

## DS 2400 D (EPA 3) Brushcutter



### Documents

Motor

Starter assy and clutch

Air filter

Transmission

Carburetor

Brushcutter

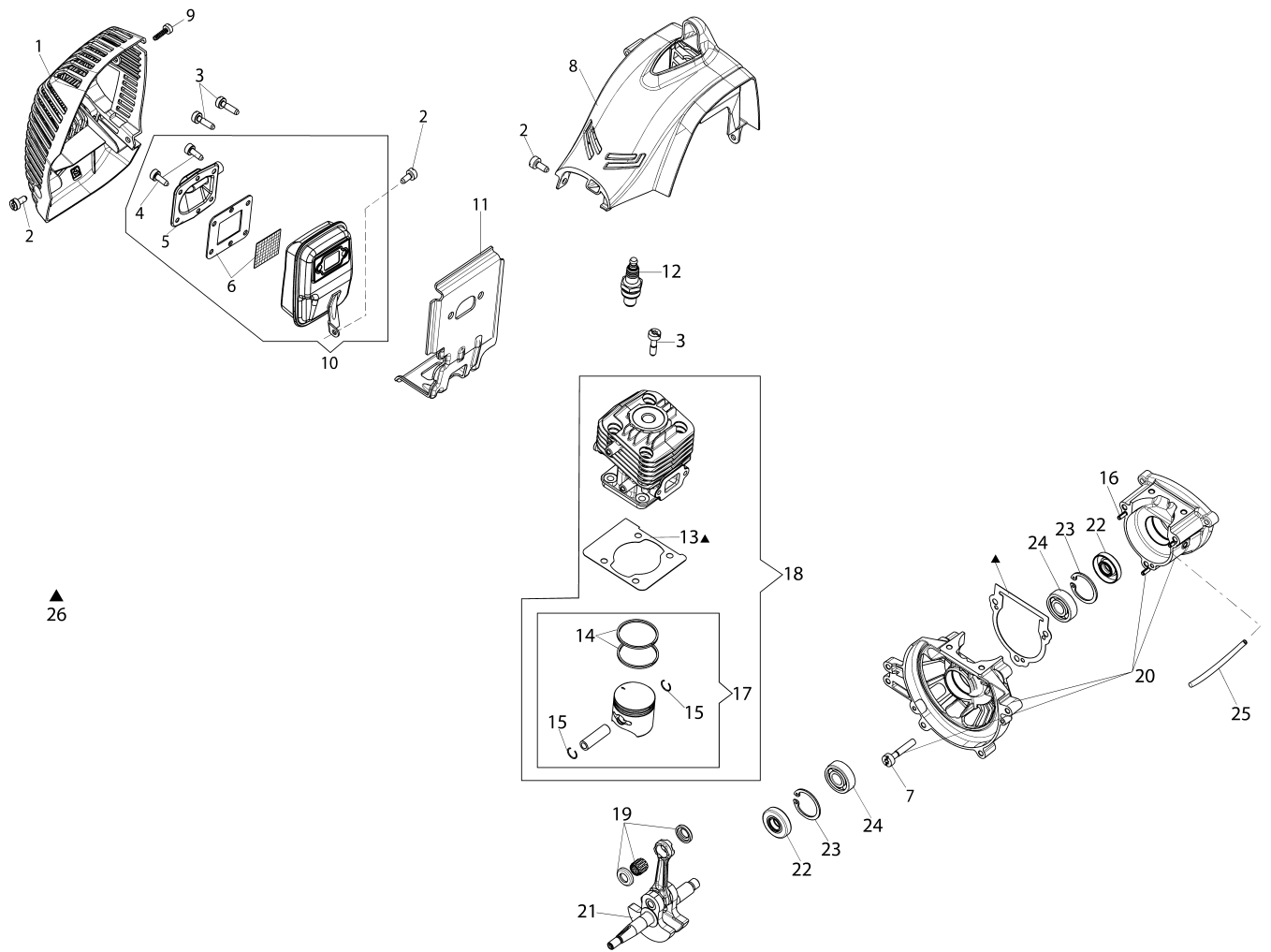
Hedgetrimmers

Blower

Pole pruner

Extension

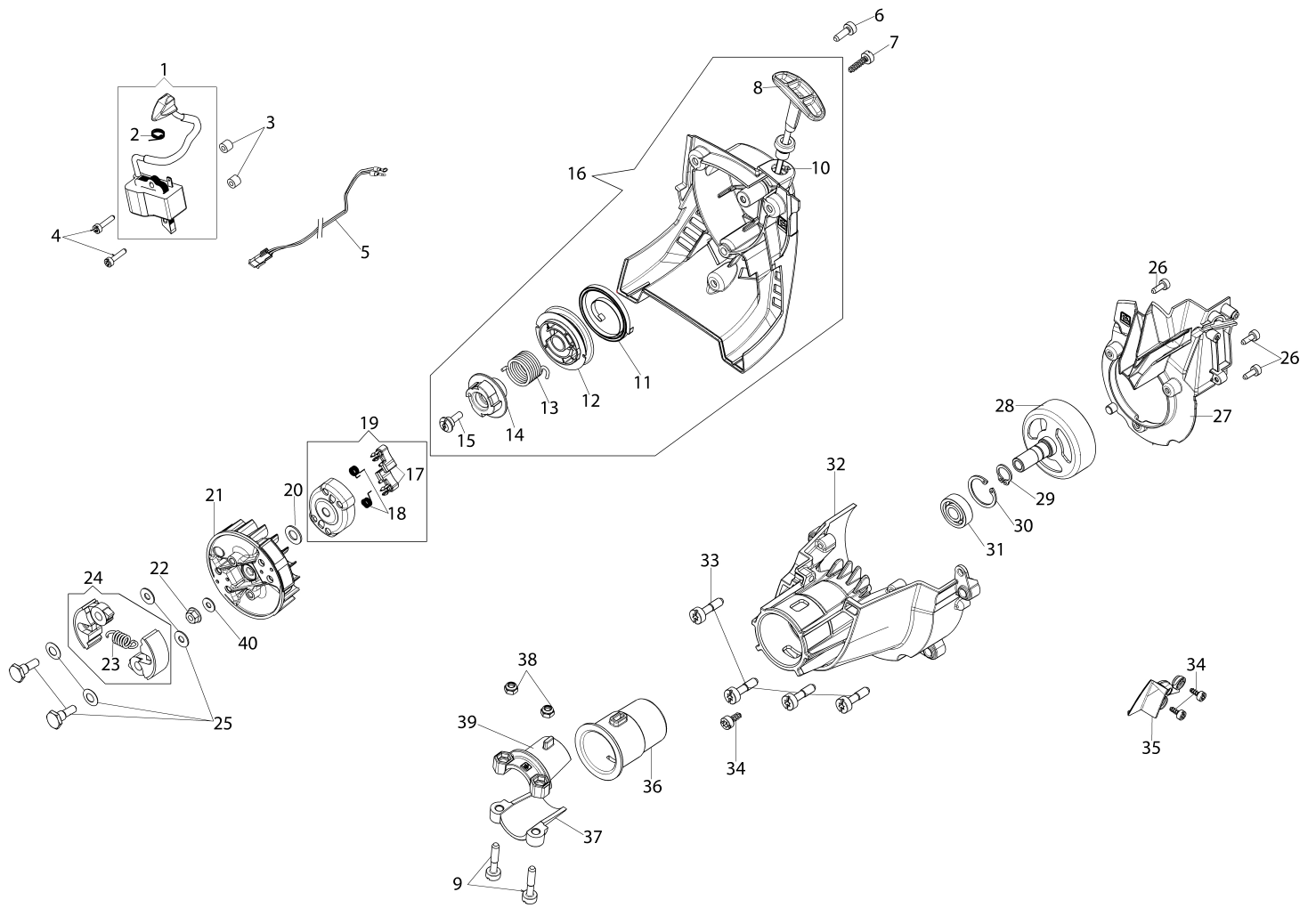
# Illustration Motor



## Illustration Motor

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	61370302R	Guard			Grigio; Grey	
2	4	3891037R	Screw				
3	6	3891047R	Screw				
4	6	012000028	Screw				
5	1	58070143R	Cover				
6	1	58070144R	Gasket				
7	1	094600126	Tube				
8	1	61370189R	Cover			Rosso; Red	
9	1	3893060R	Screw				
10	1	61370015AR	Complete muffler				
11	1	61370143R	Deflector				
12	1	3055112	Spark plug				
13	1	58070011R	Gasket				
14	2	3123002AR	Piston ring	SN 9346200001			BT3-007-05/16
15	2	58070166R	Ring				
16	5	61280044R	Plug				
17	1	61370252A	Piston assy Ø32	SN 9346200001			BT3-007-05/16
18	1	61370253B	Complete cylinder Ø32	SN 9346200001			BT3-007-05/16
19	1	61370254	Set roller cage and washer				
20	1	61370255	Gasket set				
21	1	58070045R	Shaft				
22	2	3050042R	Ring				
23	2	3025018R	Ring				
24	2	3034007R	Bearing				
25	3	3891051R	Screw				
26	1	61370085R	Crankcase assy				

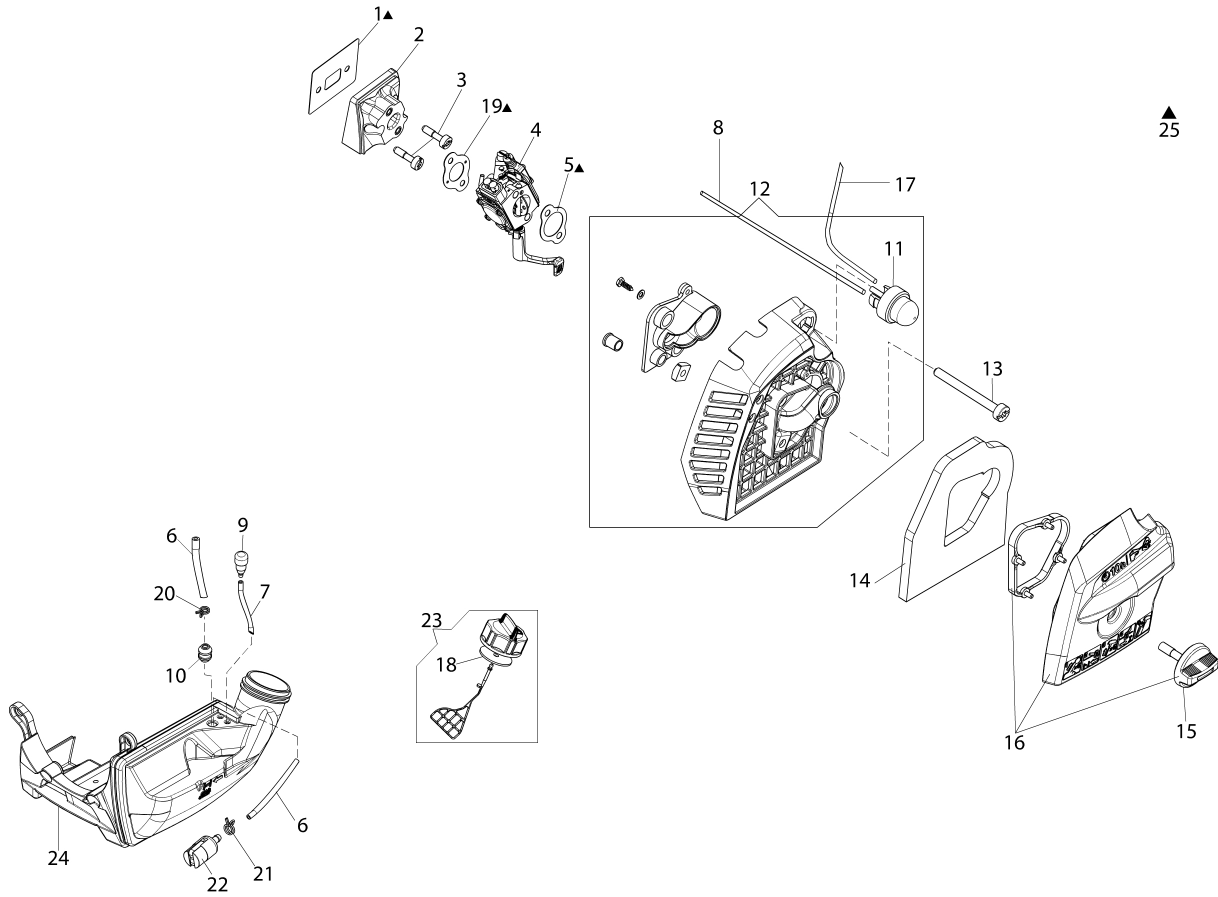
# Illustration Starter Assy and clutch



## Illustration Starter assy and clutch

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	2501002R	Ignition coil				
2	1	50050127	Spring				
3	2	50160218	Spacer				
4	2	3891020R	Screw				
5	1	61370059R	Cable				
6	3	3891043R	Screw				
7	1	3893060R	Screw				
8	1	61370082R	Handle				
9	2	3891050R	Screw				
10	1	61370024R	Rope				
11	1	61070036R	Spring				
12	1	61370022AR	Starter pulley				
13	1	61370237R	Spring				
14	1	61370023R	Sprocket				
15	1	50160024	Screw				
16	1	61370231R	Starter assy			Rosso; Red	
17	2	61370014R	Pawl				
18	2	61070039R	Spring				
19	1	61370013R	Clutch driver				
20	1	3064034	Washer				
21	1	58070133R	Flywheel				
22	1	3912014R	Nut				
23	1	61070090R	Spring				
24	1	61070091AR	Clutch				
25	1	61370257	Kit pin + Belleville washer + spacer ring				
26	3	3891009R	Screw				
27	1	61370090R	Flange				
28	1	61170050BR	Clutch drum				
29	1	3024012R	Ring				
30	1	3025019	Ring				
31	1	3035023R	Bearing				
32	1	61370079R	Starter case				
33	4	3891046R	Screw				
34	3	3893009R	Screw				
35	1	61370091AR	Cover				
36	1	61370030R	Sleeve				
37	1	61370028AR	Adaptor				
38	2	3914003R	Nut				
39	1	61370029AR	Adaptor				
40	1	3819031R	Washer				

# Illustration Air filter

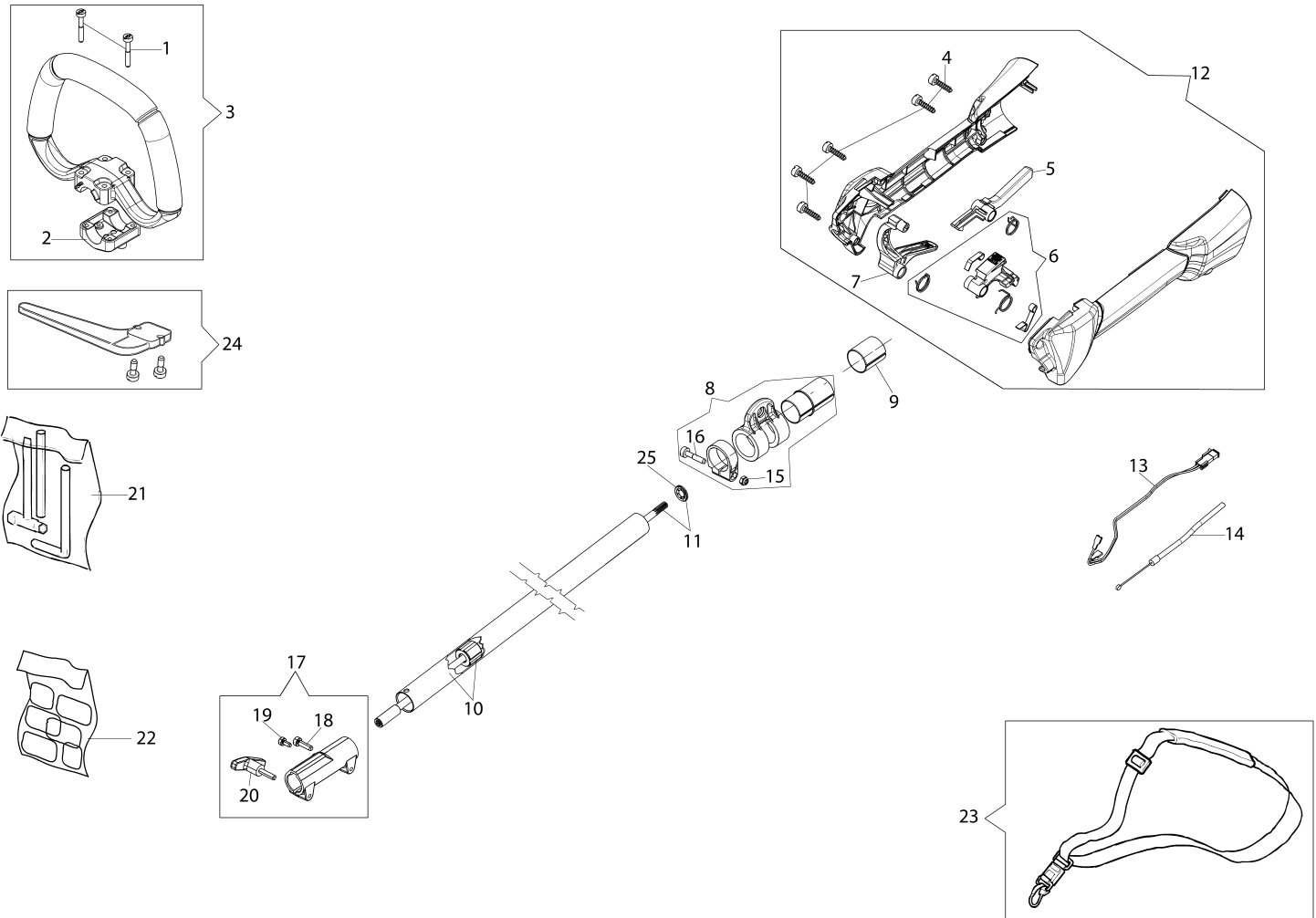


## Illustration Air filter

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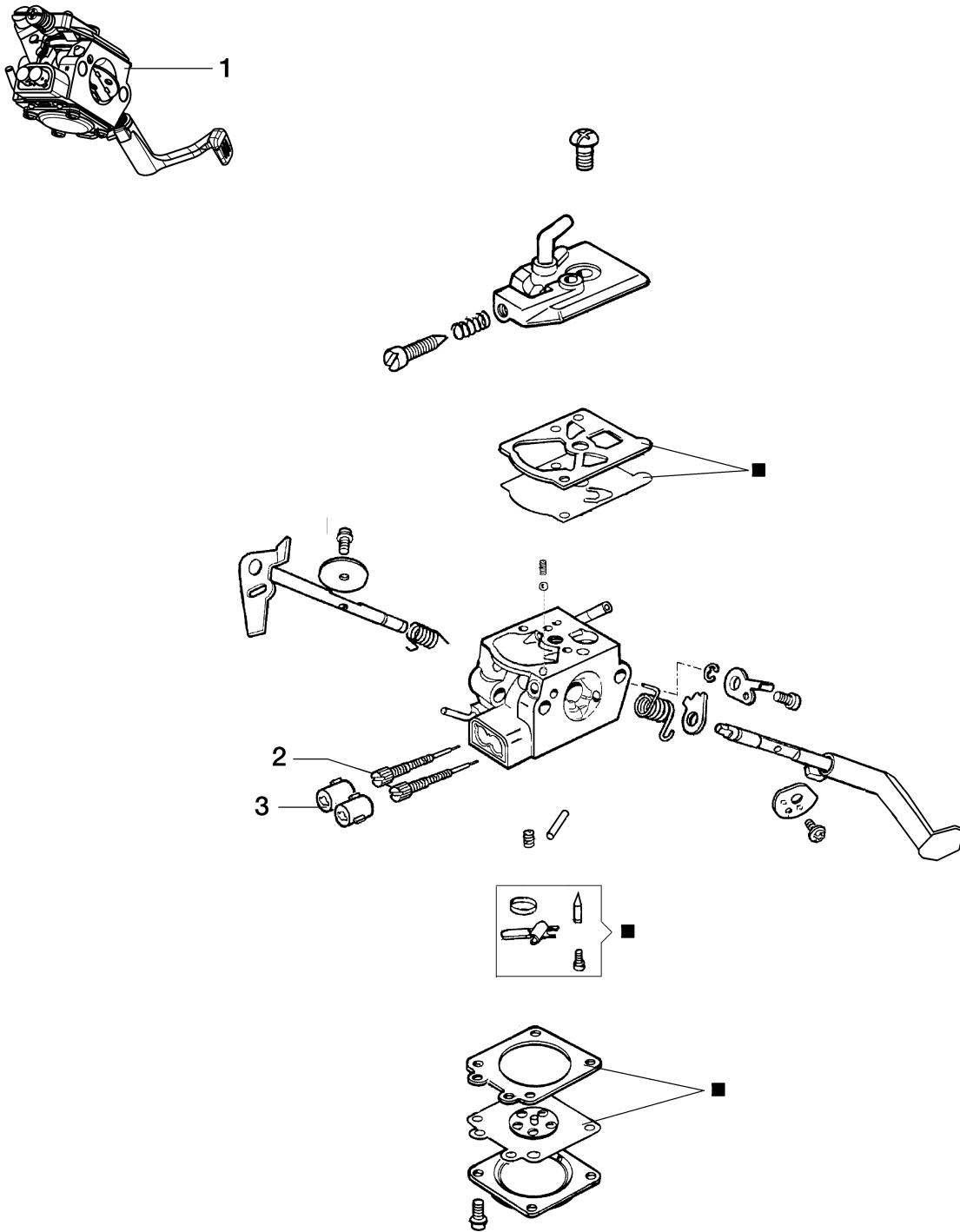
Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	58070025AR	Gasket				
2	1	61370001R	Insulator				
3	2	3891046R	Screw				
4	1	2318265R	Carburetor				
5	1	56570058R	Gasket				
6	1	61370038R	Tube				
7	1	3073001R	Breather fuel pipe				
8	1	3073002R	Tube				
9	1	61070011AR	Breather valve				
10	1	4161211R	Bush				
11	1	2318817R	Air purge				
12	1	61372008R	Filter support			Grigio; Grey	
13	2	3891063R	Screw				
14	1	61370005R	Air filter				
15	1	61370008R	Knob				
16	1	61370258	Filter cover kit			Grigio; Grey	
17	1	61240041R	Tube				
18	1	61070006R	Gasket				
19	1	61200196AR	Gasket				
20	1	3059026	Band				
21	1	4098377R	Band				
22	1	094600450R	Fuel filter				
23	1	61372003R	Tank cap				
24	1	61370076R	Tank			Rosso; Red	
25	1	61370255	Gasket set				

# Illustration Transmission



## Illustration Transmission

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	4	3891054R	Screw				
2	1	61370183R	Clamp				
3	1	61370271	Handle			Grigio; Grey	
4	5	3893060R	Screw				
5	1	61370043R	Lever				
6	1	61370260	Lever group				
7	1	61370044AR	Throttle lever				
8	1	61370134R	Band				
9	1	61370198R	Spacer				
10	1	61370482AR	Tube Ø24				
11	1	61370495	Complete drive shaft Ø7				
12	1	61370270	Complete handle			Grigio; Grey	
13	1	61370032AR	Cable	SN 9345520001			BT3-006-03/16
14	1	61370220AR	Throttle cable				
15	1	3914003R	Nut				
16	1	3801015R	Screw				
17	1	61372100R	Joint				
18	1	3891086R	Screw				
19	1	3891037R	Screw				
20	1	61370323R	Knob				
21	1	61370214R	Tool kit				
22	1	61370465	Labels kit				
23	1	4160463AR	Single harness				
24	1	61370269	Guard kit				
25	1	3045034R	Retainer washer				



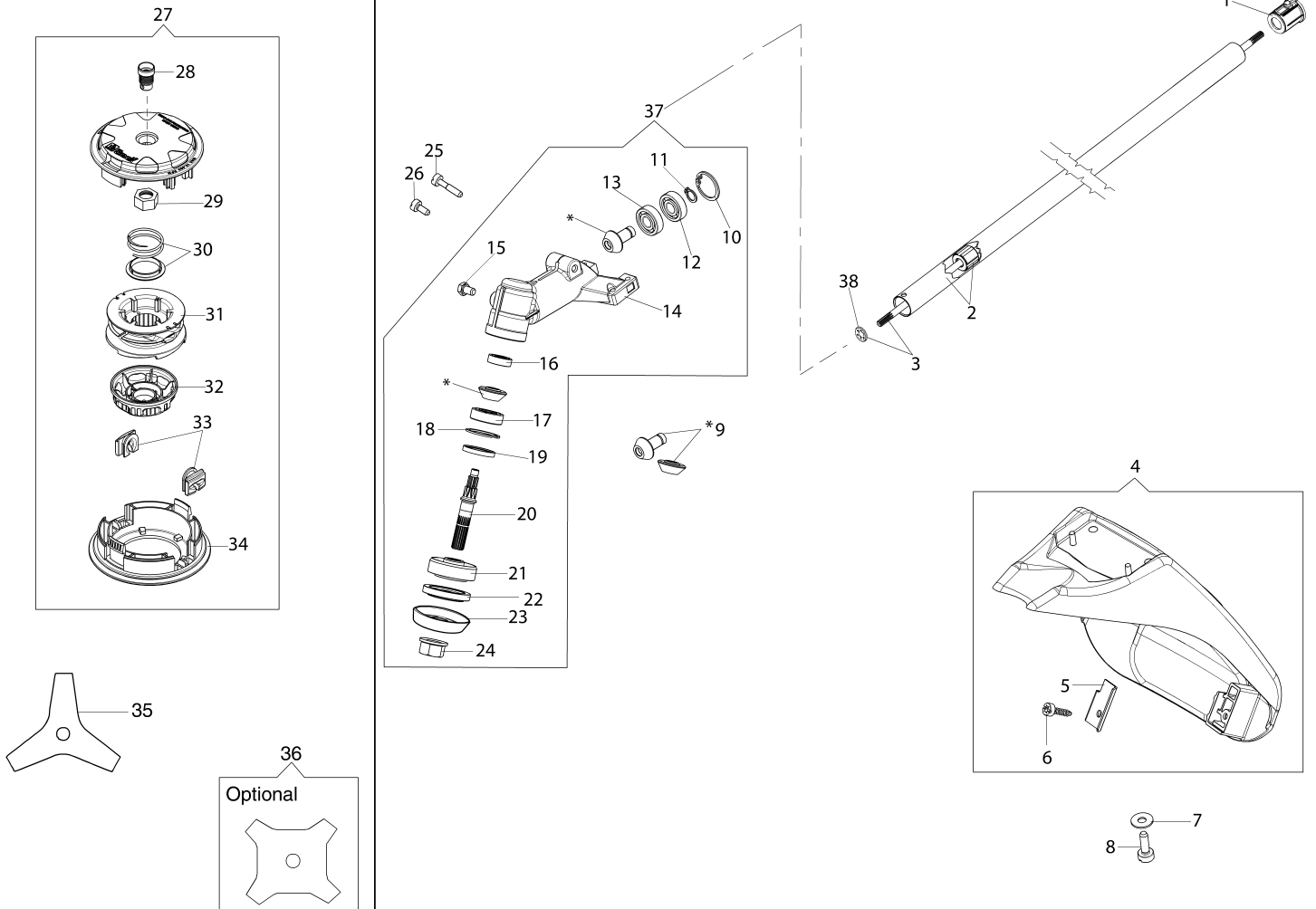
■ 4 — KIT RIPARAZIONE  
REPAIR KIT

## Illustration Carburetor

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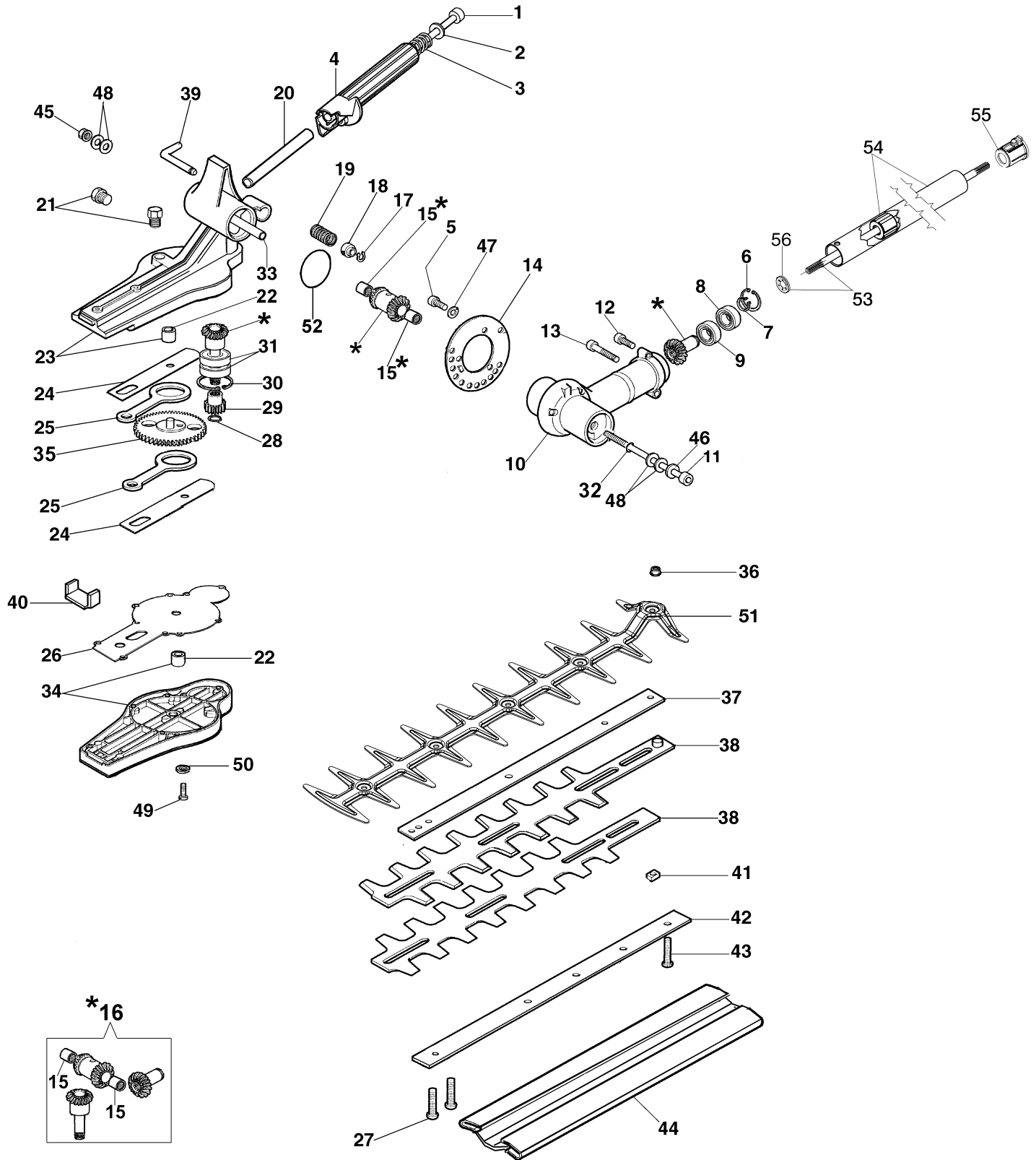
Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	2318265R	Carburetor				
2	2	2318837	Adjust. screw				
3	2	2318867R	Caps-lock				
4	1	2318671	Repair kit				

# Illustration Brushcutter



## Illustration Brushcutter

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	61370429R	Grip-end				
2	1	61370482AR	Tube Ø24				
3	1	61370496	Complete drive shaft Ø7				
4	1	61372005R	Guard kit			Grigio; Grey	
5	1	61370161AR	Blade				
6	1	3893016R	Screw				
7	2	094600054	Washer				
8	2	3891043R	Screw				
9	1	61370298	Bevel gear set				
10	1	3025026	Ring				
11	1	3024009R	Ring				
12	1	3035044	Bearing				
13	1	3035043	Bearing				
14	1	61170119AR	Gear case				
15	1	3906030	Screw				
16	1	3035045R	Bearing				
17	1	3034008R	Bearing				
18	1	3025018R	Ring				
19	1	61170134	Seal ring				
20	1	61170122	Shaft				
21	1	61170123	Hub				
22	1	61170124	Lower flange				
23	1	61110074R	Guard				
24	1	3933105	Nut				
25	1	3891050R	Screw				
26	1	3891037R	Screw				
27	1	63109001	Load & Go nylon head				
28	1	63120041R	Insert				
29	1	63120040R	Nut				
30	1	63100018R	Kit spring				
31	1	63100020R	Nylon spool				
32	1	63100007R	Knob				
33	2	63120001R	Bushing				
34	1	63100005R	Cover				
35	1	4095673B	Disk				
36	1	4095681R	Disk			Optional	
37	1	61370071R	Bevel gear				
38	1	3045034R	Retainer washer				



## Illustration Hedgetrimmers

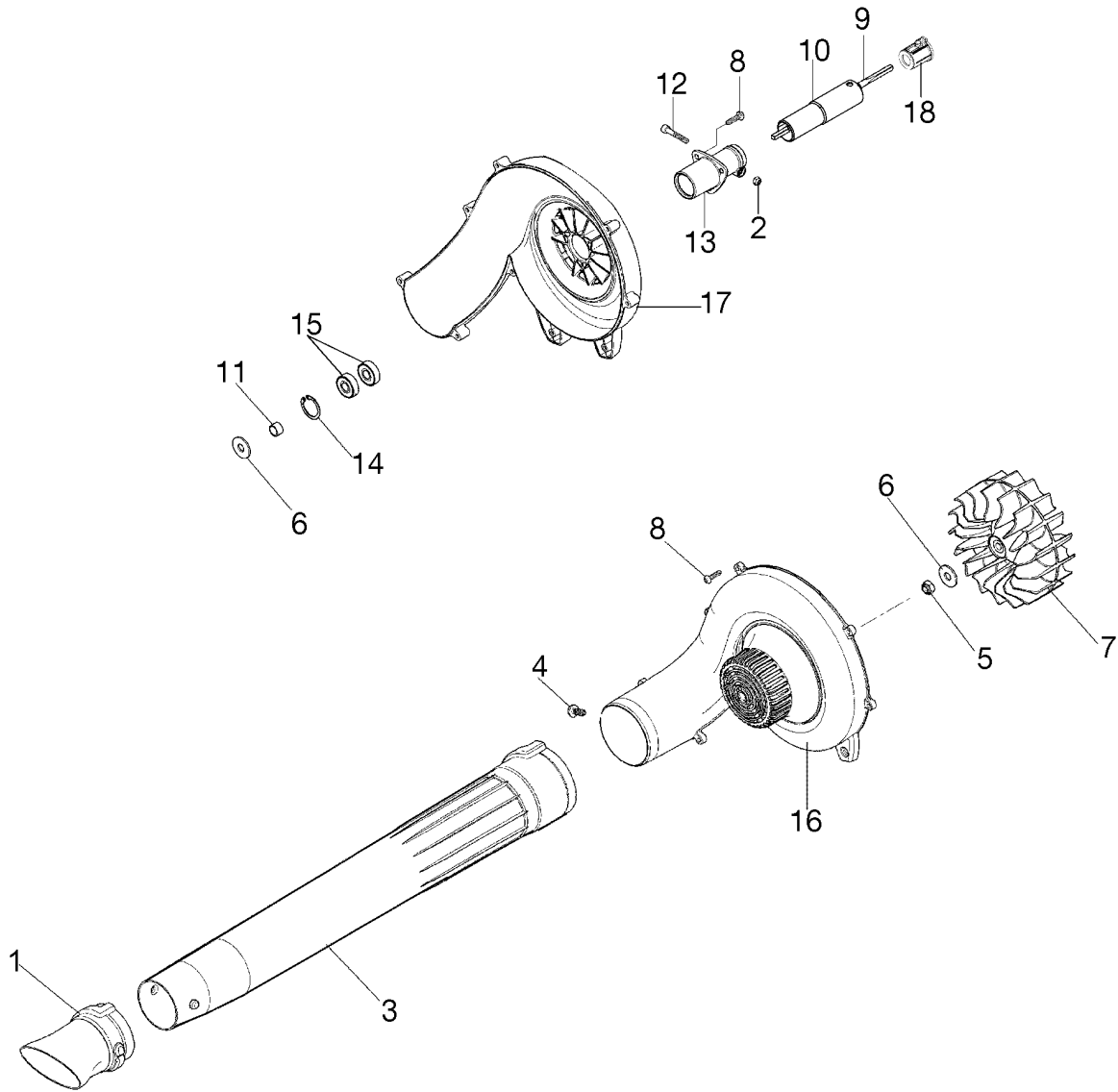
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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	3901061	Screw				
2	1	3918007R	Washer				
3	1	58050016	Spring				
4	1	58050018	Handle				
5	3	3901062R	Screw				
6	1	3025027	Snap ring				
7	1	3024009R	Ring				
8	1	3035046	Bearing				
9	1	3034023	Bearing				
10	1	58050048	Half case				
11	1	3901060	Screw				
12	1	3802003	Screw				
13	1	3901016	Screw				
14	1	58050005	Disk				
15	2	3037007	Bearing				
16	1	58050058A	Bevel gear set				
17	1	3024006	Snap ring				
18	1	58050014	Bushing				
19	1	58050015	Spring				
20	1	58050017	Pipe				
21	2	61040071R	Cap				
22	1	3067006R	Bushing				
23	1	58052008A	Gear housing				
24	2	58040057	Plate				
25	2	58040227AR	Connecting rod				
26	1	58050004	Gasket				
27	2	3801057	Screw				
28	1	3024008	Snap ring				
29	1	58050011	Sprocket				
30	1	3025020	Snap ring				
31	2	3035009	Bearing				
32	1	008200282	O-ring				
33	1	58050012	Pipe				
34	1	58050002	Cover				
35	1	58040101	Chain sprocket				
36	4	3980014R	Nut				
37	1	58050022	Support				
38	2	58050021R	Blade				
39	1	58050013A	Pin				
40	1	58040077A	Gasket				
41	6	58040051	Spacer				
42	1	58050023	Support				

## Illustration Hedgetrimmers

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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
43	4	3979021R	Screw				
44	1	58050024	Guard				
45	1	3914003R	Nut				
46	2	3918005	Washer				
47	3	3819006R	Washer				
48	4	3057005	Washer				
49	7	3960074	Screw				
50	7	3819005R	Washer				
51	1	61370464R	Guard				
52	1	099900090R	O-ring				
53	1	61370497	Complete drive shaft Ø7				
54	1	61370483AR	Tube Ø24				
55	1	61370429R	Grip-end				
56	1	3045034R	Retainer washer				

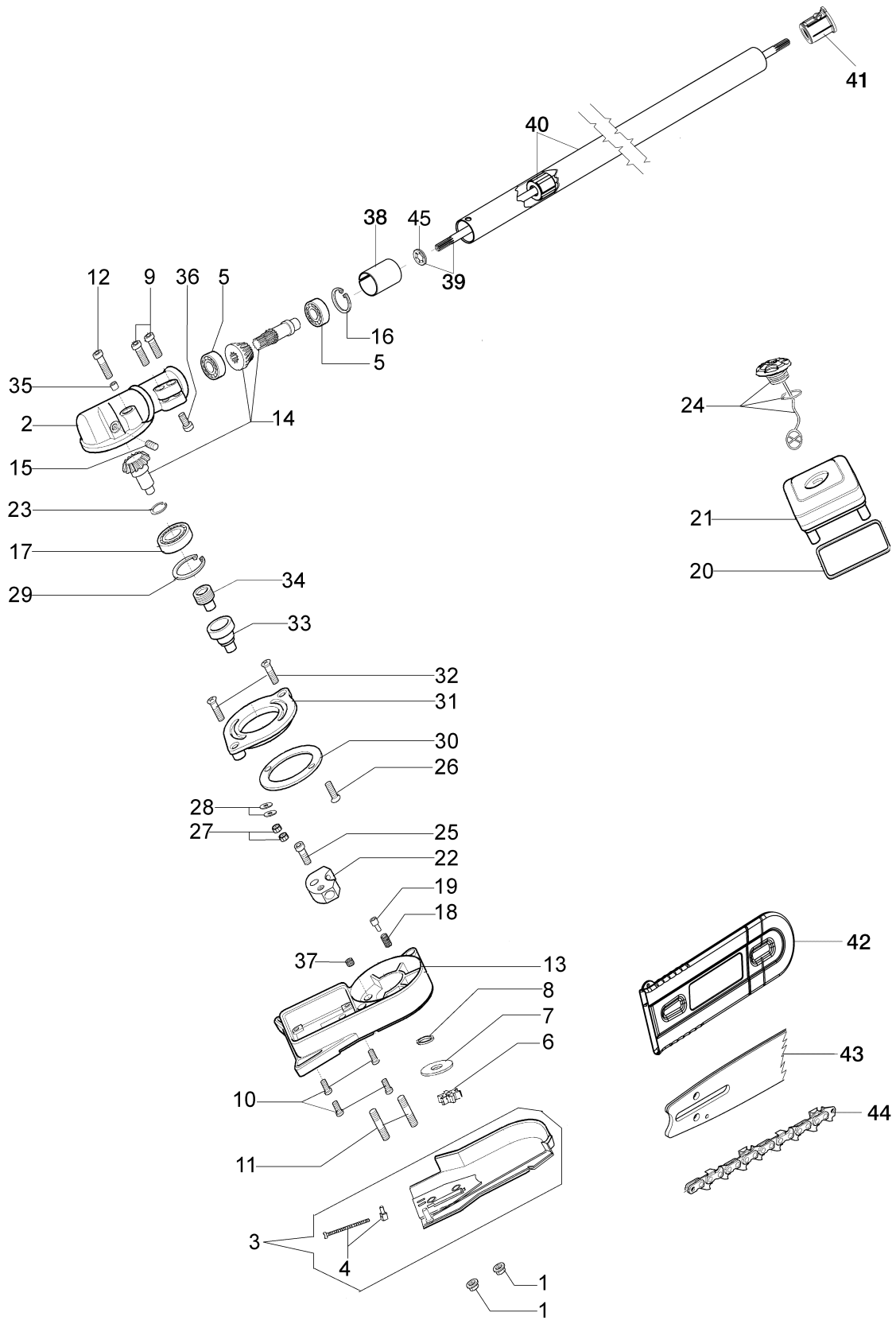


## Illustration Blower

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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	61240212R	Tube				
2	1	3914003R	Nut				
3	1	61240195R	Tube				
4	1	3893016R	Screw				
5	1	3914010R	Nut				
6	2	3918024R	Washer				
7	1	61240211AR	Fan				
8	13	3893060R	Screw				
9	1	61370340R	Shaft				
10	1	61370481R	Adapter				
11	1	61240077R	Spacer				
12	1	3891051R	Screw				
13	1	61240187R	Hub				
14	1	3025018R	Ring				
15	2	3035230R	Bearing				
16	1	61370346R	Cover				
17	1	61370345R	Cover				
18	1	61370429R	Grip-end				

# Illustration Pole pruner



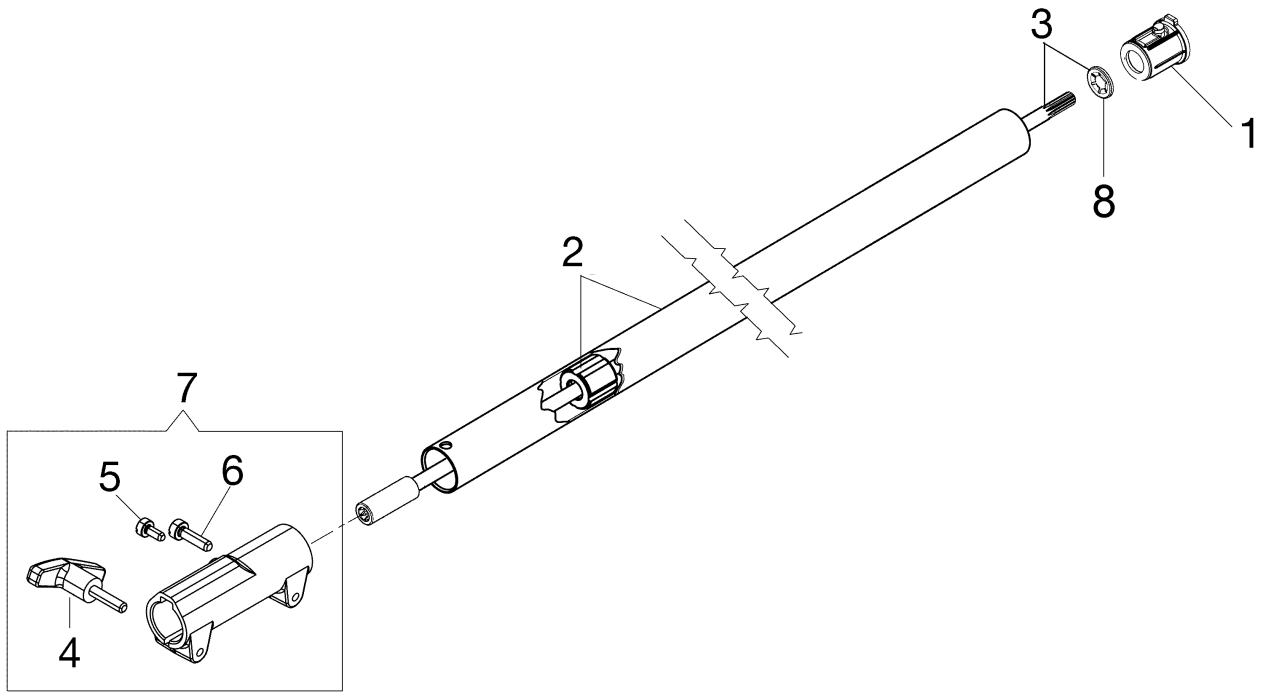
## Illustration Pole pruner

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	2	004400959R	Nut				
2	1	W0000201	Gear case				
3	1	W0000202	Chain cover assy				
4	1	W0000203	Chain tensioner kit				
5	2	3034008R	Bearing				
6	1	W000105	Sprocket				
7	1	W000106	Washer				
8	1	3024017	Ring				
9	2	3801011	Screw				
10	4	W000113	Screw				
11	2	W000112	Stud				
12	1	3801030R	Screw				
13	1	W0000204	Half case				
14	1	W0000205	Bevel gear set				
15	1	3801008R	Screw				
16	1	3025018R	Ring				
17	1	W0000206	Bearing				
18	1	W0000207	Spring				
19	1	W0000208	Pin				
20	1	W000115	O-ring				
21	1	W000117	Bowl cap				
22	1	W0000209	Oil pump				
23	1	W0000210	Ring				
24	1	W0000211	Complete cap				
25	2	3801004	Screw				
26	1	W0000212	Screw				
27	2	3933100R	Nut				
28	2	3833073R	Washer				
29	1	3025022R	Ring				
30	1	W0000214	Ring				
31	1	W0000215	Ring nut				
32	1	W0000216	Screw				
33	1	W0000217	Shaft				
34	1	W0000213	Bushing				
35	1	W0000200	Bushing				
36	1	3801043	Screw				
37	1	W000118	Oil filter				
38	1	61370348AR	Adapter				
39	1	61370496	Complete drive shaft Ø7				
40	1	61370482AR	Tube Ø24				
41	1	61370429R	Grip-end				
42	1	1144033	Bar cover				

## Illustration Pole pruner

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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
43	1	63090054R	Bar 12 - cm 30			Optional	
43	1	63090030R	Bar 10 - cm 25				
44	1	001001599R	Chain .3/8" x .043" (1,1mm)			Optional	
44	1	30629529	Chain				
45	1	3045034R	Retainer washer				



## Illustration Extension

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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	61370429R	Grip-end				
2	1	61370482AR	Tube Ø24				
3	1	61370498	Complete drive shaft Ø7				
4	1	61370323R	Knob				
5	1	3891037R	Screw				
6	1	3891086R	Screw				
7	1	61372100R	Joint				
8	1	3045034R	Retainer washer				