

PARTS MANUAL



BHN RIDE-ON POWER TROWEL

MODEL # _____

SERIAL # _____

Revision #1 (10/17/02)



MULTIQIP INC.

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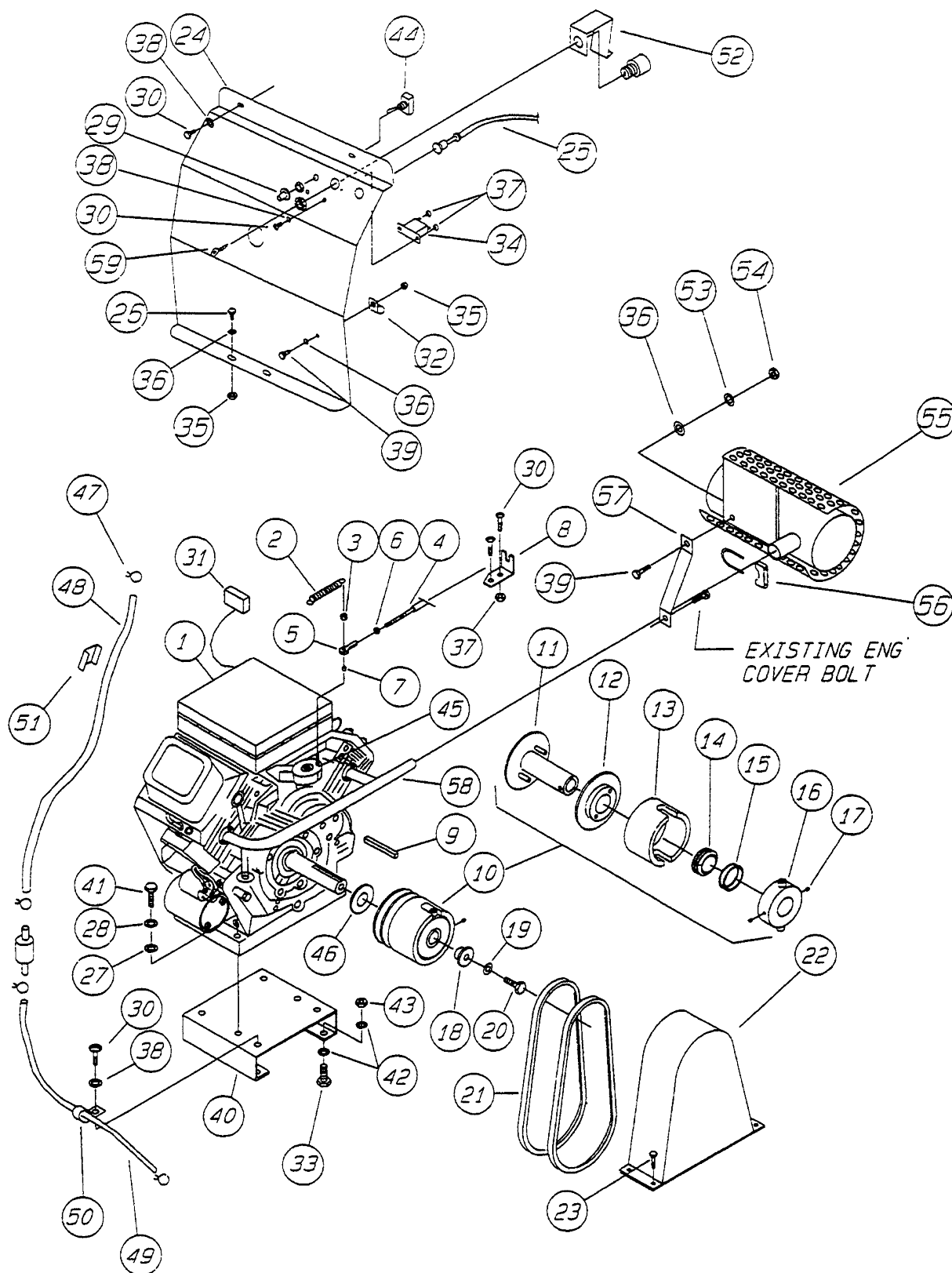
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BHN RIDE-ON POWER TROWEL— 20 HP KOHLER ENGINE ASSY.

20 HP KOHLER ENGINE ASSY.



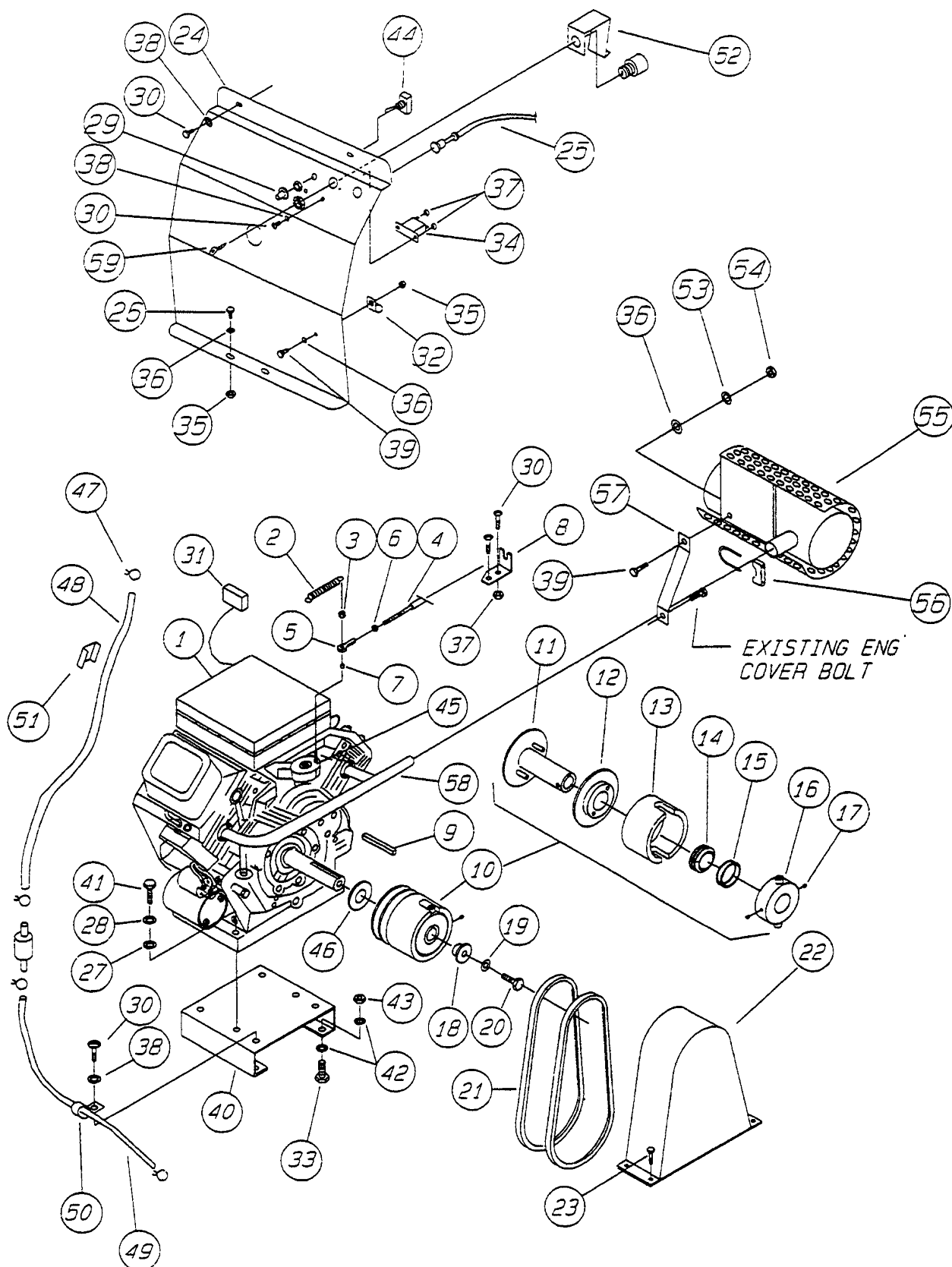
BHN RIDE-ON POWER TROWEL— 20 HP KOHLER ENGINE ASSY.

20 HP KOHLER ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1		20 HP KOHLER ENGINE	1	
2	2192	THROTTLE SPRING	1	
3	2194	THROTTLE NUT	1	
4	2124	THROTTLE CABLE	1	
5	2153	SPHERICAL BEARING	1	
6	0937	HEX NUT 10- 32	1	
7	2190	SPACER	1	
8	2884	THROTTLE CABLE MOUNTING BRACKET	1	
9	4024	SQUARE KEY 1/4 X 1/4 X 2.3/4"	1	
10	1883	CLUTCH SPINDLE	1	
12	1886	CLUTCH PULLEY	1	
13	2504	CLUTCH BOWL	1	
14	2451	CLUTCHWEIGHT	4	
15	2450	WEIGHT SPRING	2	
16	2506	CLUTCH PLATE (WITH ROLLERS)	1	
17	1893	SHSS 3/8- 24 X 5/8"	2	
18	2951	CLUTCH RETAINER	1	
19	2955	LOCK WASHER 7/16"	1	
20	2956	HHCS 7/16- 20 X 1.1/2"	1	
21	10517	DRIVE BELT A- 41	2	
22	2333	BELT GUARD	1	TO MH36244
22	2134	BELT GUARD	1	FROM MH36245
23	1273	HHSTS 8- 32 X 3/8"	4	
24	10378	CONTROL PANEL	1	
25	2580	CHOKE CABLE	1	
26	4514	HHCS 1/4- 20 X 5/8"	2	
27	0300B	FLAT WASHER 5/16"	4	
28	0161C	LOCK WASHER 5/16"	4	
29	8381	BOOT	1	
30	5065B	RHMS 10- 32 X 1/2"	7	

BHN RIDE-ON POWER TROWEL— 20 HP KOHLER ENGINE ASSY.

20 HP KOHLER ENGINE ASSY.



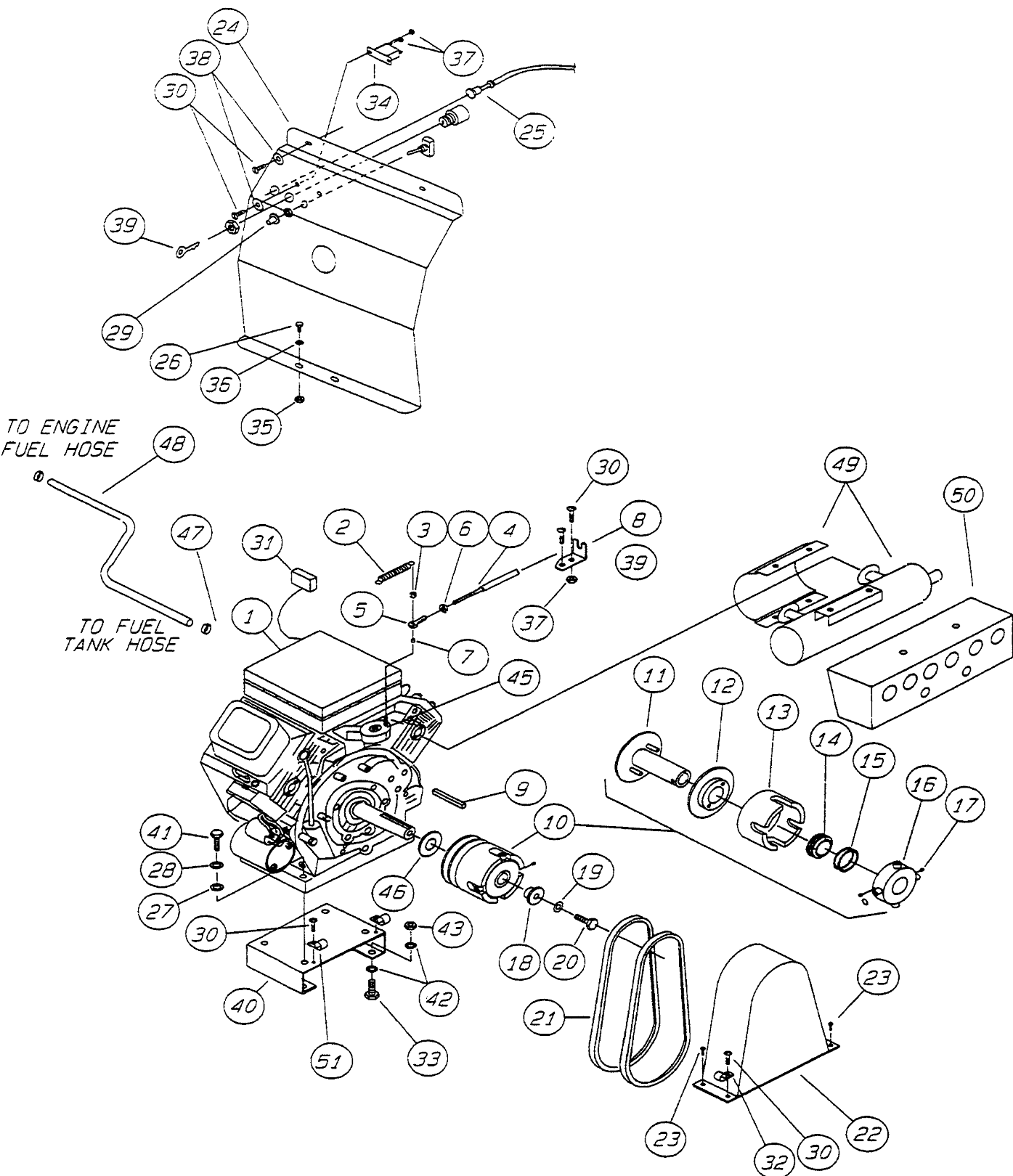
BHN RIDE-ON POWER TROWEL— 20 HP KOHLER ENGINE ASSY.

20 HP KOHLER ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
31	2655	HOUR METER	1	
32	8126	HOSE CLAMP	1	
33	0205	HHCS 3/8- 16 X 1"	4	
34	2673	CIRCUIT BREAKER	1	
35	10024	LOCK NUT 1/4- 20	3	
36	0948	FLAT WASHER 1/4"	4	
37	10019	LOCK NUT 10- 32	6	
38	2203	FLAT WASHER #10	5	
39	0131A	HHCS 1/4- 20 X 3/4"	2	
40	10381	ENGINE ADAPTER PLATE	1	
41	0105	HHCS 5/16- 18 X 1.1/2"	4	
42	10136	FLAT WASHER 3/8"	8	
43	10133	LOCK NUT 3/8- 16	4	
44	4682	SWITCH	1	
45	10018	SHCS 10- 32 X 1"	1	
46	2629	CLUTCH SPACER	1	
47	2138	HOSE CLAMP	4	
48	10691	FUEL HOSE	1	
49	2135	FUEL HOSE (TO FUEL TANK)	1	
50	8128	HOSE CLAMP	1	
51	2666	WIRE CLAMP	1	
52	10839	IGNITIONSWITCH SHIELD	1	
53	0181B	LOCK WASHER 1/4"	1	
54	0949	HEX NUT 1/4- 20	1	
55	10853	MUFFLER	1	
56	10855	MUFFLER CLAMP	1	
57	10861	MUFFLER BRACKET	1	
58	10854	EXHAUST PIPE	1	
59	11078	IGNITION KEY	1	

BHN RIDE-ON POWER TROWEL— 25 HP KOHLER ENGINE ASSY.

25 HP KOHLER ENGINE ASSY.



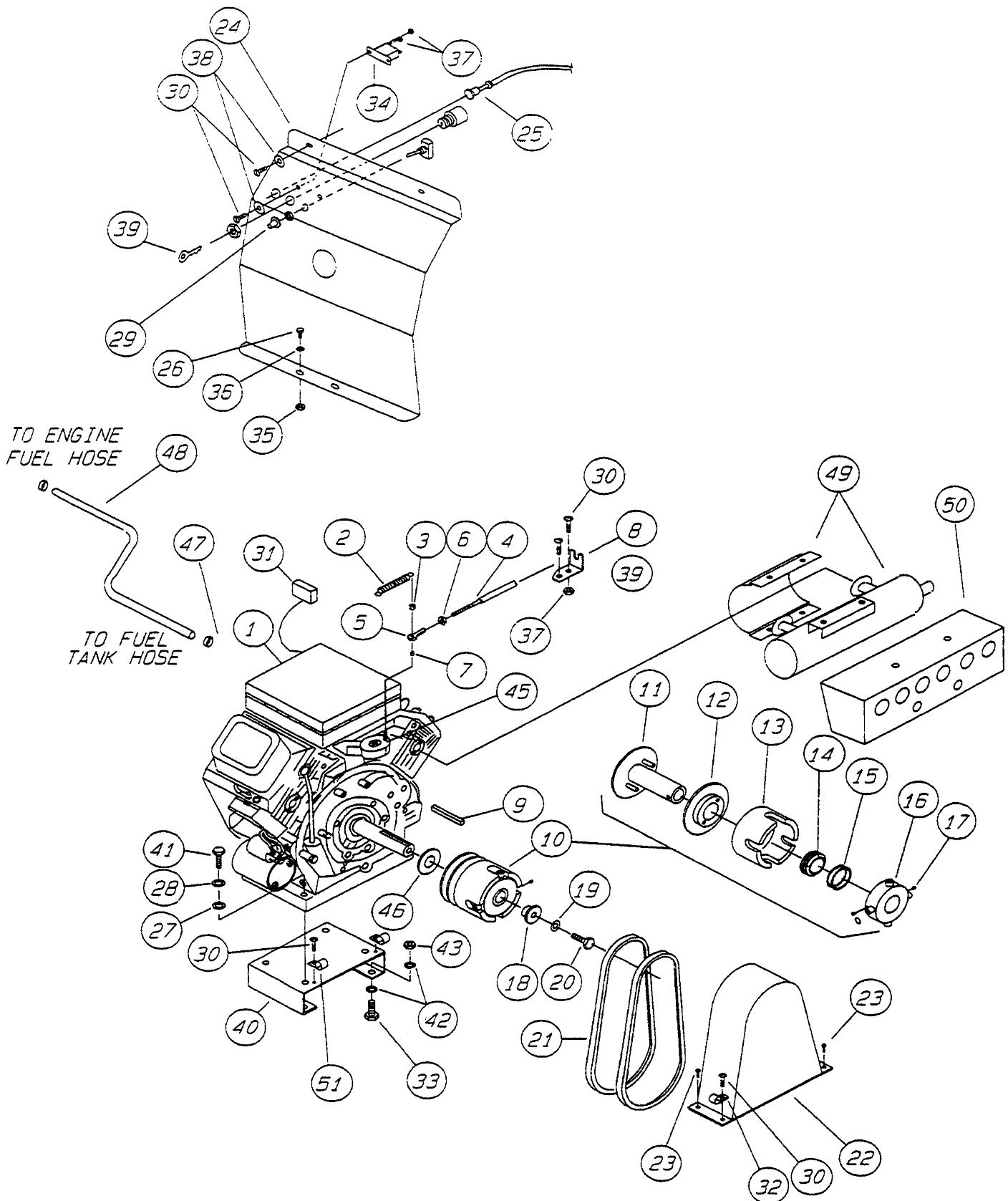
BHN RIDE-ON POWER TROWEL— 25 HP KOHLER ENGINE ASSY.

25 HP KOHLER ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1		25 HP KOHLER ENGINE	1	
2	2192	THROTTLE SPRING	1	
3	2194	THROTTLE NUT	1	
4	2124	THROTTLE CABLE	1	
5	2153	SPHERICAL BEARING	1	
6	0937	HEX NUT 10- 32	1	
7	2190	SPACER	1	
8	2884	THROTTLE CABLE MOUNTING BRACKET	1	
9	4024	SQUARE KEY	1	
10	2517	4" CLUTCH ASM. 1.1/8" BORE	1	
11	1883	CLUTCH SPINDLE 1.1/8" BORE	1	
12	1886	CLUTCH PULLEY	1	
13	2504	CLUTCH BOWL	1	
14	2451	CLUTCH WEIGHT	4	
15	2450	WEIGHT SPRING	2	
16	2506	CLUTCH PLATE (WITH ROLLERS)	1	
17	1893	SHSS 3/8- 24 X 5/8"	2	
18	2951	CLUTCH RETAINER	1	
19	2955	LOCK WASHER 7/16"	1	
20	2956	HHCS 7/16- 20 X 1.1/2"	1	
21	11048	BELT (B- 39)	2	
22	2134	BELT GUARD	1	
23	1273	HHSTS 8- 32 X 3/8"	4	
24	11020	CONTROL PANEL	1	
25	2580	CHOKE CABLE	1	
26	4514	HHCS 1/4- 20 X 5/8"	2	
27	0300B	FLAT WASHER 5/16"	4	
28	0161C	LOCK WASHER 5/16"	4	
29	8381	BOOT	1	
30	5065B	RHMS 10- 32 X 1/2"	8	

BHN RIDE-ON POWER TROWEL— 25 HP KOHLER ENGINE ASSY.

25 HP KOHLER ENGINE ASSY.



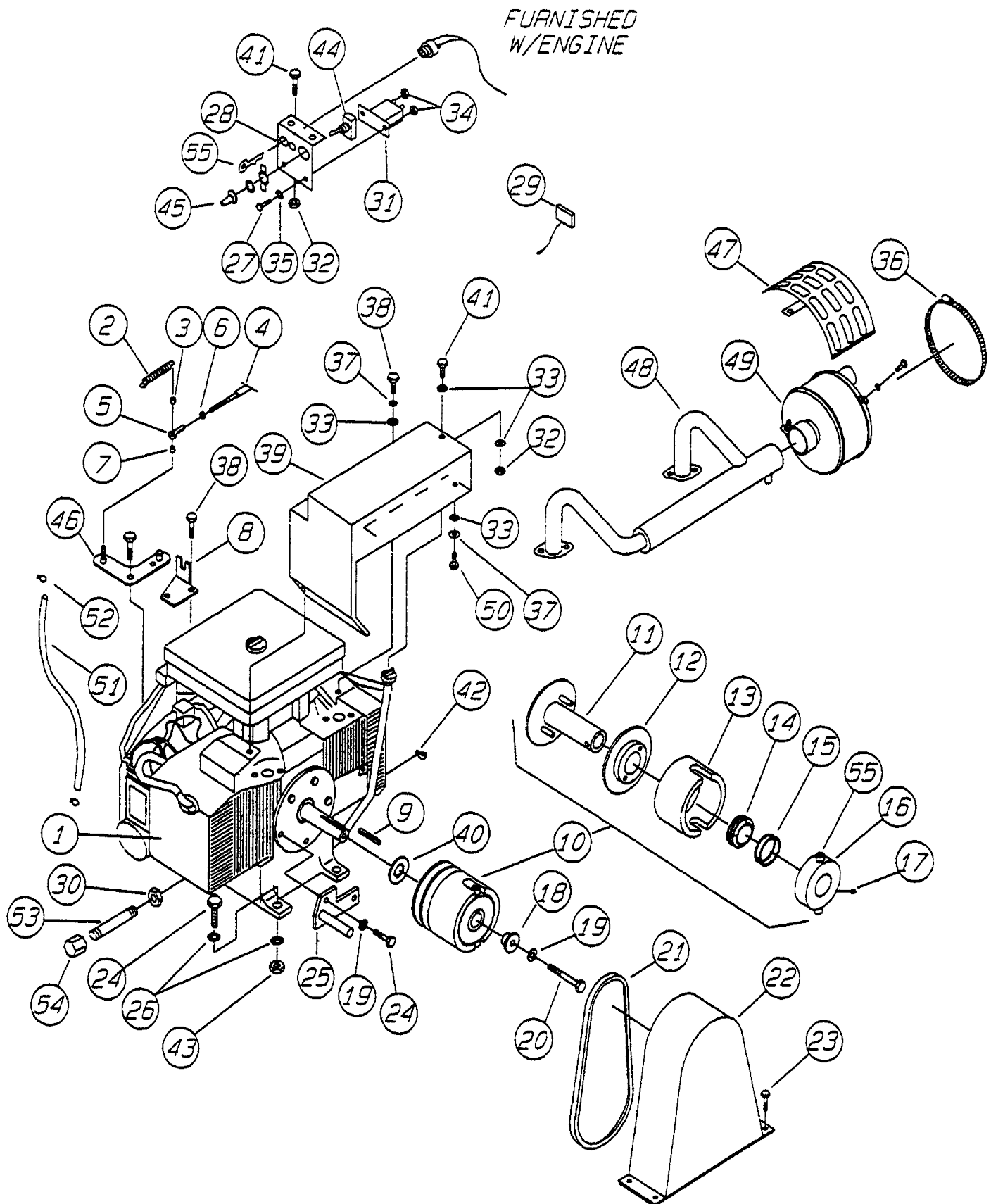
BHN RIDE-ON POWER TROWEL— 25 HP KOHLER ENGINE ASSY.

25 HP KOHLER ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
31	2655	HOUR METER	1	
32	8126	HOSE CLAMP	1	
33	0205	HHCS 3/8- 16 X 1"	4	
34	2673	CIRCUIT BREAKER	1	
35	10024	LOCK NUT 1/4- 20	2	
36	0948	FLAT WASHER 1/4"	2	
37	10019	LOCK NUT 10- 32	6	
38	2203	FLAT WASHER #10	4	
39	11078	IGNITION KEY	1	
40	10381	ENGINE ADAPTER	1	
41	0105	HHCS 5/16- 18 X 1.1/2"	4	
42	10136	FLAT WASHER 3/8"	8	
43	10133	LOCK NUT 3/8- 16	4	
44	4682	SWITCH	1	
45	10018	SHCS 10- 32 X 1"	1	
46	2629	CLUTCH SPACER	1	
47	19473	HOSE CLAMP	4	
48	10691	FUEL HOSE	1	
49	11031	MUFFLER KIT	1	
50	11037	MUFFLER SHIELD	1	
51	8128	HOSE CLAMP	2	

BHN RIDE-ON POWER TROWEL— ONAN ENGINE ASSY.

ONAN ENGINE ASSY.



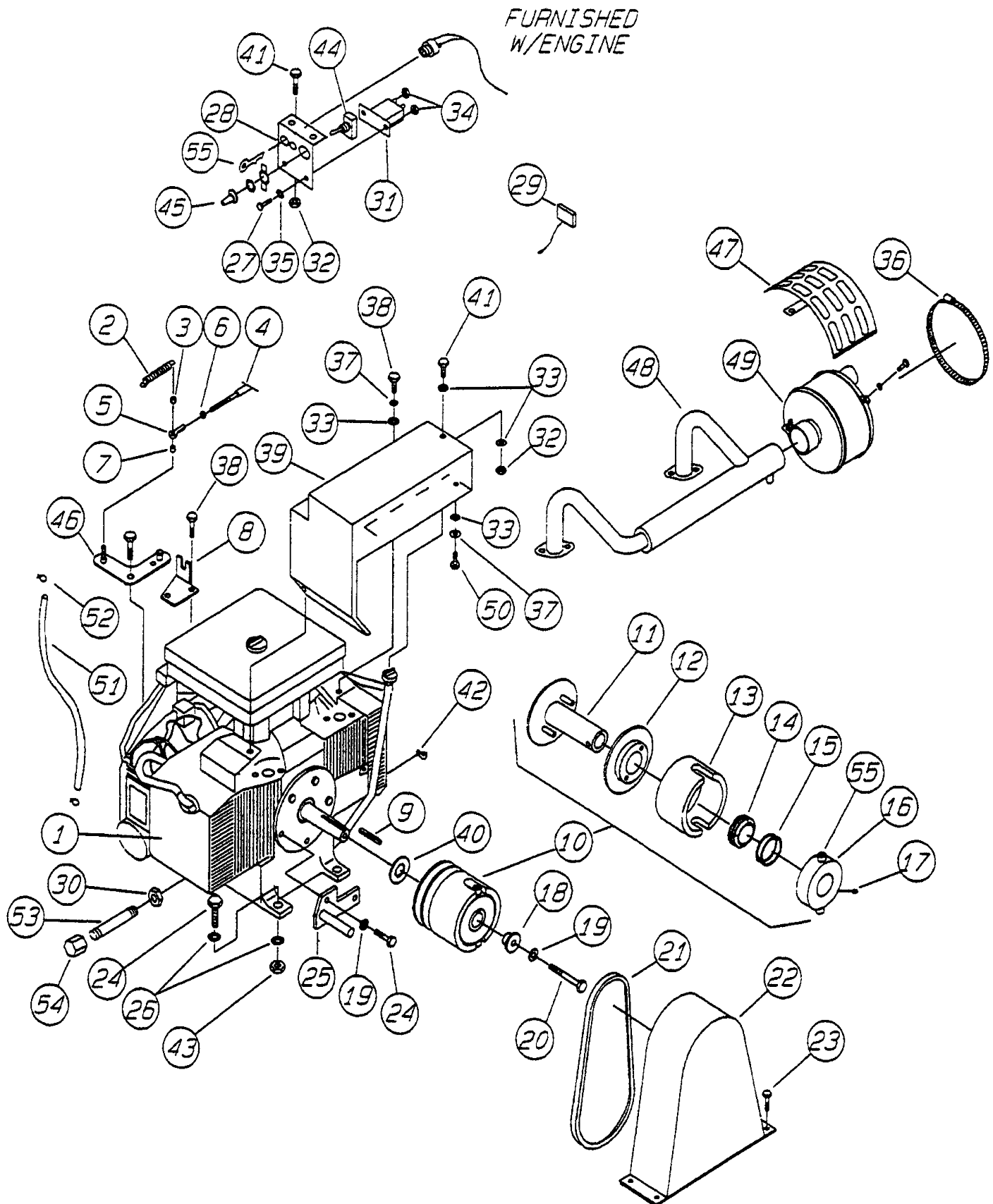
BHN RIDE-ON POWER TROWEL— ONAN ENGINE ASSY.

ONAN ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1		24 HP ONAN ENGINE	1	
2	2192	THROTTLE SPRING	1	
3	2194	THROTTLE NUT	1	
4	2124	THROTTLE CABLE	1	
5	2153	SPHERICAL BEARING	1	
6	0937	HEX NUT 10- 32	1	
7	2190	SPACER	1	
8	2628	THROTTLE CABLE MOUNTING BRACKET	1	
9	4024	SQUARE KEY 1/4 X 1/4 X 2.3/4"	1	
10	2517	4" CLUTCH ASM. 1.1/8" BORE	1	
11	1883	CLUTCH SPINDLE 1.1/8" BORE	1	
12	1886	CLUTCH PULLEY	1	
13	2504	CLUTCH BOWL	1	
14	2451	CLUTCH WEIGHT	4	
15	2450	WEIGHT SPRING	2	
16	2506	CLUTCH PLATE (WITH ROLLERS)	1	
17	1893	SHSS 3/8- 24 X 5/8"	2	
18	2951	CLUTCH RETAINER	1	
19	0166A	LOCK WASHER 3/8"	3	
20	8135	HHCS 3/8- 24 X 3"	1	
21	10517	BELT (A- 41)	2	
22	2333	BELT GUARD	1	
23	1273	HHSTS 8- 32 X 3/8"	4	
24	1284	HHCS 3/8- 16 X 1.1/2"	6	
25	2631	BELT GUIDE	1	
26	0300B	FLAT WASHER 5/16"	8	
27	5065B	RHMS 10- 32 X 1/2"	2	
28	2643	CONTROL PANEL	1	
29	2655	HOUR METER	1	
30	10490	LOCK NUT 3/8- NPT	1	

BHN RIDE-ON POWER TROWEL— ONAN ENGINE ASSY.

ONAN ENGINE ASSY.



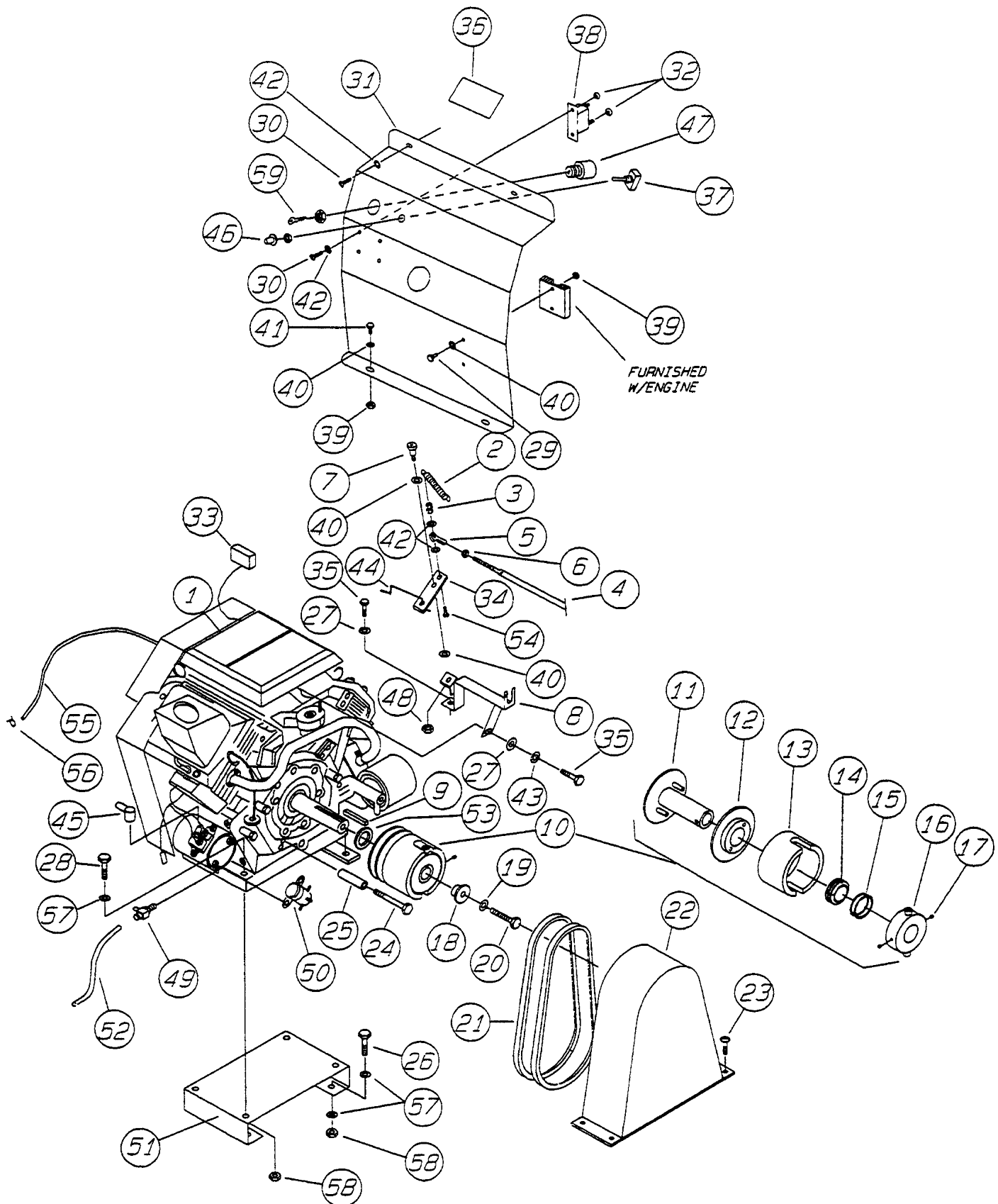
BHN RIDE-ON POWER TROWEL— ONAN ENGINE ASSY.

ONAN ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
31	2673	CIRCUIT BREAKER	1	
32	10024	LOCK NUT 10- 24	3	
33	0948	FLAT WASHER 1/4"	6	
34	10019	LOCK NUT 10- 32	4	
35	2203	FLAT WASHER #10	2	
36	10463	HOSE CLAMP	1	
37	0181B	LOCK WASHER 1/4"	4	
38	4514	HHCS 1/4- 20 X 5/8"	4	
39	10524	HEAT SHIELD	1	
40	2629	CLUTCH SPACER	1	
41	0730	HHCS 1/4- 20 X 1"	3	
42	2548	WIRE CLAMP	1	
43	10133	LOCK NUT 3/8- 16	4	
44	4682	SWITCH	1	
45	8381	BOOT	1	
46	2694	THROTTLE CONTROL BRACKET	1	
51	10691	FUEL HOSE	1	
52	2138	HOSE CLAMP	2	
53	10489	NIPPLE	1	
54	10491	CAP 3/8- NPT	1	
55	11078	IGNITION KEY	1	

BHN RIDE-ON POWER TROWEL— HONDA ENGINE ASSY.

HONDA ENGINE ASSY.



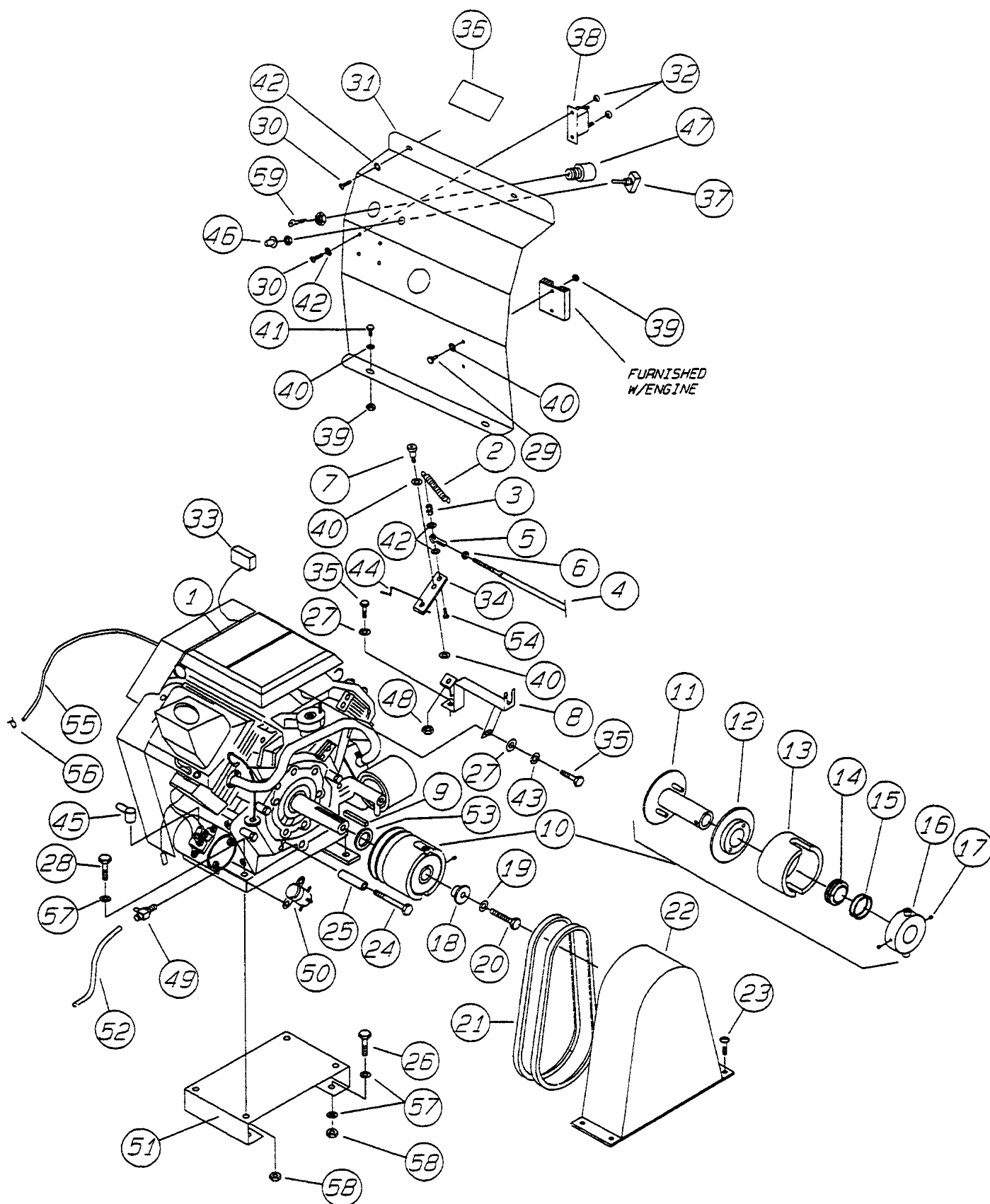
BHN RIDE-ON POWER TROWEL— HONDA ENGINE ASSY.

HONDA ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1		20 HP HONDA ENGINE	1	
2	2192	THROTTLE SPRING	1	
3	2194	THROTTLE NUT	1	
4	10568	THROTTLE CABLE	1	
5	2153	SPHERICAL BEARING	1	
6	0937	HEX NUT 10- 32	1	
7	10990	SHOULDER BOLT	1	
8	10964	THROTTLE CABLE MOUNTING BRACKET	1	
9	0310	SQUARE KEY 1/4 X 1/4 X 1.1/2"	1	
10	2516	4" CLUTCH ASM. 1" BORE	1	
11	1882	CLUTCH SPINDLE	1	
12	1886	CLUTCH PULLEY ASM.	1	
13	2504	CLUTCH BOWL ASM.	1	
14	2939	CLUTCH WEIGHT SET	1	
15	2450	WEIGHT SPRING	2	
16	2506	CLUTCH PLATE (WITH ROLLERS)	1	
17	1893	SHSS 3/8- 24 X 5/8"	2	
18	9123	CLUTCH RETAINER	1	
19	0166A	LOCK WASHER 3/8"	1	
20	2667	HHCS 3/8- 24 X 2.1/2"	1	
21	10517	DRIVE BELT A41	2	
22	10956	BELT GUARD	1	
23	1273	HHSTS 8- 32 X 3/8"	4	
24	2334	HHCS 7/16- 14 X 3.1/4"	1	
25	2257	BELT GUIDE	1	
26	0205	HHCS 3/8- 16 X 1"	4	
27	0300B	FLAT WASHER 5/16"	2	
28	8156	HHCS 3/8- 16 X 2.1/2"	4	
29	0730	HHCS 1/4- 20 X 1"	2	
30	5065B	RHMS 10- 32 X 1/2"	6	
31	10927	CONTROL PANEL	1	
32	10019	LOCK NUT 10- 32	8	
33	2655	HOUR METER	1	
34	10954	THROTTLE LEVER	1	
47	10958	IGNITION SWITCH W /KEY	1	
48	1618	LOCK NUT 10- 24	1	
49	10963	OIL DRAIN VALVE	1	
50	2207	SOLENOID	1	

BHN RIDE-ON POWER TROWEL— HONDA ENGINE ASSY.

HONDA ENGINE ASSY.



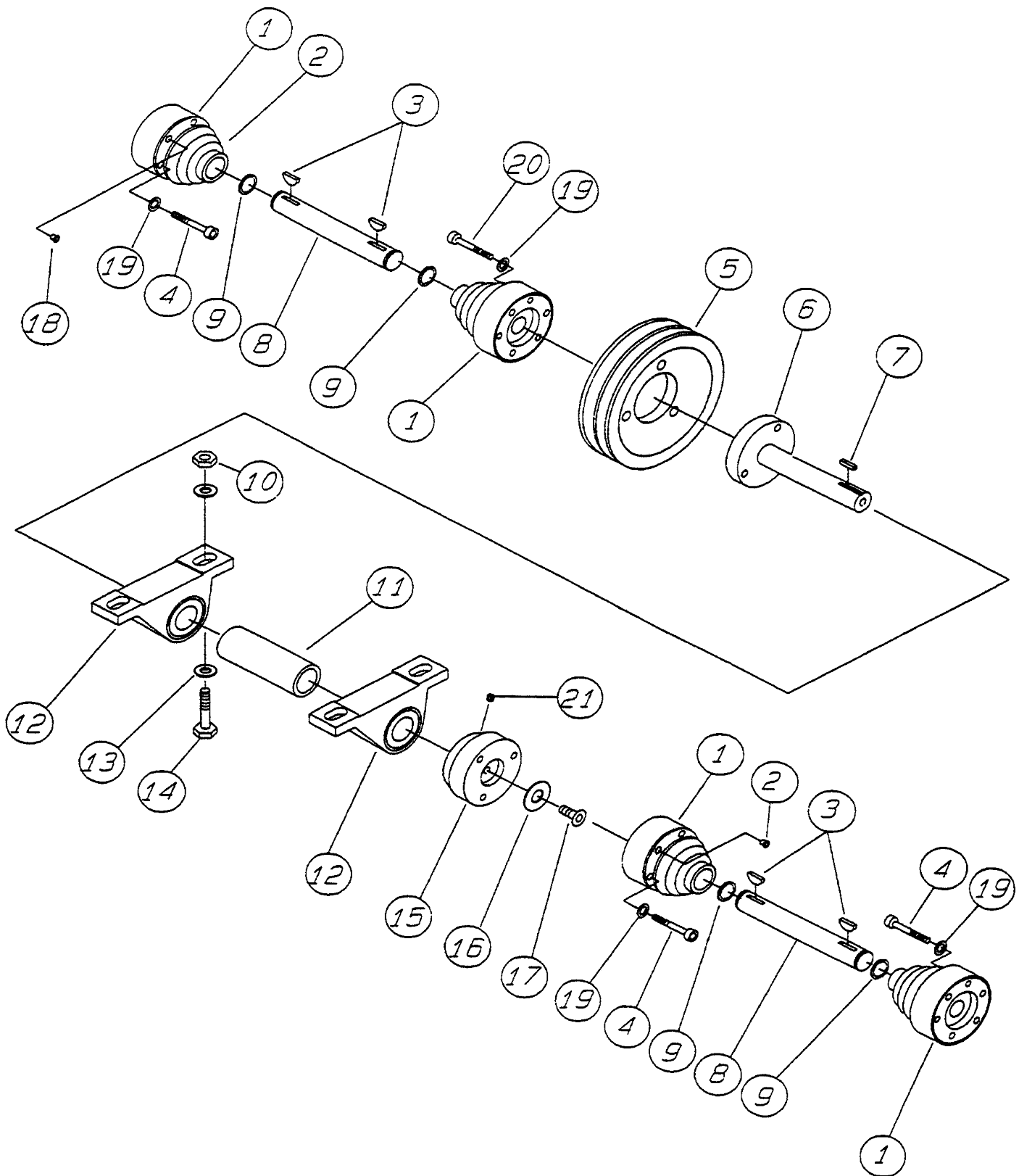
BHN RIDE-ON POWER TROWEL— HONDA ENGINE ASSY.

HONDA ENGINE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
35	2299	HHCSM 8- 1.25 X 15MM	2	
36	2814	CONTROL PANEL DECAL	1	
37	4682	LIGHT SWITCH	1	OPTIONAL
38	2673	CIRCUIT BREAKER	2	
39	10024	LOCK NUT 1/4- 20	4	
40	0948	FLAT WASHER 1/4"	6	
41	4514	HHCS 1/4- 20 X 5/8"	2	
42	2203	FLAT WASHER #10	8	
43	0161C	LOCK WASHER 5/16"	1	
44	10955	THROTTLE WIRE	1	
45	2762	TERMINAL BOOT	1	
46	8381	TOGGLE BOOT	1	
47	10958	IGNITION SWITCH W /KEY	1	
48	1618	LOCK NUT 10- 24	1	
49	10963	OIL DRAIN VALVE	1	
50	2207	SOLENOID	1	
51	10947	ENGINE ADAPTOR PLATE	1	
52	10987	OIL DRAIN HOSE	1	
53	10948	SPACER	1	
54	10018	SHCS 10- 32 X 1"	1	
55	10962	FUEL HOSE	1	
56	2138	HOSE CLAMP	2	
57	10136	FLAT WASHER 3/8"	12	
58	10133	LOCK NUT 3/8- 16	8	
59	11078	IGNITION KEY	1	

BHN RIDE-ON POWER TROWEL— DRIVE ASSY.

DRIVE ASSY.



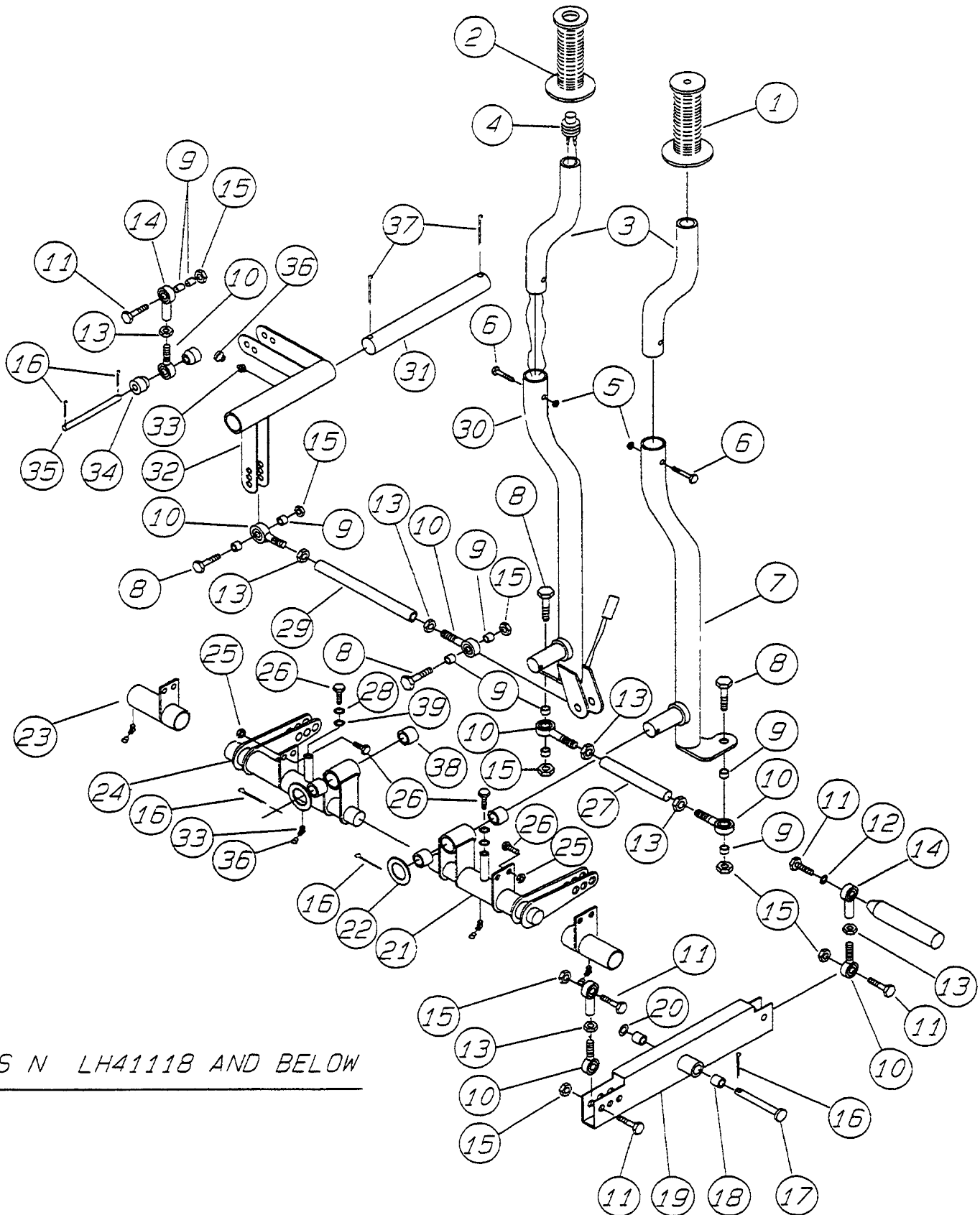
BHN RIDE-ON POWER TROWEL— DRIVE ASSY.

DRIVE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	2052	C.V. JOINT	4	
2	2259	C.V. JOINT BOOT	1	REPLACEMENT ONLY
3	0126	WOODRUFF KEY #9	4	
4	2186	SHCS 5/16- 18 X 2.1/4"	9	
5	10500	PULLEY	1	
6	2129	BEARING SHAFT	1	
7	2126	SQUARE KEY 3/16 X 3/16 X 13/16"	1	
8	10748	DRIVE SHAFT	2	
9	2090	SNAP RING	4	
10	10133	LOCK NUT 3/8"	4	
11	10514	SPACER	1	
12	10337	PILLOW BLOCK BEARING	2	
13	10136	FLAT WASHER 3/8"	8	
14	1284	HHCS 3/8- 16 X 1.1/2"	4	
15	2029	COUPLER 1" I.D.	1	
16	2037	RETAINING WASHER	1	
17	1146	FHSCS 5/16- 18 X 1"	1	
18	2218	PLUG	12	
19	0161C	FLAT WASHER 5/16"	12	
20	2187	SHCS 5/16- 18 X 2.1/2"	3	
21	10138	SHSS 1/4- 20 X 1/2"	1	

BHN RIDE-ON POWER TROWEL— STEERING ASSY. S/N L-41118 & BELOW

STEERING ASSY. S/N L-41118 & BELOW



S N L H 41118 AND BELOW

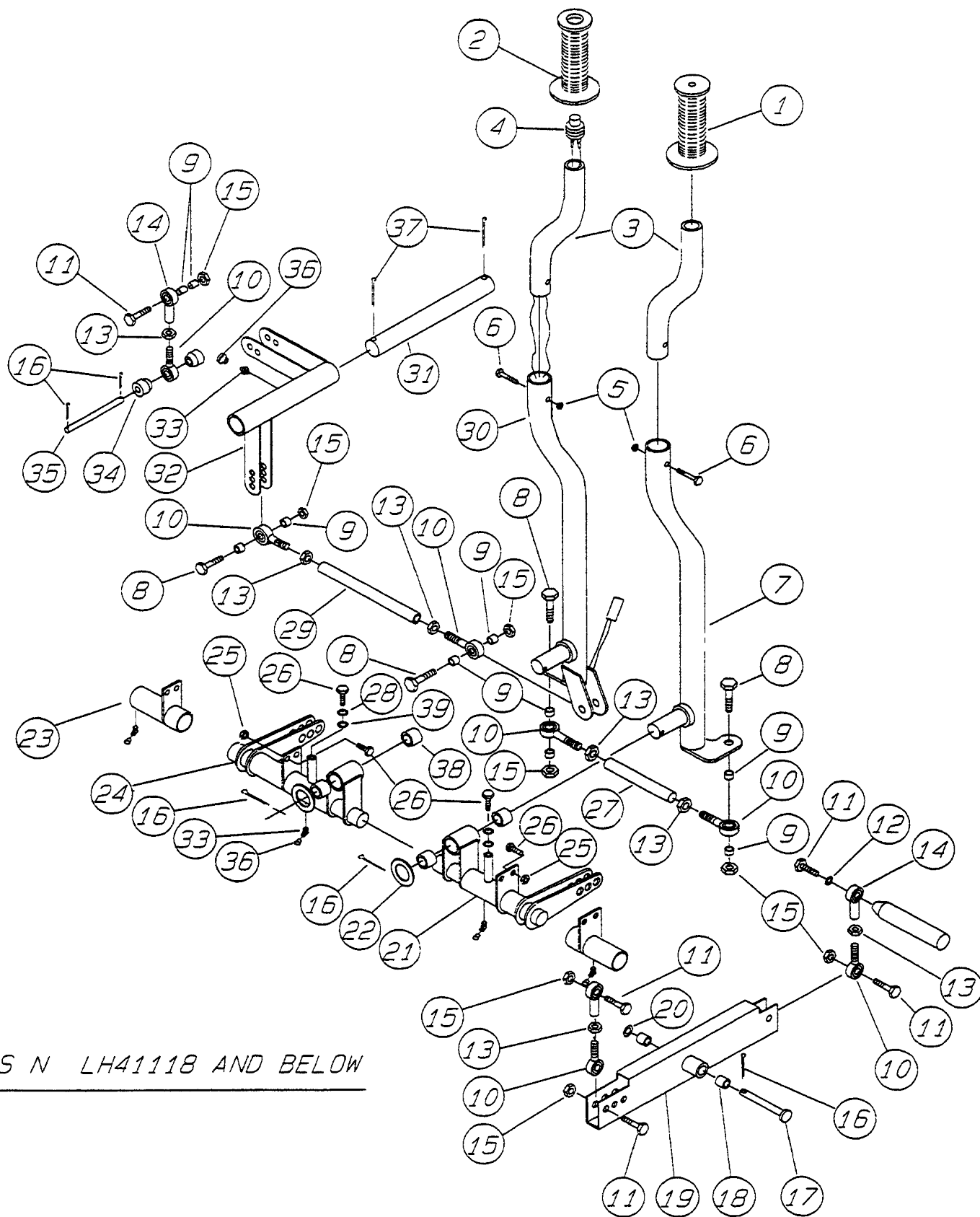
BHN RIDE-ON POWER TROWEL— STEERING ASSY. S/N L-41118 & BELOW

STEERING ASSY. S/N L-41118 & BELOW

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	0189	LEFT SIDE HAND GRIP	1	NO OPTIONS
1	2267	LEFT SIDE HAND GRIP	1	RETARDANT SPRAY OPT.
2	2267	RIGHT SIDE HAND GRIP	1	
3	10130	HANDLE EXTENSIONS	2	
4	2766	KILL BUTTON ASM.	1	
5	2197	ACORN NUT 1/4- 20	2	
6	0424	HHCS 1/4- 20 X 1.1/4"	2	
7	10131	LEFT HANDLE	1	
8	9154	HHCS 3/8- 16 X 1.3/4"	3	
9	2196	SPACER	10	
10	2063	SPHERICAL BEARING	9	RIGHT HAND MALE
11	1023	HHCS 3/8- 16 X 1.1/4"	8	
12	0166A	LOCK WASHER 3/8"	2	
13	2199	JAM NUT 3/8- 24	9	
14	2064	SPHERICAL BEARING	5	RIGHT HAND FEMALE
15	10133	LOCK NUT 3/8- 16	11	
16	0183	COTTER PIN	6	
17	2097	CLEVIS PIN	2	
18	1484	BUSHING	4	
19	2891	STEERING CONTROL LEVER	2	
20	10136	FLAT WASHER 3/8"	2	
21	10605	LEFT SIDE STEERING ASM.	1	
22	8151	FLAT WASHER 3/4"	2	
23	10603	BOSS & SUPPORT	2	
24	10606	RIGHT SIDE STEERING ASM.	1	
25	5283	LOCK NUT 5/16- 18	8	
26	0655	HHCS 5/16- 18 X 3/4"	10	
27	2352	CONNECTOR ROD	1	
28	0161C	LOCK WASHER 5/16"	2	
29	2847	LINKAGE ROD	1	
30	10132	RIGHT HANDLE	1	
31	2080	RIGHT/ LEFT MOTION SHAFT	1	
32	10718	RIGHT/ LEFT MOTION ARM	1	
33	5228	GREASE FITTING	5	
34	2188	SPACER	2	
35	2193	ADAPTER PLATE PIN	1	
36	1162A	LUBRA- CAP	5	
37	2219	COTTER PIN	2	
38	2168	BUSHING	4	
39	0300B	FLAT WASHER 5/16"	2	

BHN RIDE-ON POWER TROWEL— STEERING ASSY. S/N L-41118 & ABOVE

STEERING ASSY. S/N L-41119 & ABOVE



S N L H 41118 AND BELOW

BHN RIDE-ON POWER TROWEL— STEERING ASSY. S/N L-41119 & ABOVE

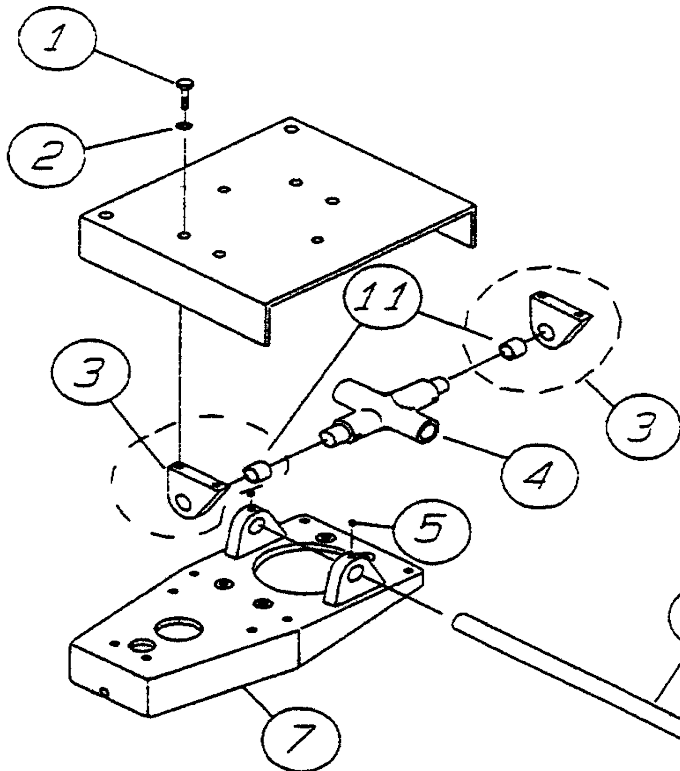
STEERING ASSY. S/N L-41119 & ABOVE

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	0189	LEFT SIDE HAND GRIP	1	NO OPTIONS
1	2267	LEFT SIDE HAND GRIP	1	RETARDANT SPRAY OPT.
2	0189	RIGHT SIDE HAND GRIP	1	
3	10130	HANDLE EXTENSIONS	2	
4	11090	SHCS 3/8- 16 X 1.1/4"	1	
5	2197	ACORN NUT 1/4- 20	2	
6	0424	HHCS 1/4- 20 X 1.1/4"	2	
7	11079	LOWER HANDLE	2	
8	9154	HHCS 3/8- 16 X 1.3/4"	2	
9	2196	SPACER	7	
10	2063	SPHERICAL BEARING	8	RIGHT HAND MALE
11	1023	HHCS 3/8- 16 X 1.1/4"	8	
12	0166A	LOCK WASHER 3/8"	2	
13	2199	JAM NUT 3/8- 24	8	
14	2064	SPHERICAL BEARING	6	RIGHT HAND FEMALE
15	10133	LOCK NUT 3/8- 16	8	
16	0183	COTTER PIN	4	
17	11073	PIN	2	
18	11072	BEARING	4	
19	11071	STEERING CONTROL LEVER	2	
20	11082	CAP	4	
21	10605	LEFT SIDE STEERING ASM.	1	
22	8151	FLAT WASHER 3/4"	2	
23	10603	BOSS & SUPPORT	2	
24	10606	RIGHT SIDE STEERING ASM.	1	
25	5283	LOCK NUT 5/16- 18	8	
26	0655	HHCS 5/16- 18 X 3/4"	10	
27	11089	SHCS 3/8- 16 X 1.3/4"	1	
28	0161C	LOCK WASHER 5/16"	2	
29	11087	LINKAGE ROD	1	
30	0300B	FLAT WASHER 5/16"	2	
31	2080	RIGHT/ LEFT MOTION SHAFT	1	
32	10718	RIGHT/ LEFT MOTION ARM	1	
33	5228	GREASE FITTING	7	
34	2188	SPACER	2	
35	2193	ADAPTER PLATE PIN	1	
36	1162A	LUBRA- CAP	5	
37	2219	COTTER PIN	2	
38	2168	BUSHING	4	
39	0300B	FLAT WASHER 5/16"	2	

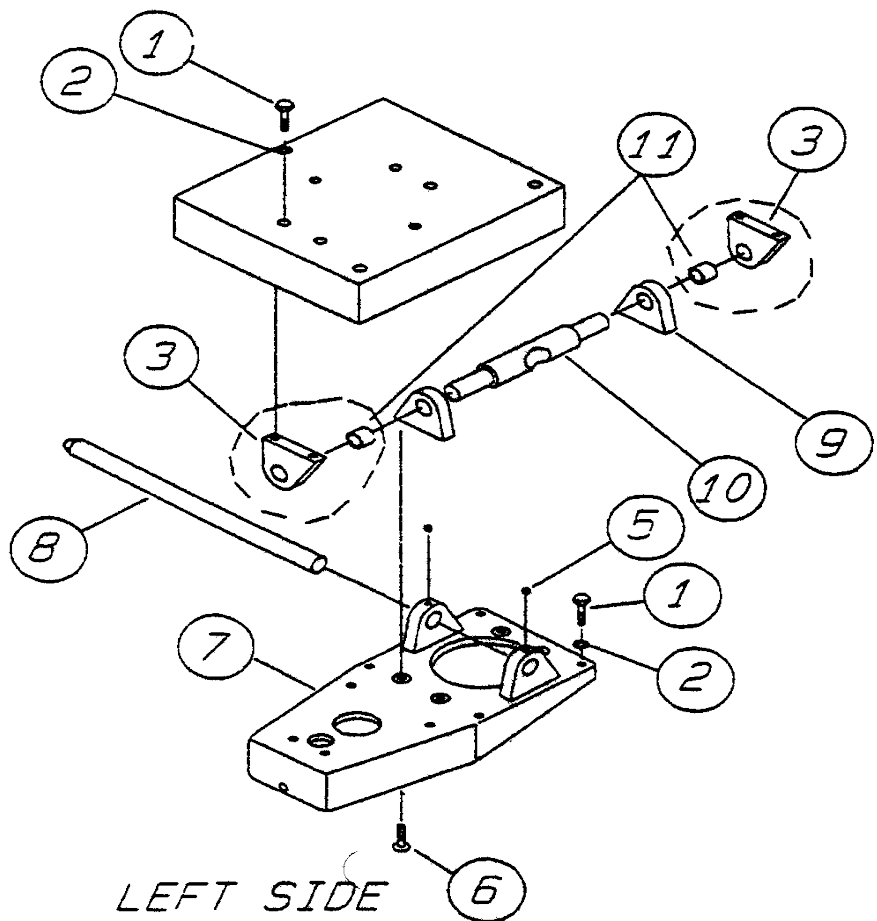
S.N. LH41119 AND ABOVE

BHN RIDE-ON POWER TROWEL— GEARBOX ADAPTER PLATES ASSY.

GEARBOX ADAPTER PLATES ASSY.



RIGHT SIDE



LEFT SIDE

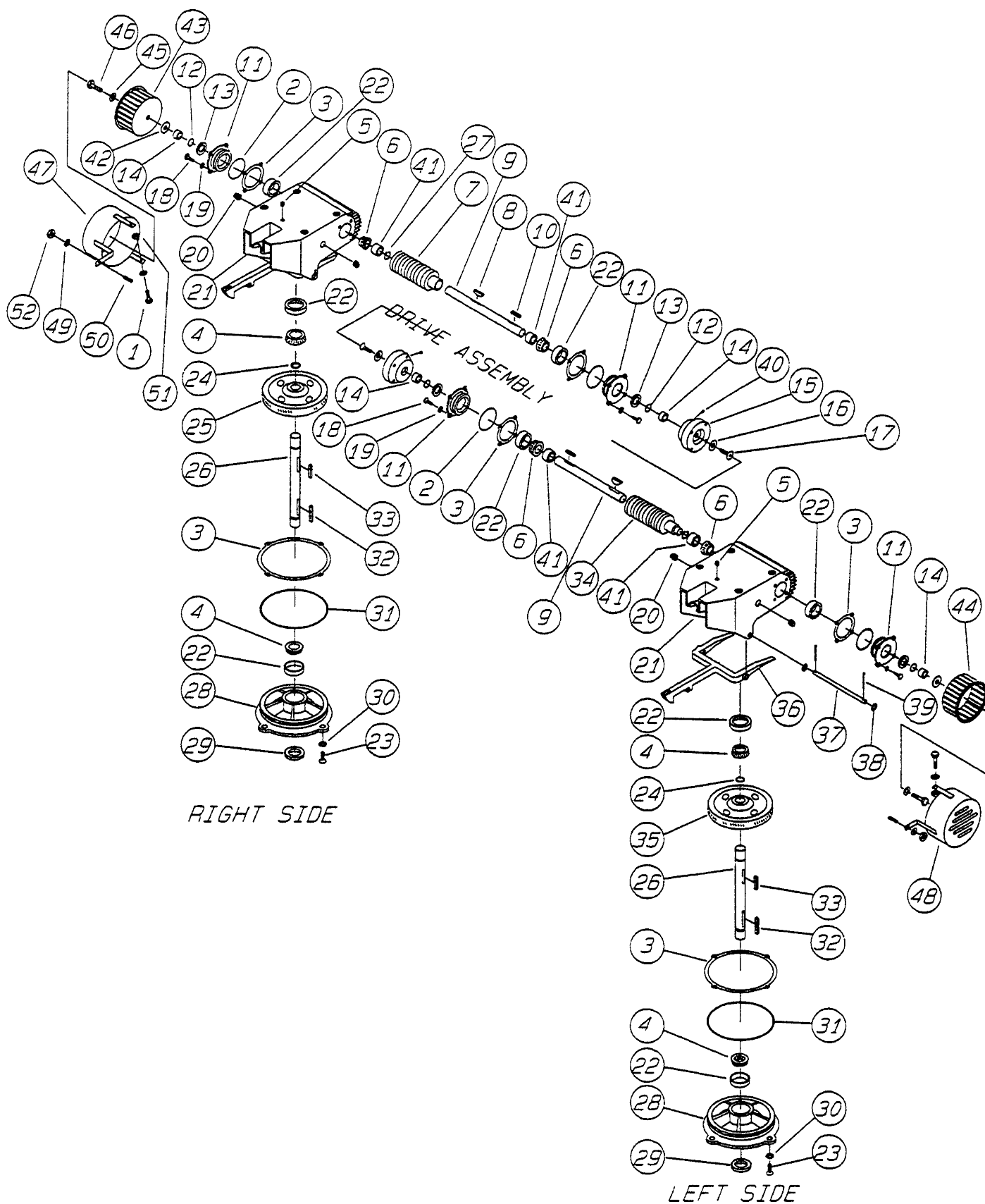
BHN RIDE-ON POWER TROWEL— GEARBOX ADAPTER PLATES ASSY.

GEARBOX ADAPTER PLATES ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	1023	HHCS 3/8- 16 X 1.1/4"	16	
2	0166A	LOCK WASHER 3/8"	16	
3	2304	ROCKER BLOCK ARM	4	INCLUDING ITEM 11
4	2146	PIVOT ARM ASM.	1	
5	10138	SHSS 1/4- 20 X 1/2"	4	
6	1394	FHSCS 3/8- 16 X 1"	4	
7	1992	ADAPTER PLATE	2	
8	10747	CONTROL PIVOT ROD	2	
9	2312	ROCKER BLOCK	2	
10	2145	PIVOT SHAFT	1	
11	2088	BUSHING (AFTER PRESSING BUSHING INTO ROCKER BLOCK, REAM TO .752 $\pm$.001) -.000	4	

BHN RIDE-ON POWER TROWEL— GEARBOX ASSY.

GEARBOX ASSY.



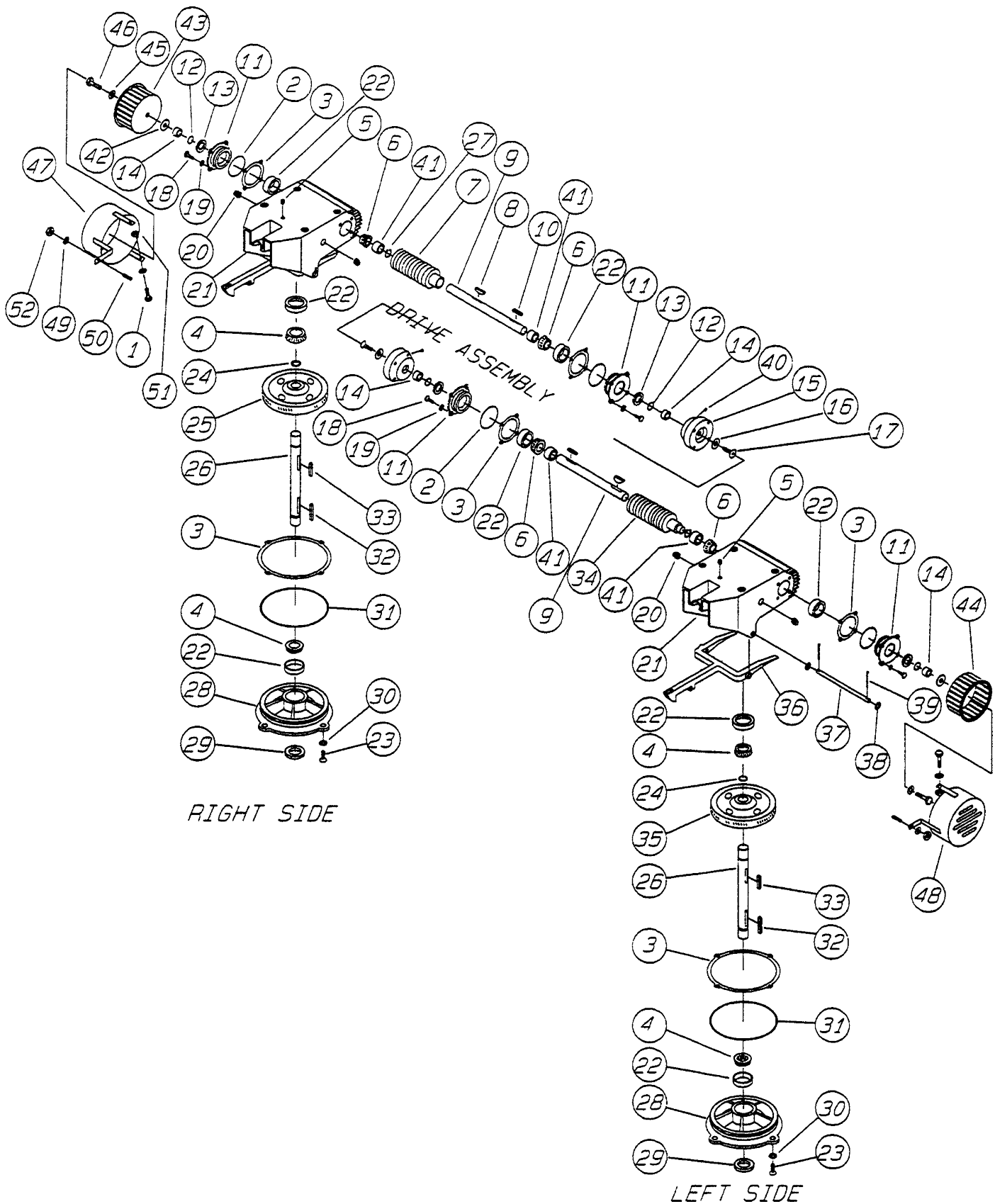
BHN RIDE-ON POWER TROWEL— GEARBOX ASSY.

GEARBOX ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	5065B	RHMS 10- 32 X 1/2"	4	
2	2309	O- RING	4	INCLUDED IN ITEM 3
3	2618	GASKET KIT		
4	0232	BEARING CONE	4	
5	1132	AIR VENT	2	
6	9045	BEARING CONE	4	
7	9032	RIGHT SIDE WORM	1	
8	1139	WOODRUFF KEY #21	2	
9	2094	COUNTERSHAFT	2	TO LC38744
9	10913	COUNTERSHAFT	2	FROM LC38745
10	2323	SQUARE KEY 1/4 X 1/4 X 15/16"	2	
11	2307	FLANGE	4	
12	2116	O- RING	4	
13	9044	OIL SEAL	4	INCLUDED IN ITEM 3
14	9043	SPACER	4	
15	2048	COUPLER	2	
16	9120	RETAINING WASHER	2	
17	1313	FHSCS 3/8- 24 X 3/4"	2	
18	2295	HHCS 1/4- 20 X 7/8"	16	
19	0133W	COPPER WASHER 1/4"	16	
20	0121A	PLUG	6	
21	2228	GEARBOX	2	TO LC38744
21	10776	GEARBOX	2	FROM LC38745
22	0232A	BEARING CUP	8	
23	1146	FHSCS 5/16- 18 X 1" NYLOC	8	
24	1138	RETAINING RING	2	
25	9181	RIGHT SIDE WORM GEAR	1	
26	9179	MAINSHAFT	2	
27	9049	RETAINING RING	2	
28	9036	COVER PLATE	2	
29	9041	SEAL	2	INCLUDED IN ITEM 3
30	10235	INT. LOCK WASHER 5/16"	8	
31	9038	O- RING	2	INCLUDED IN ITEM 3
32	9183	SQUARE KEY 5/16 X 5/16 X 3"	2	
33	9180	SQUARE KEY 5/16 X 5/16 X 2.1/4"	2	
34	1993	LEFT SIDE WORM	1	
35	2001	LEFT SIDE WORM GEAR (BRONZE)	1	
36	9027	YOKE ARM	2	
37	9028	YOKE PIN	2	
38	10136	FLAT WASHER 3/8"	8	
39	0683	COTTER PIN 3/32" X 3/4"	2	
40	10138	SHSS 1/4- 20 X 1/2"	2	
41	9042	SPACER	4	
42	10930	FENDER WASHER 1/4"	2	
43	10921	FAN (CW)	1	
44	10922	FAN (CCW)	1	

BHN RIDE-ON POWER TROWEL— GEARBOX ASSY.

GEARBOX ASSY.



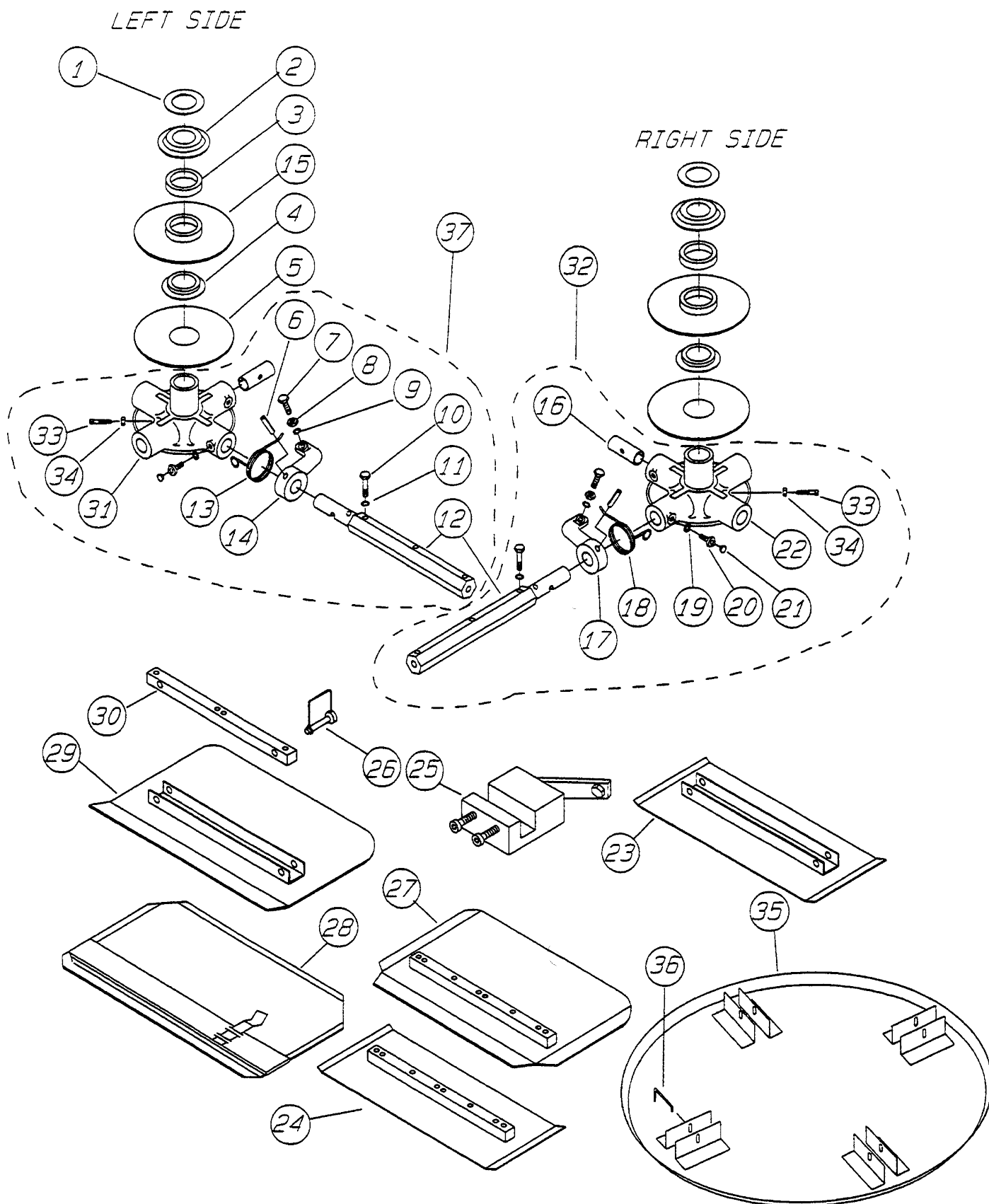
BHN RIDE-ON POWER TROWEL— GEARBOX ASSY.

GEARBOX ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
45	0948	FLAT WASHER 1/4"	2	
46	0424	HHCS 1/4- 20 X 1.1/4"	2	
47	10894	RIGHT SIDE FAN COVER	1	
48	10893	LEFT SIDE FAN COVER	1	
49	2203	WASHER #10	6	
50	10989	STUD 10- 32	2	
51	0937	HEX NUT 10- 32	2	
52	10019	LOCK NUT 10- 32	2	
	2619	BEARING REPLACEMENT KIT		NOT SHOWN
	10950	RIGHT SIDE GEARBOX ASM.		
	10951	LEFT SIDE GEARBOX ASM.		

BHN RIDE-ON POWER TROWEL— SPIDER & BLADES ASSY.

SPIDER & BLADES ASSY.



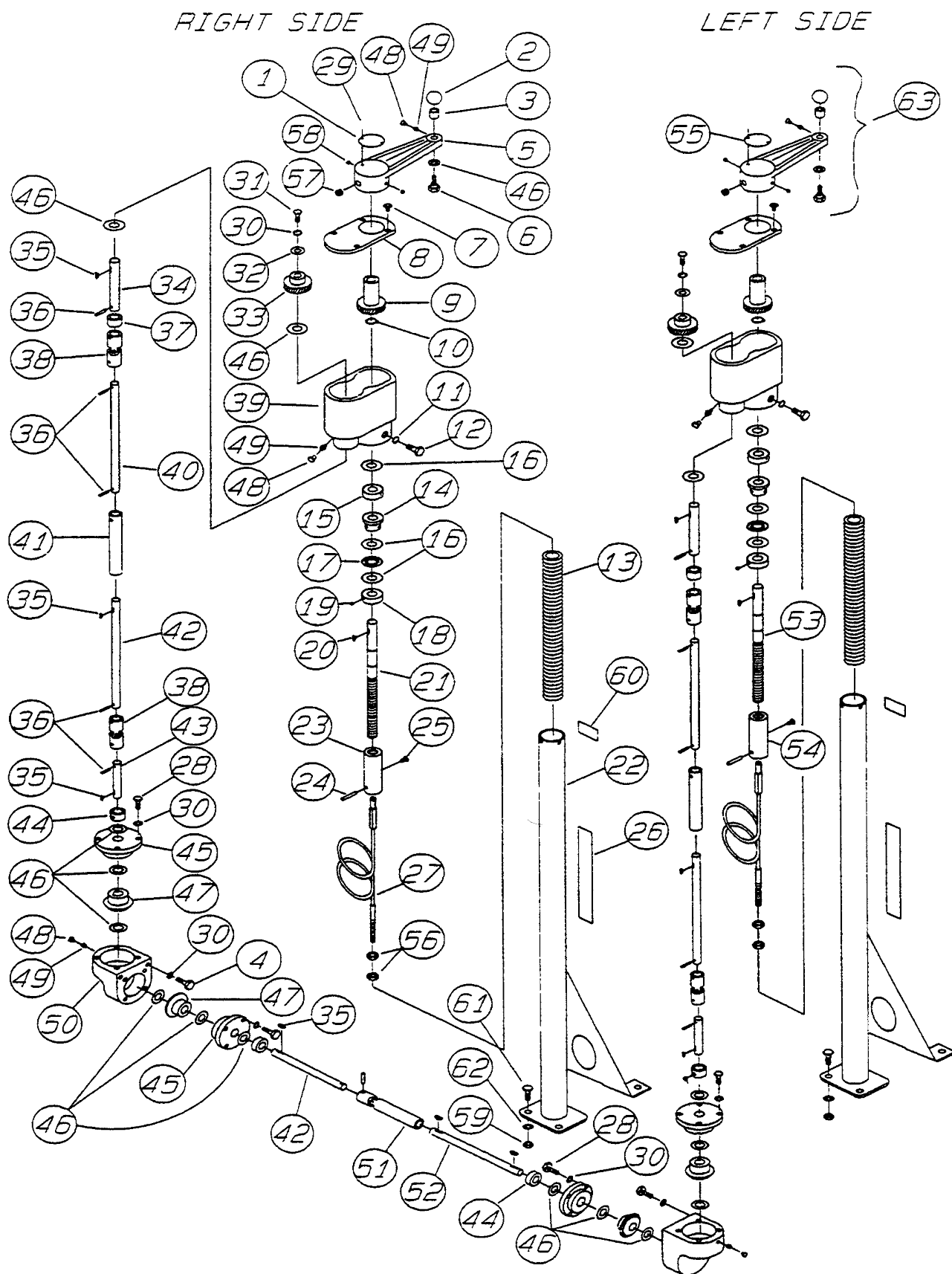
BHN RIDE-ON POWER TROWEL— SPIDER & BLADES ASSY.

SPIDER & BLADES ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	1803	WEAR PLATE	2	
2	1152	THRUST COLLAR CAP	2	
3	1153	THRUST BEARING	2	
4	1471	THRUST COLLAR BUSHING	2	
5	1154A	WEAR PLATE	2	
6	4164	ROLL PIN	8	
7	0164B	HHCS 3/8- 16 X 1.1/4" FULL THREAD RADIUS HEAD	8	
8	1876	HEX JAM NUT 3/8- 16	8	
9	0166A	LOCK WASHER 3/8"	8	
10	0105	HHCS 5/16- 18 X 1.1/2"	16	
11	0161C	LOCK WASHER 5/16"	16	
12	2827	TROWEL ARM	8	
13	1316	LEFT SIDE SPRING	4	
14	1163	LEFT SIDE TROWEL ARM LEVER	4	
15	1154	THRUST COLLAR	2	INCLUDES ITEM #4
16	1157A	BUSHING	8	
17	1555	RIGHT SIDE TROWEL ARM LEVER	4	
18	1317	RIGHT SIDE SPRING	4	
19	1875	INT. LOCK WASHER 3/8"	8	
20	1322	RETAINING SCREW	8	
21	1162A	LUBRA- CAP	8	
22	10755	RIGHT SIDE SPIDER	1	
23	1874	UNIVERSAL FIT FINISH BLADE	8	OPTIONAL
24	0400	FINISH BLADE	8	OPTIONAL
25	1817	TROWEL ARM ADJUSTMENT FIXTURE	1	OPTIONAL
26	1869	SNAP PIN	16	OPTIONAL
27	2949	COMBINATION FLOAT & FINISH BLADE	8	
28	0444F	CLIP- ON FLOAT BLADE	8	OPTIONAL
29	1873	UNIVERSAL FIT COMBINATION BLADE	8	OPTIONAL
30	1856	UNIVERSAL FIT MOUNTING BAR	8	OPOTIONAL
31	10753	LEFT SIDE SPIDER	1	
32	10756	RIGHT SIDE SPIDER ASM.	1	
33	1167A	SQ HSCS 3/8- 16 X 1.1/2" CONE POINT	2	
34	1456	HEX FINISH NUT 3/8- 16	2	
35	2871	FLOAT DISC	1	
36	2935	FLOAT DISC LATCH LEVER	4	
37	10754	LEFT SIDE SPIDER ASM.	1	

BHN RIDE-ON POWER TROWEL— TWIN PITCH CONTROL ASSY.

TWIN PITCH CONTROL ASSY.



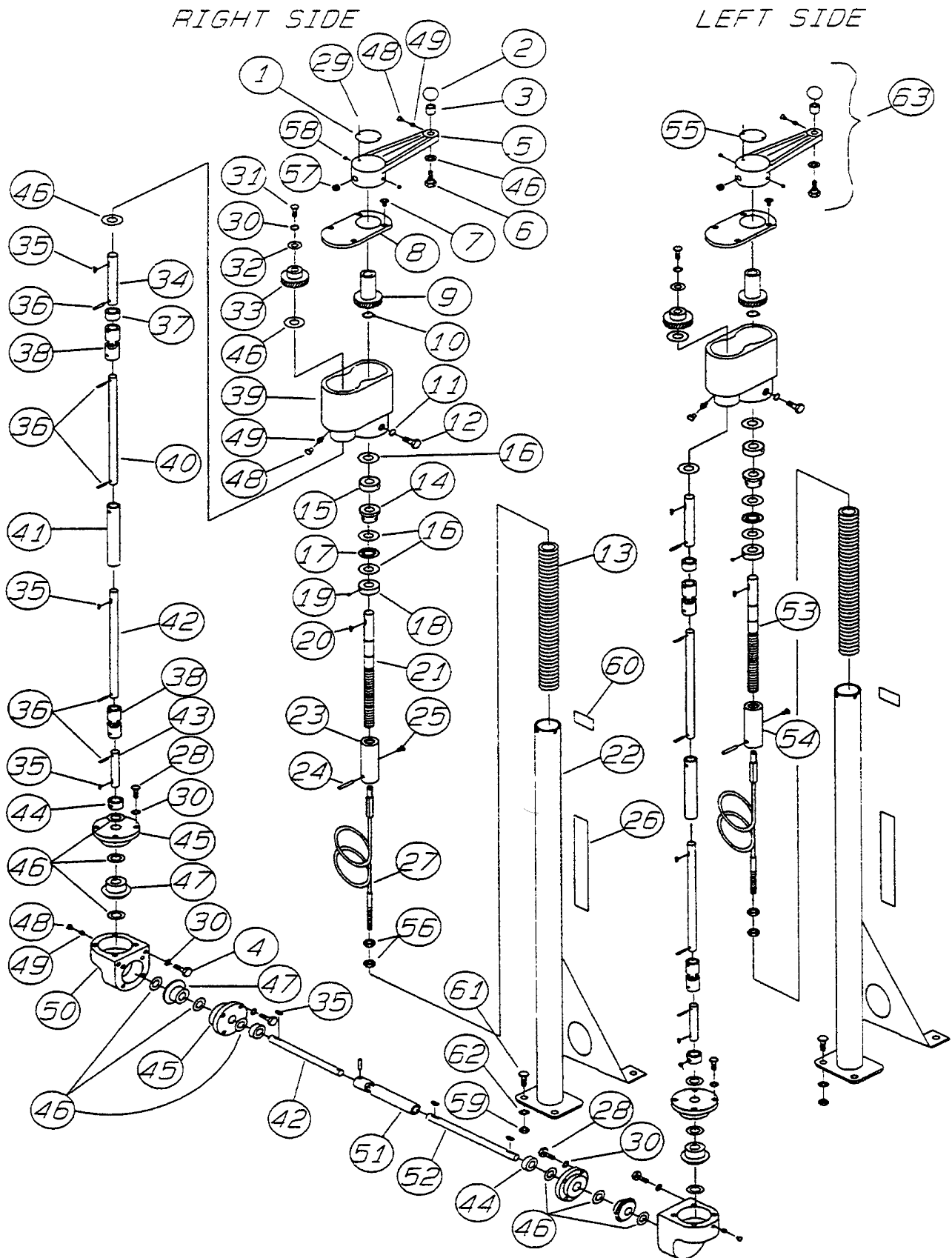
BHN RIDE-ON POWER TROWEL— TWIN PITCH CONTROL ASSY.

TWIN PITCH CONTROL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	2300	RIGHT SIDE DECAL	1	
2	4403	CRANK KNOB	2	
3	3231	SPACER	2	
4	4514	HHCS 1/4- 20 X 5/8"	4	
5	1615	CRANK LEVER	2	
6	1616	SHOULDER BOLT	2	
7	2620	BHMS 10- 24 X 5/8	8	
8	2649	COVER PLATE	2	
9	1529	MASTER GEAR	2	
10	1135	RETAINING RING	2	TO MA33523
10	10512	RETAINING RING	2	FROM MA33524
11	0161C	LOCK WASHER 5/16"	6	
12	0655	HHCS 5/16- 18 X 3/4"	6	
13	2156	SPRING	2	
14	1612	BEARING	2	
15	1604	BEARING	2	
16	2170	THRUST WASHER	6	
17	2169	THRUST BEARING	2	
18	2367	SET COLLAR	2	
19	0685	SHSS 5/16- 18 X 5/16"	4	
20	0126	WOODRUFF KEY #9	2	
21	10510	RIGHT SIDE PITCH CONTROL SCREW	1	
22	10548	PITCH CONTROL TUBE	2	
23	10721	RIGHT SIDE SLIDE BLOCK	1	
24	10723	ROLL PIN	2	
25	10382	SHOULDER BOLT 3/8 X 3/8"	2	
26	1499	WHITEMAN DECAL	2	
27	2008	CABLE	2	
28	0730	HHCS 1/4- 20 X 1"	16	
29	4014	U- DRIVE SCREW 2 X 3/16"	4	
30	0181B	LOCK WASHER 1/4"	22	
31	1579	HHCS 1/4- 20 X 1/2"	2	
32	0948	FLAT WASHER 1/4"	2	
33	1530	SLAVE GEAR	2	
34	2007	SHAFT	2	
35	1578	WOODRUFF KEY #3	9	
36	1586	ROLL PIN	11	
37	2311	SPACER	2	
38	1536	U- JOINT	4	
39	10546	HOUSING	2	
40	2023	SHAFT	2	
41	2012	SLEEVE	2	
42	2022	SHAFT	3	
43	2021	SHAFT	2	
44	1577	SET COLLAR	4	
45	1988	MITER BOX CAP	4	

BHN RIDE-ON POWER TROWEL— TWIN PITCH CONTROL ASSY.

TWIN PITCH CONTROL ASSY.



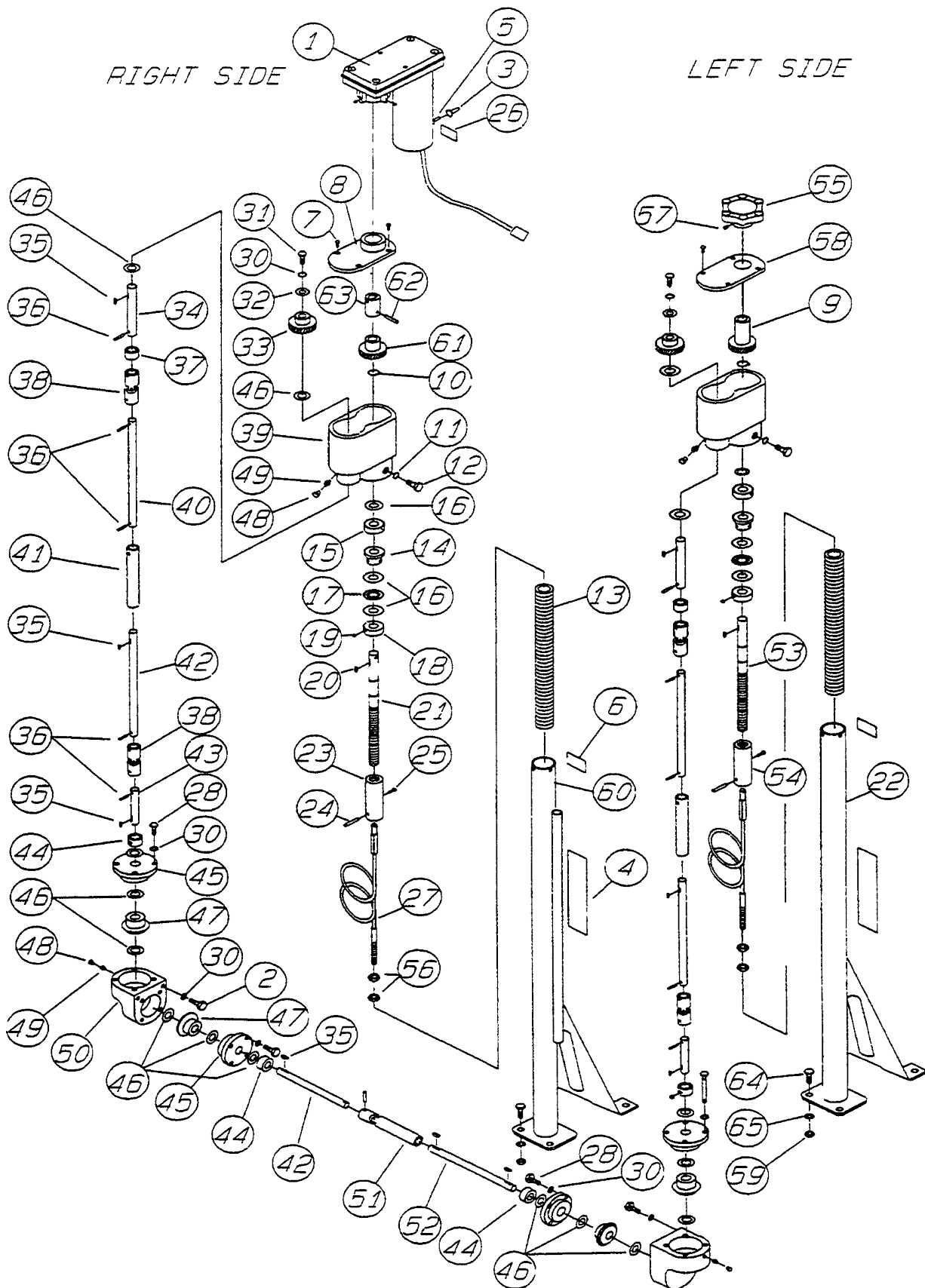
BHN RIDE-ON POWER TROWEL— TWIN PITCH CONTROL ASSY.

TWIN PITCH CONTROL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
46	1733	HARDENED WASHER	18	
47	2062	MITER GEAR	4	
48	1162A	LUBRA- CAP	6	
49	2621	GREASE FITTING	6	
50	1987	MITER BOX	2	
51	2104	SLEEVE	1	
52	2845	SHAFT	1	
53	10511	LEFT SIDE PITCH CONTROL SCREW	1	
54	10722	LEFT SIDE SLIDE BLOCK	1	
55	2332	LEFT SIDE DECAL	1	
56	1116	BRASS JAM NUT	4	
57	0185	SHSS 3/8- 16 X 3/8"	2	
58	1528	SHSS 1/4- 20 X 5/16"	4	
59	5283	LOCK NUT 5/15- 18	8	
60	2634	SPRING WARNING DECAL	2	
61	0202	HHCS 5/16- 18 X 1"	8	
62	0300B	FLAT WASHER 5/16	8	
63	1617	LEVER ASM. (INCLUDES ITEMS 2,3,5,6,46,48, 49,57, & 58)	2	

BHN RIDE-ON POWER TROWEL— ELECTRIC PITCH CONTROL ASSY.

ELECTRIC PITCH CON.



BHN RIDE-ON POWER TROWEL— ELECTRIC PITCH CONTROL ASSY.

ELECTRIC PITCH CON.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	10482	POWER HEAD	1	
2	4514	HHCS 1/4- 20 X 5/8"	4	
3	8381	BOOT SWITCH COVER	1	
4	1499	WHITEMAN DECAL	2	
5	2596	SWITCH	1	
6	2634	SPRING WARNING DECAL	2	
7	2620	BHMS 10- 24 X 5/8"	8	
8	2592	COVER PLATE	1	
9	1529	MASTER GEAR	1	
10	1135	RETAINING RING	2	 TO SERIAL # MA33523
10	10512	RETAINING RING	2	 FROM SERIAL # MA33524
11	0161C	LOCK WASHER 5/16"	6	
12	0655	HHCS 5/16- 18 X 3/4"	6	
13	2156	SPRING	2	
14	1612	BEARING	2	
15	1604	BEARING	2	
16	2170	THRUST WASHER	6	
17	2169	THRUST BEARING	2	
18	2367	SET COLLAR	2	
19	0685	SHSS 5/16- 18 X 5/16"	4	
20	0126	WOODRUFF KEY #9	2	
21	10623	RIGHT SIDE PITCH CONTROL SCREW	1	
22	10548	PITCH CONTROL TUBE	2	
23	10721	RIGHT SIDE SLIDE BLOCK	1	
24	10723	ROLL PIN	2	
25	10382	SHOULDER BOLT 3/8 X 3/8"	2	
26	2881	BLADE PITCH DECAL	1	
27	2008	CABLE	2	
28	0730	HHCS 1/4- 20 X 1"	16	
29	10138	SHSS 1/4- 20 X 1/2"	4	
30	0181B	LOCK WASHER 1/4"	22	
31	1579	HHCS 1/4- 20 X 1/2"	2	
32	0948	FLAT WASHER 1/4"	2	
33	1530	SLAVE GEAR	2	
34	2007	SHAFT	2	
35	1578	WOODRUFF KEY #3	9	
36	1586	ROLL PIN	11	
37	2311	SPACER	2	
38	1536	U- JOINT	4	
39	10546	HOUSING	2	
40	2023	SHAFT	2	
41	2012	SLEEVE	2	
42	2022	SHAFT	3	
43	2021	SHAFT	2	
44	1577	SET COLLAR	4	
45	1988	MITER BOX CAP	4	

ELECTRIC PITCH CONTROL ASSY.



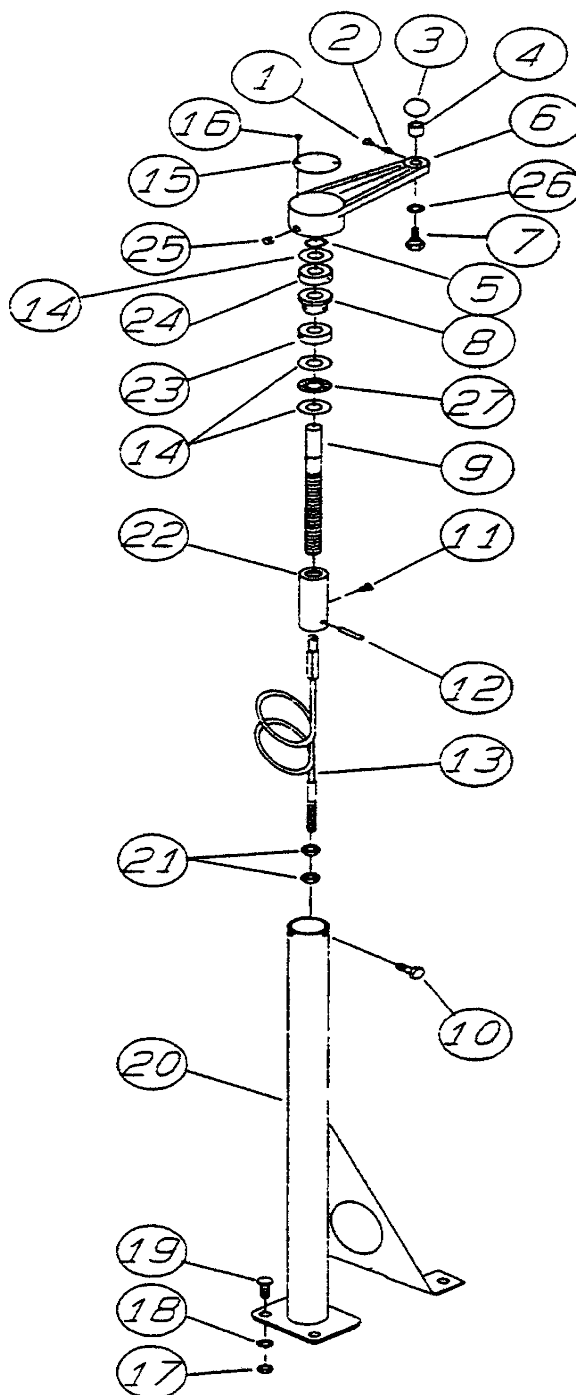
BHN RIDE-ON POWER TROWEL— ELECTRIC PITCH CONTROL ASSY.

ELECTRIC PITCH CONTROL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
46	1733	HARDENED WASHER	16	
47	2062	MITER GEAR	4	
48	1162A	LUBRA- CAP	4	
49	2621	GREASE FITTING	4	
50	1987	MITER BOX	2	
51	2104	SLEEVE	1	
52	2845	SHAFT	1	
53	10511	LEFT SIDE PITCH CONTROL SCREW	1	
54	10722	LEFT SIDE SLIDE BLOCK	1	
55	2591	STAR WHEEL	1	
56	1116	BRASS JAM NUT	4	
57	1528	SHSS 1/4- 20 X 5/16"	2	
58	2649	COVER PLATE	1	
59	5283	LOCK NUT 5/16- 18	8	
60	10647	RIGHT SIDE PITCH CONTROL TUBE	1	
61	2698	ELECTRIC PITCH GEAR	1	
62	2695	ROLL PIN	1	
63	2593	SLEEVE ADAPTER	1	
64	0202	HHCS 5/16- 18 X 1"	8	
65	0300B	FLAT WASHER 5/16"	8	

BHN RIDE-ON POWER TROWEL— SINGLE PITCH CONTROL ASSY.

SINGLE PITCH CONTROL ASSY.



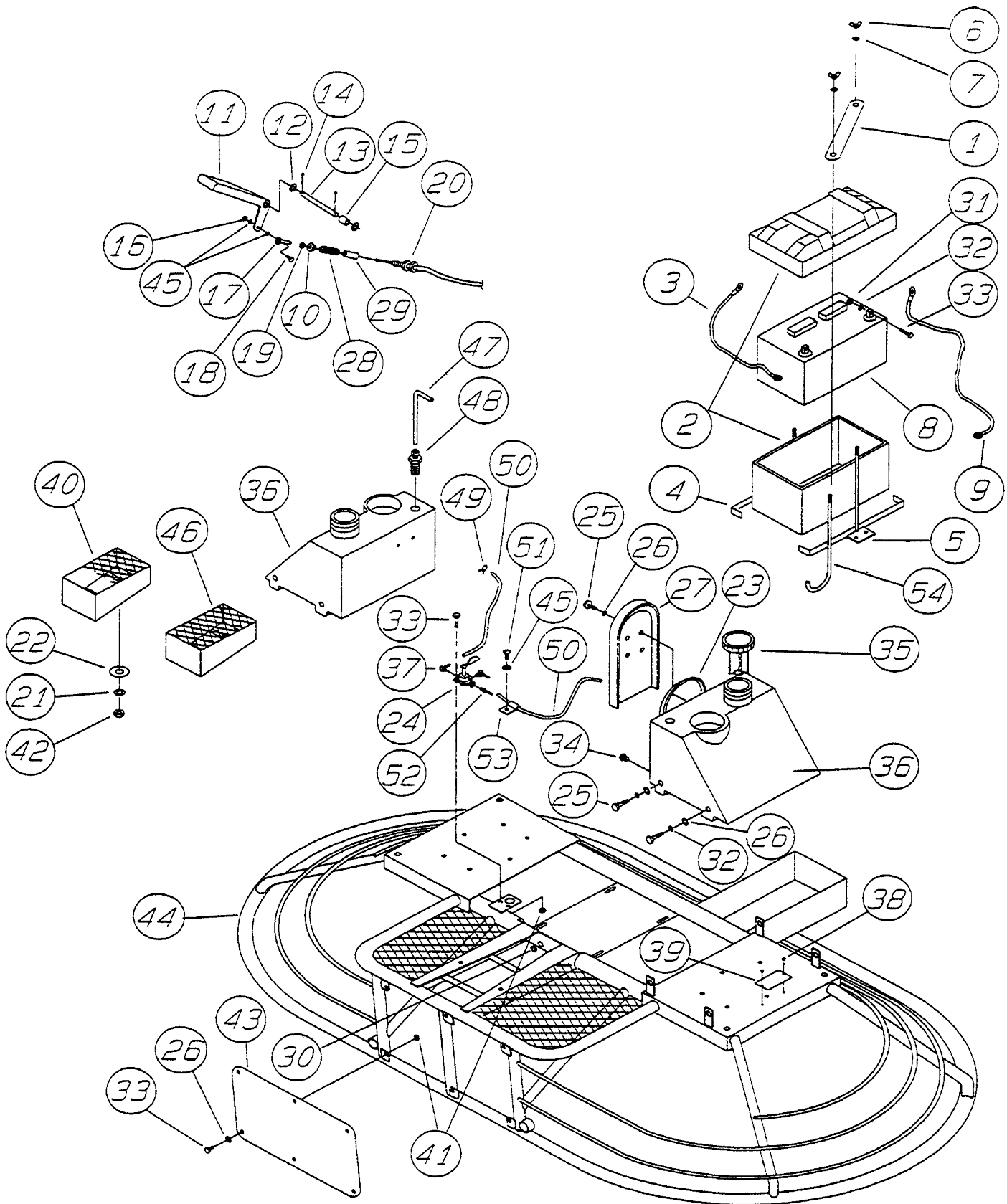
BHN RIDE-ON POWER TROWEL— SINGLE PITCH CONTROL ASSY.

SINGLE PITCH CONTROL ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	1162A	LUBRA- CAP	2	
2	2621	GREASE FITTING	2	
3	4403	CRANK KNOB	2	
4	3231	SPACER	2	
5	10512	SNAP RING	2	
6	2575	CRANK LEVER	2	
7	1616	SHOULDER BOLT	2	
8	1111	BEARING	2	
9	10646	TROWEL CONTROL SCREW	2	
10	0786	BHCS 1/4- 20 X 3/8"	2	
11	10382	SHOULDER BOLT	2	
12	10723	ROLL PIN	2	
13	2008	CABLE	2	
14	2170	THRUST WASHER	6	
15	2300	LOCK WASHER 5/16"	2	
16	4014	U- DRIVE SCREW 2 X 3/16"	4	
17	5283	LOCK NUT 5/16- 18	8	
18	0300B	FLAT WASHER 5/16"	8	
19	0202	HHCS 5/16- 18 X 1"	8	
20	10548	PITCH CONTROL TUBE	2	
21	1116	BRASS JAM NUT	4	
22	10721	SLIDE BLOCK	2	
23	2367	SET COLLAR	2	
24	1604	THRUST BEARING	2	
25	0185	SHSS 3/8- 16 X 3/8"	2	
26	1733	HARDENED WASHER	2	
27	2169	THRUST BEARING	2	

BHN RIDE-ON POWER TROWEL— MAIN FRAME ASSY.

MAIN FRAME ASSY.



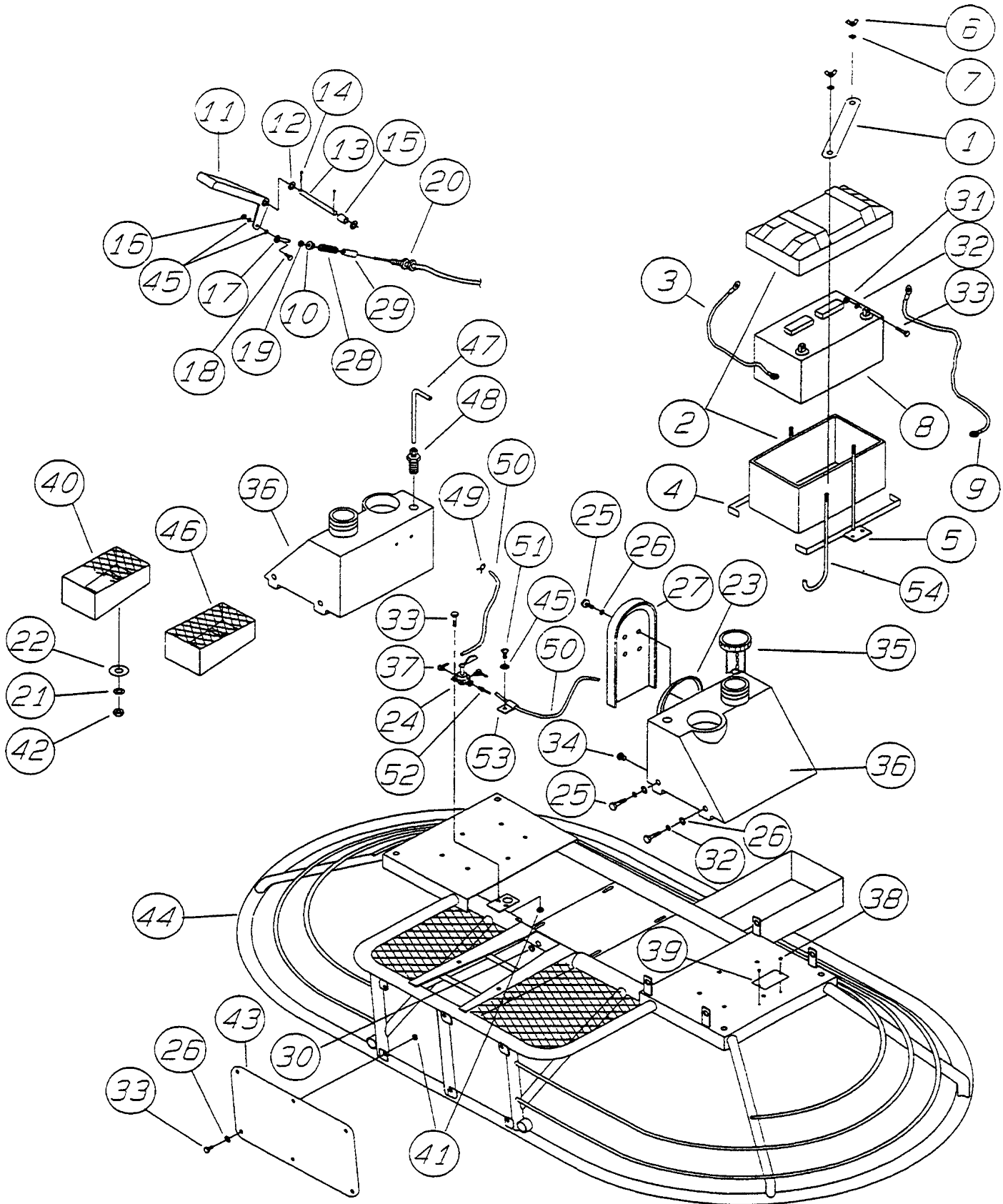
BHN RIDE-ON POWER TROWEL— MAIN FRAME ASSY.

MAIN FRAME ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	2482	BATTERY STRAP	1	TO LF40389
1	10615	BATTERY STRAP	1	FROM LF40390
2	2449	BATTERY BOX	1	
3	1597	NEGATIVE BATTERY CABLE (BLACK)	1	
4	2484	FRONT BATTERY BRACKET	1	TO LF40389
5	2483	REAR BATTERY BRACKET	1	TO LF40389
6	2509	WING NUT 1/4- 20	2	
7	10031	WXT. SHKP. WASHER 1/4"	2	
8	4671	BATTERY 12V GROUP U- 1	1	
9	2542	POSITIVE BATTERY CABLE (RED)	1	KOHLER
9	2541	POSITIVE BATTERY CABLE (RED)	1	ONAN
10	2755	SPRING ADAPTER (SHORT)	1	
11	2086	ACCELERATOR PEDAL	1	
12	10136	FLAT WASHER 3/8"	2	
13	2772	PIN	1	
14	6014B	COTTER PIN	2	
15	3083	SPACER	1	
16	10019	LOCK NUT 10- 32	1	
17	2153	SPHERICAL BEARING	1	
18	10018	SHCS 10- 32 X 1"	1	
19	0937	HEX NUT 10-32	1	
20	2124	THROTTLE CABLE	1	
21	0300B	FLAT WASHER 5/16"	4	
22	3233	FENDER WASHER	4	
23	10517	SPARE BELT	2	
24	11022	VALVE	1	FROM LF40390
25	4514	HHCS 1/4- 20 X 5/8"	10	
26	0948	FLAT WASHER 1/4"	16	
27	2429	SPARE BELT CARRIER	1	
28	2753	SPRING	1	
29	2754	ADAPTER	1	
30	2923	RUBBER GROMMET	1	
31	0949	HEX NUT 1/4- 20	2	
32	0181B	LOCK WASHER 1/4"	10	
33	0131A	HHCS 1/4- 20 X 3/4"	10	
34	2161	FUEL VALVE	1	TOLF40120
35	2712	FUEL CAP W/ GAUGE	2	
36	2028	FUEL TANK	1	TO LF40120
36	11003	FUEL TANK	2	FROM LF40121
37	11024	90 DEGREE FITTING	2	FROM LF40390
38	4014	U- DRIVE SCREW 2 X 3/16"	2	
39	2411	SERIAL NUMBER PLATE	1	
40	2774	RIGHT SIDE FOOTREST	1	
41	10024	LOCK NUT 1/4- 20	8	
42	5283	LOCK NUT 5/16- 18	4	
43	10752	FRONT PANEL	1	

BHN RIDE-ON POWER TROWEL— MAIN FRAME ASSY.

MAIN FRAME ASSY.



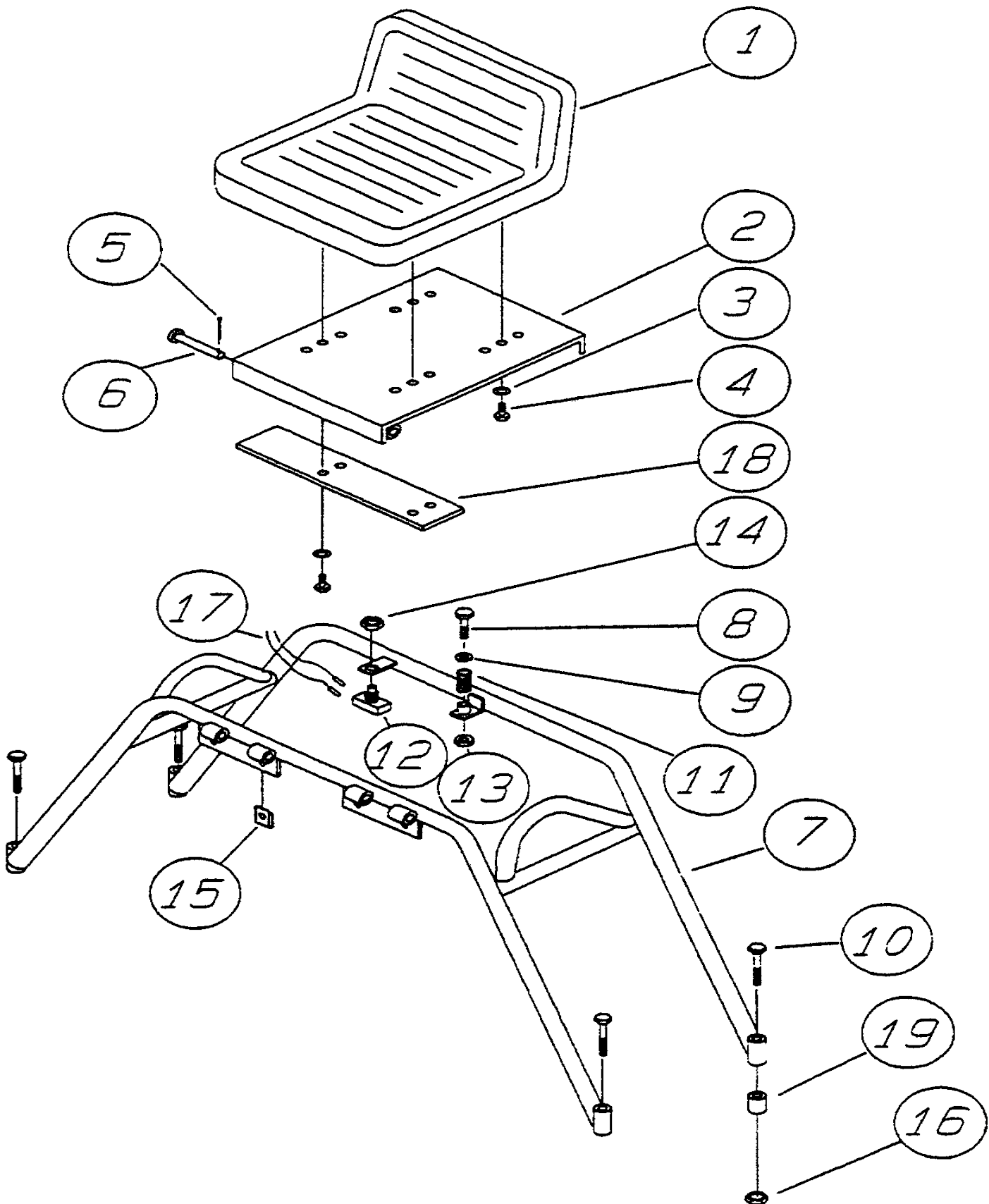
BHN RIDE-ON POWER TROWEL— MAIN FRAME ASSY.

MAIN FRAME ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	
44	10739	MAIN FRAME	1
45	2203	FLAT WASHER #10	4
46	2773	LEFT SIDE FOOTREST	1
47	11016	FUEL PICK UP TUBE	1 FROM LF40121
48	19088	FITTING (INCLUDING FERRULE & NUT	1 FROM LF40121
49	2138	HOSE CLAMP	4 FROM LF40390
50	60013	FUEL HOSE	4FT FROM LF40390
51	5065B	RHMS 10- 32 X 1/2"	2 FROM LF40390
52	11023	STRAIGHT FITTING	1 FROM LF40390
53	8128	CLAMP	2 FROM LF40390
54	10541	BATTERY HOLD DOWN ROD	2 FROM LF40390

BHN RIDE-ON POWER TROWEL— SEAT FRAME ASSY.

SEAT FRAME ASSY.



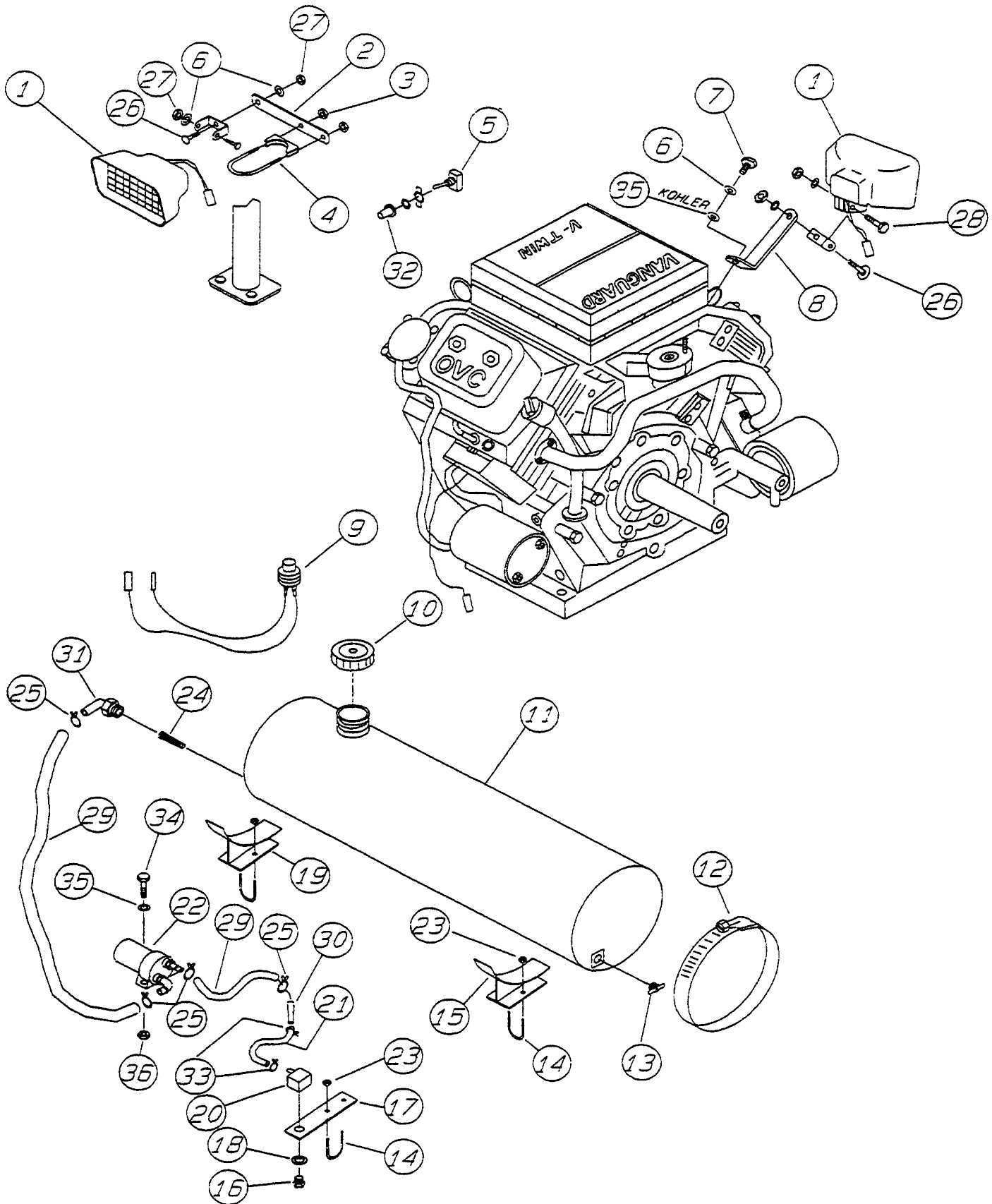
BHN RIDE-ON POWER TROWEL— SEAT FRAME ASSY.

SEAT FRAME ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	2351	SEAT	1	
2	2421	SEAT MOUNTING PLATE	1	
3	0161C	LOCK WASHER 5/16"	4	
4	0655	HHCS 5/16- 18 X 3/4"	4	
5	0183	COTTER PIN	2	
6	8081	CLEVIS PIN	2	
7	10470	SEAT FRAME	1	 KOHLER
7	10896	SEAT FRAME	1	 ONAN/ HONDA
8	8156	HHCS 3/8- 16 X 2.1/2"	1	
9	4001	FLAT WASHER 3/8"	1	
10	10306	HHCS 1/2- 13 X 4.1/2"	4	
11	2585	COIL SPRING	1	
12	2584	KILL SWITCH	1	
13	10133	LOCK NUT 3/8- 16	1	
14	2906	PANEL NUT	1	
15	10284	CLIP- ON LOCK NUT 10- 32	2	 KOHLER
16	10176	LOCK NUT 1/2- 13	4	
17	2946	WIRE ASM.	1	 KOHLER
18	2759	KILL BUTTON BRACKET	1	 ONAN/ HONDA
19	2893	SPACER	4	

BHN RIDE-ON POWER TROWEL— LIGHTS & RETARDANT SPRAY ASSY.

LIGHTS & RETARDANT SPRAY OPTIONS ASSY.



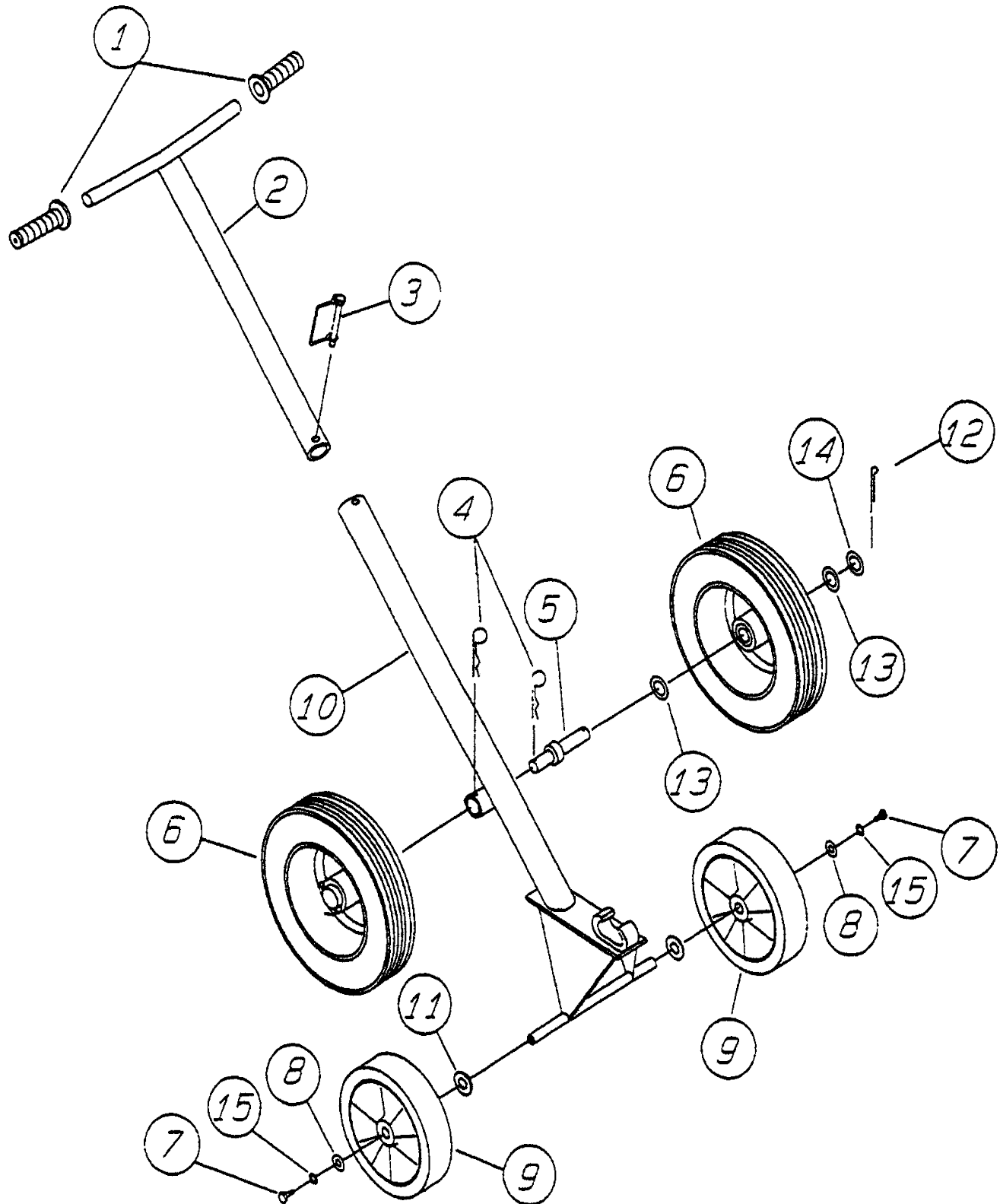
BHN RIDE-ON POWER TROWEL— LIGHTS & RETARDANT SPRAY ASSY.

LIGHTS & RETARDANT SPRAY OPTIONS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	2896	LIGHT & MOUNTING HARDWARE	3	
2	2531	FRONT MOUNTING BRACKET	2	
3	5283	LOCK NUT 5/16- 18	8	
4	2534	CLAMP ASM.	2	
5	4682	SWITCH	1	
6	0181B	LOCK WASHER 1/4"	1	
7	10486	HHCS M6- 1X40MM	1	
8	2430	REAR MOUNTING BRACKET	1	
9	2765	RETARDANT SPRAY BUTTON	1	
10	2108	TANK CAP	1	
11	2916	RETARDANT TANK	1	
12	2398	CLAMP	2	
13	2478	DRAIN COCK	1	
14	2399	U- BOLT	2	
15	2887	RIGHT MOUNTING BRACKET	1	
16	392292	SPRAY NOZZLE	1	
17	2873	MOUNTING BRACKET	1	
18	2898	RUBBER WASHER	1	
19	2886	LEFT MOUNTING BRACKET	1	
20	2912	90 DEGREE FITTING	1	
21	2914	HOSE	1	
22	10043	PUMP ASM.	1	
23	2656	LOCK NUT 5/16- 24	6	
24	2926	STRAINER	1	
25	2918	HOSE CLAMP	4	
26	0655	HHCS 5/16- 18 X 3/4"	3	
27	0161D	HEX NUT 5/16- 18	6	
28	0300A	HHCS 5/16- 18 X 2"	3	
29	2913	LOWER HOSE	1	
30	10022	REDUCER	1	
31	2925	90 DEGREE ELBOW	1	
32	8381	BOOT	1	
33	2930	HOSE CLAMP	2	
34	0131A	HHCS 1/4- 20 X 3/4"	2	
35	0948	FLAT WASHER 1/4"	2	
36	10024	LOCK NUT 1/4- 20	2	

BHN RIDE-ON POWER TROWEL— E-Z MOVER & LIFT HANDLE ASSY.

E- Z MOVER & LIFT HANDLE ASSY.



BHN RIDE-ON POWER TROWEL— E-Z MOVER & LIFT HANDLE ASSY.

E- Z MOVER & LIFT HANDLE ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	0189	HAND GRIP	2	
2	2336	UPPER HANDLE	1	
3	1869	SNAP PIN	1	
4	7170	CLIP	2	
5	10444	DOLLY AXLE	2	
6	10440	WHEEL & TIRE	2	
7	0655	HHCS 5/16- 18 X 3/4"	2	
8	0300B	FLAT WASHER 5/16"	2	
9	2364	WHEEL	2	
10	10445	FRAME	1	
11	4684	FLAT WASHER 5/8"	2	
12	0183	COTTER PIN	2	
13	10446	FLAT WASHER 3/4"	4	
14	8151	FLAT WASHER 3/4" SAE	2	
15	0161C	LOCK WASHER 5/16"	2	
	EMR- 1	E- Z MOVER ASM.	1	