

OPERATION AND PARTS MANUAL



MC-42S CONCRETE MIXER

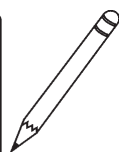
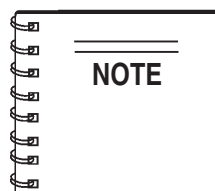
FINAL REVISION

Revision #9 (03/07/17)

MC-42S CONCRETE MIXER — SUGGESTED SPARE PARTS

MC-42S CONCRETE MIXER 1 TO 4 UNITS WITH HONDA GX120K1QX2

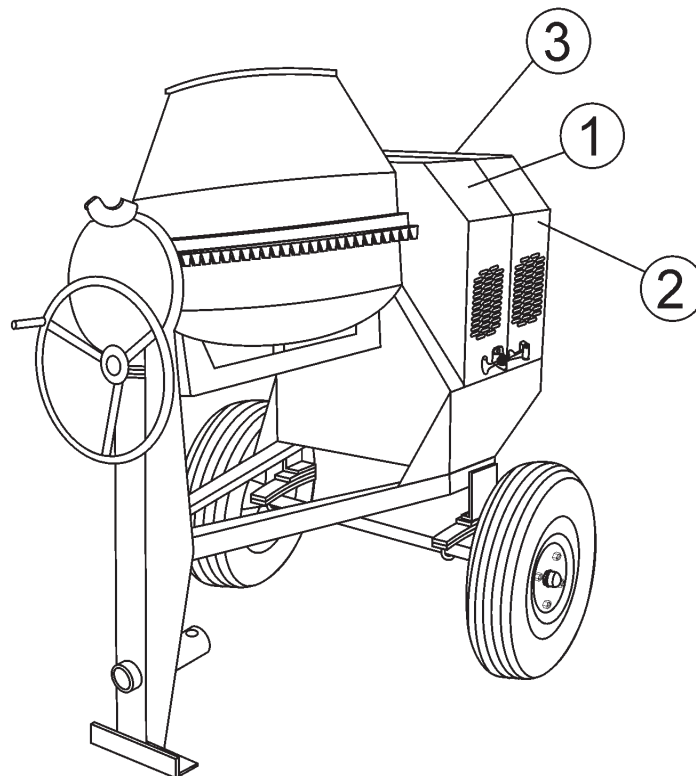
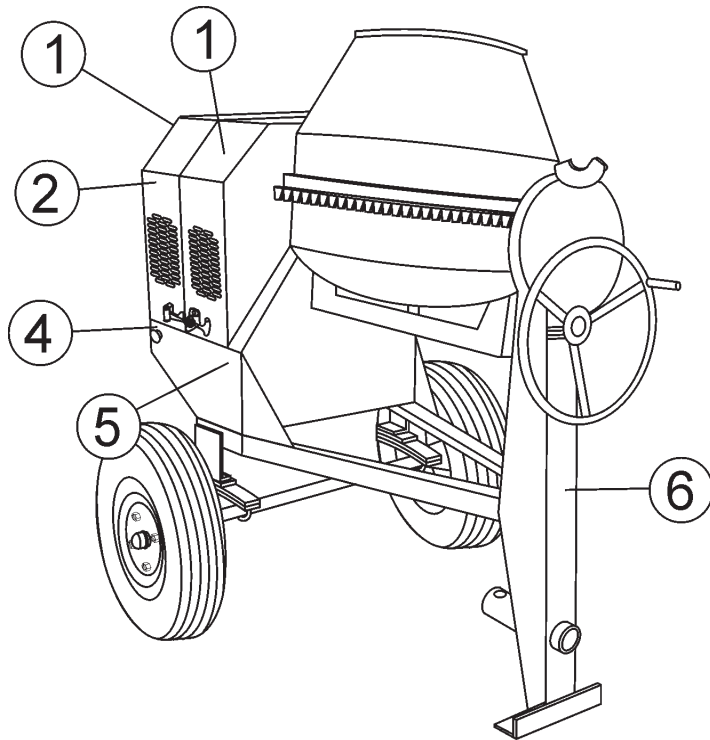
<u>Qty.</u>	<u>P/N</u>	<u>Description</u>
2	491115	V-BELT
1	EM940734	STOP BUTTON w/GAS ENGINE
2	491010	LATCH SET
2	EM903017	SPINDLE BEARING CUP
2	EM903054	SPINDLE BEARING CONES
1	505680	SPACER, DRUM
2	492179	BEARING JACKSHAFT
2	EM914288	SEAL, AXLE
2	EM903012	BEARING CUP
2	EM903049	BEARING CONE, 7/8" SPINDLE
2	EM903113	BEARING CONE, 1-1/16" SPINDLE
2	3469	DUST CAP, AXLE
4	17210ZE0505	ELEMENT, AIR CLEANER
4	9807955846	SPARK PLUG
1	28462ZH8003	ROPE, RECOIL STARTER



Part numbers on this Suggested Spare Parts List may supercede/replace the P/N's shown in the test pages of this manual.

MC-42S CONCRETE MIXER — NAME PLATE AND DECALS

NAME PLATE AND DECALS



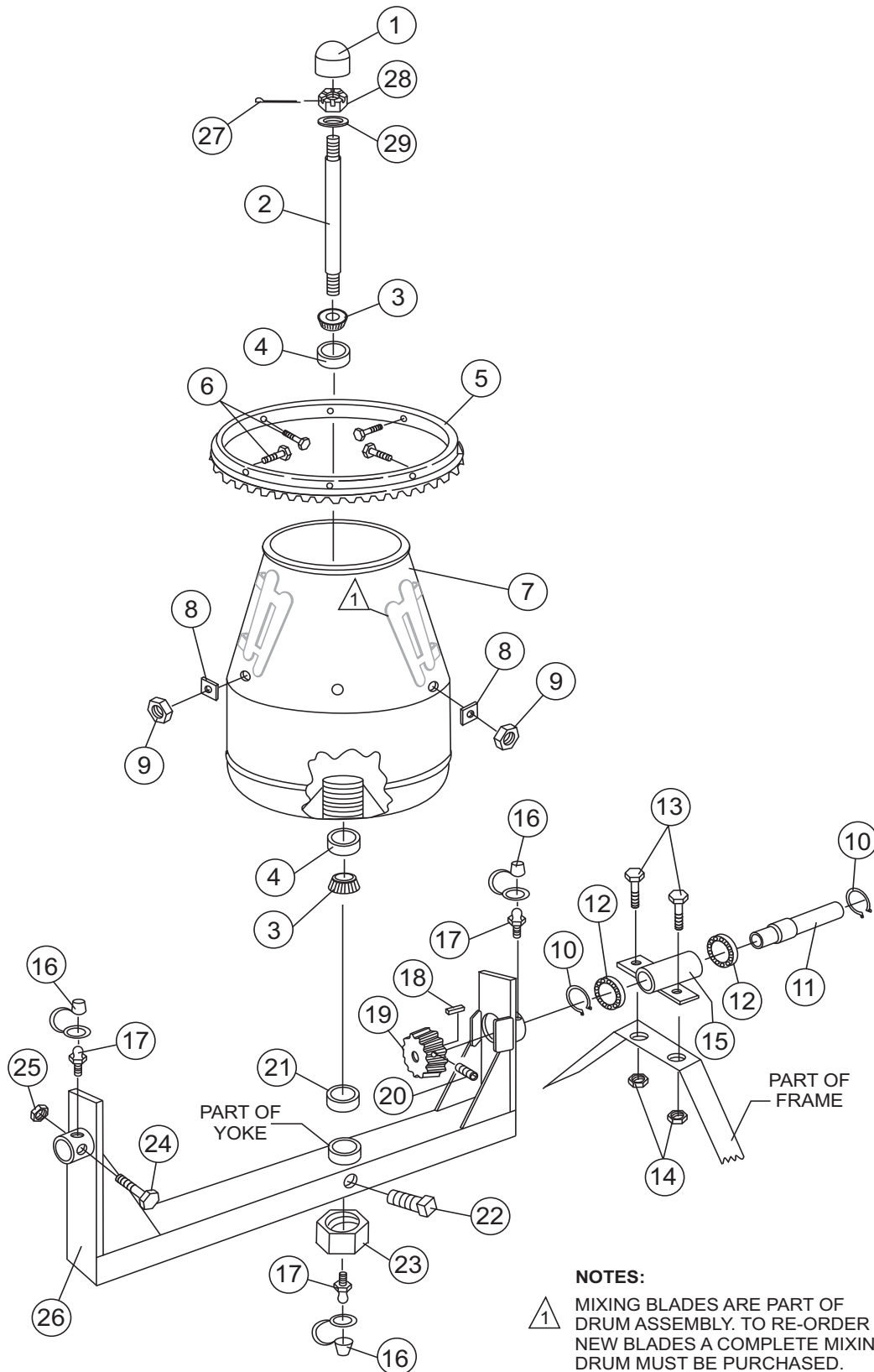
MC-42S CONCRETE MIXER— NAME PLATE AND DECALS

NAME PLATE AND DECALS

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	18252	DECAL, MQ MULTQUIP LOGO	3	
2	CIPDCL160	DECAL, CRUSH WARNING	2	
3	504713	DECAL, SAFETY INSTRUCTIONS	1	
4	EM948630	DECAL, EMERGENCY STOP	1	
5	DCL151	DECAL, TOWING INSTRUCTIONS	1	
6	13118	DECAL, POWDER COATED	1	
7		NAMEPLATE	1	 CONTACT MQPARTS DEPT.

SEE OPERATION AND SAFETY DECALS PAGE.

STEEL BARREL ASSY.

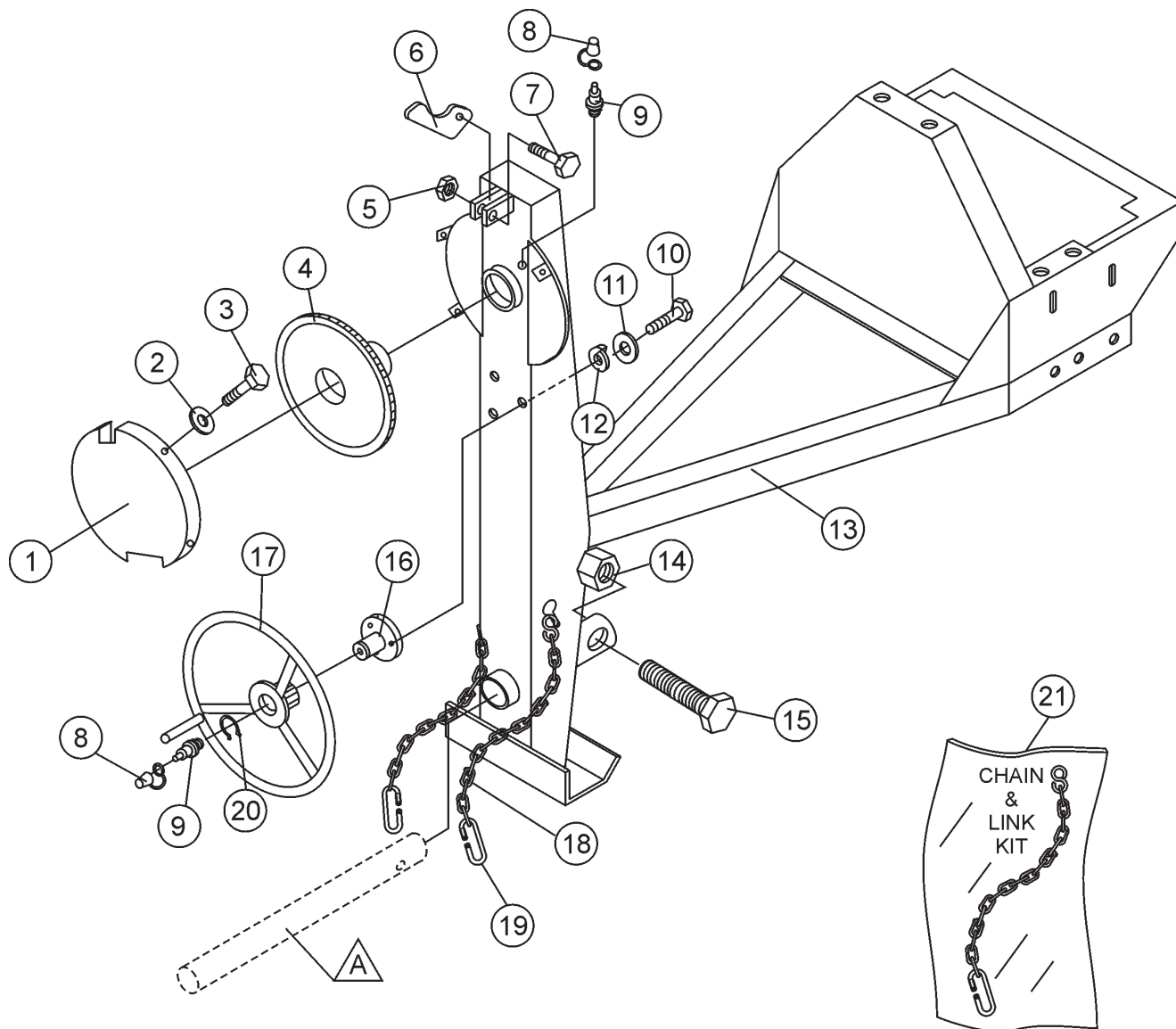


STEEL BARREL ASSY.

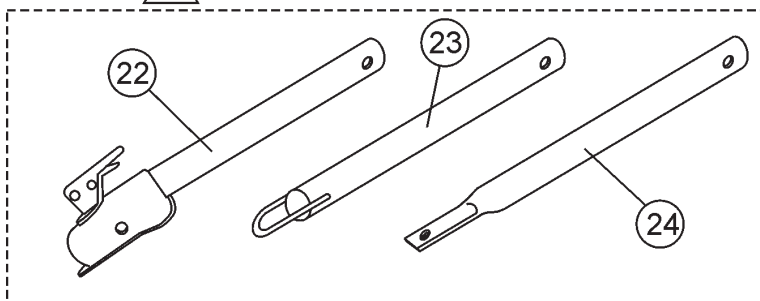
<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARK</u>
1	500904	CAP	1	
2	501867	KING PIN	1	
3	EM903054	SPINDLE BEARING 5/8" CONE	2	REPLACES 492154
4	EM903017	SPINDLE BEARING CUP	2	REPLACES 492233
5	502427	RING GEAR	1	
6	EM963610	BOLT 3/8" NC 1-1/4" G5	6	
7	502449	BARREL, STEEL 4 CU. FT.	1	
8	511732	SHIM 0.25 THICK	AR	
8	511731	SHIM .187 THICK	AR	
8	511730	SHIM .140 THICK	AR	
9	EM969013	NUT, LOCK 3/8" NC	5	
10	490956	RING, RETENTION	2	
11	502019	DRIVE PINION SHAFT	1	
12	493296	PINION SHAFT BEARING	2	
13	EM963692	BOLT 1/2" NC X 1-1/2" G5	2	
14	492584	LOCKNUT, HEX 1/2" NC	2	
15	502018	HOUSING JACKSHAFT	1	
16	491008	CAP, GREASE FITTING	3	
17	EM916001	GREASE FITTING 1/8" NPT	3	REPLACES 491698
18	500214	SQUARE KEY 1/4" X 30 MM	1	
19	501917	DRIVE PINION	1	
20	492467	ALLEN SCREW 5/16 NC 3/8"	1	
21	505680	SPACER, BARREL	1	
22	492483	SET SCREW 3/8" X 1- 1/4" NC	1	
23	500601	NUT, HEX LOWER 1"	1	REPLACES 492579
24	EM963102	BOLT 1/2" NC X 1-1/4" NC	2	
25	492584	LOCKNUT, HEX 1/2" NC	2	
26	502016	YOKE	1	
27	491685	COTTER PIN 3/32" X 2"	1	
28	500600	CASTLE NUT 1"	1	
29	501269	SPACER	1	

MC-42S — MAIN FRAME ASSEMBLY

MAIN FRAME ASSY.



A OPTIONAL TOW BARS

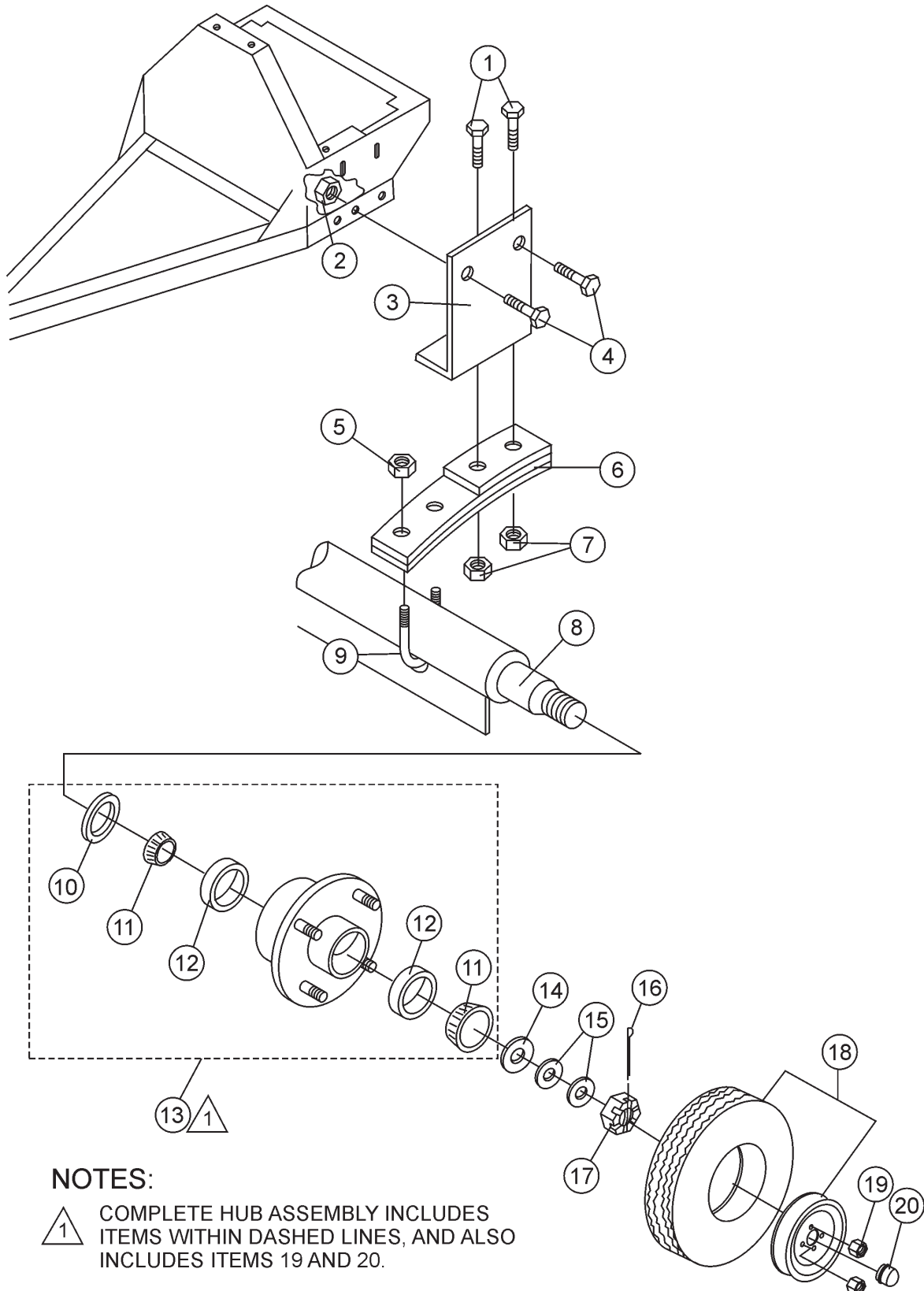


MC-42S — MAIN FRAME ASSEMBLY

MAIN FRAME ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARK</u>
1	501844	GUARD, GEAR WHEEL	1	
2	2101402	WASHER, LOCK 1/4"	4	
3	492284	ROUND HEAD BOLT 1/4" NC 3/8 G2"	4	REPLACES 492279
4	502017	DUMP GEAR	1	
5	EM969013	NUT, LOCK 3/8" NC	1	
6	490896	DUMP LATCH	1	
7	EM963610	BOLT 3/8" NC X 1-1/2" G5	1	
8	EM916001	GREASE FITTING 1/8" NPT	2	REPLACES 491698
9	491008	GREASE CAP	2	
10	EM963055	ALLEN BOLT 3/16" NS X 5/8"	4	
11	492621	WASHER, LOCK 3/16"	4	
12	495595	WASHER, FLAT 3/16"	4	
13	502448	FRAME	1	
14	10176	LOCK NUT 1/2 NC	1	REPLACES 492586
15	EM124	BOLT 1/2"- 13 X 4 G5	1	
16	500596	HANDWHEEL SHAFT	1	
17	501902	HANDWHEEL	1	
18*		SAFETY CHAIN	1	REPLACES 13363
19*	01004	CONNECTOR LINK	2	
20	490958	RING RETAINING	1	
21	13363KIT	CHAIN LINK KIT	1	INCLUDES ITEMS W/*
22	HBC-1	BALL HITCH 2-INCH	1	CONTACT UNIT SALES
23	HLC-1	LOOP HITCH	1	CONTACT UNIT SALES
24	HPC-1	PIN HITCH 1-INCH	1	CONTACT UNIT SALES

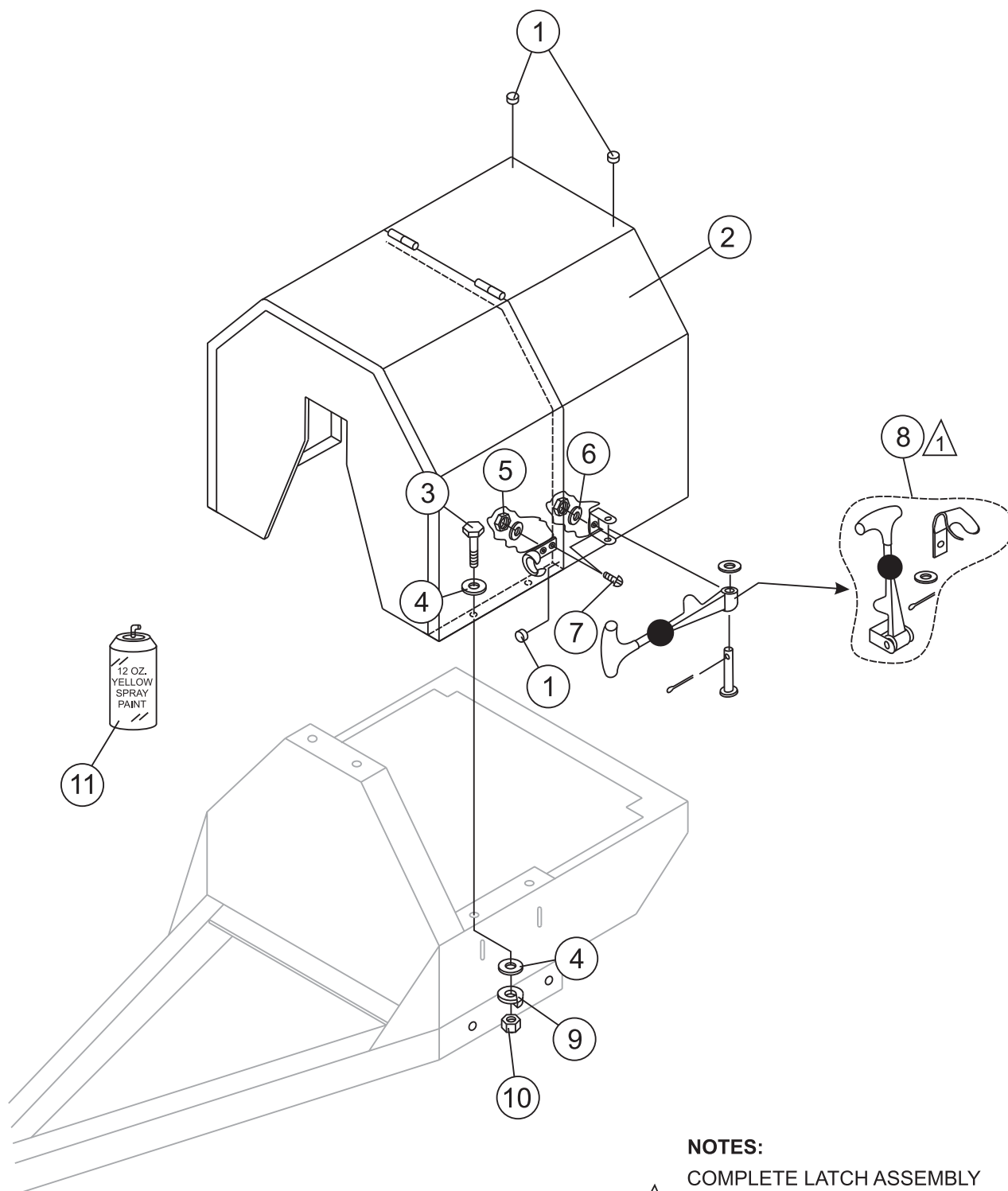
AXLE ASSY.



AXLE ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARK</u>
1	EM969023	LOCK NUT 5/8" NC	4	
2	4922406	BOLT 5/8" NC 1-1/2" G5	4	
3*#	EM914288	OIL SEAL	2	
4*	EM903049	BEARING CONE, (7/8" SPINDLE)	4	
4#	EM903113	BEARING CONE, (1-1/16" SPINDLE)	4	
5*#	EM903012	BEARING CUP	4	
6	3504	HUB ASSY., 4-BOLT (7/8" SPINDLE)	2	INCLUDES ITEMS W/* REPLACES 493235
6	EM941306	HUB ASSY., 4-BOLT (1-1/16" SPINDLE)	2	INCLUDES ITEMS W/#
7	EM511159	WASHER, FLAT, .087" THICKNESS	2	
8	EM501299	WASHER, FLAT, .135" THICKNESS	AR	
9	491688	COTTER PIN 1/8" X 1-1/2'	2	
10	12426	NUT, SLOTTED HEX JAM 3/4" - 20	2	
10	8164	NUT, SLOTTED HEX JAM 3/4" - 20	2	
11	3005	TIRE AND RIM, CARLISE	2	
11	493236C	TIRE AND RIM, UNIROYAL	2	
12*#	8115	LUG NUTS	8	
13*#	3469	DUST CAP	2	
14	501960	AXLE 7/8" SPINDLE	1	
14	511335	AXLE 1-1/16 SPINDLE	1	

CABINET ASSY.



NOTES:



COMPLETE LATCH ASSEMBLY
INCLUDES ITEMS WITHIN DASHED
LINES. ITEMS CANNOT BE PURCHASED
SEPARATELY.

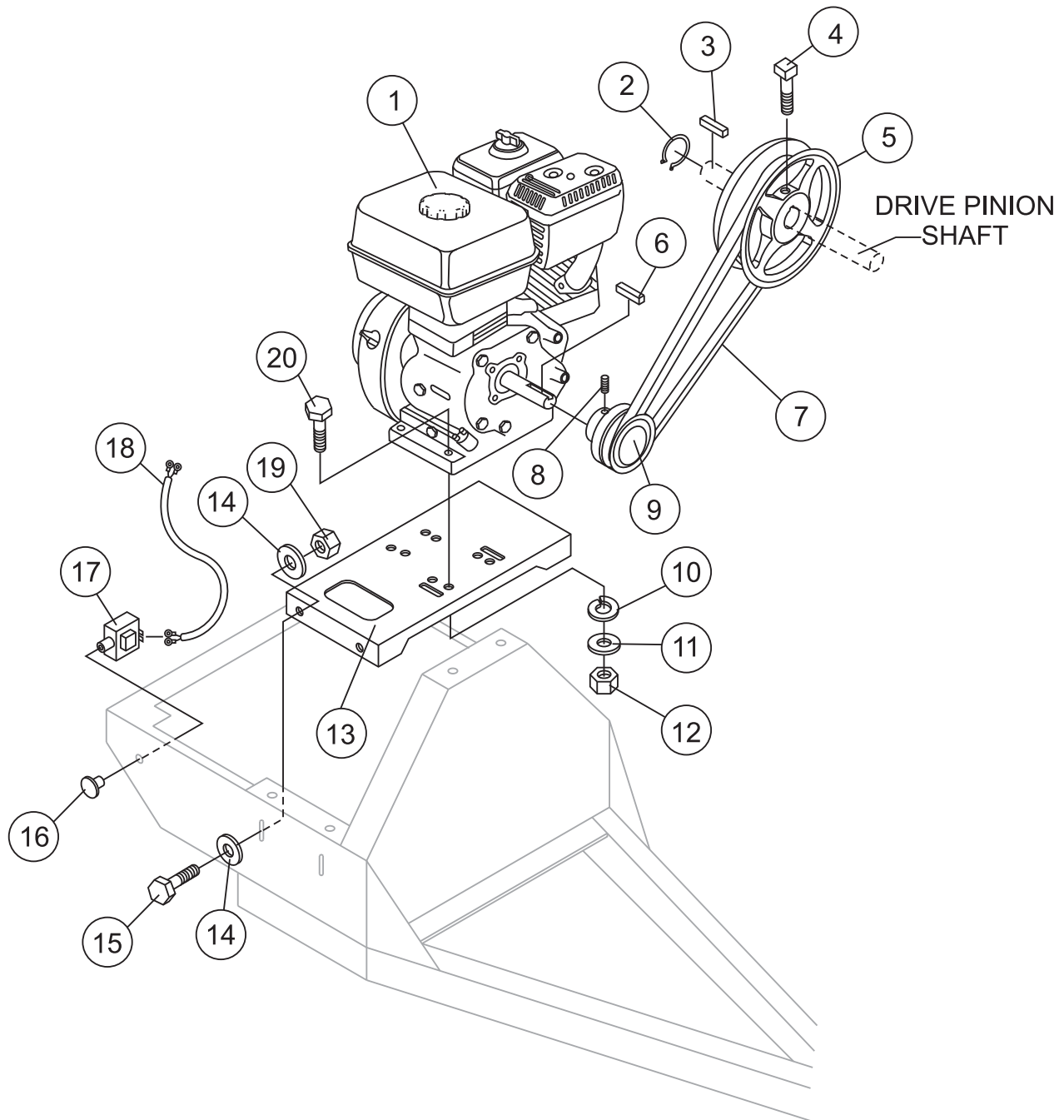
MC-42S — CABINET ASSEMBLY

CABINET ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	490202	RUBBER PROTECTOR	4	
2	501954	ENGINE HOUSING CABINET, W/DECALS	1	INCLUDES ITEM W/*
3	492363	BOLT 5/16" NC X 3/4" G5	4	
4	EM923023	WASHER, FLAT 5/16"	8	
5	13287	LOCK NUT 8-32	6	REPLACEMENT PART ONLY
6	2203	WASHER, FLAT #10	6	REPLACEMENT PART ONLY
7	1307	RHMS 8-32 X 1/2"	6	REPLACEMENT PART ONLY
8*	491010	LATCH ASSY., COMPLETE	2	
9	EM923343	WASHER, LOCK 5/16"	4	
10	2105164	NUT 5/16" NC G5	4	
11	EM947007	PAINT, SPRAY CAN 12 OZ. TRAFFIC RED	AR	

MC-42S — GAS ENGINE MOUNTING PLATE ASSEMBLY

GAS ENGINE MOUNTING PLATE ASSY.



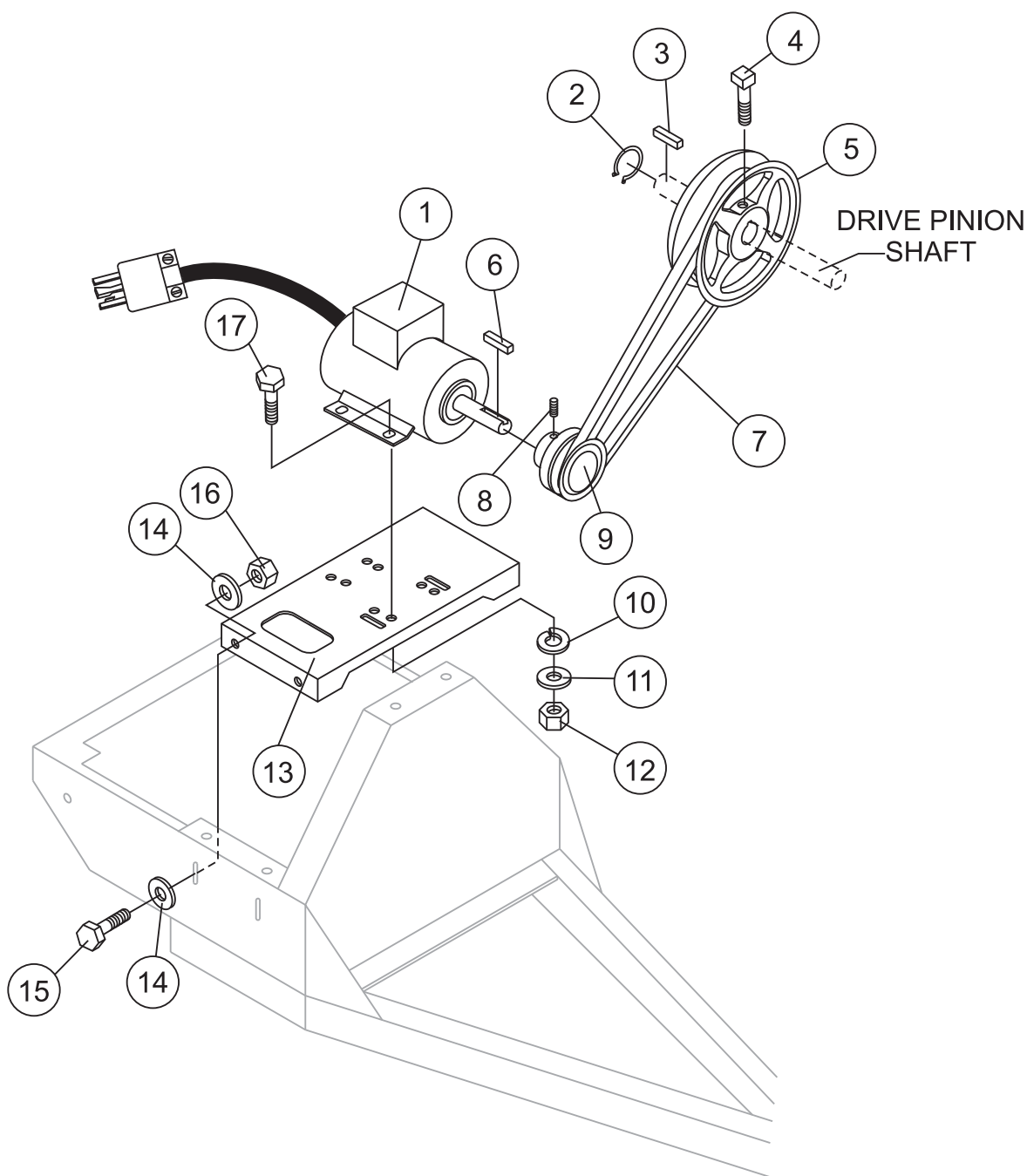
MC-42S — GAS ENGINE MOUNTING PLATE ASSEMBLY

GAS ENGINE MOUNTING PLATE ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	GX120K1QX2	ENGINE, HONDA 4.0 HP	1	
2	490956	RING, RETAINING	1	
3	500246	SQUARE KEY	1	
4	EM961045	SET SCREW 5/16" NC X 3/4"	1	
5	492066	UPPER PULLEY	1	
6	501019	SQUARE KEY 3/16" X 45 MM	1	
7	491115	V-BELT A-46	1	
8	492467	ALLEN SCREW 5/16" NC X 3/8"	1	
9	492065	DRIVE PULLEY 4.0 HP	1	
10	EM923343	WASHER, LOCK 5/16"	4	
11	EM923023	WASHER, FLAT 5/16"	4	
12	2105164	NUT, HEX 5/16 X18 NC G5	4	
13	502023	BASE PLATE ENGINE	1	
14	492600	WASHER, FLAT 1/2"	8	
15	EM963692	BOLT, HEX 1/2" NC 1-1/2" G5	4	
16	29174-001	BUTTON, STOP	1	
17	EM940734	SWITCH, STOP	1	REPLACES 491845
18	503600	ENGINE CABLE HARNESS	1	
19	492584	LOCKNUT 1/2"	4	
20	492367	BOLT 5/16" X 1-3/4" G5	4	

MC-42S — ELECTRIC MOTOR MOUNTING PLATE ASSEMBLY

ELECTRIC MOTOR MOUNTING PLATE ASSY.



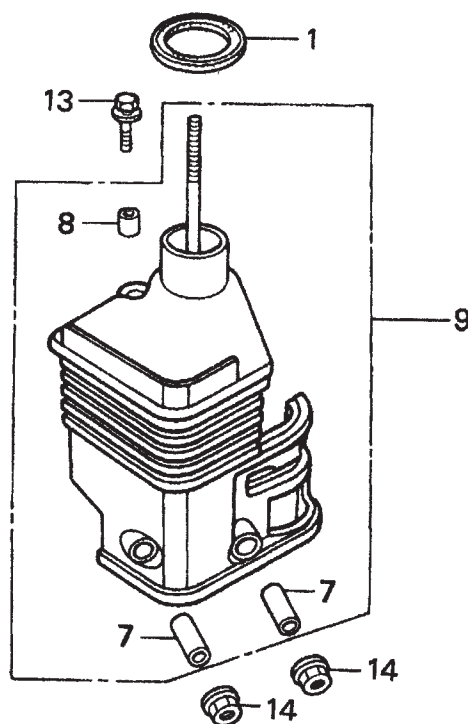
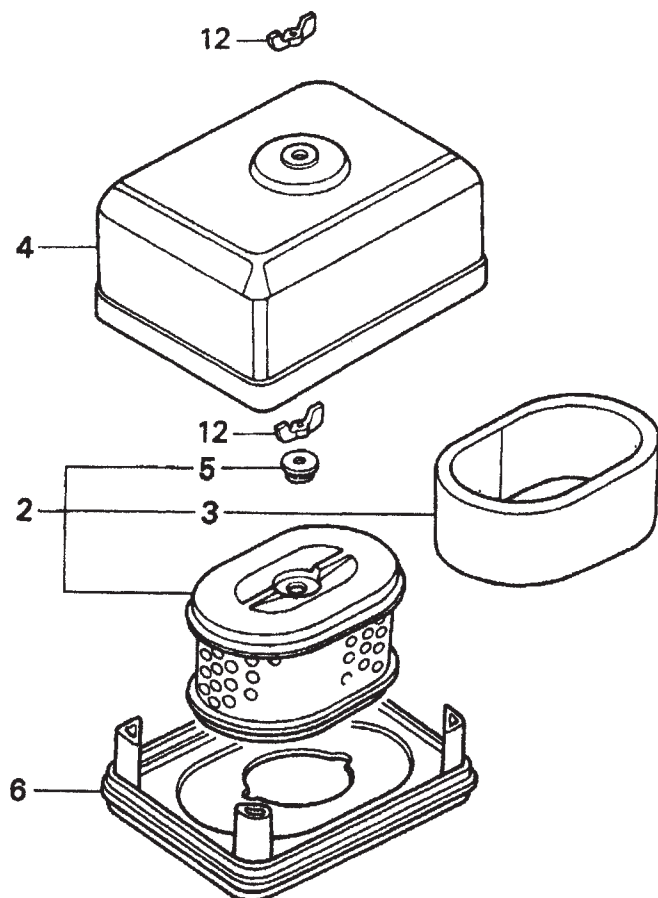
MC-42S — ELECTRIC MOTOR MOUNTING PLATE ASSEMBLY

ELECTRIC MOTOR MOUNTING PLATE ASSY.

<u>NO</u>	<u>PART NO</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	34F3245596	MOTOR, ELECTRIC .5 HP	1	
2	490956	RING, RETAINING	1	
3	500246	SQUARE KEY	1	
4	EM961045	SET SCREW 5/16" NC X 3/4"	1	
5	492066	UPPER PULLEY	1	
6	501019	SQUARE KEY 3/16" X 45 MM	1	
7	491115	V-BELT, A46	1	
8	492467	ALLEN SCREW 5/16" NC X 1/2"	1	
9	492067	DRIVE PULLEY	1	
10	EM923343	WASHER, LOCK 5/16"	4	
11	EM923023	WASHER, FLAT 5/16"	4	
12	2105164	NUT, HEX 5/16 X18 NC G5	4	
13	502023	BASE PLATE ENGINE	1	
14	492600	WASHER, FLAT 1/2"	8	
15	EM963692	BOLT, HEX 1/2" NC 1-1/2" G5	4	
16	492584	LOCKNUT 1/2"	4	
17	492367	BOLT 5/16" X 1-3/4"	4	

HONDA GX120K1QX2 — AIR CLEANER ASSY.

AIR CLEANER ASSY.



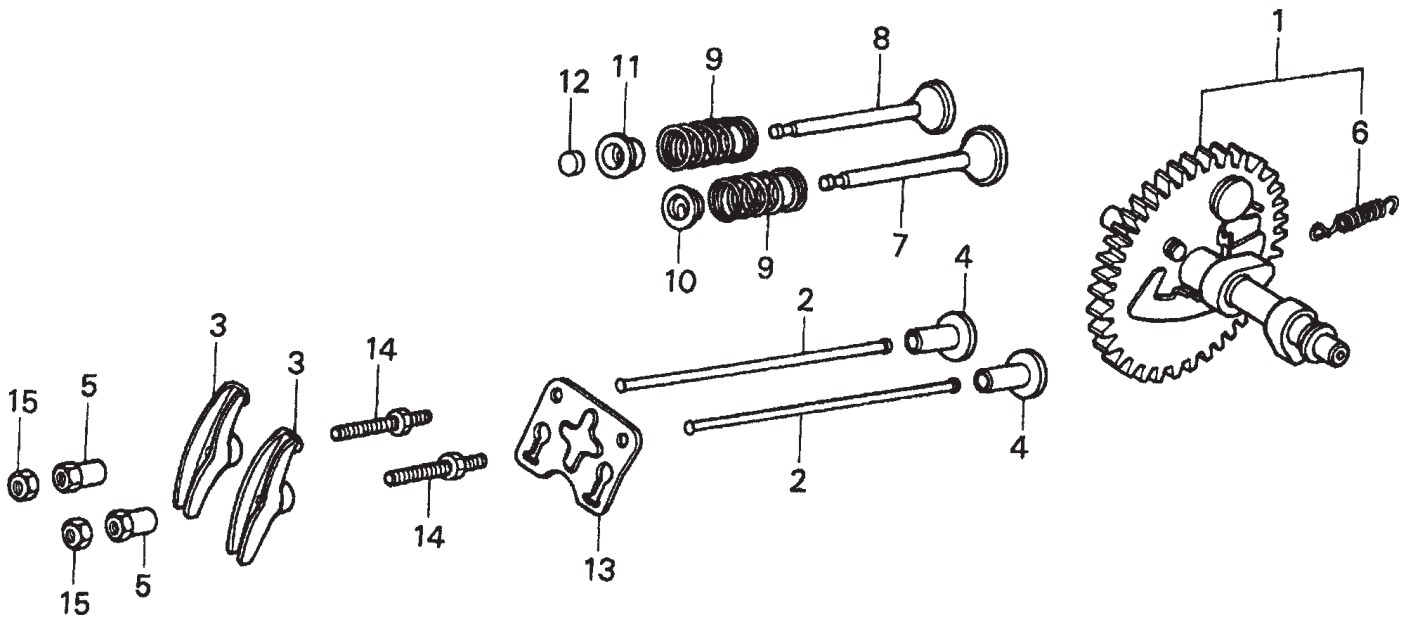
HONDA GX120K1QX2 — AIR CLEANER ASSY.

AIR CLEANER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	16271ZE1000	GASKET, ELBOW	1	
2	17210ZE0505	ELEMENT, AIR CLEANER (DUAL)	1	INCLUDES ITEMS W/*
3*	17218ZE0505	FILTER, OUTER	1	
4	17230ZE0820	COVER, AIR CLEANER (DUAL)	1	
5*	17232891000	GROMMET, AIR CLEANER	1	
7#	17238ZE0010	COLLAR, AIR CLEANER	2	
8#	17239ZE1000	COLLAR B, AIR CLEANER	1	
9	17410ZE0030	ELBOW, AIR CLEANER	1	INCLUDES ITEMS W/#
12	90325044000	WINGNUT, TOOL BOX SETTING	2	
13	957010602000	BOLT, FLANGE 6X20	1	
14	9405006000	NUT, FLANGE 6MM	2	

HONDA GX120K1QX2 — CAMSHAFT ASSY.

CAMSHAFT ASSY.



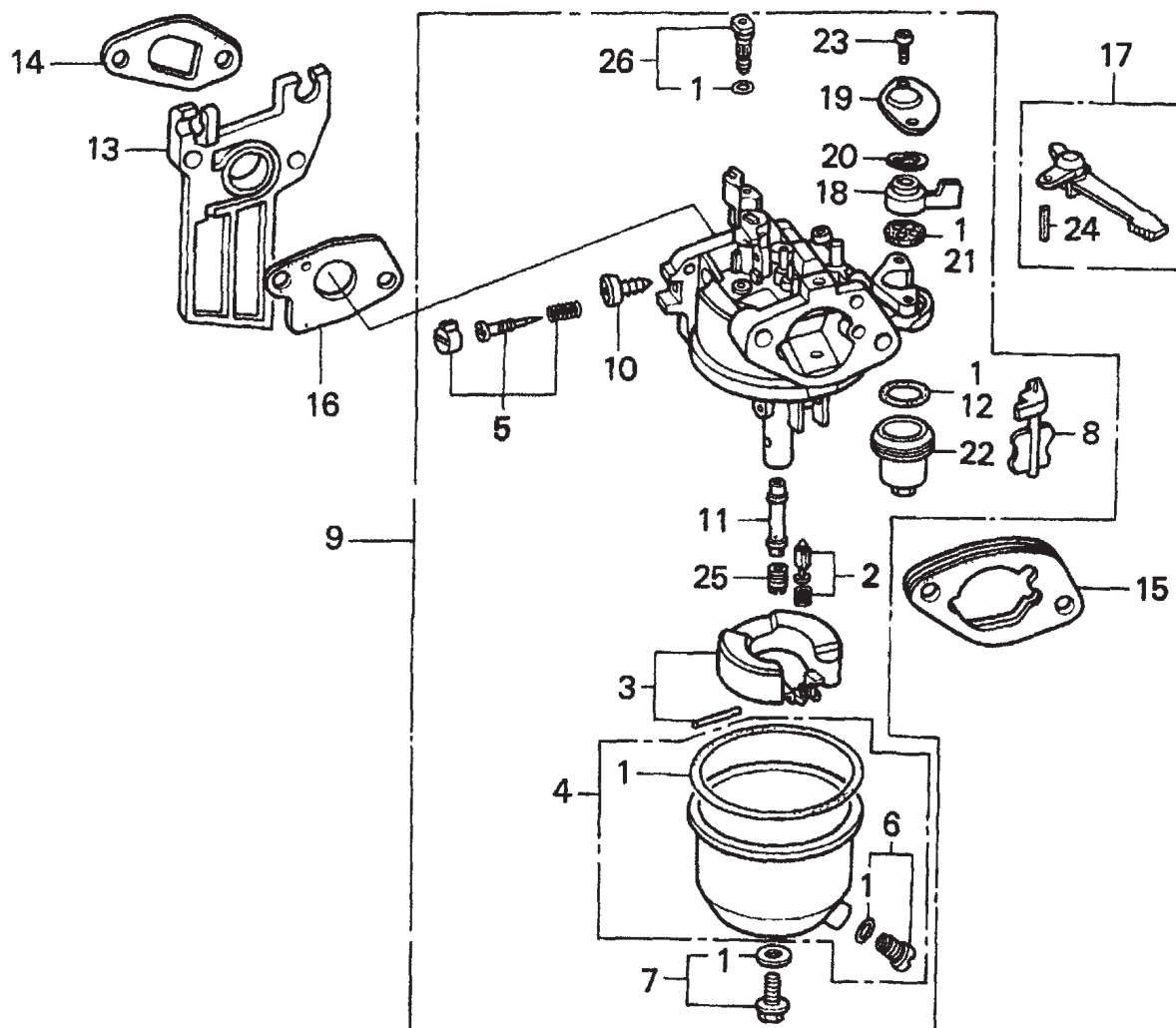
HONDA GX120K1QX2 — CAMSHAFT ASSY.

CAMSHAFT ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	14100ZE0812	CAMSHAFT ASSEMBLY	1	INCLUDES ITEMS W/*
2	14410ZE0010	ROD, PUSH	2	
3	14431ZE1000	ARM, VALVE ROCKER	2	
4	14441ZE1010	LIFTER, VALVE	2	
5	14451ZE1013	PIVOT, ROCKER ARM	2	
6*	14568ZE1000	SPRING, WEIGHT RETURN	1	
7	14711ZF0010	VALVE, IN.	1	
8	14721ZF0000	VALVE, EX.	1	
9	14751ZF1000	SPRING, VALVE	2	
10	14771ZE1000	RETAINER, IN. VALVE SPRING	1	
11	14773ZE1000	RETAINER, EX. VALVE SPRING	1	
12	14781ZE1000	ROTATOR, VALVE	1	
13	14791ZE0010	PLATE, PUSH ROD GUIDE	1	
14	90012ZE0010	BOLT, PIVOT 8MM	2	
15	90206ZE1000	NUT, PIVOT ADJ.	2	

HONDA GX120K1QX2 — CARBURETOR ASSY.

CARBURETOR ASSY.



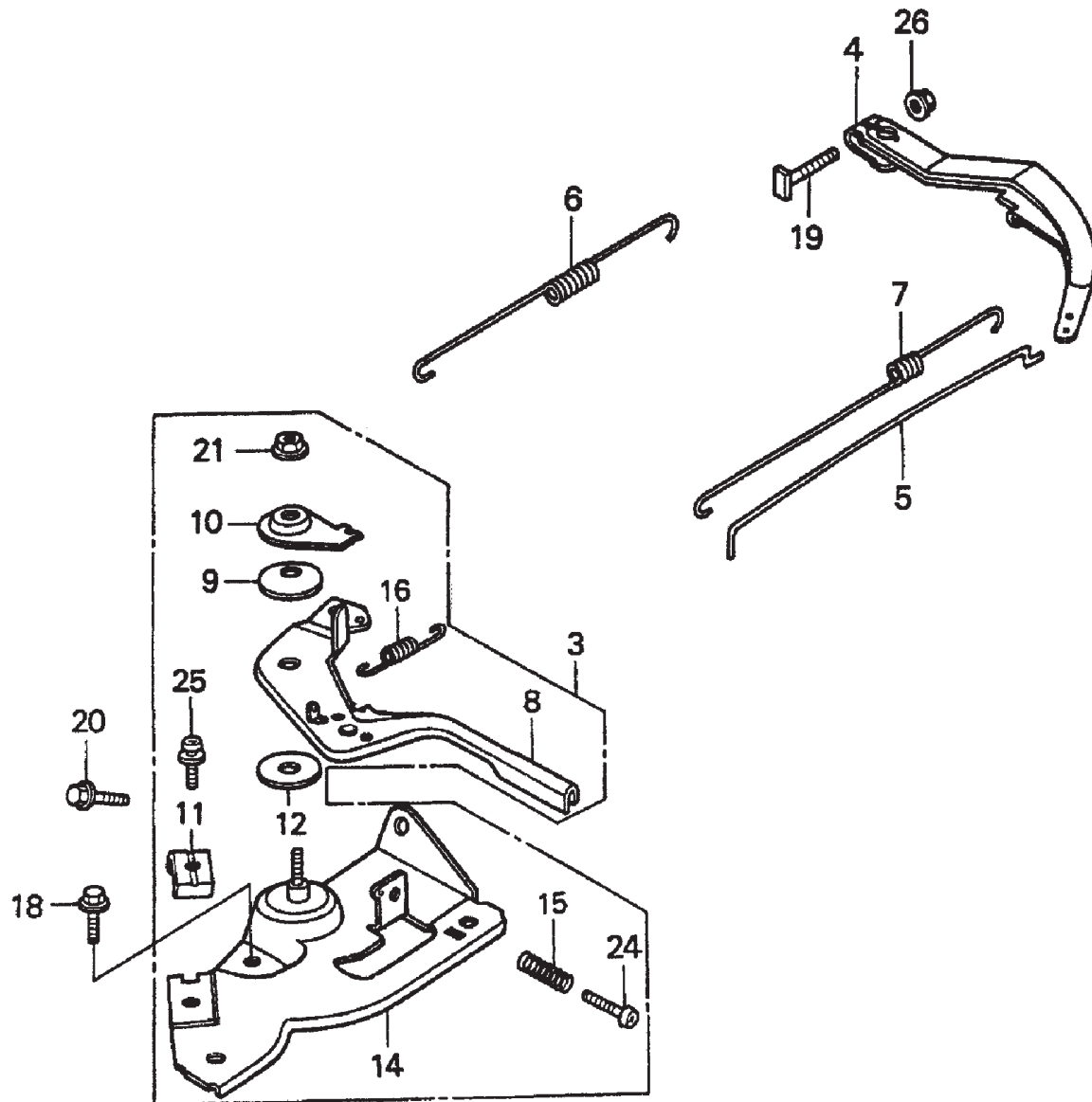
HONDA GX120K1QX2 — CARBURETOR ASSY.

CARBURETOR ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1*	16010ZE1812	GASKET SET	1	
2*	16011ZE0005	VALVE SET, FLOAT	1	
3*	16013ZE0005	FLOAT SET	1	
4*	16015ZE1811	CHAMBER SET, FLOAT	1	
5*	16016ZH7W01	SCREW SET	1	
6*	16024ZE1811	SCREW SET, DRAIN	1	
7*	16028ZE0005	SCREW SET B	1	
8*	16044ZE0005	CHOKE SET	1	
9	16100ZH7W51	CARBURETOR ASSEMBLY, BE60B B	1	INCLUDES ITEMS W/*
10*	16124ZE0005	SCREW, THROTTLE STOP	1	
11*	16166ZH7W50	NOZZLE, MAIN	1	
12*	160756HBB00	GASKET, FUEL STRAINER CUP	1	
13	16211ZE0000	INSULATOR, CARBURETOR	1	
14	16212ZH7800	GASKET, INSULATOR	1	
15	16220ZE1020	SPACER, CARBURETOR	1	
16	16221ZH8801	GASKET, CARBURETOR	1	
17	16610ZE1000	LEVER, CHOKE (STANDARD)	1	INCLUDES ITEMS W/#
18*	16953ZE1812	LEVER, VALVE	1	
19*	16954ZE1811	PLATE, LEVER SETTING	1	
20*	16956ZE1811	SPRING, VALVE LEVER	1	
21*	16957ZE1812	GASKET, VALVE	1	
22*	16967ZE0811	CUP, FUEL STRAINER	1	
23*	93500030080G	SCREW, PAN (3 X 6)	2	
24#	9430520122	PIN, SPRING (2 X 12)	1	
25	99101ZH80550	JET, MAIN (#55) (OPTIONAL)	1	
25	99101ZH80580	JET, MAIN (#58) (OPTIONAL)	1	
25*	99101ZH80600	JET, MAIN (#60)	1	
26*	99204ZE00350	JET, SET, PILOT (#35)	1	

HONDA GX120K1QX2 — CONTROL ASSY.

CONTROL ASSY.



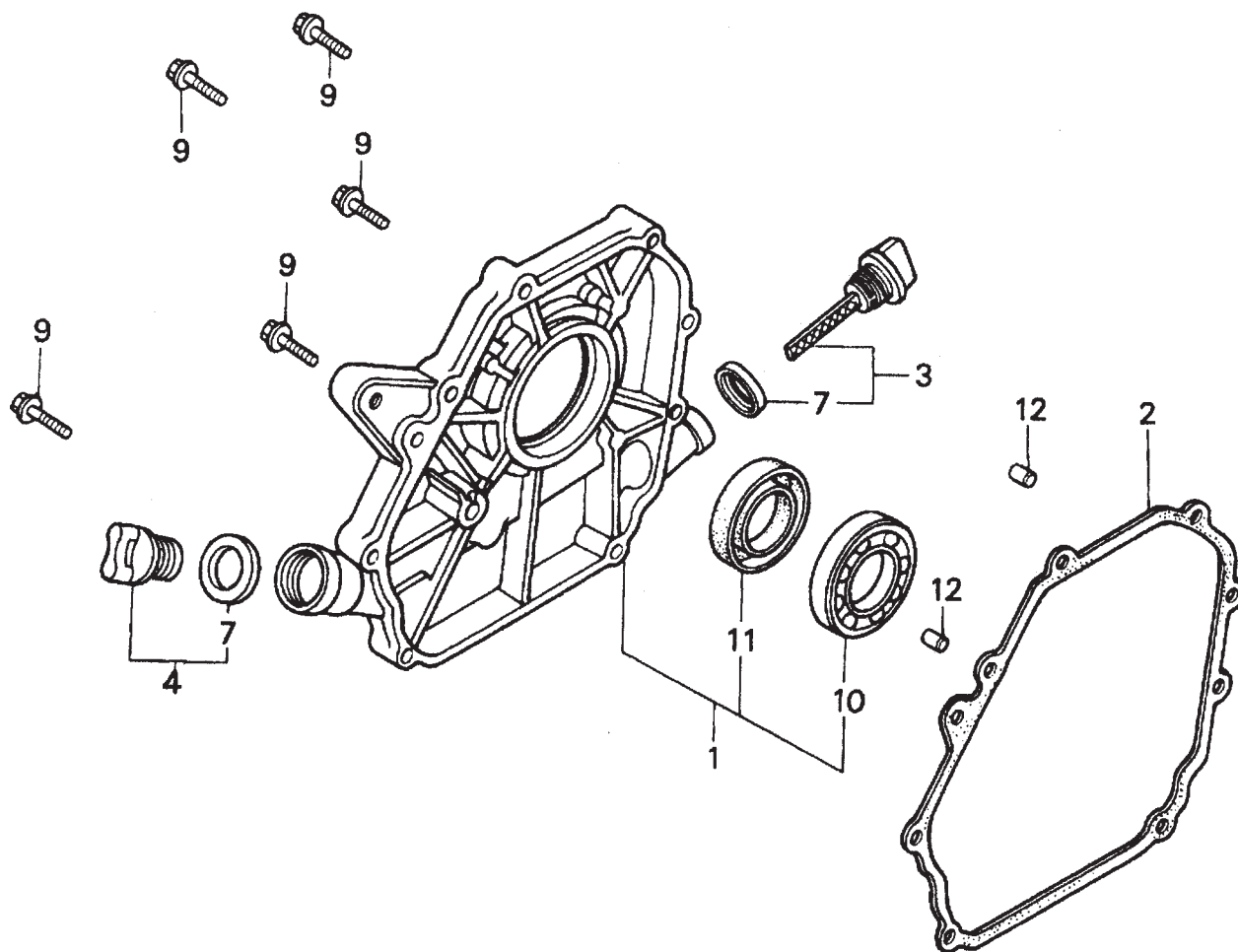
HONDA GX120K1QX2 — CONTROL ASSY.

CONTROL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
3	16500ZH7820	CONTROL ASSEMBLY (REMOTE)	1	INCLUDES ITEMS W/#
4	16551ZE0010	ARM, GOVERNOR	1	
5	16555ZE0000	ROD, GOVERNOR	1	
6	16561ZE0020	SPRING, GOVERNOR	1	
7	16562ZE0020	SPRING, THROTTLE RETURN	1	
8#	16571ZH7000	LEVER, CONTROL	1	
9#	16574ZE1000	SPRING, LEVER	1	
10#	16575ZH8000	WASHER, CONTROL LEVER	1	
11#	16576891000	HOLDER, CABLE		
12#	16578ZE1000	SPACER, CONTROL LEVER	1	
14#	16580ZH7810	BASE CONTROL	1	
15#	16584883300	SPRING, CONTROL ADJUSTING	1	
16#	16592ZE1810	SPRING, CABLE RETURN		
18	90013883000	BOLT, FLANGE 6X12 (CT200)	1	
19	90015ZE5010	BOLT, GOVERNOR ARM	1	
20	90022888010	BOLT, FLANGE 6X20 (CT200)	1	
21#	90114SA0000	NUT, SELF- LOCK 6MM	1	
24#	93500050250H	SCREW, PAN 5X25	1	
25#	0202005T125	SCREW, PAN	1	
26	9405006000	NUT, FLANGE 6MM	1	

HONDA GX120K1QX2 — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.



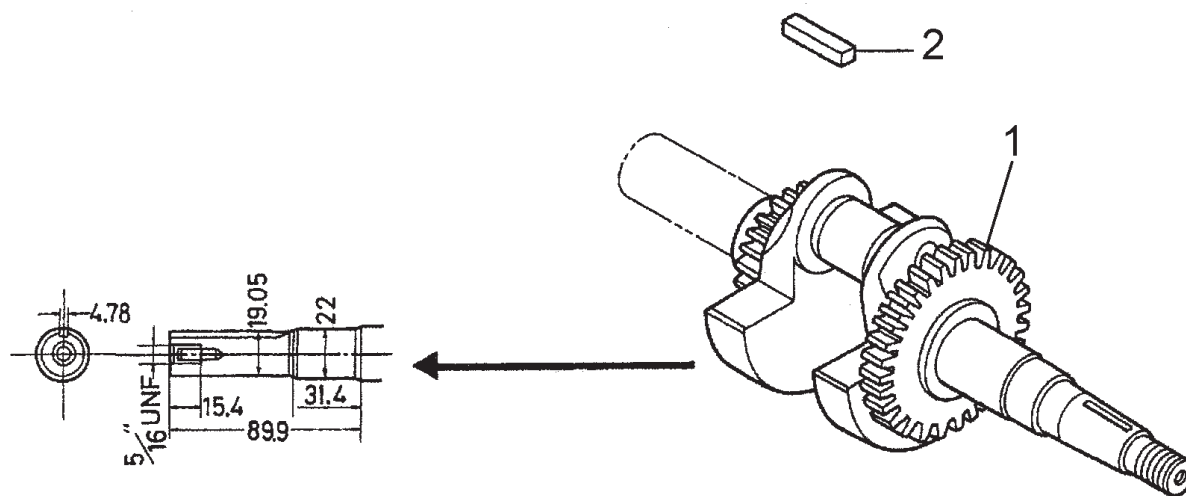
HONDA GX120K1QX2 — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	11300ZE0640	COVER ASSEMBLY, CRANKCASE (W- TYPE)	1	INCLUDES ITEMS W/*
2	11381ZH7800	GASKET, CASE COVER	1	
3	15600ZE1003	CAP ASSEMBLY, OIL FILLER	1	INCLUDES ITEMS W/#
4	15600ZG4003	CAP ASSEMBLY, OIL FILLER	1	INCLUDES ITEMS W/#
7#	15625ZE1003	GASKET, OIL FILLER CAP	1	
9	90015883000	BOLT, FLANGE 6X28	7	
10*	91001878003	BEARING, RADIAL BALL	1	
11*	91203ZE0013	OIL SEAL 22X41X6	1	
12	9430108140	PIN A, DOWEL 8X14	2	

HONDA GX120K1QX2 — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.



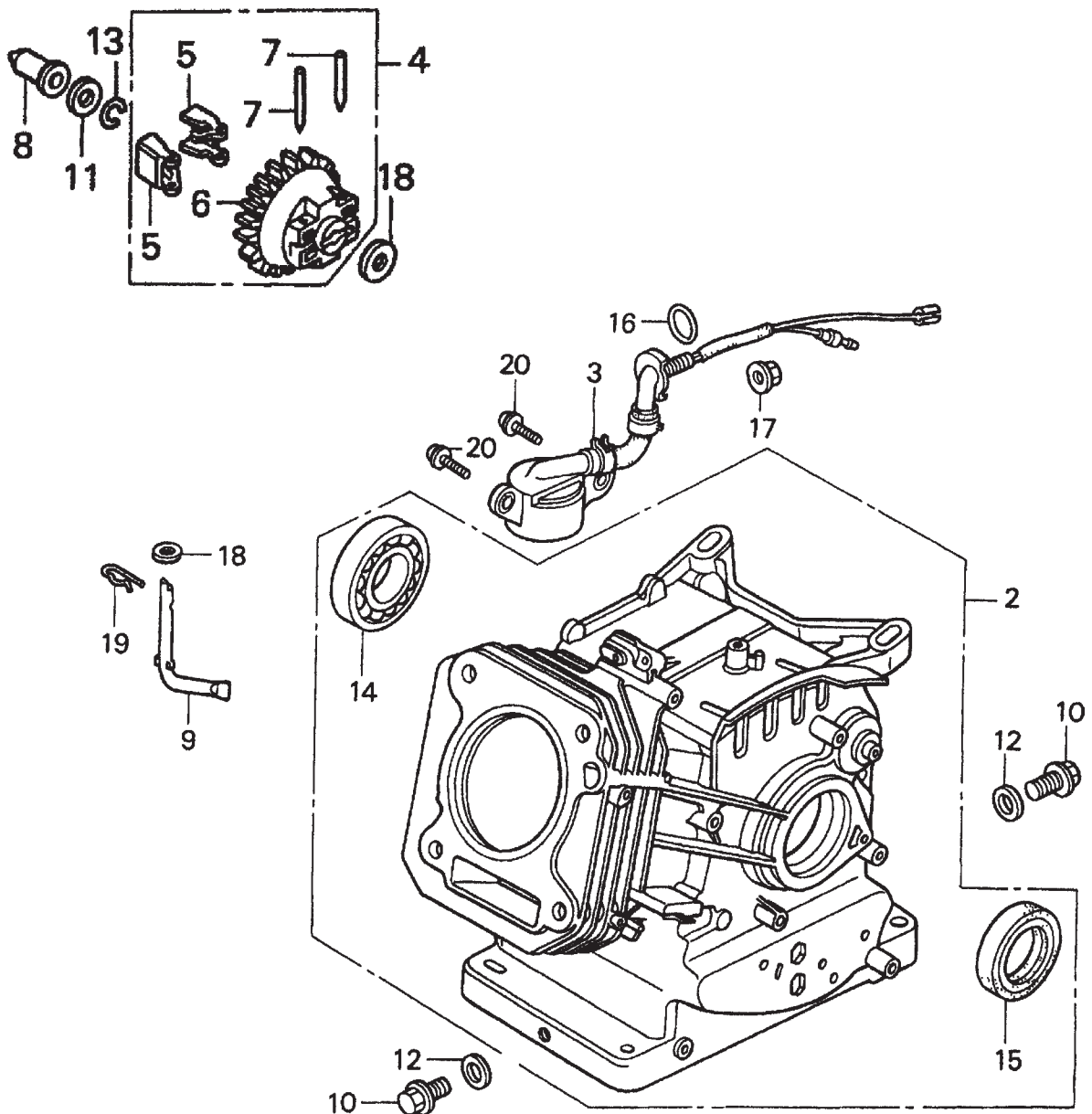
HONDA GX120K1QX2 — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	13310ZE0601	CRANKSHAFT, H-TYPE	1	
2	90745ZE1600	KEY 4.78 X4.78X38	1	

HONDA GX120K1QX2 — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.



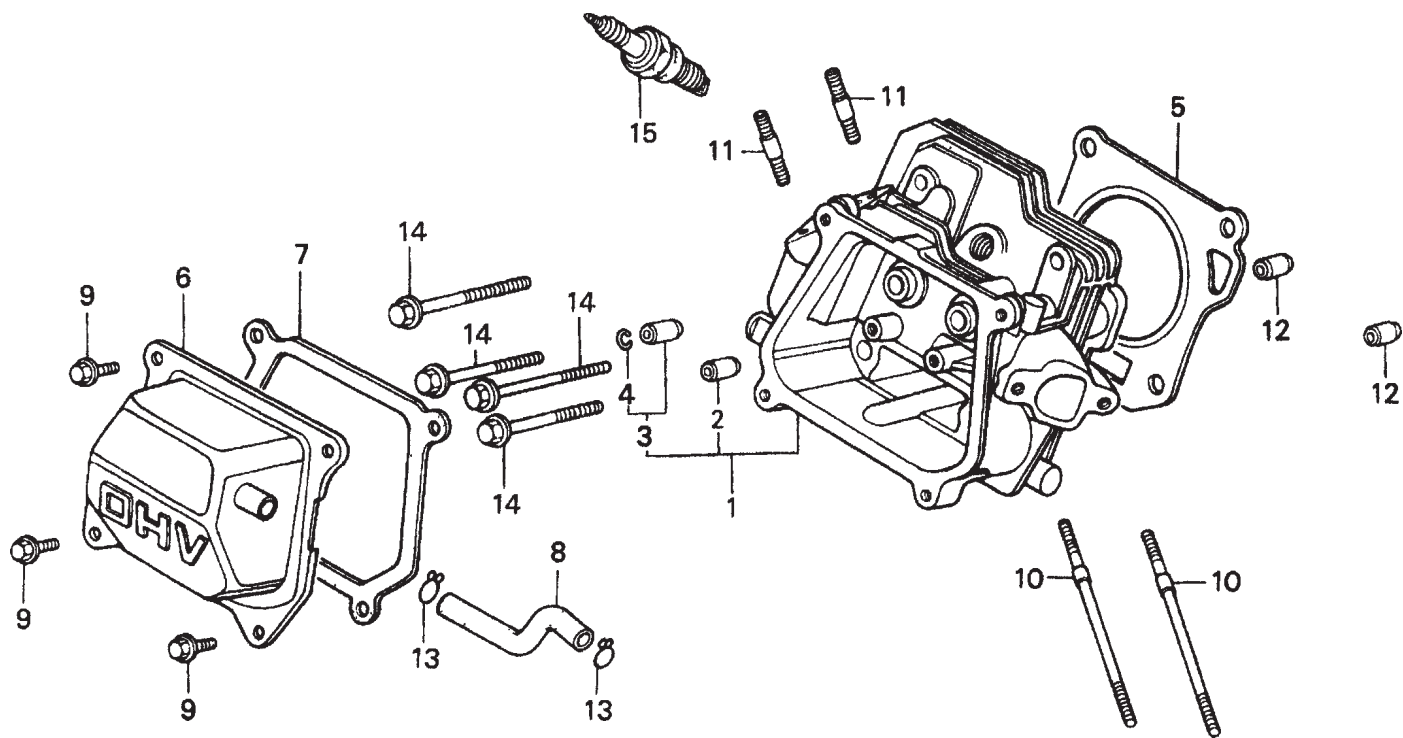
HONDA GX120K1QX2 — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
2	120A0ZH7810	CYLINDER ASSEMBLY (OIL ALERT)	1	INCLUDES ITEMS W/*
3	15510ZE1033	SWITCH ASSEMBLY, OIL LEVEL	1	
4	16510ZE1000	GOVERNOR ASSEMBLY	1	INCLUDES ITEMS W/#
5#	16511ZE1000	WEIGHT, GOVERNOR	2	
6#	16512ZE1000	HOLDER, GOVERNOR WEIGHT	1	
7#	16513ZE1000	PIN, GOVERNOR WEIGHT	2	
8	16531ZE1000	SLIDER, GOVERNOR	1	
9	16541ZE1000	SHAFT, GOVERNOR ARM	1	
10	90131ZE1000	BOLT, DRAIN PLUG	2	
11	90451ZE1000	WASHER, THRUST 6mm	1	
12	90601ZE1000	WASHER, DRAIN PLUG 10.2mm	2	
13	90602ZE1000	CLIP, GOVERNOR HOLDER	1	
14*	91001878003	BEARING, RADIAL BALL 62/22	1	
15*	91202ZE6003	OIL SEAL 22X35X6	1	
16	91353671003	O- RING 13.5X1.5 (ARAI)	1	
17	9405010000	NUT, FLANGE 10mm	1	
18	58176	WASHER, PLAIN 6mm	2	
19	9425108000	PIN, LOCK 8mm	1	
20	957010601200	BOLT, FLANGE 6X12	2	

HONDA GX120K1QX2 — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.



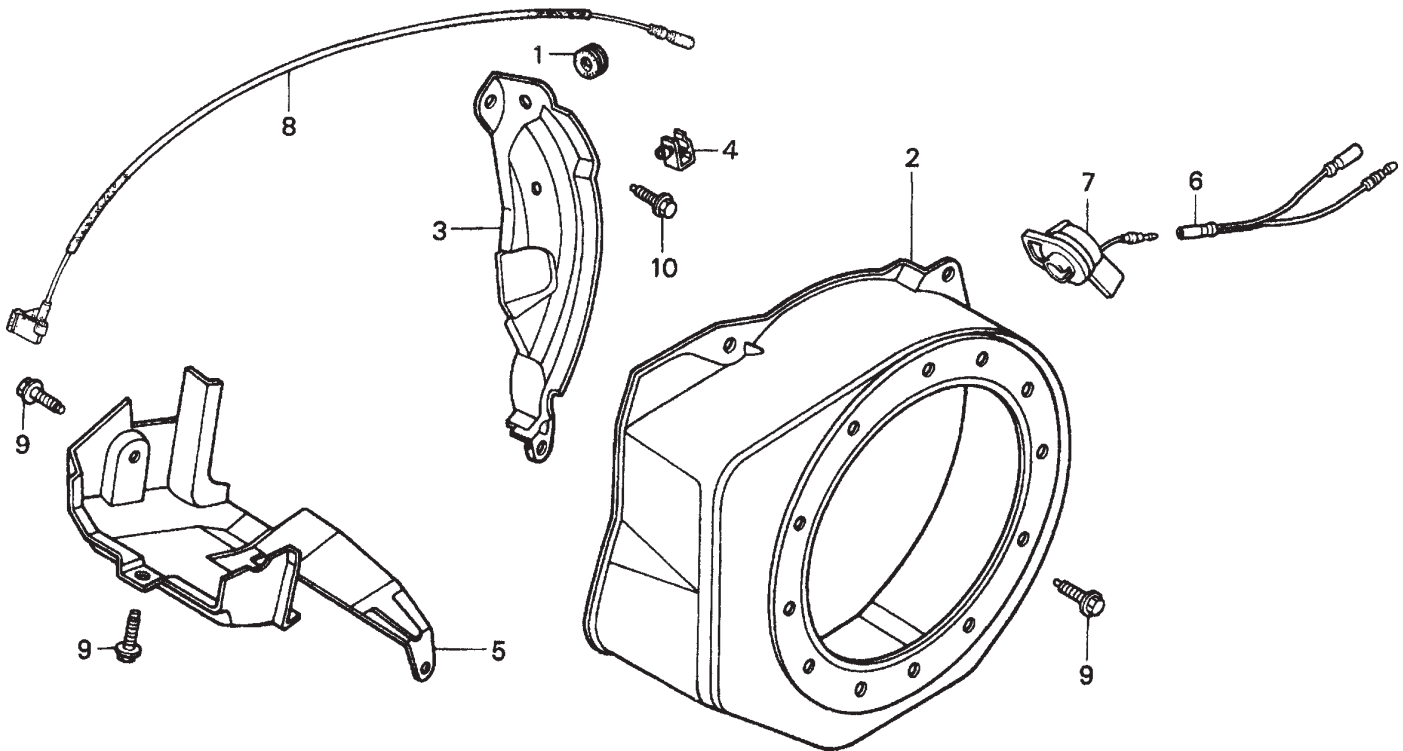
HONDA GX120K1QX2 — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	12210ZH7000	CYLINDER HEAD	1	INCLUDES ITEMS W/*
2*	12204ZE1306	GUIDE, VALVE (OS) OPTIONAL	1	
3*	12205ZE1315	GUIDE, EX. VALVE (OS) OPTIONAL	1	INCLUDES ITEMS W/+
4*+	12216ZE5300	CLIP, VALVE GUIDE	1	
5	12251ZH7800	GASKET, CYLINDER HEAD	1	
6	12310ZE1020	COVER, HEAD	1	
7	12391ZE1000	GASKET, CYLINDER HEAD COVER	1	
8	15721ZH8000	TUBE, BREATHER	1	
9	90013883000	BOLT, FLANGE 6X12 (CT200)	4	
10	90043ZE1020	BOLT, STUD 6X109	2	
11	90047ZE1000	BOLT, STUD 8X32	2	
12	9430110160	PIN, A, DOWEL 10X16	2	
14	957230805500	BOLT, FLANGE 8X55	4	
15	9807955846	SPARK PLUG BPR6ES (NGK)	1	

HONDA GX120K1QX2 — FAN COVER ASSY.

FAN COVER ASSY.



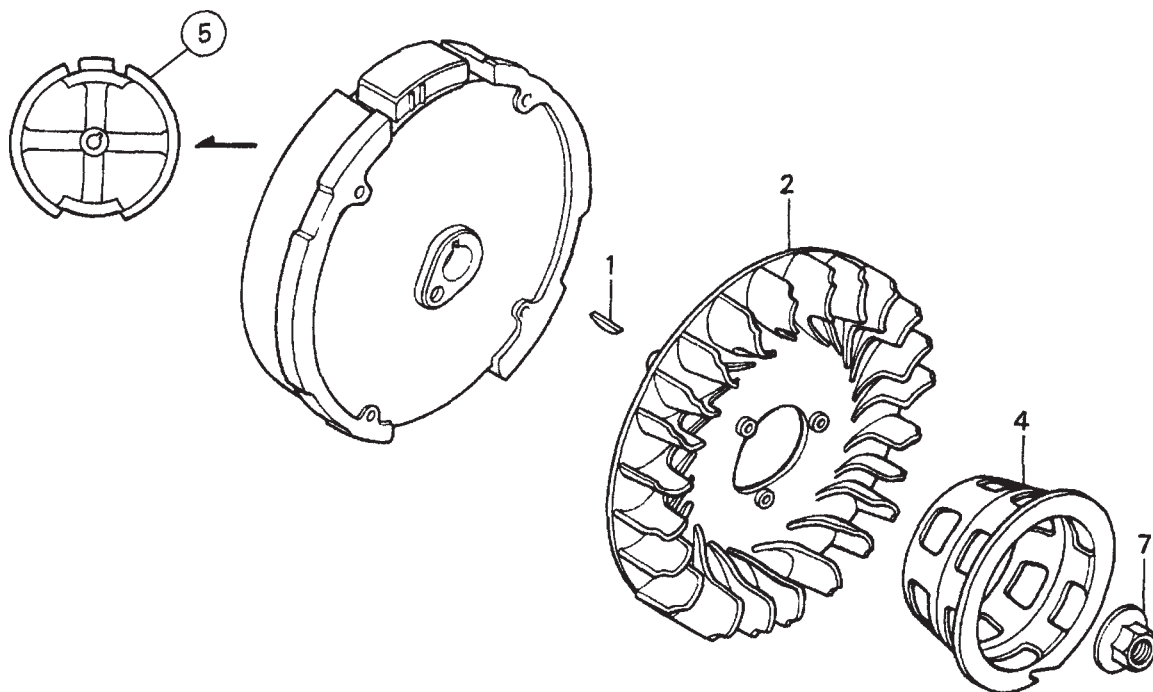
HONDA GX120K1QX2 — FAN COVER ASSY.

FAN COVER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	11347371300	GROMMET, ADJUSTING COVER	1	
2	19610ZE0000ZE	COVER, FAN *NH1* BLACK	1	
3	19611ZH7810	PLATE, SIDE (OIL ALERT)	1	
4	90601ZH7013	CLIP, HARNESS	1	
5	19630ZH7000	SHROUD	1	
6	32197ZH8003	SUB- HARNESS	1	
7	36100ZE1015	SWITCH ASSEMBLY, ENGINE STOP	1	
7	36100ZH7003	SWITCH ASSEMBLY, ENGINE STOP	1	
8	36101ZE1010	WIRE, STOP SWITCH 370MM	1	
9	90013883000	BOLT, FLANGE 6X12 (CT200)	6	
10	90022888010	BOLT, FLANGE 6X12 (CT200)	1	
11	34150ZH7003	ALERT UNIT, OIL	1	
13	957010600800	BOLT, FLANGE 6X8	1	

HONDA GX120K1QX2 — FLYWHEEL ASSY.

FLYWHEEL ASSY.



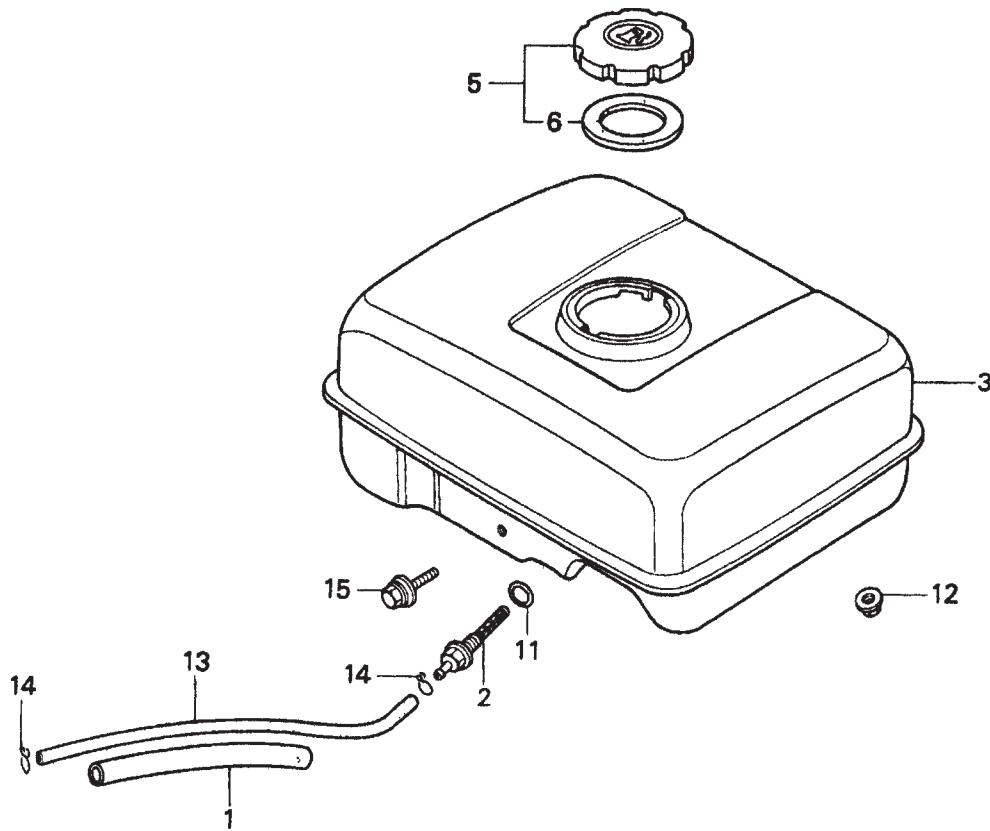
HONDA GX120K1QX2 — FLYWHEEL ASSY.

FLYWHEEL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	13331357000	KEY, SPECIAL WOODRUFF 25X18	1	
2	19511ZE0000	FAN, COOLING	1	
4	28451ZH8003	PULLEY, STARTER	1	
5	31100ZE0010	FLYWHEEL	1	
7	90201878003	NUT, SPECIAL 14MM	1	

HONDA GX120K1QX2 — FUEL TANK ASSY.

FUEL TANK ASSY.



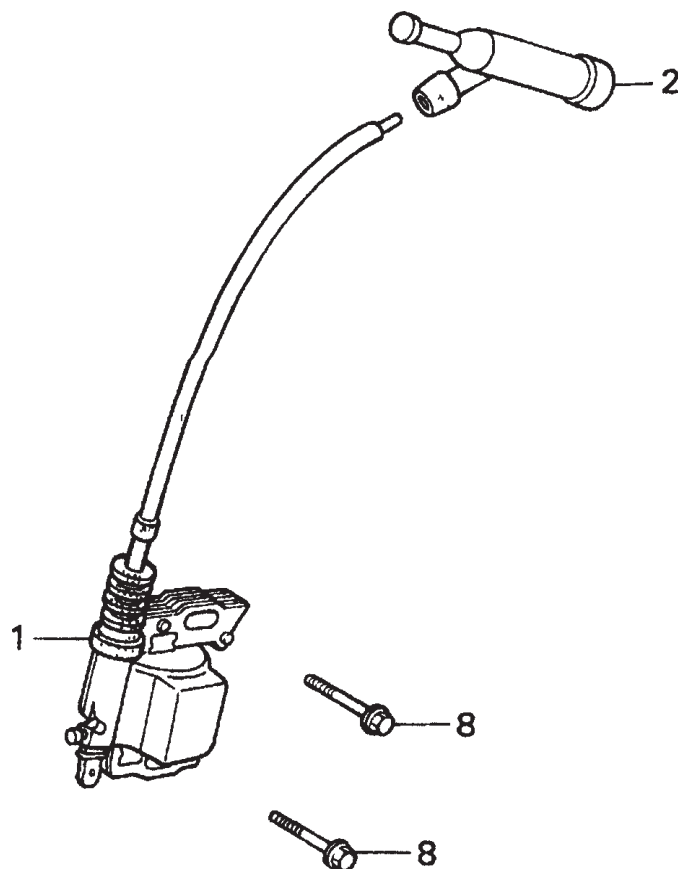
HONDA GX120K1QX2 — FUEL TANK ASSY.

FUEL TANK ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	16854ZH8000	RUBBER, SUPPORTER 107MM	1	
2	16955ZE1000	JOINT, FUEL TANK	1	
3	17510ZE0020ZD	TANK, FUEL *NH1* (BLACK)	1	
5	17620ZH7023	CAP, FUEL FILLER	1	INCLUDES ITEMS W/*
6*	17631ZH7003	GASKET, FUEL FILLER CAP	1	
11	91353671003	O- RING 13.5X1.5 (ARAI)	1	
12	9405006000	NUT, FLANGE 6MM	2	
13	950014500360M	BULK HOSE, FUEL (4.5X3000) (4.5X140)	1	
14	9500202080	CLIP, TUBE (B8)	2	
15	90004ZH7003	BOLT, FLANGE 6X29	1	

HONDA GX120K1QX2 — IGNITION COIL ASSY.

IGNITION COIL ASSY.



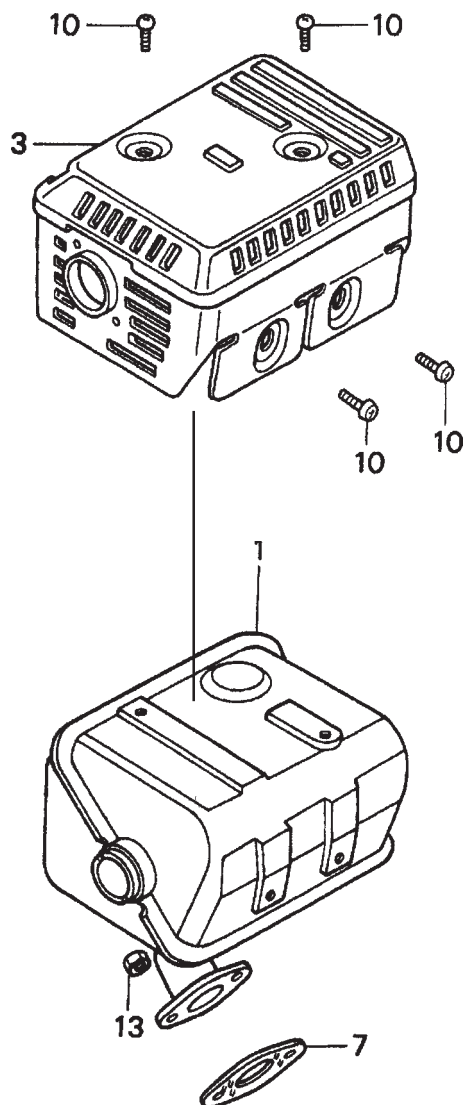
HONDA GX120K1QX2 — IGNITION COIL ASSY.

IGNITION COIL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	30500ZE1043	COIL ASSEMBLY, IGNITION	1	
2	30700ZE1013	CAP ASSEMBLY, NOISE SUPPRESSOR	1	
8	957010602500	BOLT, FLANGE 6X25	2	

HONDA GX120K1QX2 — MUFFLER ASSY.

MUFFLER ASSY.



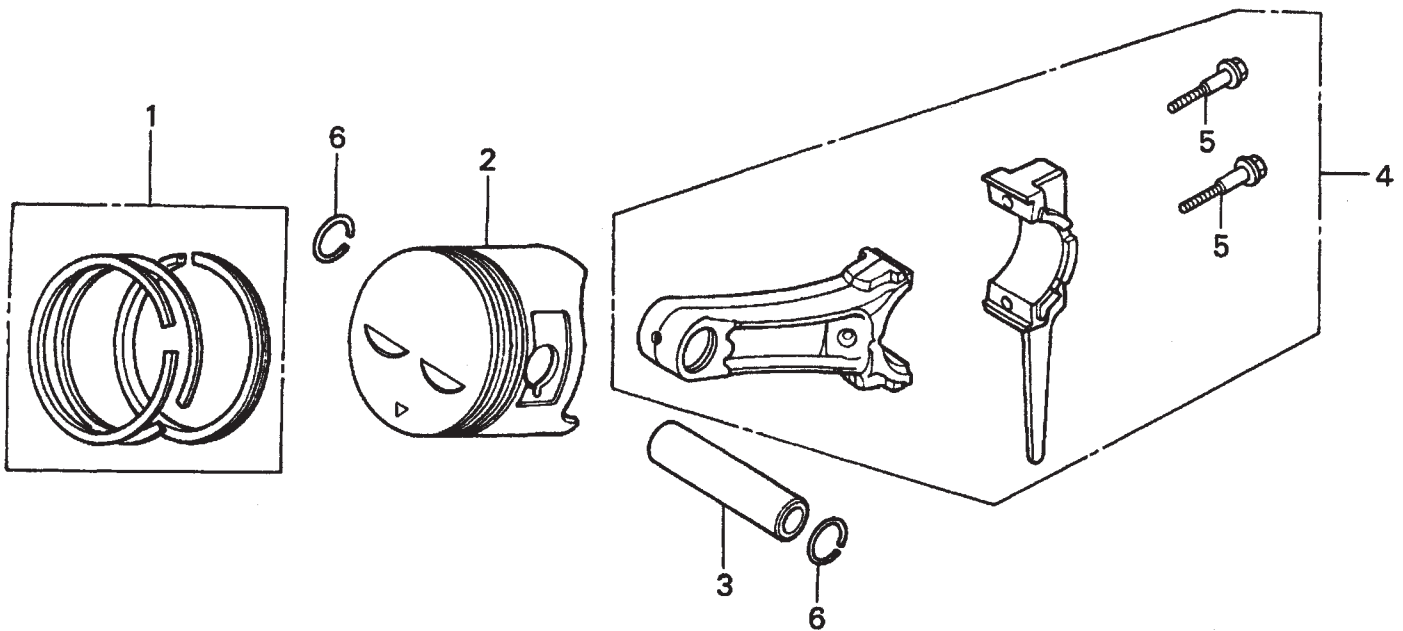
HONDA GX120K1QX2 — MUFFLER ASSY.

MUFFLER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	18310ZF1000	MUFFLER	1	
3	18320ZF1H01	PROTECTOR, MUFFLER	1	
7	18381ZH8800	GASKET, MUFFLER	1	
10	90050ZE1000	SCREW, TAPPING 5X8	4	
13	020108060	NUT, HEX. 8MM	2	

HONDA GX120K1QX2 — PISTON ASSY.

PISTON ASSY.



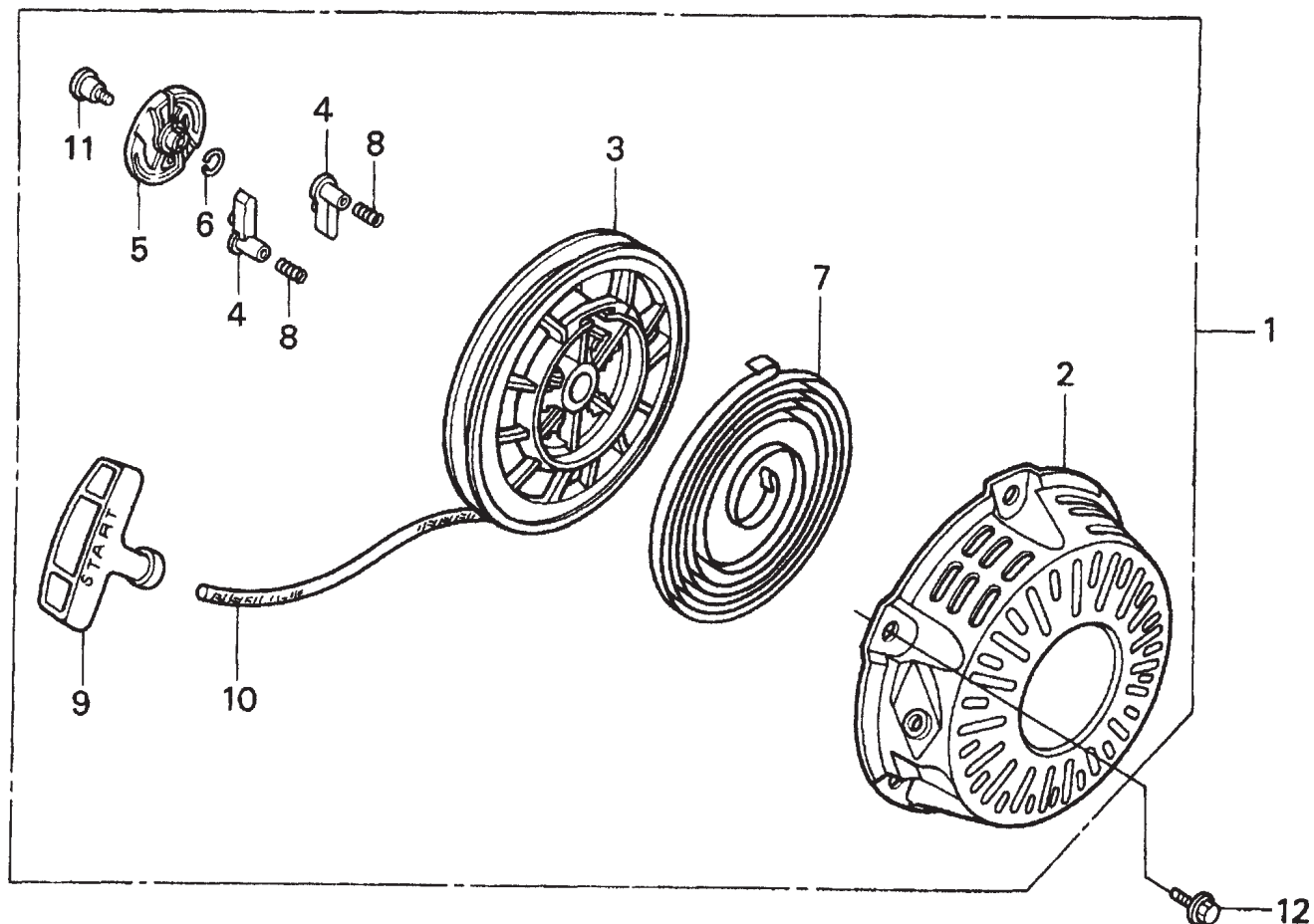
HONDA GX120K1QX2 — PISTON ASSY.

PISTON ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	13010ZK7V02	RING SET, PISTON (STANDARD)	1	
1	13011ZE6013	RING SET, PISTON (OS 0.25), OPTIONAL	1	
1	13012ZK7V01	RING SET, PISTON (OS 0.50) , OPTIONAL	1	
1	13013ZK7V01	RING SET, PISTON (OS 0.75), OPTIONAL	1	
2	13101ZH7000	PISTON, STANDARD	1	
2	13102ZH7000	PISTON, OS 0.25	1	
2	13103ZH7000	PISTON, OS 0.50	1	
2	13104ZH7000	PISTON, 0.75	1	
3	13111ZE0000	PIN, PISTON	1	
4	132A0ZE0000	ROD ASSY, CONNECTING (UNDER SIZE)	1	INCLUDES ITEMS W/*
4	13200ZE0000	ROD ASSEMBLY, CONNECTING	1	INCLUDES ITEMS W/*
5*	90001ZE1000	BOLT, CONNECTING ROD	2	
6	90551ZE0000	CLIP, PISTON PIN 13MM	2	

HONDA GX120K1QX2 — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.



HONDA GX120K1QX2 — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	28400ZH8013ZB	STARTER ASSY., RECOIL *NH1* (BLACK)	1	INCLUDES ITEMS W/*
2*	28410ZH8003ZB	CASE, RECOIL STARTER *NH1* (BLACK)	1	
3*	28420ZH8013	REEL, RECOIL STARTER	1	
4*	28422ZH8013	RATCHET, STARTER	2	
5*	28433ZH8003	GUIDE, RATCHET	1	
6*	28441ZH8003	SPRING, FRICTION	1	
7*	28442ZH8003	SPRING, RECOIL STARTER	1	
8*	28443ZH8003	SPRING, RETURN	2	
9*	28461ZH8003	KNOB, RECOIL STARTER	1	
10*	28462ZH8003	ROPE, RECOIL STARTER	1	
11*	90003ZH8003	SCREW, SETTING	1	
12	9008ZE2003	BOLT, FLANGE 6X10	3	

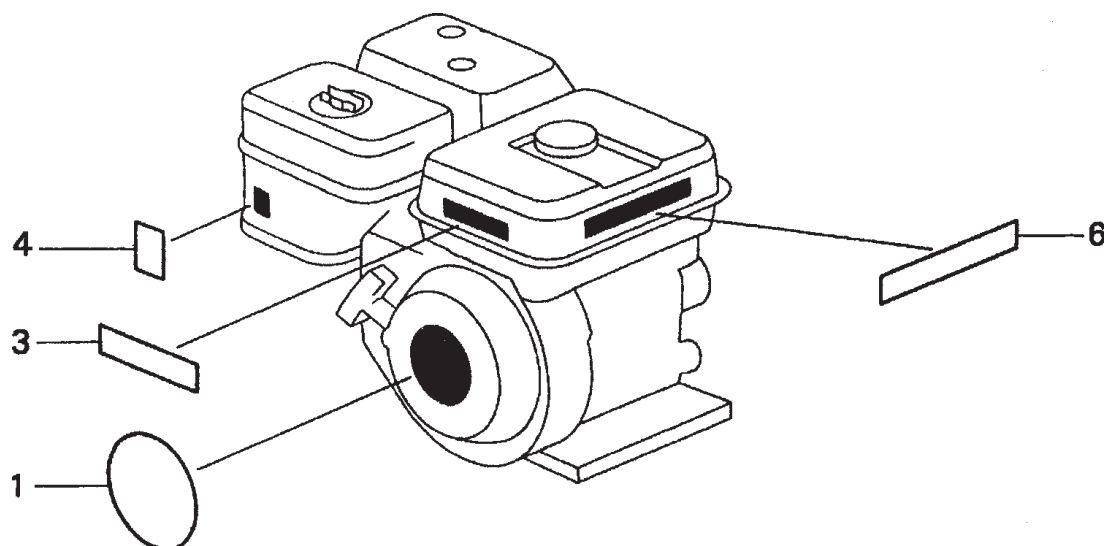
HONDA GX120K1QX2 ENGINE — GASKET KIT ASSY.

GASKET KIT ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
2	06111ZH7405	GASKET KIT	1	INCLUDES ITEMS W/*
3*	11381ZH7800	GASKET, CASE COVER	1	
4*	12251ZH7800	GASKET, CYLINDER HEAD	1	
5*	12391ZE1000	GASKET, CYLINDER HEAD COVER	1	
6*	16212ZH7800	GASKET, INSULATOR	1	
7*	16221ZH8801	GASKET, CARBURETOR	1	
8*	18381ZH8800	GASKET, MUFFLER	1	

HONDA GX120K1QX2 — ENGINE LABELS ASSY.

ENGINE LABELS ASSY.



HONDA GX120K1QX2 — ENGINE LABELS ASSY.

LABELS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	87521ZH7020	RING SET, PISTON (STANDARD)	1	
3	87522zH9000	LABEL CAUTION	1	
4	87528ZE1810	MARK CHOKE	1	
6	87532ZH8810	MARK, OIL ALERT	1	