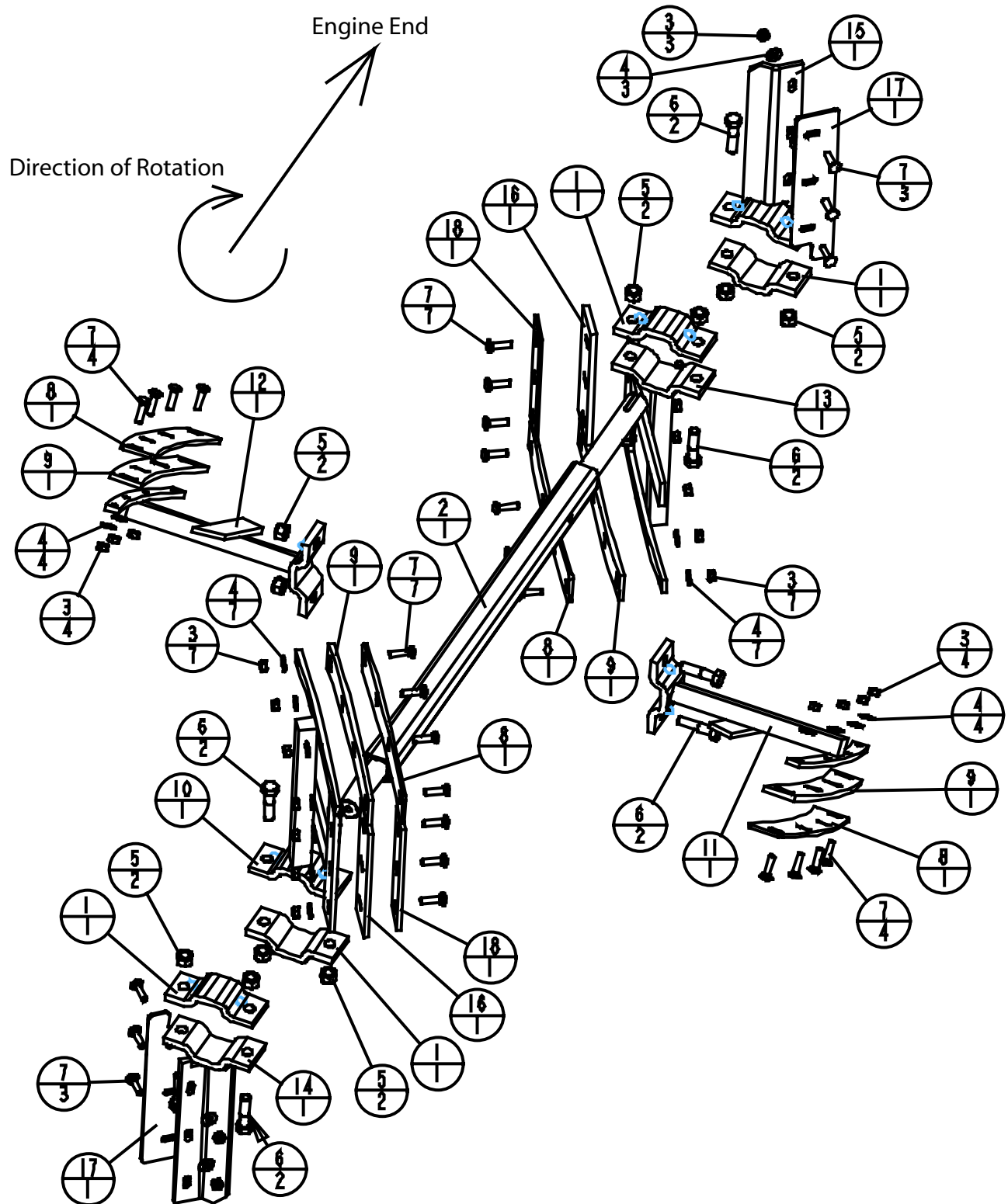



* Loctite 262

PADDLE SHAFT / PADDLE ASSEMBLY

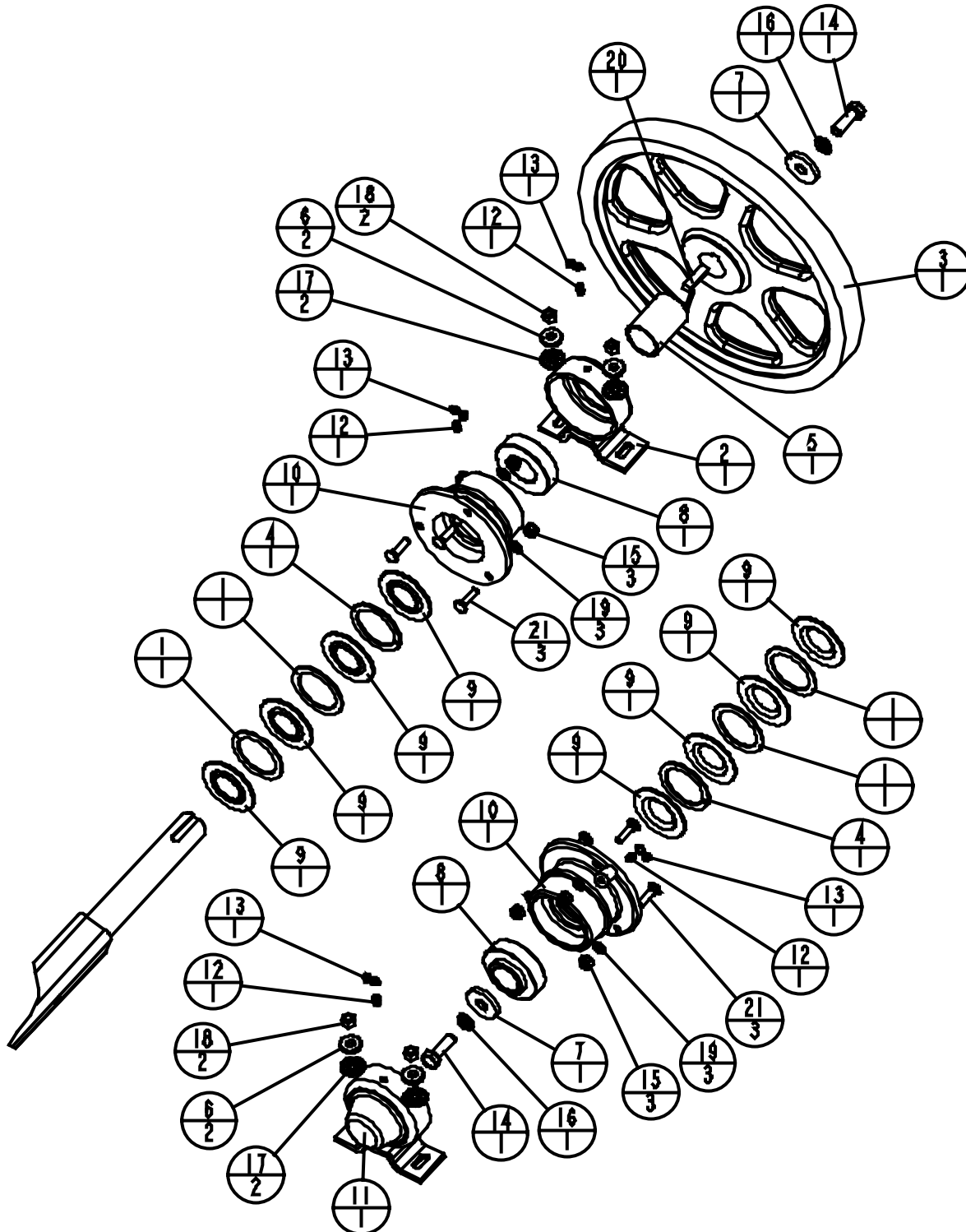
Item	Part No.	Qty	Description
1	26882-2	4	Paddle Clamp
2	22342	1	Kit Paddle Shaft
3	80042	28	Nut NUTFX 3/8-16 ZN
4	80043	28	Washer WSHR WROT 3/8 ZN
5	80082	10	Nut NUTNY 5/8-11 ZN
6*	80084	10	Screw HHCS 5/8-11 x 2-1/2 GR5 ZN
7*	80210	28	Bolt CRBLT 3/8-16 x 1-1/2 ZN
8	57084BD-2	4	Backer Bar Top
9	57090BD	4	Blade Rubber Mixer Extreme Duty
10	57659BD-2	1	Weld Paddle TPE Extreme Duty
11	57661BD-2	1	Weld Paddle TPEC Extreme Duty
12	57662BD-2	1	Weld Paddle EEC Extreme Duty
13	57663BD-2	1	Weld Paddle EE Extreme Duty
14	57664BD-2	1	Weld Paddle Pusher TPE Extreme
15	57666BD-2	1	Weld Paddle Pusher EE Extreme
16	57669BD	2	Blade Rubber Mixer End Extreme
17	57670BD-2	2	Backer Pusher End Extreme Duty
18	57671BD-2	2	Backer Bar End Extreme Duty

* Loctite 262



Item	Part No.	Qty	Description
1^	57739BD	1	Kit Paddle Assembly Extreme Duty LGPM
			Includes all individual Paddle Kits, Mounting Clamps and Hardware.
2^	57740BD	1	Kit Paddle TPE Extreme Duty LGPM
			Includes TPE Paddle Weld, Top Rubber Blade, End Rubber Blade, Top Backer Bar, End Backer Bar and Blade Mounting Hardware
3^	57741BD	1	Kit Paddle TPEC Extreme Duty LGPM
			Includes TPEC Paddle Weld, Top Rubber Blade, Top Backer Bar and Blade Mounting Hardware
4^	57742BD	1	Kit Paddle EEC Extreme Duty LGPM
			Includes EEC Paddle Weld, Top Rubber Blade, Top Backer Bar and Blade Mounting Hardware
5^	57743BD	1	Kit Paddle EE Extreme Duty LGPM
			Includes EE Paddle Weld, Top Rubber Blade, End Rubber Blade, Top Backer Bar, End Backer Bar and Blade Mounting Hardware
6^	57744BD	1	Kit Paddle Pusher TPE Extreme Duty LGPM
			Includes TPE Pusher Paddle Weld, Backer Bar and Blade Mounting Hardware
7^	57745BD	1	Kit Paddle Pusher EE Extreme Duty LGPM
			Includes EE Pusher Paddle Weld, Backer Bar and Blade Mounting Hardware
8^	57746BD	1	Kit Rubber Blades Extreme Duty LGPM
			Includes Top Rubber Blades and End Rubber Blades
9^	57747BD	1	Kit Hardware Blades Extreme Duty LGPM
			Includes all Hardware for Rubber Blades and Backer Bars
10^	57748BD	1	Kit Backer Bars Extreme Duty LGPM
			Includes all Top Backer Bars, End Backer Bars and Pusher Backer Bars

^ Not Shown

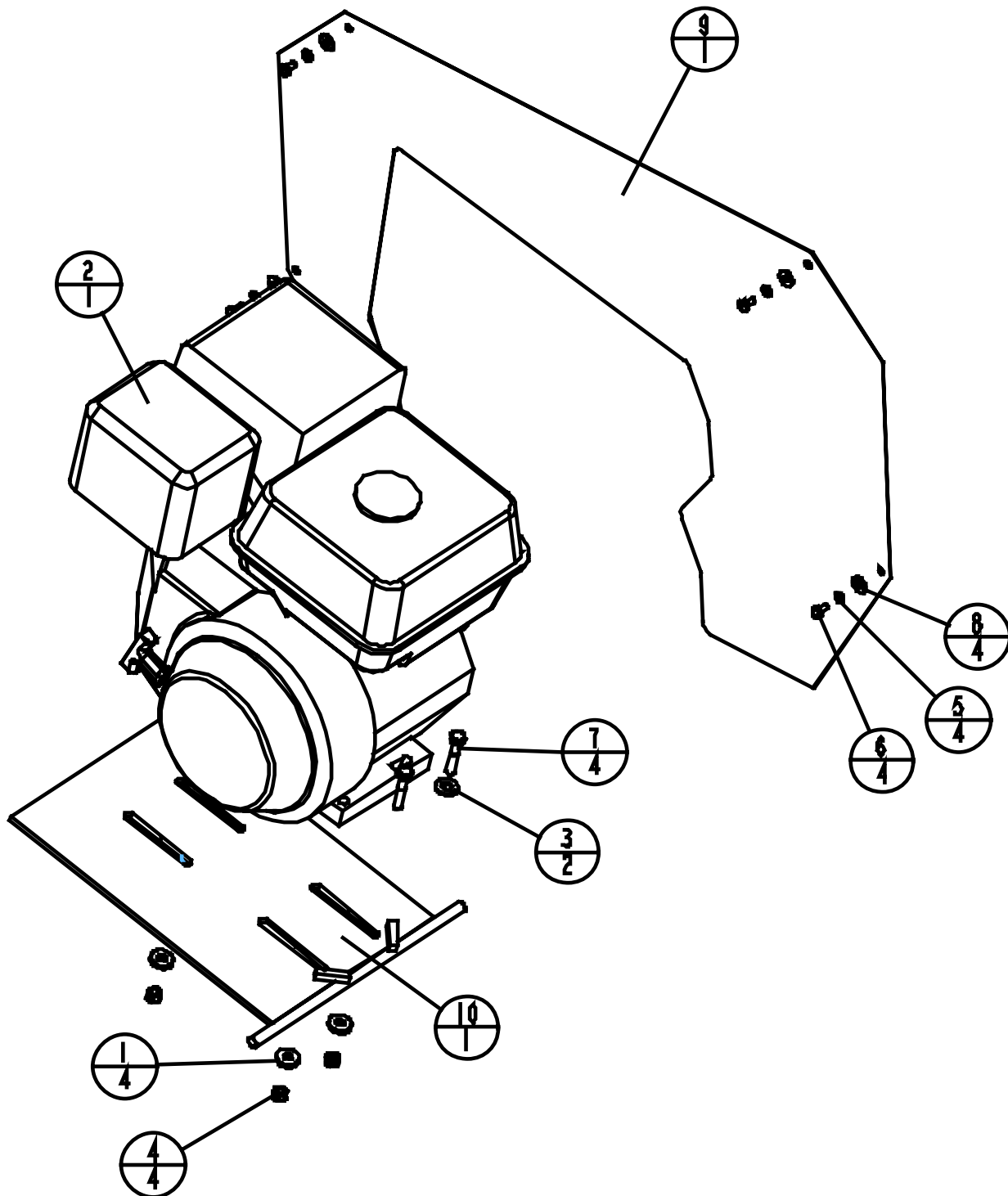


SEALS / BEARINGS ASSEMBLY

Item	Part No.	Qty	Description
1	24017	4	Washer WSHR 12 ga 2-15/16 OD x 2-1/4 ID
2	24021-2	1	Weld Trunnion PM
3	24329-2	1	Bullgear
4	25881	2	Washer Split
5	25928-2	1	Spacer Shaft EE
6	26325	4	Washer WSHR .375 ID x 1.00 OD x .187 ZN
7	26326	2	Washer WSHR 9/16 x 1-3/4 x 1/4 Pln
8	32003	2	Bearing
9	32324	8	Seal Drum Yellow
10	23462	2	Kit Housing Bearing
11	36574-2	1	Weld Trunnion Capped TPE
12	46042	4	Fitting Grease 1/4-28 ZN
13	47001	4	Cap Grease Fitting
14*	80075	2	Screw HHCS 1/2-13 x 1-1/2 GR5 ZN
15	80114	6	Nut NUTNY 5/16-18 ZN
16	80117	2	Washer WSHRL 1/2 Med Split ZN
17	80119	4	Washer WSHRLT INT/EXT 3/8
18	80325	4	NUT NUTFL 3/8-16 Red ZN
19	80495	6	Washer WSHR SAE 5/16 ZN
20	81060	1	Key SQ 3/8 Pln
21*	81064	6	Bolt CRBLT 5/16-18 x 1.25

* Loctite 262

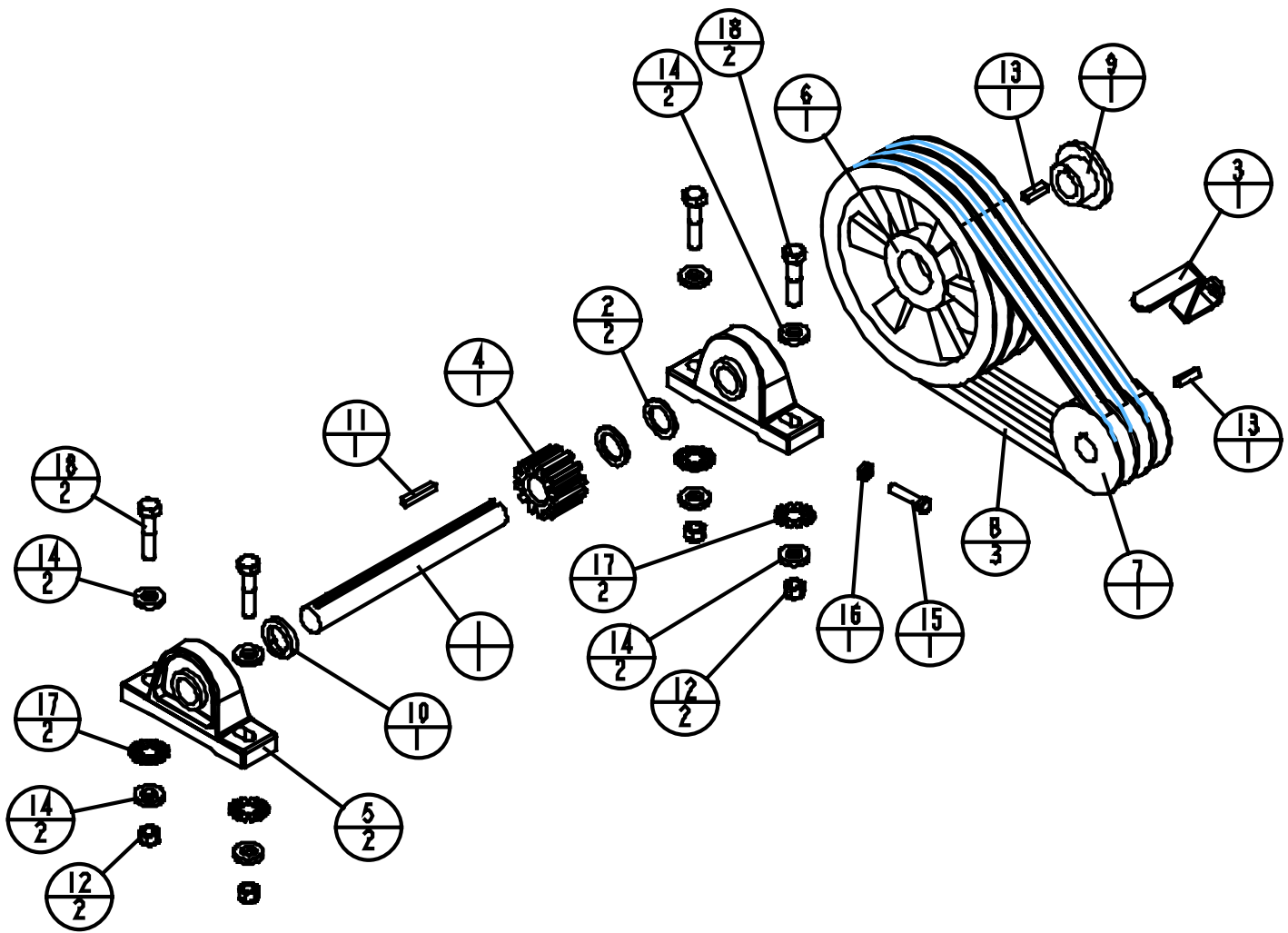
NOTE: If your mixer has a **WELDED ON** bearing housing you must purchase this bearing kit version: **ST22153**
The **ST23432** featured here is for the **BOLT** on version **ONLY**.



ENGINE GAS / INNER GUARD ASSEMBLY

Item	Part No.	Qty	Description
1	26325	4	Washer WSHR .375 I x 1.00 OD x .187 ZN
2	30341	1	Engine 11 hp Honda
3	80043	2	Washer WSHR WROT3/8 ZN
4	80056	4	Nut NUTNY 3/8-16 ZN
5	80116	4	Washer WSHRL 1/4 Med Split ZN
6*	80434	4	Screw HHCS 1/4-20 x 3/4 GR5 ZN
7*	80178	4	Screw HHCS 3/8-16 x 2 GR5 ZN
8	80347	4	Washer WSHR WROT 1/4 ZN
9	57688BD-2	1	Panel 13 hp Honda Extreme Duty LgPM
10	57690BD-2	1	Weld Base Motor Extreme Duty Gas LgPM

* Loctite 262

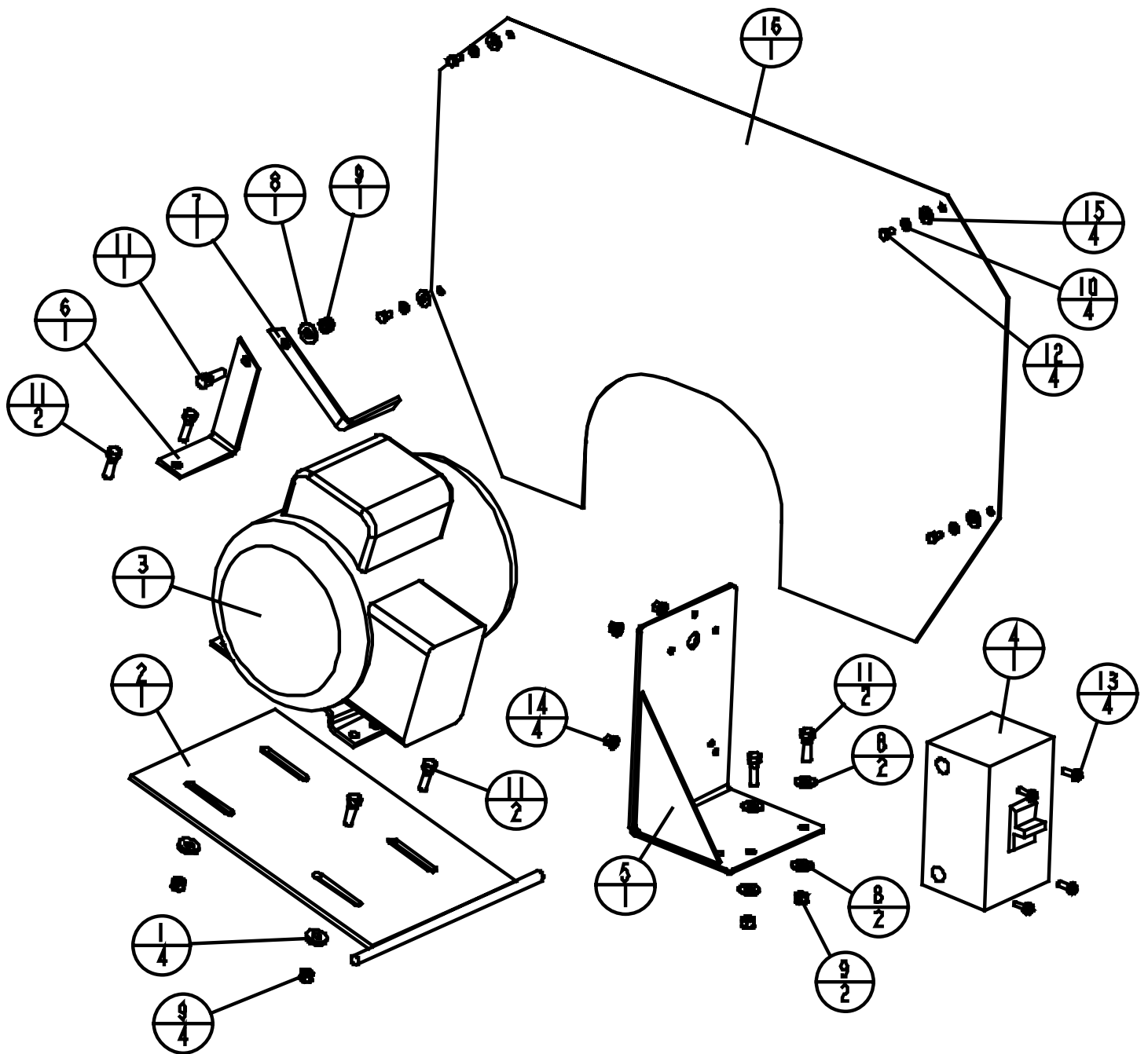


DRIVE COMPONENTS GAS ASSEMBLY

Item	Part No.	Qty	Description
1	22509	1	Shaft Assembly
2	24622	2	Washer WSHRL 1-1/32 ID x 1-1/2 OD x 1/8
3	26199-2	1	Guide Belt
4	23121	1	Kit Pinion
5	32209	2	Bearing Pillowblock 1.00
6	34518	1	Sheave 3BK90 x 1
7	34666	1	Sheave 3BK34 x 1
8	34933	3	V-Belt B-37
9	35471	1	Bushing H-1
10	38122	1	Washer Retainer Pin
11	80061	1	Key Sq ¼ x 1.50 Class 1 Pln
12	80079	4	Nut NUTNY 7/16-14 ZN
13	80100	2	Key Sq ¼ x 1 Class 1 Pln
14	80125	8	Washer WSHR 17/32 x 1-1/16 x 3/16 ZN
15	80164	1	Bolt HHTB 5/16-18 x 1-1/2 GR5 ZN
16	80244	1	Nut NUTFXJ 5/16-18 ZN
17	80358	4	Washer WSHRLT INT/EXT 3/8
18*	80392	4	Screw HHCS 7/16-14 x 2 GR2 ZN
19^	21861	1	Subasm Pinion LgPM

* Loctite 262

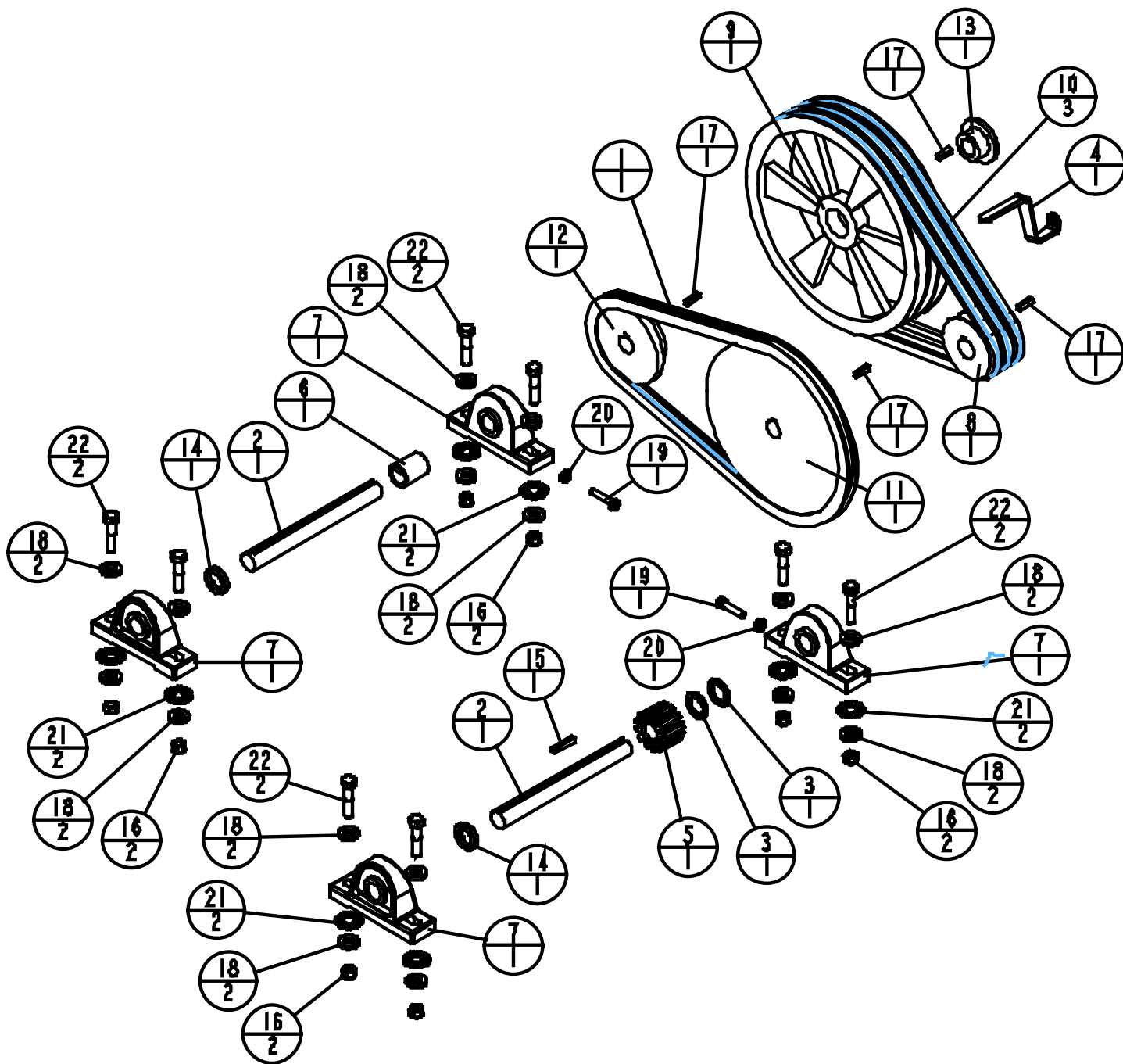
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3 HP ELECTRIC MOTOR / INNER GUARD / STARTER BOX ASSEMBLY

Item	Part No.	Qty	Description
1	26325	4	Washer WSHR .375 ID x 1.00 OD x .187 ZN
2	27320-2	1	Weld Base Motor 3 hp Elec LgPM
3	30014	1	Motor Elec 3 hp 1725 RPM 1PH 230V
4	48535	1	Starter Manual Nema 1 3 hp 230V 1PH
5	50112-2	1	Weld Bracket Starter
6	50226-2	1	Guide Belt Stationary Elec
7	50227-2	1	Guide Belt Moveable Elec
8	80043	5	Washer WSHR WROT 3/8 ZN
9	80056	7	Nut NUTNY 3/8-16 ZN
10	80116	4	Washer WSHRL 1/4 Med Split ZN
11*	80145	7	Screw HHCS 3/8-16 x 1-1/4 GR5 ZN
12*	80434	4	Screw HHCS 1/4-20 x 3/4 GR5 ZN
13	80153	4	Screw HWHST 1/4-20 x 3/4 ZN
14	80236	4	Nut NUTKP 1/4-20 ZN
15	80347	4	Washer WSHR WROT 1/4 ZN
16	57689BD-2	1	Panel 3 hp Elect Extreme Duty LgPM

* Loctite 262



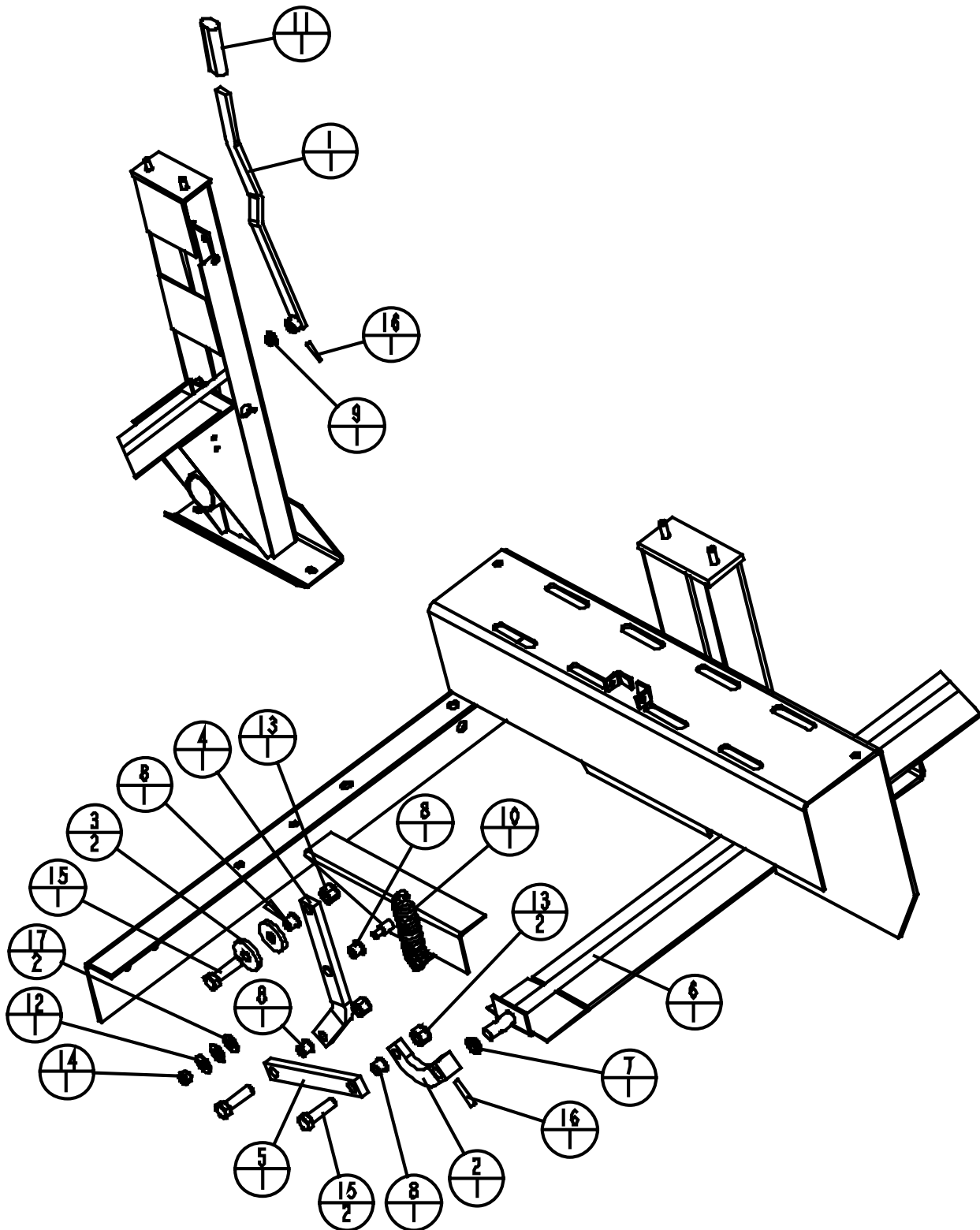
3 HP ELECTRIC DRIVE COMPONENTS ASSEMBLY

Item	Part No.	Qty	Description
1	21185	1	Set Chain RC60 62 Pitches
2	22509	2	Shaft Assembly
3	24622	2	Washer WSHR 1-1/32 ID x 1-1/2 OD x 1/8
4	26199-2	1	Guide Belt
5	23121	1	Kit Pinion
6	29138	1	Spacer
7	32209	4	Bearing Pillowblock 1.00
8	34517	1	Sheave 3BK34 x 1-1/8
9	34522	1	Sheave 3BK90 x 1
10	34624	3	V-Belt B45
11	34777	1	Sprocket 60B40 x 1 in Bore
12	34932	1	Sprocket 60B18 x 1 in Bore
13	35471	1	Bushing H-1
14	38122	2	Washer Retainer Pin
15	8006 1	1	Key Sq ¼ x 1.50 Class 1 Pln
16	80079	8	Nut NUTNY 7/16-14 ZN
17	80100	4	Key Sq ¼ x 1 Class 1 Pln
18	80125	16	Washer WSHR 17/32 x 1-1/16 x 3/16 ZN
19	80164	2	Bolt HHTB 5/16-18 x 1-1/2 GR5 ZN
20	80244	2	Nut NUTFXJ 5/16-18 ZN
21	80358	8	Washer WSHRLT INT/EXT 3/8
22*	80392	8	Screw HHCS 7/16-14 x 2 GR2 ZN

* Loctite 262

Item	Part No.	Qty	Description
1	26195	2	U-Bolt
2	26949-2	2	Bracket Axle Spring
3	26971 -2	2	Spring Leaf 16 in
4	32052	2	Seal Wheel Hub
5	32233	4	Bearing Roller Taper 1.000
6	32307	2	Assy Tire & Rim B78-13
7	34501	2	Kit Hub 4-Bolt
8	34573	2	Dust Cap
9	34972	2	Spring Comp .24 OD x 1-1/4
10	39190	8	Lug Stud 1/2-20 x 1-7/32 Lg
11	80045	8	Lug Nut 1/2-20 ZN
12	80051	14	Nut NUTNY 1/2-13 ZN
13*	80052	2	Screw HHCS 1/2-13 x 6-1/2 ZN
14	80054	2	Nut 3/4-16 ZN
15*	80075	8	Screw HHCS 1/2-13 x 1-1/2 GR5 ZN
16	80316	2	Pin PINCT 1/8 x 1-1/2 ZN
17	80344	2	Washer WSHR SAE 3/4 ZN
18	81269	2	Pin PINHCH Bent Arm 1/2 in x 3.0 in ZN
19	81270	2	Hairpin Bowtie 7/16 Half Shaft
20	57700BD-2	1	Weld Axle Spring Extreme Duty LgPM
21	57702BD	1	Shaft Axle Spindle Extreme Duty LgPM

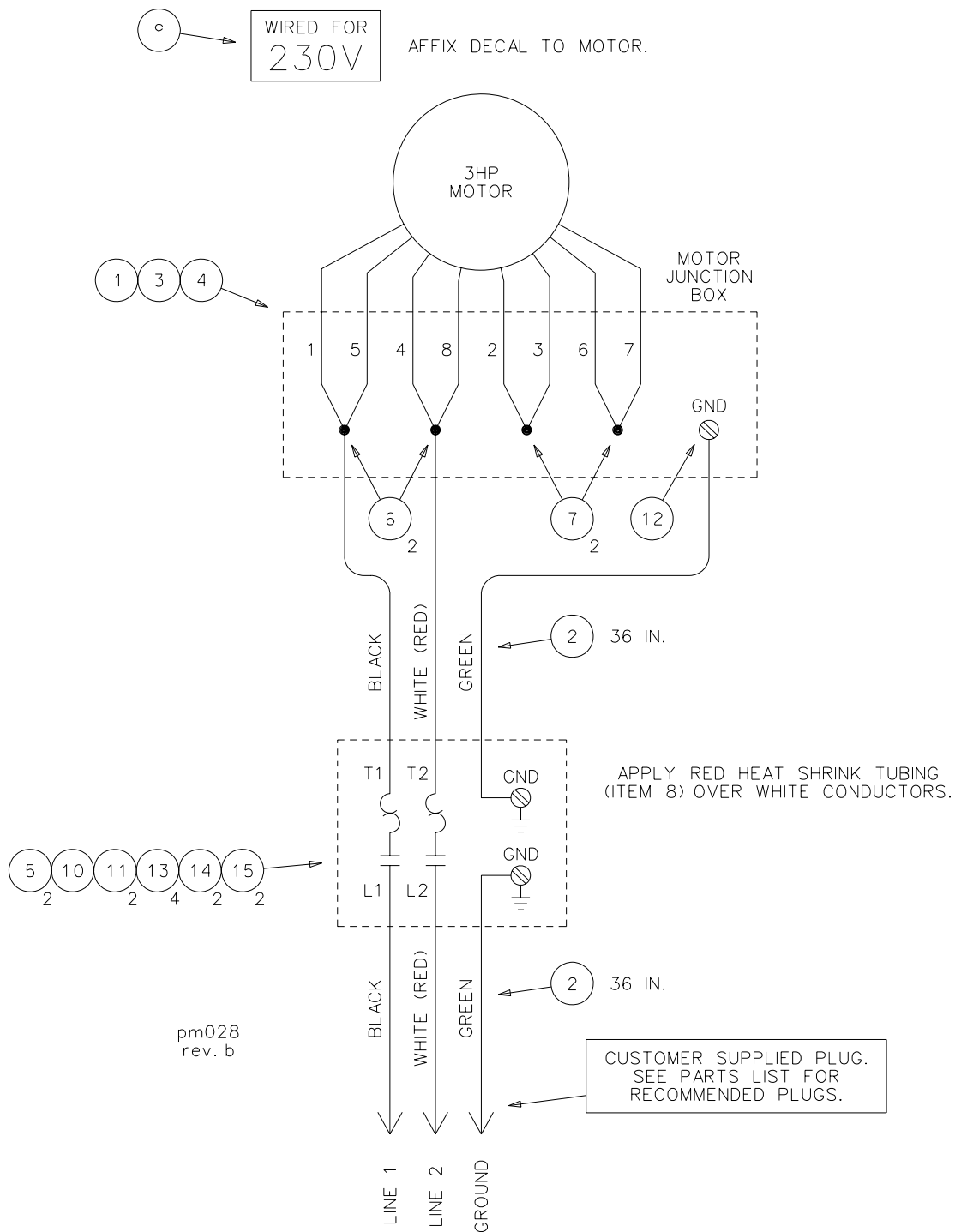
* Loctite 262



CLUTCH ASSEMBLY

Item	Part No.	Qty	Description
1	22094-2	1	Level Weld Clutch
2	22524-2	1	Lever First Assy
3	26326	2	Washer WSHR 9/16 x 1-3/4 x 1/4 Pln
4	26965-2	1	Third Lever
5	26967-2	1	Second Lever
6	28138-2	1	Clutch Rod
7	32098	1	Bushing Flange Nylon 5/8 in
8	32099	4	Bushing Flange Nylon .50
9	32116	1	Bushing Flange Nylon .62
10	34849	1	Spring Extension 4.875
11	35296	1	Grip Handle Serrated 7/8 Dia
12	80043	1	Washer WSHR WROT 3/8 ZN
13	80051	3	Nut NUTNY 1/2-13 ZN
14	80056	1	Nut NUTNY 3/8-16 ZN
15*	80089	3	Screw HHCS 1/2-13 x 1-3/4 GR5 ZN
16	80308	2	Pin PINSP 1/4 x 1-1/2 ZN
17	80639	2	Washer WSHRSP 1/2 ID Blk Bellevil

* Loctite 262



230VAC (NOMINAL) 30A SINGLE PHASE SERVICE

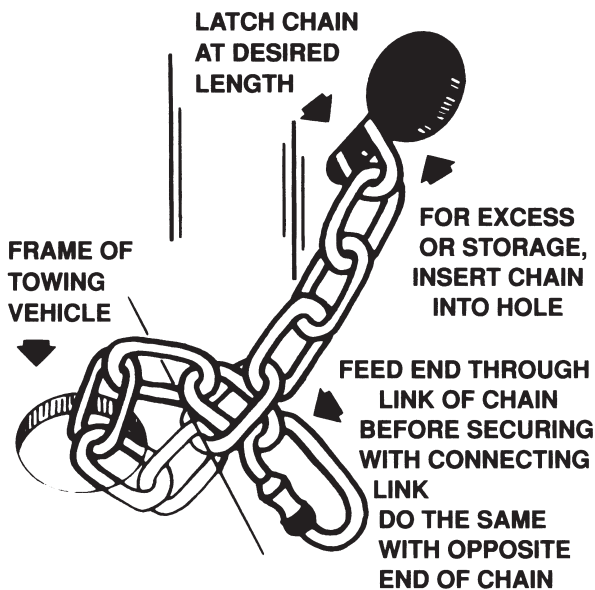
CONNECT TO A PROPERLY GROUNDED AND PROTECTED ELECTRICAL SERVICE USING A 3-WIRE 10AWG (MINIMUM) EXTENSION CORD SUITABLE FOR OUTDOOR USE. REFER TO THE OPERATOR MANUAL FOR MORE INFORMATION.

WIRING SCHEMATIC 3HP 230V SINGLE PHASE

Item	Part No.	Qty	Description
1	30014	1	Motor Elec 3 hp 1725 RPM 115/230 IPH
2	48344	6	Cord 10/3 Type SOOW 600 Volt
3	48580	1	Cord Grip 1 in NPT 90 Deg .63-.75 in Cable OD
4	48581	1	Locknut 1 in NPT
5	48582	2	Cord Grip ¾ in NPT .625-.750 IN Cable OD
6	48579	2	Wire Joint insul 3 x 14 AWG thru 4 x 12 AWG
7	48576	2	Wire Joint Insul 4 x 18 AWG thru 2 x 12 AWG
8	47645	1	Tubing Heat Shrink ¼ in Red
9	55023	1	Decal 230 V Black
10	48535	1	Starter Manual Single Phase Nema M-1
11	48540	2	Heater Element FH48 19.7A 1 Ph 17.3A 3PH
12	48031	1	Term Ring 10 Insul 12-10 AWG
13	48346	4	Term Spade 10 Insul 12-10 AWG
14	48583	2	Term Ring 8 Insul 12-10 AWG
15	80766	2	HWH Crimptite 8 x 3/8
Recommended Plugs for 3 hp 230 Volt Single Phase Motor Application Nema 6-50P Straight Blade Devices: Pass & Seymour 3859 Hubbell HBL9368 Bryant 9650ANPB Nema L6-50P Locking Devices: Not Available IEC 309 Pin & Sleeve Devices: Pass & Seymour PS330P6W Hubbell HBL330P6W Bryant 330P6W			

SAFETY CHAIN

"PATENT #4180281"



CAUTION

READ OPERATING INSTRUCTIONS BEFORE
RUNNING MIXER

55005

1

This engine has been tested with
fuel treated with

STA-BIL®

to prevent gum and varnish
residue in tank,

3

GREASE
WEEKLY

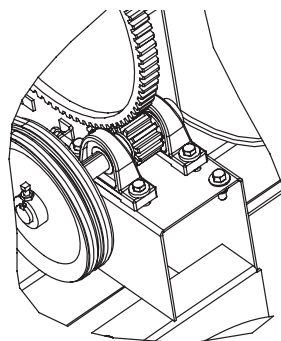
55392

4

WIRED FOR
230V

55023

2



GREASE
MONTHLY

ENGRASAR
CADA MES

55666BD

5

DECAL IDENTIFICATION

Item	Part No.	Qty	Description
1	55005	1	Decal Safety Chain Black on Clear
2	55023	1	Decal Safety Wired for 230V
3	55214	1	Decal STA-BIL
4	55392	2	Decal Grease Weekly Black on Clear
5	55666BD	1	Decal Grease Monthly



IDLE ENGINE 5 MINUTES
BEFORE STOPPING
TO IMPROVE SERVICE LIFE

DEJE FUNCIONAR EL MOTOR EN
VACIO DURANTE 5 MINUTOS ANTES
DE DETENERLO PARA EXTENDER SU
VIDA DE SERVICIO.

55546

1

CAUTION

When equipment is not in use turn
the fuel valve to the OFF position.

2

PRECAUCIÓN

Cuando el equipo no esté en uso
gire la válvula de combustible a la
posición OFF (apagado)

55570

Buddy

3

55660BD

Buddy

4

55659BD

DECAL IDENTIFICATION

Item	Part No.	Qty	Description
1	55546	1	Decal Instruction Engine Idle
2	55570	1	Decal Caution Turn Off Valve
3	55659BD	2	Decal Buddy Mixer Large
4	55660BD	1	Decal Buddy Mixer Small



⚠ WARNING

Moving parts can crush and cut.
Do not operate with guards open or removed.
Shut off engine to clean or service.
If equipped with electric motor, disconnect plug before cleaning or servicing.

⚠ ADVERTENCIA

Las partes en movimiento pueden aplastar y cortar.
No haga funcionar el equipo con las guardas abiertas o si se han retirado.
Apague el motor para limpiar o dar mantenimiento.
Si el equipo tiene un motor eléctrico, desconecte el enchufe antes de dar mantenimiento.

1



⚠ WARNING

Moving parts can crush and cut.
Do not operate with guards open or removed.
Shut off engine to clean or service.
If equipped with electric motor, disconnect plug before cleaning or servicing.

⚠ ADVERTENCIA

Las partes en movimiento pueden aplastar y cortar.
No haga funcionar el equipo con las guardas abiertas o si se han retirado.
Apague el motor para limpiar o dar mantenimiento.
Si el equipo tiene un motor eléctrico, desconecte el enchufe antes de dar mantenimiento.

2



⚠ DANGER

Fuel and fumes can explode and burn.
Stop engine and extinguish all flames and smoking materials before refueling.
Use a safety can.

⚠ PELIGRO

El combustible y los gases pueden explotar y arder.
Pare el motor y apague todas las llamas y los materiales para fumar antes de reabastecer el combustible.
Utilice un recipiente de seguridad.

3



⚠ WARNING

Read and understand operator's manual before using this machine.
Failure to follow operating instructions could result in personal injury or damage to equipment.

⚠ ADVERTENCIA

Lea y entienda el manual del operador antes de utilizar esta máquina.
El no seguir las instrucciones de operación puede ocasionar lesiones personales o daños al equipo.

5

IMPORTANT

SAFETY INSTRUCTIONS
Read and understand the operator's manual and all safety labels before operating this machine.
Only a trained person is to be permitted to operate this equipment. Training should include operation instruction under normal conditions and emergency situations.
Personnel working on or near this equipment shall be instructed as to the location and operation of pertinent stopping devices.
Under no circumstances are the safety characteristics of this equipment to be altered.
Routine inspections and corrective/preventative maintenance measures are to be conducted to ensure that all guards and safety features are retained and function properly.

IMPORTANTE

INSTRUCCIONES DE SEGURIDAD
Lea y entienda el manual del operador y todas las etiquetas de seguridad antes de operar esta máquina.
Sólo se permite operar este equipo a las personas capacitadas. La capacitación debe incluir las instrucciones de operación bajo condiciones normales y situaciones de emergencia.
El Personal que trabaja con o cerca de este equipo deberá ser instruido acerca de la ubicación y operación de los dispositivos de paro pertinentes.
Bajo ninguna circunstancia se podrán alterar las características de seguridad de este equipo.
Se deberán llevar a cabo inspecciones de rutina y medidas de mantenimiento correctivo / preventivo para asegurar que todas las guardas y características de seguridad sean retenidas y funcionen adecuadamente.

6

IMPORTANT CLEANING INSTRUCTIONS - Keep drum guard closed. - Always keep guard lifter connected. - Keep drum in upright, mixing position. - Spray mixer with water before mix dries to remove accumulation. - Rotate drum to dump position to remove debris.	IMPORTANTE INSTRUCCIONES DE LIMPIEZA - Mantenga cerrada la guarda del tambor. - Mantenga siempre conectado el elevador de la guarda. - Mantenga el tambor en la posición de mezcla, hacia arriba. - Para retirar la acumulación de mezcla rocíe el mezclador con agua. - Para retirarla rote el tambor a la posición de vaciado.
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4

DECAL IDENTIFICATION

Item	Part No.	Qty	Description
1	55010	1	Decal Warning Moving Parts External
2	55011	1	Decal Warning Moving Parts Internal
3	55128	1	Decal Danger Fuel Flammable
4	55667BD	1	Decal Drum Cleaning Instructions
5	55564	1	Decal Warning Read Manual
6	55565	1	Decal Safety Instructions