



SPARE PARTS

SYMBOL

Interchangeability (example):

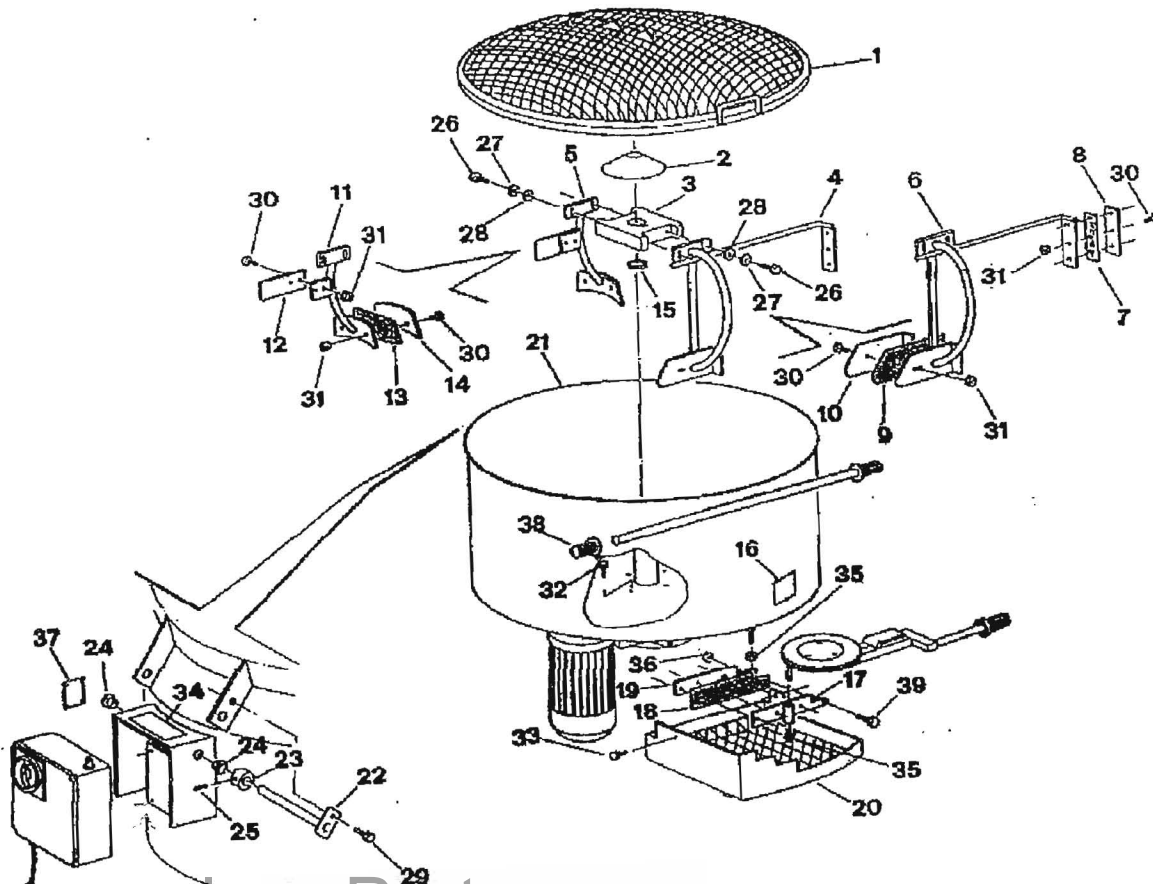
Ref.	P.n.	Description	Notes
1	3204530	Reduction gear	5240
1.1	3204520	Reduction gear	5241

Ref.1 P.n. 3204530 was installed on machines up to N° 5240 and Pos.1.1 P.n. 3204520 installed on machine N° 5241 onwards.

Pos. 1.1 is interchangeable () with Ref. 1.

Ref. 1 and Ref. 1.1 are not interchangeable if the () symbol appears in the table.

TABLE 1 Mixer drum and paddle assembly



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TABLE 1 Mixer drum and paddle assembly			
Ref.	P.n.	Description	NOTES
1	2242077	DRUM SAFETY GRATE	
2	2252606	MUSHROOM CAP	
3	2250265	DRIVE PLATE	
4	2250913	ROTARY PADDLE	
5	2250972	INNER PADDLE COMPLETE	
6	2250914	ROTARY PADDLE	
7	2250936	RUBBER WIPER	
8	2294783	WIPER ANCHOR PLATE	
9	2250937	RUBBER WIPER	
10	2294773	WIPER ANCHOR PLATE	
11	2250976	INNER PADDLE	
12	2250977	PADDLE BLADE	
13	2250938	RUBBER WIPER	
14	2294772	WIPER ANCHOR PLATE	
15	2207750	SEAL	
16	2288205	DECAL	
17	2253831	WIPER ANCHOR PLATE	
18	2247877	WIPER ANCHOR PLATE	
19	2253830	RUBBER WIPER	
20	2252144	DISCHARGE SAFETY GRATE	
21	2250401	MIXER DRUM	
22	2201912	PIVOT SHAFT	
23	2209952	COLLAR	
24	2209953	BUSHING	
25	2225150	SET SCREW	5927 10x10
26	2222007	BOLT	5739 12x35
27	2224900	WASHER	DEV. C72 Ø12
28	2224380	WASHER	Ø12x25
29	2222002	BOLT	5939 6X16
30	2222599	ALLEN BOLT	5933 10x25
31	2223655	NUT	5989 M10
32	2222586	ALLEN BOLT	5933 8x15
33	2222064	BOLT	5939 8x16
34	2247878	CUSHION PAD	
35	2223921	NUT	M12
36	2223924	NUT	M6
37	2287506	I.D. PLATE	
38	2288893	GRIP	
39	2222607	BOLT	5933 6x20

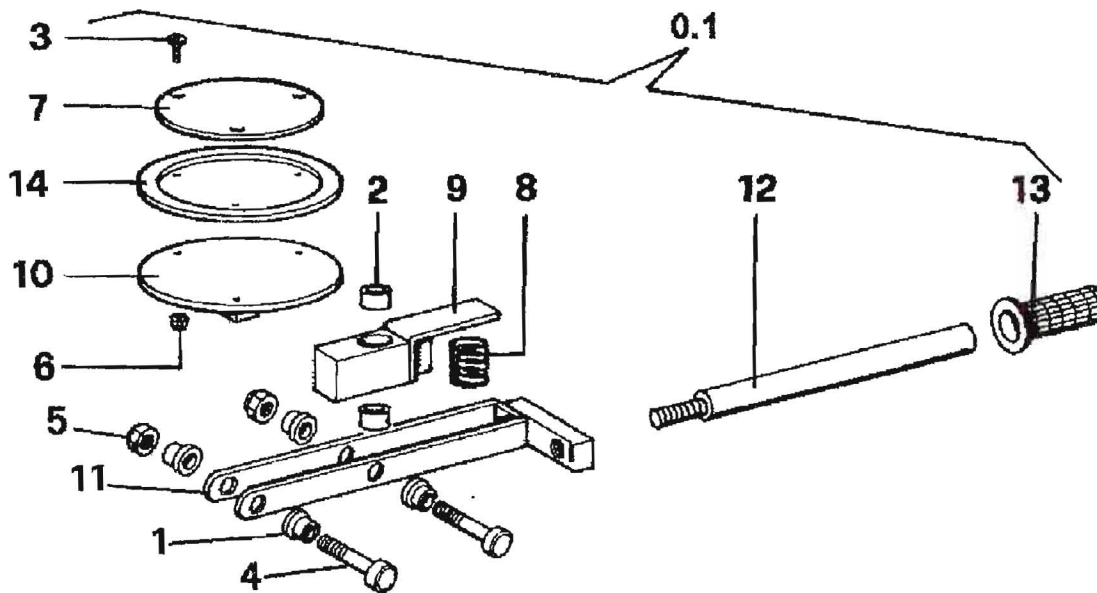
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TABLE 2 Dump gate			
Ref.	P.n.	Description	NOTES
0.1	2250731	DUMP GATE COMPLETE	
1	2209821	BUSHING	
2	2209822	BUSHING	
3	2222600	SCREW	TSP1 6x25
4	2223006	BOLT	
5	2223920	NUT	Autob. M10
6	2223924	NUT	Autob. M6
7	2225032	DISC	
8	2231235	SPRING	
9	2237795	ACTUATOR	
10	2253860	BASE PLATE	
11	2254016	ACTUATOR FRAME	
12	2259893	ACTUATING ARM	
13	2288885	GRIP	
14	2292580	SEAL	



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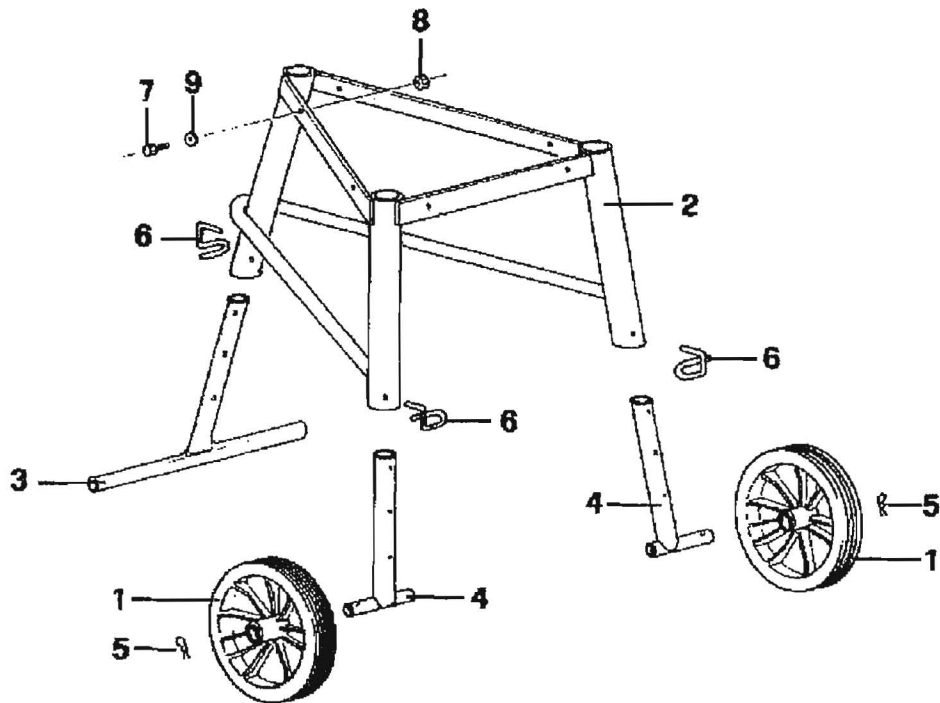
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TABLE 3 Lower frame assembly

Ref.	P.n.	Description	NOTES
1	2211100	WHEEL	
2	2248207	TRIPOD FRAME	
3	2255215	T - BAR	
4	2256141	STRUT	
5	2226700	SLIP PIN	3.5/72 - 113
6	2228840	ANCHOR PIN	
7	2222006	BOLT	5739 8x30
8	2223923	NUT	Autob. M8
9	2224204	WASHER	Ø 8x24



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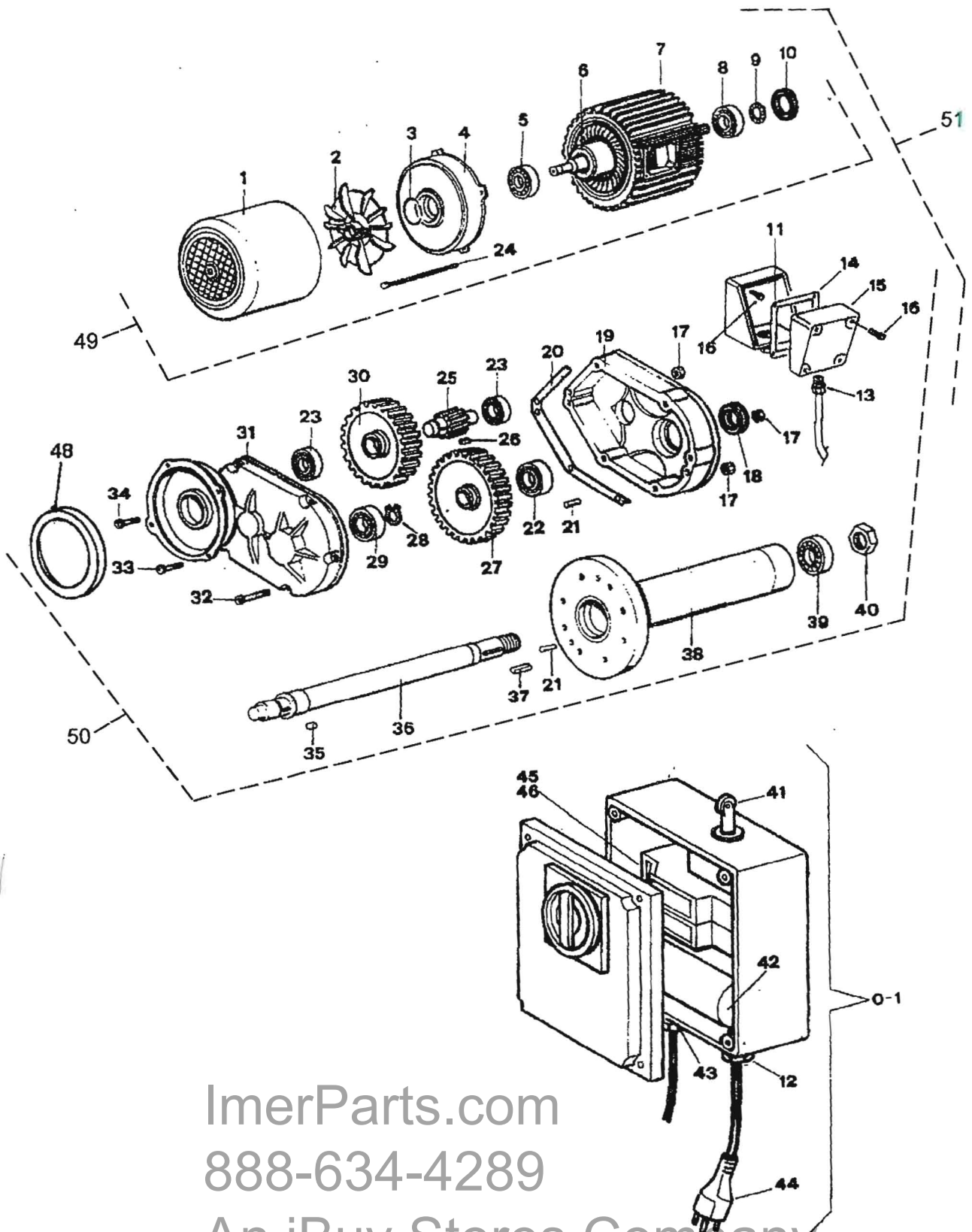
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READYMAN® 120"A"

TABLE 4.1 - 110V 60Hz Motor and gearbox (1194500)



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TABLE 4.1 - 110V 60Hz Motor and gearbox (1194500)

Ref.	P.n.	Description	NOTES
0.1	2274949	CONTROL BOX	
1	2291270	FAN HOUSING	
2	2291466	FAN	
3	2227097	O-RING	
4	2271551	BELL HOUSING	
5	2204390	BEARING	
6	2290804	ROTOR	
7	2290914	STATOR	
8	2204442	BEARING	
9	2237339	COMPRESSION RING	
10	2207300	SEAL	
11	2291501	CONTROL BOX	
12	2278070	CABLE GUARD	
13	2278059	CABLE GUARD	
14	2216324	GASKET	
15	2291502	COVER PLATE	
16	2222461	SCREW	
17	2223280	NUT	5588 M6 X
18	2207405	SEAL	
19	2236561	CASE HALVE	1109
19.1	3203223	CASE HALVE	1110
20	2216332	ASKET	
21	2228820	CATING PIN	
22	2204504	BEARING	
23	2204420	BEARING	
24	2222970	BOLT	
25	2202857	INION	
26	2229249	KEY	
27	2202519	GEAR	
28	2227240	IRCLIP	3653 E/30 X
29	2204550	BEARING	
30	2202491	GEAR	
31	2215007	CASE HALVE	1109
31.1	2215006	CASE HALVE	1110
32	2222551	SCREW	5931 6x20
33	2222548	SCREW	5931 6x55
34	2222546	SCREW	5931 6x40
35	2229500	KEY	8x7x15
36	2201186	RME SHAFT	
37	2229555	KEY	10x8x40
38	2258011	RME SHAFT HOUSING	
39	2204505	BEARING	
40	2223836	NUT	5589 M30x2
41	2286355	INTERRUPTEUR	
42	2285311	CONDENSER	40 F 250V
43	2278072	CABLE GUARD	
44	2277802	POWER CORD WITH PLUG	
45	2280825	FUSE - HOLDER	
46	2290655	FUSE	20A 10 3x38
47	2276082	SWITCH	PG 11
48	3203224	CASE HALVE	1110
49	3209976	MOTOR	
50	3214801	ASSEMBLY REDUCTION GEAR	
51	2276253	GEARMOTOR COMPLETE	

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IMER U.S.A. INC.

EQUIPMENT WARRANTY

IMER U.S.A. INC.

3654 Enterprise Avenue
Hayward, 94545 California
Toll Free (800) 275-5463
Office: (510) 670-7970
Fax (510) 783-4255

We warrant to the original purchaser that the IMER equipment described herein (the "equipment") shall be free from defects in material and workmanship under normal use and service for which it was intended for period of one (1) year from the date of purchase by the original purchaser.

Our obligation under this warranty is expressly limited to replacing or repairing, free of charge, F. O.B. our designated service facility, such part of the equipment as our inspection shall disclose to be defective. Parts such as engines, motors, pumps, valves, electric motors, etc. furnished by us, but not manufactured by us, will carry only the warranty of the manufacturer. Transportation charges or duties shall be borne by purchaser. This shall be the limit of our liability with respect to the quality of the equipment.

This warranty shall not apply to any equipment, or parts thereof, which has been damaged by reason of accident, negligence, unreasonable use, faulty repairs, or which has not been maintained and operated in accordance with our printed instructions for the equipment. Further, this warranty is void if the equipment, or any of its components, is altered or modified in any way.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

We make no other warranty, representation or guarantee, nor is anyone authorized to make one on our behalf. We shall not be liable for consequential damage of any kind, including loss or damage resulting, directly or indirectly, from the use or loss of use of the machine. Without limiting the generality of the foregoing, this exclusion from liability embraces the purchaser's expenses for downtime, damages for which the purchaser may be liable to other person, damages to property, and injury or death of any persons.

This warranty shall not be deemed to cover maintenance parts, including but not limited to blades, belts, hoses, hydraulic oil, or filters, for which we shall have no responsibility or liability whatsoever.

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IMER U.S.A. Inc.
READYMAN® 120"A"

When you mail the Guarantee-Registration Card below, your



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Guarantee is void unless Guarantee-Registration Card is returned to us within 10 days o delivery. (The terms off our Guarantee are given on the back off this card.)

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Toll Free (800)275-5463
Office: (510)670-7970
Fax (510) 783-4255

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FILL OUT CARD BELOW - TEAR OFF AND MAIL

Guarantee-Registration Card

(Return this card within 10 days after delivery of your new machine)

My Name _____
My Address _____
City, State _____
Zip, Code _____
Type of Machine _____
 Model _____
 Serial N. _____
Purchased from _____
City, State _____
Zip Code _____
Date Delivered _____
Condition of crate package at time of delivery _____

Information asked below is required for guarantee but will help us provide you better service.

Do you have other IMER USA Inc products?

Yes ☐ No ☐

What type of material will be cut this Machine?

Do you wish FACTORY RECOMMENDATIONS for this type of material? _____

Yes ☐ No ☐

Thank you for the opportunity to be of service.

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As soon as your Guarantee-Registration Card is received, the Serial Number of your IMER USA Inc. Machine will be registered in our log and our guarantee will be in effect.

Your IMER USA Inc. Machine is guaranteed against mechanical defects for one year from date of purchase. Special parts such as engines, motors, power transmissions, etc., not of IMER USA Inc. manufacture are guaranteed as stated in the operating instructions accompanying the machine.

"This guarantee does not apply if the above equipment 1) has been repaired without factory direction or 2) if it has been damaged by improper assembling or 3) from other cause for which the user is responsible, or 4) used for an improper purpose. Thoroughly inspect the above equipment periodically and give prompt notice of any defects if you desire this guarantee to remain effective".

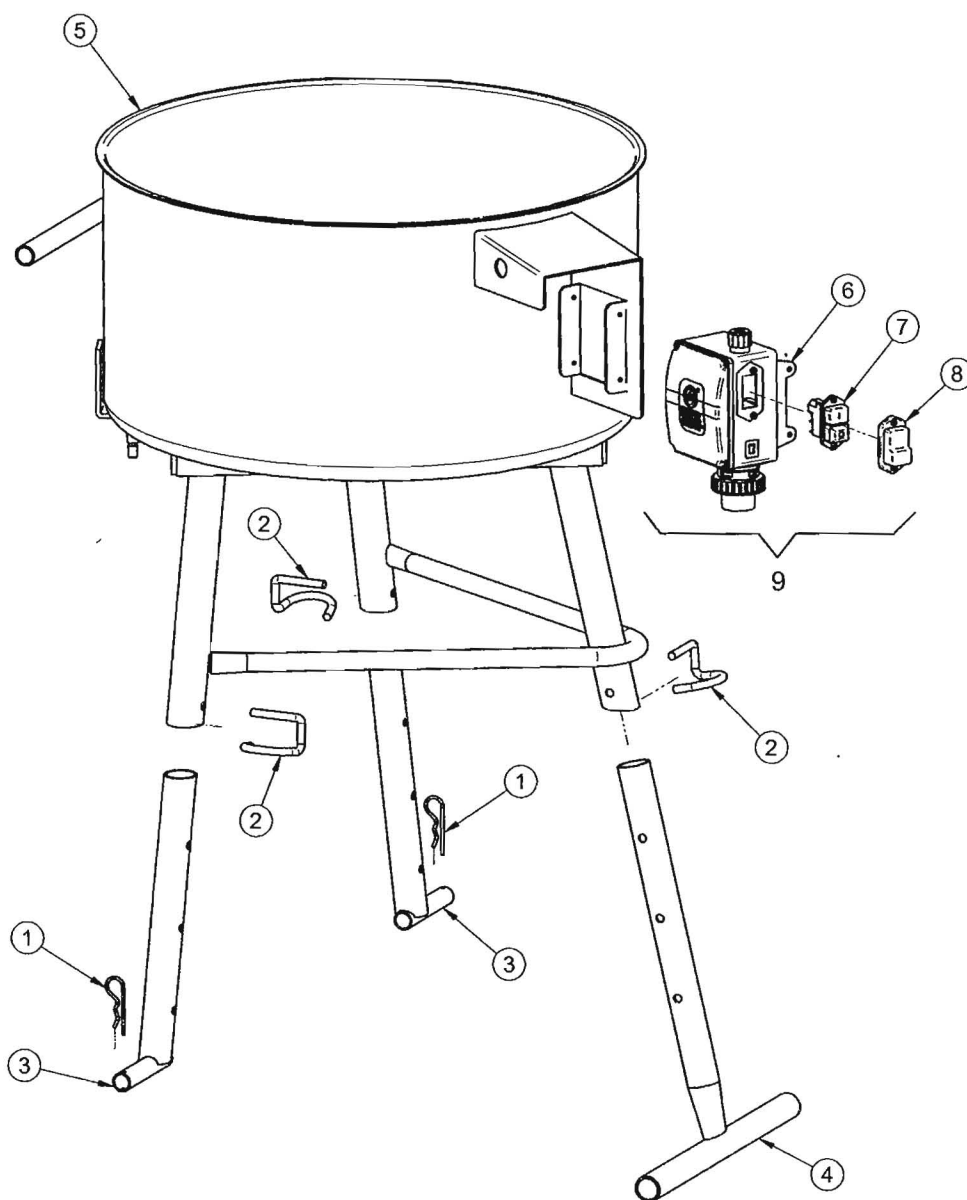
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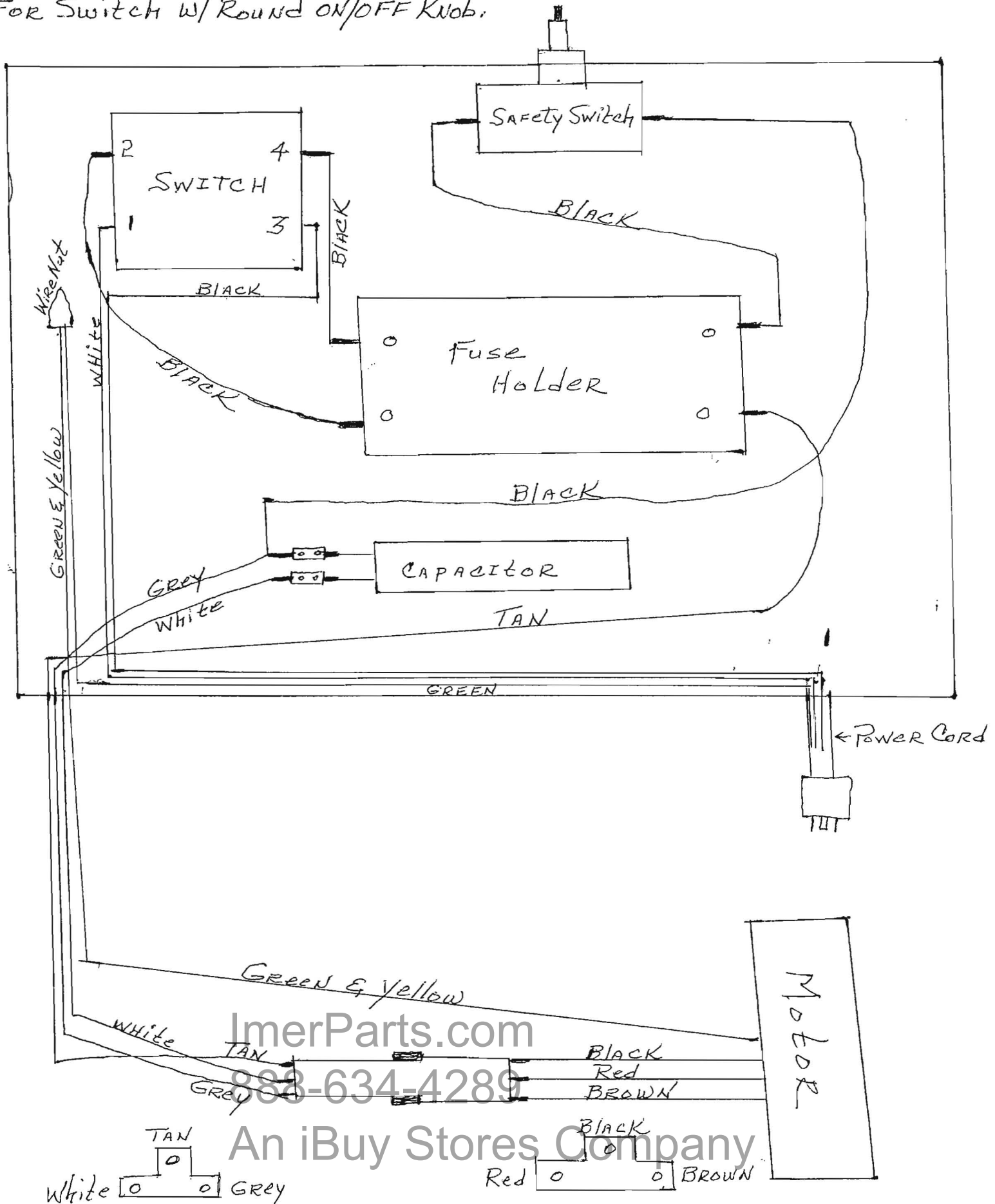
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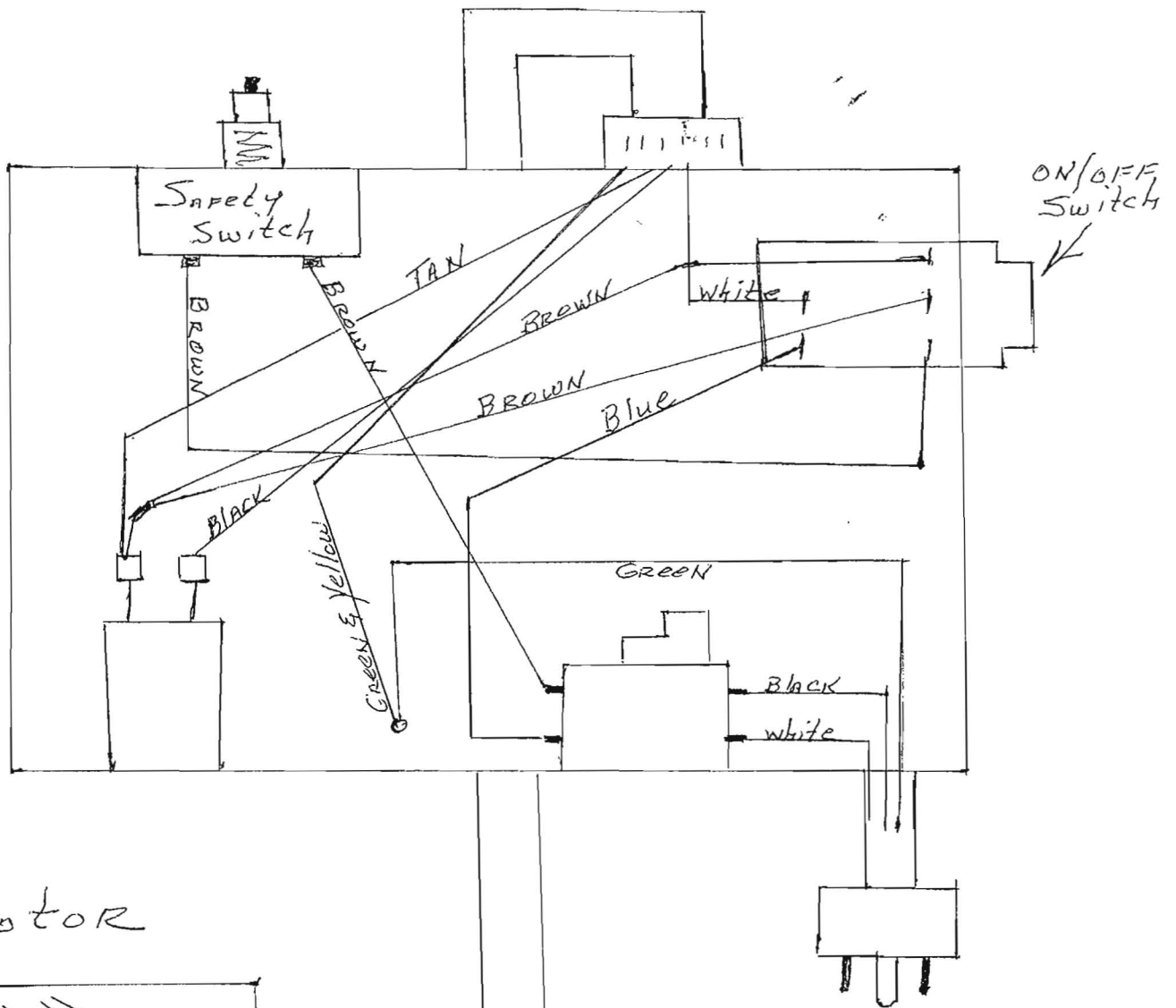
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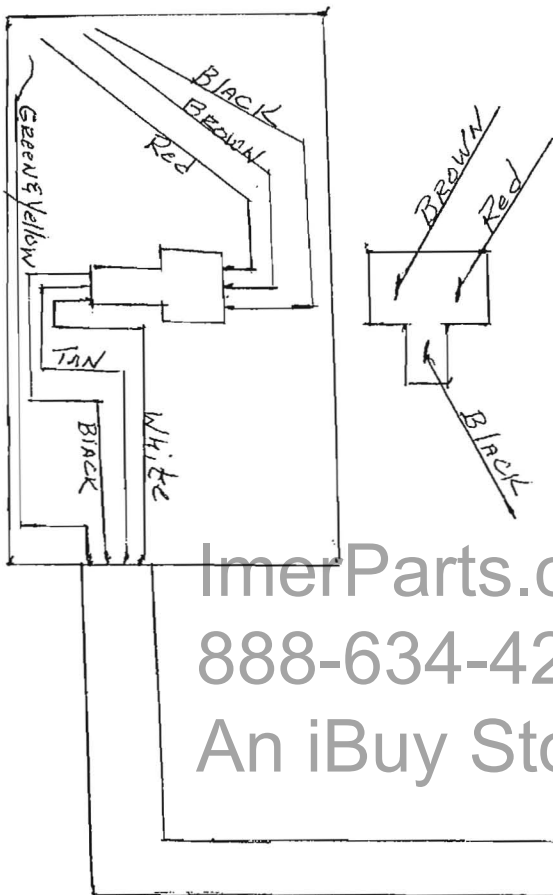
RIF.	COD.	I	F	GB	D	E
1	2226700	COPIGLIA	GOUPILLE	SPLIT PIN	KLAPPSPLINT	CHAVETA
2	2228840	PERNO	PIVOT	PIN	ZAPFEN	PERNO
3	3211592	GAMBA	PIED	AXLE	FUß	PATA
4	3228300	TIMONE	TIMON	SUPPORT LEG	DEICHSEL	TIMÓN
5	3228326	VASCA	CUVE	TANK	TROG	RECIPIENTE
6	3228411	CASSETTA ELETTRICA	BOITIER ÉLECTRIQUE	ELECTRICAL BOX	SCHALKASTEN	CAJA ELÉCTRICA
7	3210233	INTERRUTTORE	INTERRUPTEUR	SWITCH	SCHALTER	INTERRUPTOR
8	3209340	PROTEZIONE TRASPARENTE	PROTECTION TRASPARENTE	LEAKAGE PROTECTION	PROTECCIÓN TRASPARENTE	PROTECCION
9	3228322	QUADRO ELETTRICO	TABLEAU ÉLECTRIQUE	ELECTRIC PANEL	SCHALKASTEN	CUADRO ELÉCTRICO

1/31/08 MORTAR MAN 120 WIRING DIAGRAM
FOR Switch w/ Round ON/OFF Knob.





Motor



MOTOR MAN 120
w/ Push Button Switch

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