



BN Products - USA, LLC

DBD-25X PORTABLE REBAR BENDER

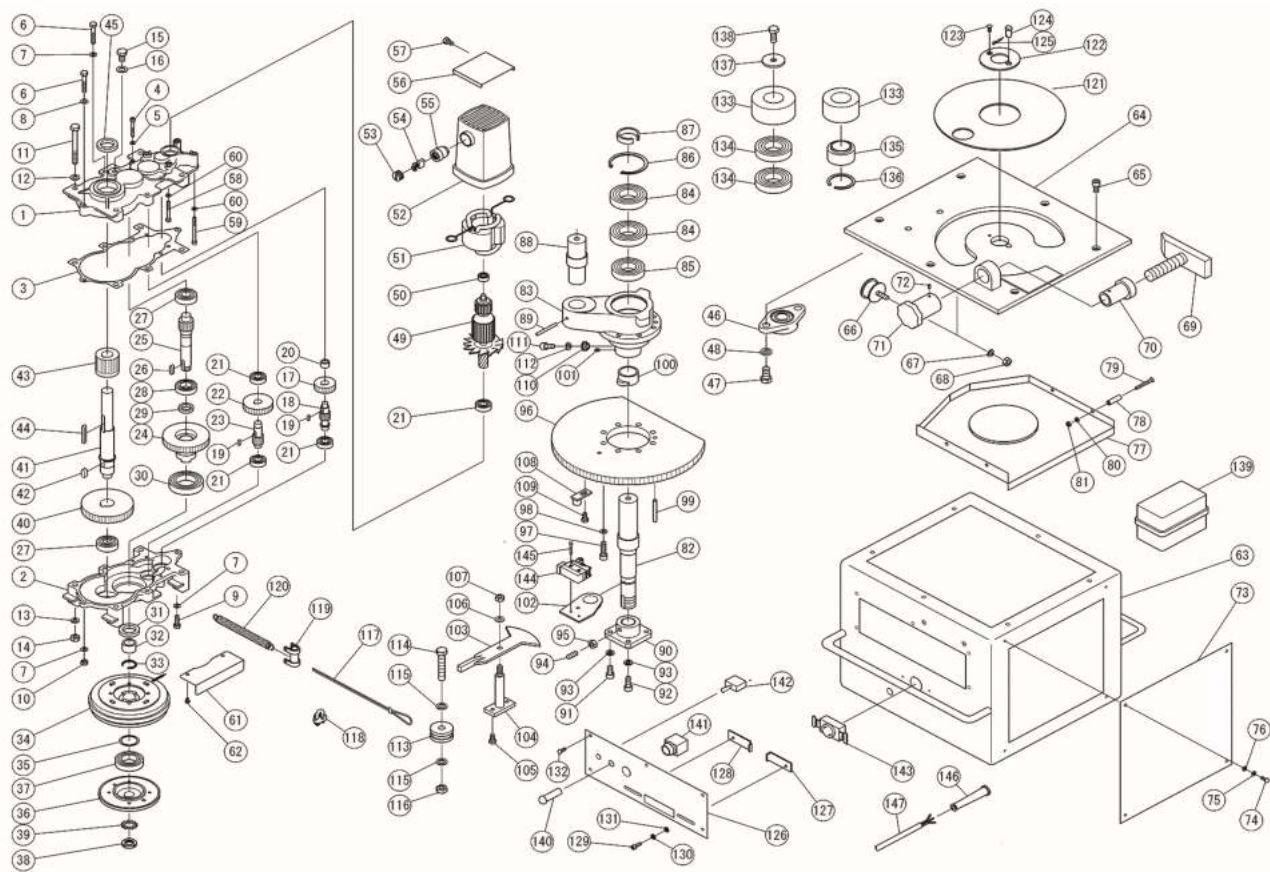
Tool Manual
DBD-Series 0-180 degree Rebar Benders



BN Products-USA, LLC.



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No.	Part No.	Part Name	Qty
1	1BR5001	GEAR CASE M	1
2	1BR5002	GEAR CASE C	1
3	1BR5206	GEAR CASE PACKING	1
4	7CB06045	CAP BOLT M6X45	2
5	7SW006	SPRING WASHER M6	2
6	7B08050	BOLT M8X50	3
7	7SW008	SPRING WASHER M8	4
8	7PW008	PLATE WASHER M8	1
9	7B08025	BOLT M8X25	1
10	7N008	NUT M8	1
11	7B10100	BOLT M10X100	4
12	7PW010	PLATE WASHER M10	4
13	7SW010	SPRING WASHER M10	4
14	7N010	NUT M10	4
15	7B12020	BOLT M12X20	1
16	7WF12	SEAL WASHER WF12	1

No.	Part No.	Part Name	Qty
17	1BR5023	HELICAL GEAR	1
18	1BR5025	PINION NO.1	1
19	1BR5024	HELICAL GEAR KEY	2
20	1BR5009	NEEDLE BEARING TA1212	1
21	1BR5003	BEARING 6202V, 6202ZZ	4
22	1BR5026	GEAR NO.1	1
23	1BR5027	PINION NO.2	1
24	1BR5028	GEAR NO.2	1
25	1BR5029	PINION NO.3	1
26	1BR5030	PINION KEY 7X7X20	1
27	1BR5004	BALL BEARING 6204	2
28	1BR5006	BALL BEARING 6005	1
29	1BR5015	OIL SEAL SC22-32-7	1
30	1BR5008	BALL BEARING 6009Z	1
31	1BR5016	OIL SEAL SC45-62-9	1
32	1BR5010	NEEDLE BEARING TA223020	1



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No.	Part No.	Part Name	Qty
33	1BR5011	CIRCLIP AR-30	1
34	1BR5038	7TMF1342 CLUTCH ASS'Y	1
35	1BR5043	SHIM	1
36	1BR5038D	CLUTCH ARMATURE FLANGE	1
37	1BR5007	BEARING 6007ZZ	1
38	1BR5031	BEARING NUT	1
39	1BR5032	BEARING WASHER	1
40	1BR5033	GEAR NO.3	1
41	1BR5035	SHAFT	1
42	1BR5034	GEAR NO.3 KEY	1
43	1BR5036	PINION NO.4	1
44	1BR5037	PINION KEY	1
45	1BR5017	OIL SEAL SC30-45-8	1
46	1BR5047	FLANGE UNIT UCFL205	1
47	7B14028	BOLT M14X28	2
48	7SW014	SPRING WASHER M14	2
49	1BR5012C	ARMATURE	1
50	1BR6200ZZ	BALL BEARING 6200ZZ	1
51	1BR5012B	STATOR COIL	1
52	1BR5012D	MOTOR HOUSING	1
53	1BR5012H	BRUSH CAP	2
54	1BR5012A	CARBON BRUSH SET	1
55	1BR5012E	CARBON BRUSH HOLDER	2
56	1BR5048	MOTOR COVER	1
57	7B08015	BOLT M8X15 WITH WASHER	1
58	7CB06050	CAP BOLT M6X50	2
59	7CB06070	CAP BOLT M6X70	2
60	7SW006	SPRING WASHER M6	4
61	1BR5044	CLUTCH COVER	2
62	7PB06008	PAN HEAD BOLT M6X8 W/WASHER	4
63	1BR50501A	FRAME	1
64	1BR50511	BASE	1
65	7CB10020	CAP BOLT M10X20	6
66	1BR5133	DAMPER	1
67	7SW010	SPRING WASHER M10	1
68	7N010	NUT M10	1
69	1BR5063	ADJUSTABLE STOPPER	1
70	1BR5064	ADJUSTABLE NUT	1

No.	Part No.	Part Name	Qty
71	1BR5065	ADJUSTABLE HANDLE	1
72	1BR5066	SPRING PIN Φ 5X8	2
73	1BR5055	SIDE COVER	2
74	7PB06008	PAN HEAD BOLT M6X8	8
75	7SW006	SPRING WASHER M6	8
76	7PW006	PLATE WASHER M6	8
77	1BR7120	DUST COVER	1
78	1BR7121	DUST COVER STAY	4
79	7SB06050	FLAT HEAD BOLT M6X50	4
80	7SW006	SPRING WASHER M6	4
81	7N006	NUT M6	4
82	1BR5068	MAIN SHAFT	1
83	1BR5069	SWIVEL ARM	1
84	1BR5070	BALL BEARING 6208Z	2
85	1BR5071	BALL BEARING 6207Z	1
86	1BR5072	SNAP RING C-80	1
87	1BR5073	SPACER	1
88	1BR50741	ROLLER SHAFT	1
89	1BR5075	SPRING PIN Φ 8X60	1
90	1BR50791	MAIN SHAFT CLAMP	1
91	7CB10020	CAP BOLT M10X20	2
92	7CB10025	CAP BOLT M10X25	2
93	7SW010	SPRING WASHER M10	4
94	7SS10025	SET SCREW M10X25	1
95	7N010	NUT M10	1
96	1BR5084	SWIVEL GEAR	1
97	7CB10035	CAP BOLT M10X35	8
98	7SW010	SPRING WASHER M10	8
99	7SP08030	SPRING PIN Φ 8x30	1
100	1BR5087	LIMIT SWITCH CAM	1
101	7SS06010	SET SCREW M6X10	1
102	1BR51324	ANGLE SET PINION	1
103	1BR52261	ANGLE SETTER	1
104	1BR50941	ANGLE STAND	1
105	7B308015	BOLT M8X15 WITH WASHERS	2
106	1BR5098	DISK SPRING M10	2
107	1BR5099	LOCK NUT SET	1
108	1BR5101	SWITCH CAM	1
109	7B308015	BOLT M8X15 WITH WASHERS	1



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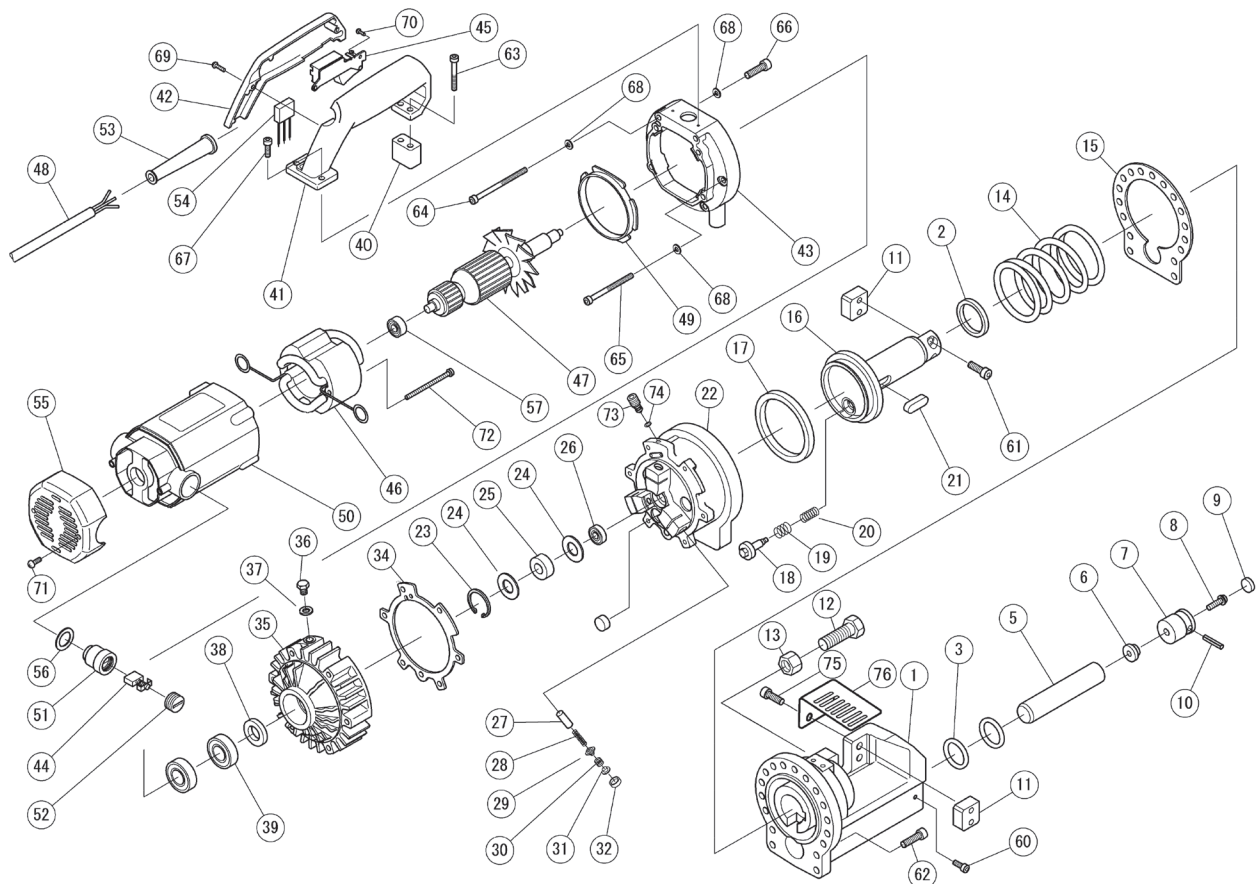
No.	Part No.	Part Name	Qty
110	1BR5107	WIRE CLAMP	1
111	7CB10020	CAP BOLT M10X20	1
112	7SW010	SPRING WASHER M10	1
113	1BR51101	JIB	1
114	7B14070	BOLT M14X70	1
115	7PW014	PLATE WASHER M14	2
116	7UN014	SELF LOCK NUT M14	1
117	1BR5116	WIRE ROPE	1
118	1BR5117	WIRE CLIP WITH NUT	1
119	1BR5118	SPRING HANGER	1
120	1BR5119	RETURN SPRING	4
121	1BR5135	CENTER COVER	1
122	1BR5134	CENTER PLATE	1
123	7SB06015	FLAT HEAD BOLT M6X15	1
124	1BR507811	ROLLER STOPPER	1
125	1BRSS10	SNAP PIN	1
126	1BR5050	SWITCH PANEL	1
127	1BR7070A	ANGLE STOPPER (R)	1
128	1BR7071	ANGLE STOPPER (L)	1
129	7CB06018	CAP BOLT M6X18	2
130	7DS006	DISK SPRING M6	2
131	7PW006	PLATE WASHER M6	2
132	7PB306015	PAN HEAD BOLT W/ WASHERS	5
133	1BR5140	ROLLER NO.1 Φ50MM	1
	1BR5142	ROLLER NO.2 Φ70MM	1
	1BR5143	ROLLER NO.3 Φ79MM	1
	1BR51441	ROLLER NO.4 Φ96MM	1

No.	Part No.	Part Name	Qty
	1BR51451	ROLLER NO.5 Φ120MM	1
	1BR5146	ROLLER NO.6 Φ156MM	1
134	76208Z	BALL BEARING 6208Z	6
135	7HSL08	BEARING FOR ROLLER NO.3	1
136	7BR60	SNAP RING BR60 FOR NO.3	1
137	1BR5076	ROLLER CLAMP	2
138	1BR5080	CLAMP BOLT	2
139	1BR5129	1BR5129 CONTROL BOX ASSEMBLY	1
	1BR5406	MAGNET CONDUCTOR	1
	1BR5129C	DIODE	1
	1BR51291K	THYRISTER	1
	1BR5129F	FUSE HOLDER	1
	1BR5129G	FUSE	1
	1BR5129H	TRANSFORMER	1
140	1BR5126	PILOT LAMP	1
141	1BR5127	OPERATION SWITCH	1
	1BR5231	EMERGENCY BUTTON	1
142	3CD0151	MAIN SWITCH	1
143	1BR5128	SOCKET FOR FOOT SWITCH	1
144	1BR5124	LIMIT SWITCH AZ7141	2
145	7PB204030	PAN HEAD BOLT W/ WASHER	4
146	1BR5012G	CORD ARMER	1
147	1BR5012F	CORD SET	1





DC-25X Portable Rebar Cutter Parts Guide





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1	1C2601B	HOUSING
2	1C2602	SEAL PACKING
3	70RP32	O RING P32
5	1C2570	AIR BAG
6	1CM2027	AIR BAG NUT
7	1C2620B	HOUSING CAP
8	1CM2028	AIR BAG SET BOLT
9	1C1505	AIR FILTER
10	7SP06030	SPRING PIN D6X30
11	RB-25X	CUTTER BLOCK SET
12	7B16050	S BOLT M16X50
13	7N8016	STOPPER NUT M16
14	1C2607	RETURN SPRING
15	1C2614	CYLINDER PACKING
16	1C2604	PISTON
17	1C2518	SEAL PACKING
18	1C2519	RETURN VALVE
19	1C2521	R VALVE SPRING
20	1C2522	VALVE END SPRING
21	1C2605	PISTON KEY
22	1C1024200	CYLINDER
23	1C2526	SNAP RING H35
24	1C2525	BEARING GUIDE
25	1C2534	NEEDLE BEARING
26	1C2609	BALL BEARING 609
27	1C2610	RAM
28	1C1330	R RETURN SPRING
29	1C13281	DELIVERY VALVE
30	1C1331	D VALVE SPRING
31	1C13352	SPRING GUIDE
32	1C13292	PUMP HEAD SEAL
33	3P1044	MAGNET FILTER
34	1C2615	PUMP CASE PACKING
35	1C25391	PUMP CASE
36	1C1304	OIL PLUG M10X15
37	1C1305	SEAL WASHER WF10
38	1C2542	OIL SEAL SC20-35-8

39	1C1941	BEARING 6004VV
40	1C2616	HANDLE PRESS
41	1C1944B/C	MAIN HANDLE
42	1C1946	SWITCH COVER
43	1C2611	CASE COVER
44	1C2612A	CARBON BRUSH SET
45	1C1961B	SWITCH
46	1C2612B	STATOR COIL
47	1C2612C	ARMATURE
48	1C1961F	CORD
49	1C2612D	FAN COVER
50	1C2612E	MOTOR HOUSING
51	1C2612F	BRUSH HOLDER
52	1C2612G	BRUSH CAP
53	1C1961I	CORD ARMER
54	1C2612H	CONDENSER
55	1C2612I	MOTOR COVER
56	7956683	STOP PLATE
57	1C2612J	BALL BEARING 6200VV
60	1BR5092	CAP BOLT M6×16
61	1C1912	CAP BOLT W/WASHER
62	1C1911B	CAP BOLT M8×30
63	7CB06045	CAP BOLT M6×45
64	1C1949	CAP BOLT M6×90
65	7CB06075	CAP BOLT M6×75
66	7CB06035	CAP BOLT M6×35
67	1C1945	CAP BOLT M6×18
68	7SW006	SPRING WASHER
69	1C1947	P H BOLT M4X15
70	7PB04008	P H BOLT M4X8
71	7PSW05012	P H BOLT W/ WASHER
72	7PB05065	P H BOLT M5×65
73	1C4160601	RELEASE VALVE
74	7ORS4	O RING
75	7CGW08030	CAP BOLT W/WASHER
76	1C4199800	CUTTER GUARD