

# OPERATOR/PARTS MANUAL

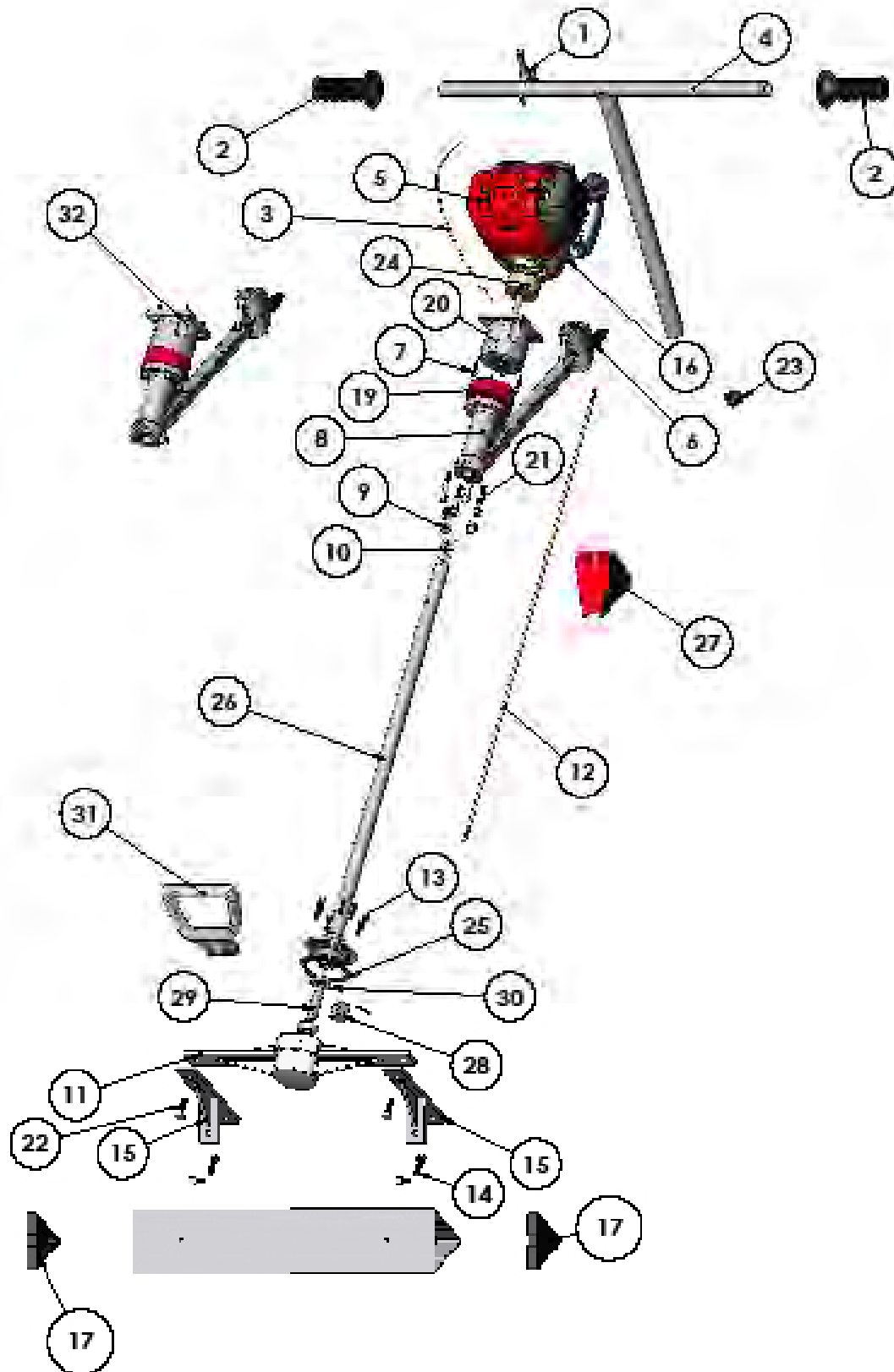


## Screed Bull

Models: VSB70  
VSB80



**VIBRATORY SCREED**





| Item | Part No. | Qty | Description                 | Descripción                                    | Description                                  | Descrizione                               |
|------|----------|-----|-----------------------------|------------------------------------------------|----------------------------------------------|-------------------------------------------|
| 1    | 41096    | 1   | Lever Throttle VSB          | Palanca de acelerador VSB                      | Manette des gaz VSB                          | Leva acceleratore VSB                     |
| 2    | 47125    | 2   | Grip Handle 1in Rubber      | Empuñadura de manija, caucho de 1 in           | Poignée en caoutchouc 1 in                   | Impugnatura gomma, 1 in                   |
| 3    | 41097    | 1   | Cable Throttle VSB          | Cable de acelerador VSB                        | Câble de manette des gaz VSB                 | Cavo acceleratore VSB                     |
| 4    | 41098    | 1   | Handlebar VSB               | Manillar VSB                                   | Guidon VSB                                   | Stegola VSB                               |
| 5    | 41099    | 1   | Engine Honda 1hp GX25       | Motor Honda 1 hp GX25                          | Moteur Honda 1 hp GX25                       | Motore Honda 1 hp GX25                    |
| 6    | 41100    | 1   | Knob VSB                    | Perilla VSB                                    | Bouton VSB                                   | Manopola VSB                              |
| 7    | 41101    | 1   | Set Bolt Engine Mount VSB   | Perno de fijación de montaje del motor VSB     | Boulon de réglage de montage de moteur VSB   | Vite di regolazione supporto motore VSB   |
| 8    | 41133    | 1   | Support Motor VSB70         | Soporte de motor VSB70                         | Support de moteur VSB70                      | Supporto motore VSB70                     |
| 9    | 41134    | 1   | Kit Set Screw VSB70         | Juego de tornillos de fijación VSB70           | Jeu de vis d'arrêt VSB70                     | Kit viti di fermo VSB70                   |
| 10   | 41135    | 1   | Star Liner VSB70            | Forro VSB70                                    | Chemise en étoile VSB70                      | Rivestimento a stella VSB70               |
| 11   | 41136    | 1   | Housing Bearing Lower VSB70 | Caja de cojinetes inferiores VSB70             | Logement de roulement inférieur VSB70        | Alloggiamento cuscinetto inferiore VSB70  |
| 12   | 41137    | 1   | Flexshaft VSB70             | Eje flexible VSB70                             | Arbre flexible VSB70                         | Albero flessibile VSB70                   |
| 13   | 41138    | 1   | Set Bolt Lower VSB70        | Perno de fijación inferior VSB70               | Boulon de réglage inférieur VSB70            | Vite di regolazione inferiore VSB70       |
| 14   | 41118    | 1   | Set Bolt Board Clamp VSB    | Perno de fijación de abrazadera de plancha VSB | Boulon de réglage d'attache de table VSB     | Vite di regolazione morsetto pannello VSB |
| 15*  | 41120    | 2   | Clamp Saddle VSB            | Abrazadera de soporte VSB                      | Bloqueur VSB                                 | Morsetto a sella VSB                      |
| 16   | 41121    | 1   | Kill Switch VSB             | Interruptor de parada de emergencia VSB        | Interrupteur d'arrêt VSB                     | Interruttore di arresto VSB               |
| 17   | 41122    | 2   | Cap End Board VSB           | Tapa de extremo de plancha VSB                 | Capuchon d'extrémité de table VSB            | Tappo terminale pannello VSB              |
| 18^  | 80417    | 1   | Loctite 271-05              | Loctite 271-05                                 | Loctite 271-05                               | Loctite 271-05                            |
| 19   | 41139    | 1   | Isolator Vibration VSB70    | Aislador de vibración VSB70                    | Isolateur de vibrations VSB70                | Smorzatore VSB70                          |
| 20   | 41140    | 1   | Mount Motor VSB70           | Montaje de motor VSB70                         | Montage de moteur VSB70                      | Supporto motore VSB70                     |
| 21   | 41141    | 1   | Set Bolt Motor Mount VSB70  | Perno de fijación de montaje del motor VSB70   | Boulon de réglage de montage de moteur VSB70 | Vite di regolazione supporto motore VSB70 |

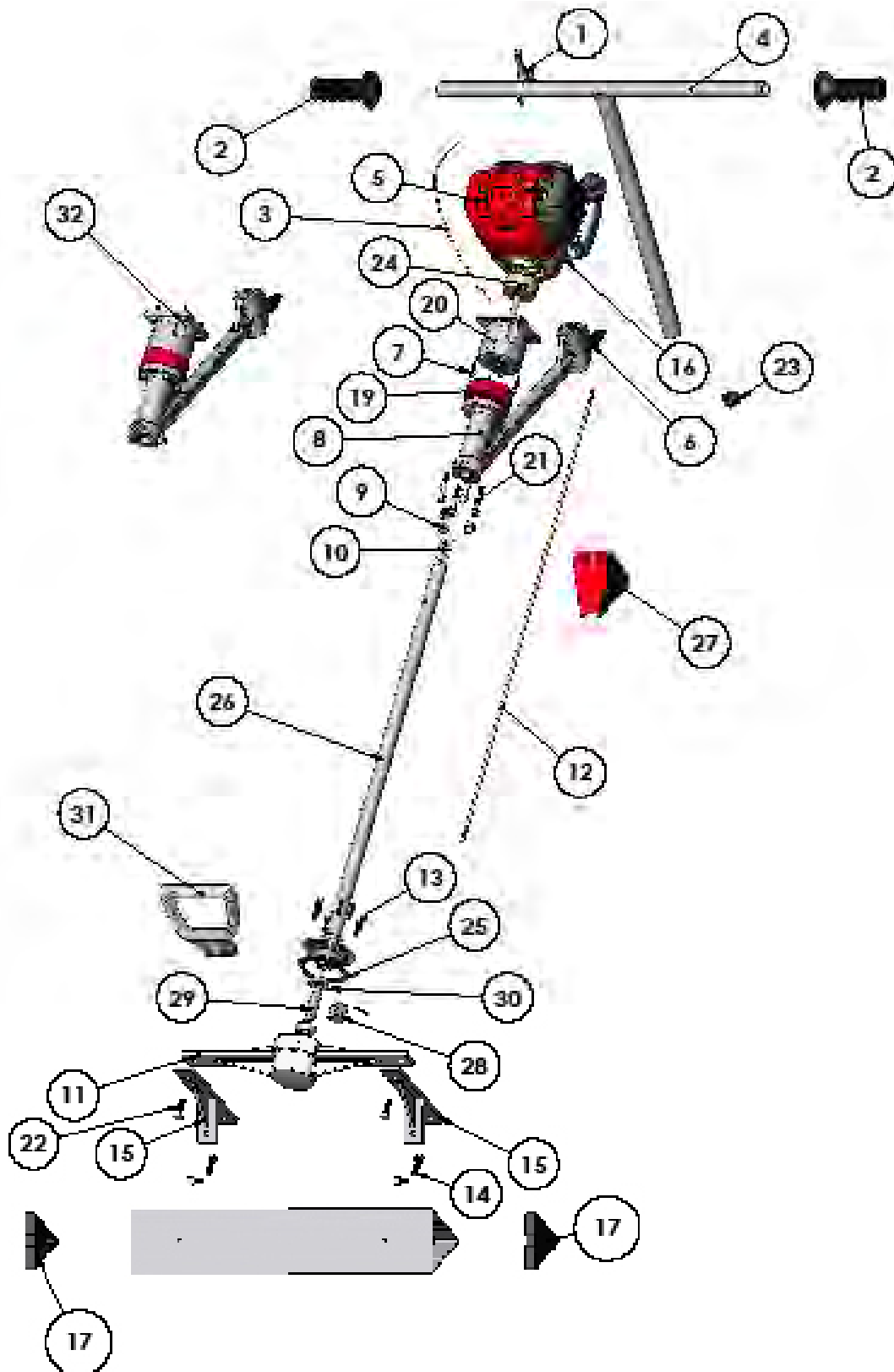
\* Loctite 271-05

^ Not Shown

^ No se ilustra

^ Non représenté

^ Non illustrato





**VSB70 (continued)**  
(continuación)  
(suite)  
(segue)

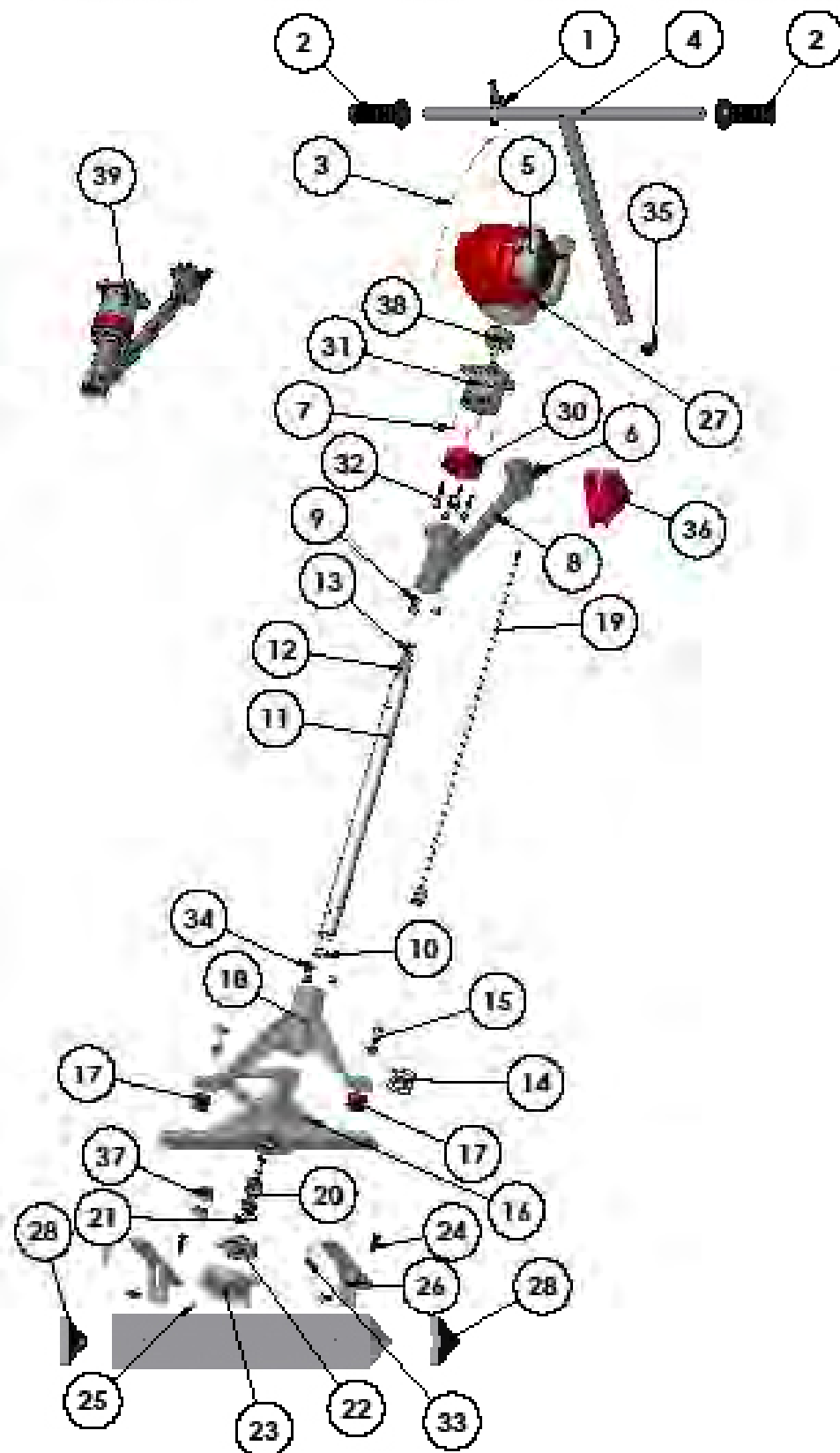
|      |       |   |                                     |                                                  |                                     |                                          |
|------|-------|---|-------------------------------------|--------------------------------------------------|-------------------------------------|------------------------------------------|
| 22   | 41126 | 1 | Set Bolt Saddle Clamp VSB           | Perno de fijación de abrazadera de soporte VSB   | Boulon de réglage de bloqueur VSB   | Vite di regolazione morsetto a sella VSB |
| 23   | 41128 | 1 | Cap Plug Handlebar VSB              | Tapón de manillar VSB                            | Chapeau de guidon VSB               | Tappo stegola VSB                        |
| 24   | 41131 | 1 | Drum Clutch VSB                     | Tambor de embrague VSB                           | Tambour d'embrayage VSB             | Tamburo frizione VSB                     |
| 25   | 41142 | 1 | Gasket Oil VSB70                    | Empaquetadura de tubo de llenado de aceite VSB70 | Joint d'huile VSB70                 | Guarnizione paraolio VSB70               |
| 26   | 41143 | 1 | Weld Tube Outer VSB70               | Pieza soldada de tubo exterior VSB70             | Tube soudé extérieur VSB70          | Tubo saldato esterno VSB70               |
| 27   | 41129 | 1 | Support Motor Mount VSB             | Soporte de montaje del motor VSB                 | Support de montage de moteur VSB    | Supporto motore VSB                      |
| 28   | 41144 | 1 | Weight Eccentric VSB70              | Peso de excéntrica VSB70                         | Masse d'excentrique VSB70           | Peso eccentrico VSB70                    |
| 29   | 41145 | 1 | Assembly Shaft Eccentric VSB70      | Conjunto de eje de excéntrica VSB70              | Arbre d'excentrique VSB70           | Gruppo albero eccentrico VSB70           |
| 30   | 41146 | 2 | Bearing Eccentric VSB70             | Cojinete de excéntrica VSB70                     | Roulement d'excentrique VSB70       | Cuscinetto eccentrico VSB70              |
| 31   | 41147 | 1 | Handle Carry VSB70                  | Manija de transporte VSB70                       | Poignée de transport VSB70          | Maniglia di trasporto VSB70              |
| 32   | 41148 | 1 | Assembly Motor Mount Complete VSB70 | Conjunto completo de montaje del motor VSB70     | Montage de moteur complet VSB70     | Gruppo supporto motore completo VSB70    |
| 33a^ | 41082 | 1 | Board Screed VSB70 4FT              | Plancha niveladora VSB70 4 ft                    | Table VSB70 4 ft                    | Pannello Screed VSB70 4 ft               |
| 33b^ | 41083 | 1 | Board Screed VSB70 6FT              | Plancha niveladora VSB70 6 ft                    | Table VSB70 6 ft                    | Pannello Screed VSB70 6 ft               |
| 33c^ | 41084 | 1 | Board Screed VSB70 8FT              | Plancha niveladora VSB70 8 ft                    | Table VSB70 8 ft                    | Pannello Screed VSB70 8 ft               |
| 33d^ | 41085 | 1 | Board Screed VSB70 10FT             | Plancha niveladora VSB70 10 ft                   | Table VSB70 10 ft                   | Pannello Screed VSB70 10 ft              |
| 33e^ | 41086 | 1 | Board Screed VSB70 12FT             | Plancha niveladora VSB70 12 ft                   | Table VSB70 12 ft                   | Pannello Screed VSB70 12 ft              |
| 34^  | 41094 | 1 | Kit Screed Strap Joining            | Juego de pletinas de unión de niveladora         | Kit d'attache d'assemblage de table | Kit cinghia di collegamento Screed       |
| 35^  | 41095 | 1 | Kit Screed Board Extension 4FT      | Juego de extensión de plancha niveladora de 4 ft | Kit d'extension de table 4 ft       | Kit prolunga pannello Screed 4 ft        |

^ Not Shown

^ No se ilustra

^ Non représenté

^ Non illustrato

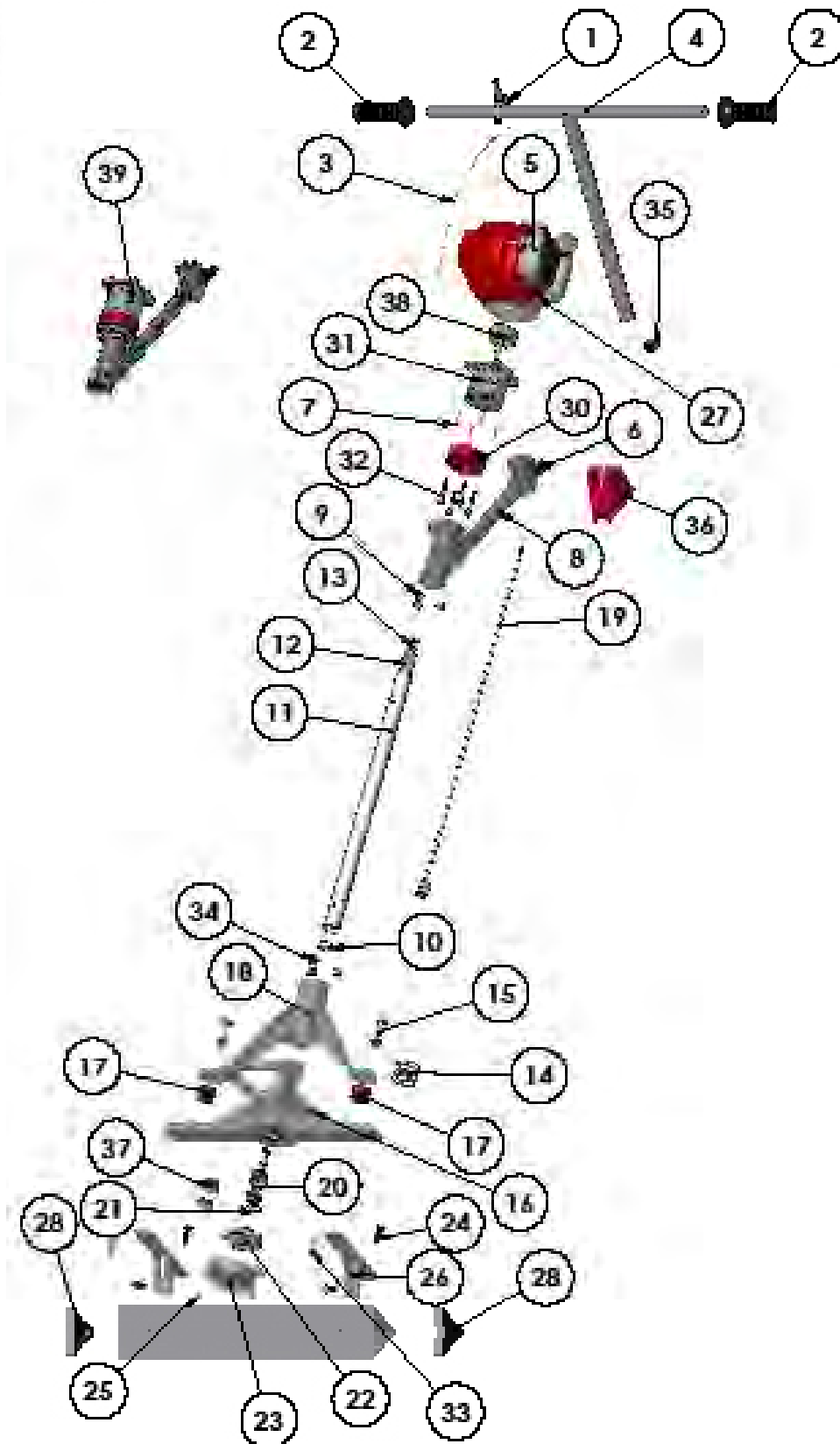




## VS80

| Item | Part No. | Qty | Description                  | Descripción                                    | Description                                 | Descrizione                                   |
|------|----------|-----|------------------------------|------------------------------------------------|---------------------------------------------|-----------------------------------------------|
| 1    | 41096    | 1   | Lever Throttle VSB           | Palanca de acelerador VSB                      | Manette des gaz VSB                         | Leva acceleratore VSB                         |
| 2    | 47125    | 2   | Grip Handle 1in Rubber       | Empuñadura de manija, caucho de 1 in           | Poignée en caoutchouc 1 in                  | Impugnatura 1 in gomma                        |
| 3    | 41097    | 1   | Cable Throttle VSB           | Cable de acelerador VSB                        | Câble de manette des gaz VSB                | Cavo acceleratore VSB                         |
| 4    | 41098    | 1   | Handlebar VSB                | Manillar VSB                                   | Guidon VSB                                  | Stegola VSB                                   |
| 5    | 41099    | 1   | Engine Honda 1hp GX25        | Motor Honda 1 hp GX25                          | Moteur Honda 1 hp GX25                      | Motore Honda 1 hp GX25                        |
| 6    | 41100    | 1   | Knob VSB                     | Perilla VSB                                    | Bouton VSB                                  | Manopola VSB                                  |
| 7    | 41101    | 1   | Set Bolt Engine Mount VSB    | Perno de fijación de montaje del motor VSB     | Boulon de réglage de montage de moteur VSB  | Vite di regolazione supporto motore VSB       |
| 8    | 41102    | 1   | Support Motor VSB80          | Soporte de motor VSB80                         | Support de moteur VSB80                     | Supporto motore VSB80                         |
| 9    | 41103    | 1   | Kit Set Screw VSB80          | Juego de tornillos de fijación VSB80           | Jeu de vis d'arrêt VSB80                    | Kit viti di fermo VSB80                       |
| 10   | 41104    | 1   | Bushing Outer Tube VSB80     | Buje de tubo exterior VSB80                    | Bague de tube extérieur VSB80               | Boccola tubo esterno VSB80                    |
| 11   | 41105    | 1   | Tube Outer Stainless VSB80   | Tubo exterior inoxidable VSB80                 | Tube extérieur en acier inoxydable VSB80    | Tubo esterno acciaio inox VSB80               |
| 12   | 41106    | 1   | Liner Tube Aluminum VSB80    | Forro de tubo de aluminio VSB80                | Chemise de tube en aluminium VSB80          | Rivestimento tubo alluminio VSB80             |
| 13   | 41107    | 1   | Star Liner VSB80             | Forro VSB80                                    | Chemise en étoile VSB80                     | Rivestimento a stella VSB80                   |
| 14   | 41108    | 1   | Set O-Ring 326 VSB80         | Anillo "O" 326 VSB80                           | Jeu de joints toriques 326 VSB80            | O-ring di fermo 326 VSB80                     |
| 15   | 41109    | 1   | Set Bolt Shock Mount VSB80   | Perno de fijación de amortiguador VSB80        | Boulon de réglage de monture antichoc VSB80 | Vite di regolazione supporto smorzatore VSB80 |
| 16   | 41110    | 1   | Housing Eccentric VSB80      | Caja de excéntrica VSB80                       | Logement d'excentrique VSB80                | Alloggiamento eccentrico VSB80                |
| 17   | 41111    | 1   | Set Shock Absorber VSB80     | Juego de amortiguador VSB80                    | Jeu d'amortisseurs VSB80                    | Ammortizzatore VSB80                          |
| 18   | 41112    | 1   | Casing Lower VSB80           | Pieza fundida inferior VSB80                   | Carter inférieur VSB80                      | Struttura inferiore VSB80                     |
| 19   | 41113    | 1   | Flexshaft with Coupler VSB80 | Eje flexible con acoplador VSB80               | Arbre flexible avec accouplement VSB80      | Albero flessibile con raccordo VSB80          |
| 20   | 41114    | 1   | Shaft Drive Short VSB80      | Eje motriz corto VSB80                         | Arbre d'entraînement court VSB80            | Albero conduttore corto VSB80                 |
| 21   | 41115    | 1   | Ring Ret Ext 1-5/16in ID Bk  | Anillo ext. retenedor 1-5/16 in DI             | Anneau ret. ext. 1-5/16 in diam. int. noir  | Anello di bloccaggio esterno DI 1-5/16 in     |
| 22   | 41116    | 1   | Weight Eccentric VSB80       | Peso de excéntrica VSB80                       | Masse d'excentrique VSB80                   | Peso eccentrico VSB80                         |
| 23   | 41117    | 1   | Cover Housing End VSB80      | Cubierta de extremo de caja VSB80              | Protection d'extrémité de logement VSB80    | Coperchio terminale alloggiamento VSB80       |
| 24*  | 41118    | 1   | Set Bolt Board Clamp VSB     | Perno de fijación de abrazadera de plancha VSB | Boulon de réglage d'attache de table VSB    | Vite di regolazione morsetto pannello VSB     |

\* Loctite 271-05







# VSB80 (continued) (continuación) (suite) (segue)

|      |       |   |                                     |                                                   |                                                    |                                               |
|------|-------|---|-------------------------------------|---------------------------------------------------|----------------------------------------------------|-----------------------------------------------|
| 25   | 41119 | 1 | Set Bolt End Cover VSB80            | Perno de fijación de cubierta de extremo VSB80    | Boulon de réglage de protection d'extrémité VSB80  | Vite di regolazione coperchio terminale VSB80 |
| 26   | 41120 | 2 | Clamp Saddle VSB                    | Abrazadera de soporte VSB                         | Bloqueur VSB                                       | Morsetto a sella VSB                          |
| 27   | 41121 | 1 | Kill Switch VSB                     | Interruptor de parada de emergencia VSB           | Interrupteur d'arrêt VSB                           | Interruttore di arresto VSB                   |
| 28   | 41122 | 2 | Cap End Board VSB                   | Tapa de extremo de plancha VSB                    | Capuchon d'extrémité de table VSB                  | Tappo terminale pannello VSB                  |
| 29^  | 80417 | 1 | Loctite 271-05                      | Loctite 271-05                                    | Loctite 271-05                                     | Loctite 271-05                                |
| 30   | 41123 | 1 | Isolator Vibration VSB80            | Aislador de vibración VSB80                       | Isolateur de vibrations VSB80                      | Smorzatore VSB80                              |
| 31   | 41124 | 1 | Mount Motor VSB80                   | Montaje de motor VSB80                            | Montage de moteur VSB80                            | Supporto motore VSB80                         |
| 32   | 41125 | 1 | Set Bolt Motor Mount VSB80          | Perno de fijación de montaje del motor VSB80      | Boulon de réglage de montage de moteur VSB80       | Vite di regolazione supporto motore VSB80     |
| 33   | 41126 | 1 | Set Bolt Saddle Clamp VSB           | Perno de fijación de abrazadera de soporte VSB    | Boulon de réglage de bloqueur VSB                  | Vite di regolazione morsetto a sella VSB      |
| 34   | 41127 | 1 | Set Bolt Casting Lower VSB80        | Perno de fijación de pieza fundida inferior VSB80 | Boulon de réglage de pièce coulée inférieure VSB80 | Vite di regolazione struttura inferiore VSB80 |
| 35   | 41128 | 1 | Cap Plug Handlebar VSB              | Tapón de manillar VSB                             | Chapeau de guidon VSB                              | Tappo stegola VSB                             |
| 36   | 41129 | 1 | Support Motor Mount VSB             | Soporte de montaje del motor VSB                  | Support de montage de moteur VSB                   | Supporto motore ausiliario VSB                |
| 37   | 41130 | 1 | Set Bearing Eccentric VSB80         | Juego de cojinetes de excéntrica VSB80            | Jeu de roulements d'excentrique VSB80              | Cuscinetto eccentrico VSB80                   |
| 38   | 41131 | 1 | Drum Clutch VSB                     | Tambor de embrague VSB                            | Tambour d'embrayage VSB                            | Tamburo frizione VSB                          |
| 39   | 41132 | 1 | Assembly Motor Mount Complete VSB80 | Conjunto completo de montaje del motor VSB80      | Montage de moteur complet VSB80                    | Gruppo supporto motore completo VSB80         |
| 40a^ | 41087 | 1 | Board Screed VSB80 4FT              | Plancha niveladora VSB80 4 ft                     | Table VSB80 4 ft                                   | Pannello Screed VSB80 4 ft                    |
| 40b^ | 41088 | 1 | Board Screed VSB80 6FT              | Plancha niveladora VSB80 6 ft                     | Table VSB80 6 ft                                   | Pannello Screed VSB80 6 ft                    |
| 40c^ | 41089 | 1 | Board Screed VSB80 8FT              | Plancha niveladora VSB80 8 ft                     | Table VSB80 8 ft                                   | Pannello Screed VSB80 8 ft                    |
| 40d^ | 41090 | 1 | Board Screed VSB80 10FT             | Plancha niveladora VSB80 10 ft                    | Table VSB80 10 ft                                  | Pannello Screed VSB80 10 ft                   |
| 40e^ | 41091 | 1 | Board Screed VSB80 12FT             | Plancha niveladora VSB80 12 ft                    | Table VSB80 12 ft                                  | Pannello Screed VSB80 12 ft                   |
| 40f^ | 41092 | 1 | Board Screed VSB80 14FT             | Plancha niveladora VSB80 14 ft                    | Table VSB80 14 ft                                  | Pannello Screed VSB80 14 ft                   |
| 40g^ | 41093 | 1 | Board Screed VSB80 16FT             | Plancha niveladora VSB80 16 ft                    | Table VSB80 16 ft                                  | Pannello Screed VSB80 16 ft                   |
| 41^  | 41094 | 1 | Kit Screed Strap Joining            | Juego de pletinas de unión de niveladora          | Kit d'attache d'assemblage de table                | Kit cinghia di collegamento Screed            |
| 42^  | 41095 | 1 | Kit Screed Board Extension 4FT      | Juego de extensión de plancha niveladora de 4 ft  | Kit d'extension de table 4 ft                      | Kit prolunga pannello Screed 4 ft             |

^ Not shown

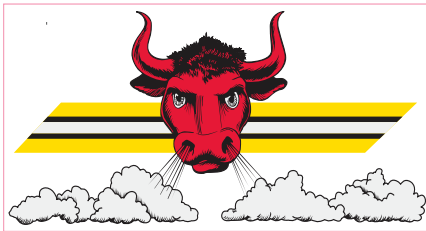


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|  | <b>⚠ WARNING</b><br>• Read and understand operator's manual before using this machine.<br>• Follow safety and alert symbols and warnings.<br>• Open flame, fire and smoking prohibited.<br>• Do not operate in unventilated area. • Hearing protection required.<br>• Stop engine before refueling. • Check engine oil level before starting. • Use unleaded gasoline, octane rating of 86 or higher. | <b>⚠ ADVERTENCIA</b><br>• Lea y entienda el manual del operador antes de usar esta máquina.<br>• Siga los símbolos y advertencias de seguridad y alerta. • Está prohibido prender fuego, exponer a las flamas y fumar. • No haga funcionar en ambientes carentes de ventilación. • Se requiere protección para los oídos. • Detenga el motor antes de suministrar combustible. • Compruebe el nivel de aceite del motor antes de empezar. • Utilice gasolina sin plomo de 86 octanos o superior. |
|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

On handle, facing operator

5



2



4



3a

**VSB70**

or

3b

**VSB80**

On rear of board between saddle clamps



**DECALS**  
**ETIQUETAS**  
**AUTOCOLLANTS**  
**ADESIVI**

| Item | Part No. | Qty | Description               | Descripción                            | Description                                  | Descrizione                          |
|------|----------|-----|---------------------------|----------------------------------------|----------------------------------------------|--------------------------------------|
| 1    | 55729    | 1   | Decal Warning Read Manual | Etiqueta - Advertencia, leer el manual | Autocollant d'avertissement - lire le manuel | Adesivo avvertenza - leggere manuale |
| 2    | 55751    | 1   | Decal Screed Bull         | Etiqueta - Screed Bull                 | Autocollant Screed Bull                      | Adesivo Screed Bull                  |
| 3a   | 55753    | 1   | Decal VSB70               | Etiqueta - VSB70                       | Autocollant VSB70                            | Adesivo VSB70                        |
| 3b   | 55754    | 1   | Decal VSB80               | Etiqueta - VSB80                       | Autocollant VSB80                            | Adesivo VSB80                        |
| 4    | 55116    | 1   | Decal Stone Eagle 8.5in   | Etiqueta - Stone Eagle, 8.5 in.        | Autocollant Stone Eagle 8.5 in               | Adesivo Stone Eagle 8.5 in           |
| 5    | 55752    | 1   | Decal Bull Head           | Etiqueta Bull Head                     | Autocollant Bull Head                        | Adesivo Bull Head                    |