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conveyor cart
83777

water pump- 214169

V-Belts 14" & 20"
21662

BBL 32

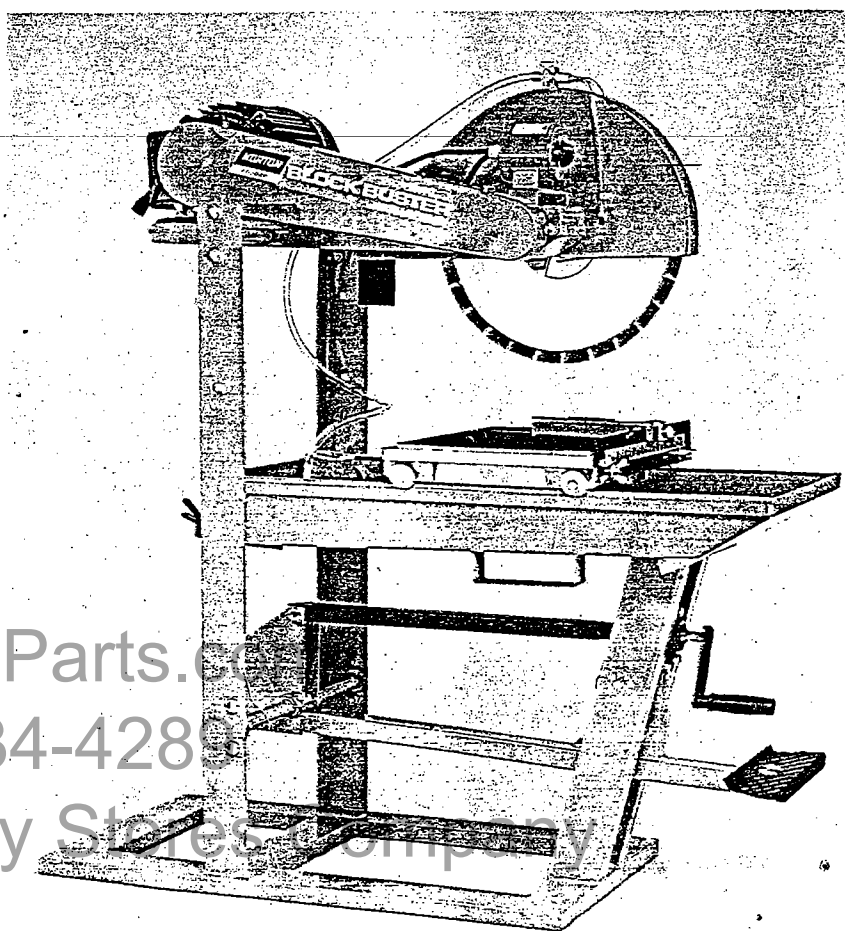
BBL 34

BBL 52

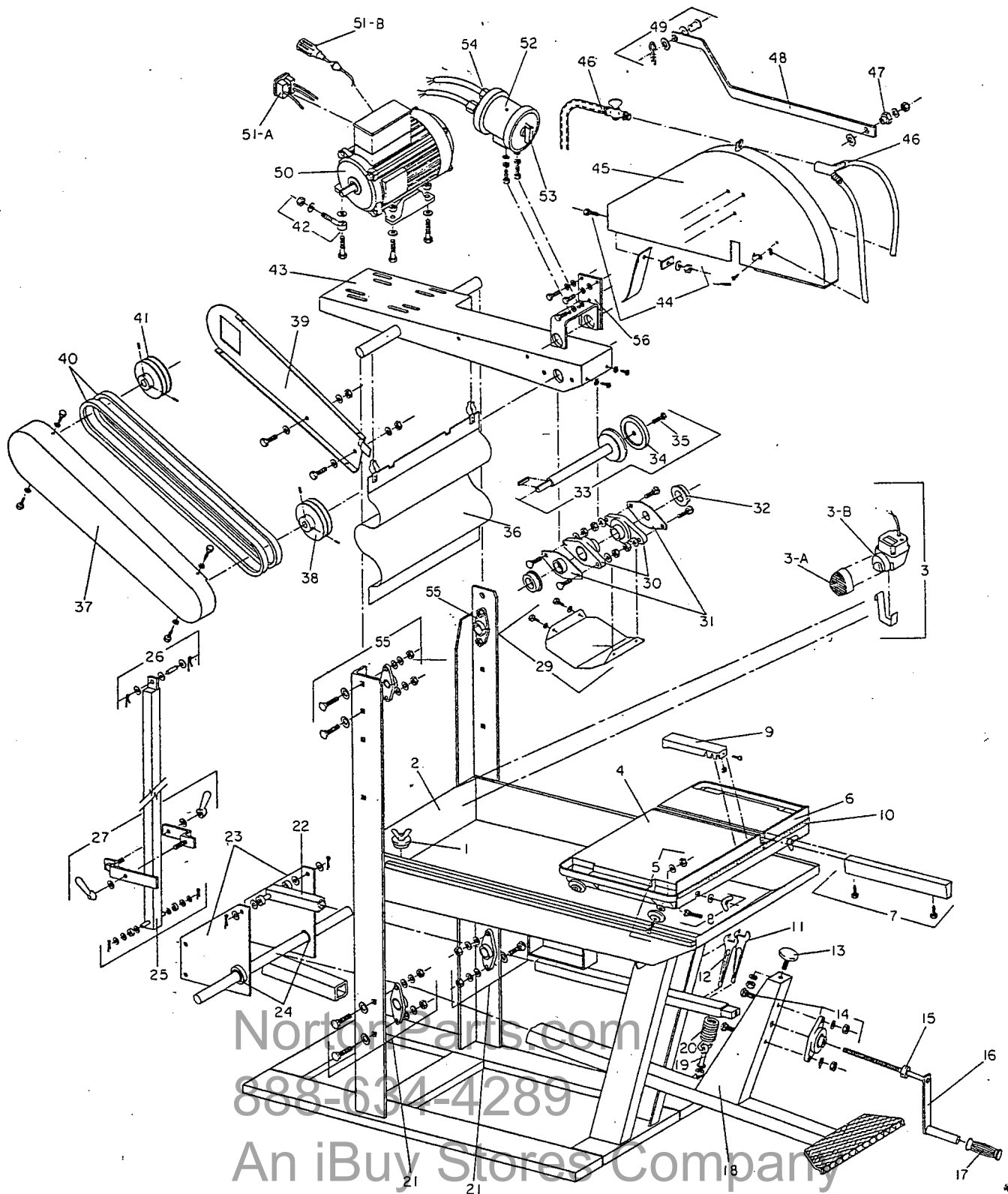
BBL 54

OWNER'S MANUAL

BLOCKBUSTER LIGHT MASONRY SAW



C. Assembly Drawing for BBL32 and BBL34



D. Service Parts List for BBL32 and BBL34

Item No.	Description	Part No.
1.	Drain Plug Assembly 200298A or 213622	
2.	Frame Weldment 76146	
3.	Water Pump Assembly 214169	210437
	Screen 155775	216641
	Hood 101375	216642
	Impeller (Not Shown)	216658
4.	Conveyor Cart Assembly 83777	76125
5.	Conveyor Cart Sheave Assembly (4)	75333
6.	Back Stop, Conveyor Cart 83895	
7.	Wood Strip Kit, Conveyor Cart 216287	73280
8.	Hardware Kit, Back Stop (2) 216293	76032
9.	Guide-A-Cut Assembly 83892	216128
10.	Scale Kit (Includes Rivets) 76147	
11.	Wrench, 3/4" 213643	75226
12.	Wrench, 7/8" 214124	73290
13.	Stop, Rubber	72351
14.	Bearing Kit, Foot Pedal lever	72475
15.	Set Collar	72067
16.	Crank Handle Weldment	76550
17.	Rubber Handle Grip 140223	72100
18.	Foot Pedal Lever Weldment	76545
19.	Eye Bolt, Tensioning	73277
20.	Spring or 72567	72467
21.	Pivot Bearing Kit, Frame (1)	73276
22.	Adjustment Bar Kit	76549
23.	Pivot Plates (2) 218013	76546
24.	Bushings, Pivot Plates (2)	73278
25.	Connecting Bar Kit 218045	76547
26.	Pin Kit, Connecting Bar	76548
27.	Depth Stop kit	76551
28.	Decal Kit (Not Shown) OBS	216665
29.	Protection Plate Kit, Bearings	76111

Item No.	Description	Part No.
30.	Bearings, Blade Shaft (2)	73418
31.	Support, Blade Shaft Bearings (2)	76060
32.	Bushings, Bearing-Nylon (2)	73220
33.	Blade Shaft Replacement Kit	76556
34.	Loose Collar	73281
35.	Screw, Loose Collar	73217
36.	Water Curtain Assembly 219038	75128
37.	Belt Guard Assembly	76129
38.	Pulley, Blade Shaft	76132
39.	Bracket, Belt Guard	73298
40.	V-Belts, 20" Equipment Only (Matched Set of 2)	216662
	V-Belts, 14" Equipment Only (Matched Set of 2)	216663
41.	Pulley, Motor 14" Equipment Only	76130
	Pulley, Motor 20" Equipment Only	76131
42.	Eye Bolt Assembly Motor Adjustment	76015
43.	Cutting Head Weldment	76124
44.	Splash Guard Kit	73221
45.	Blade Guard Weldment 14" Equipment Only	76037
	Blade Guard Weldment 20" Equipment Only	76126
46.	Water Distribution Assembly 14" Equipment Only 218021	76127
	Water Distribution Assembly 20" Equipment Only 218055	76128
47.	Cam Kit, Stay Level Arm	76597
48.	Stay Level Arm	73266
49.	Stay Level Arm Pin Kit	76039
50.	Motor - 3 HP 115/230/60/1 Century Used on: BBL-34CY, BBL-34SY, BBL-32CY, and BBL-32SY	211036

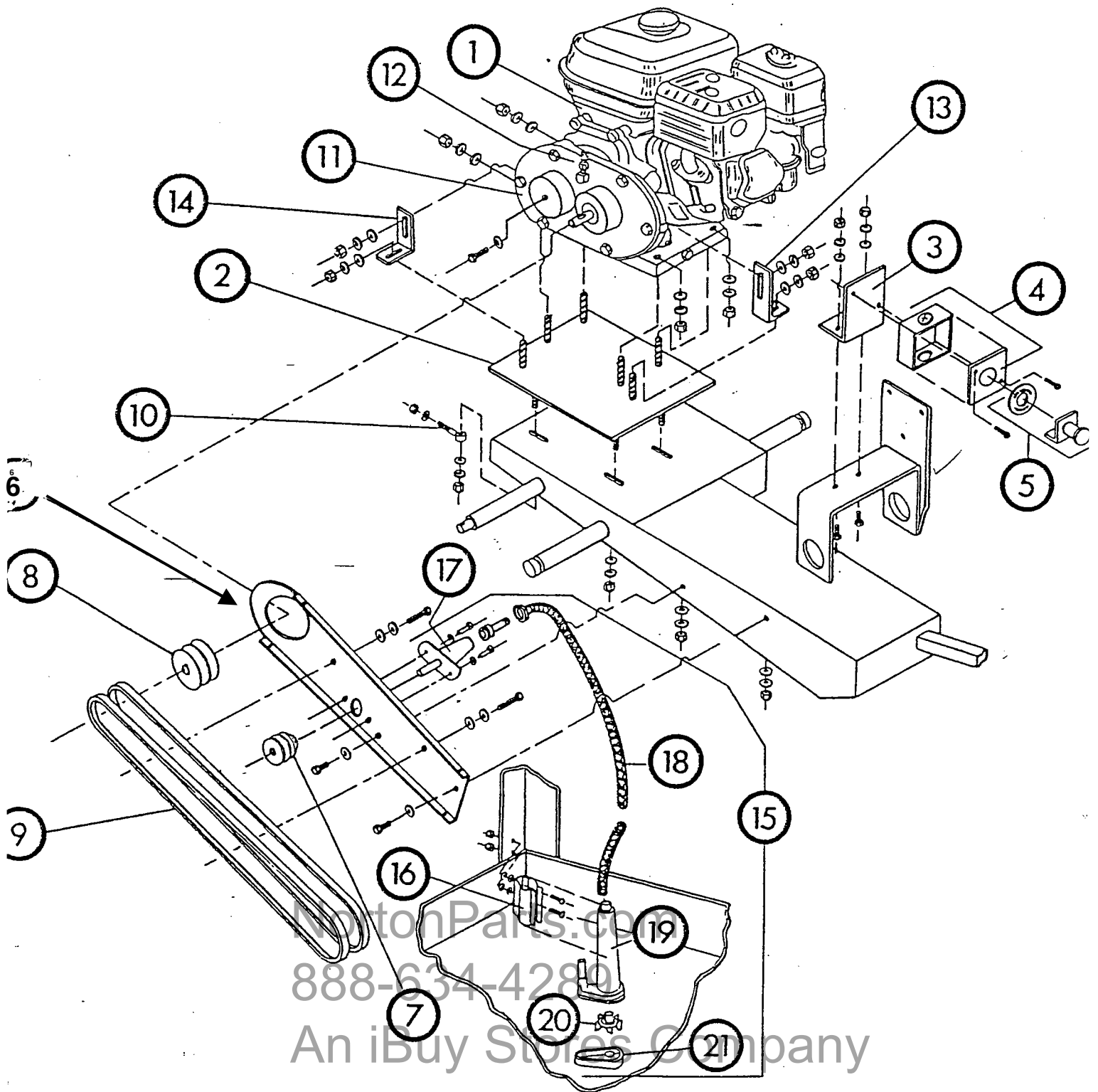
D. Service Parts List for BBL32 and BBL34 (cont'd)

Item No.	Description	Part No.
	Motor - 3 HP 208-220/440/60/3 G.E. Used on: BBL-34TX, BBL-34UX, BBL-32TX, and BBL-32UX	OBS 211049
	Motor - 5 HP 230/60/1 Century 232088 Used on: BBL-54CY and BBL-52CY	211038
	Motor - 5 HP 208-220/440/60/3 G.E. Used on: BBL-54TX, BBL-54UX, 219040 BBL-52TX and BBL-52UX	211051
51.	Receptacle, Water Pump 115 Volt Used on Motors: #211049/#211051	216579
	Pigtail, Water Pump 115 Volt 219060 Used on Motors: #211036/#211038	212168
52.	Switch Assembly (Dual Voltage - Single Phase) Used on: BBL-34SY and BBL-32SY 219060	76110

Item No.	Description	Part No.
	Switch Assembly (on-off Single Phase) Used on: BBL-34CY, BBL-32CY, BBL-54CY and BBL-52CY 219059	76110
	Switch Assembly (on-off Three Phase) Used on: BBL-34TX, BBL-34UX, BBL-32TX, BBL-32UX, BBL-54TX, 219059 BBL-54UX, BBL-52TX and BBL-52UX	76120
53.	Knob, Switch	213152
54.	Cable Outlet — 214023	72374
55.	Split Bearing Kit (1) 218056	73330
56.	Leveling Support	76113

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E. Assembly Drawing for BBL52 and BBL54



F. Service Parts List for BBL52 and BBL54

Item No.	Description	Part No.
1.	5 HP Gas Engine	216264
2.	Engine Mounting Plate 216265	216268
3.	Stop Switch Bracket Kit	213586
4.	Stop Switch Box Kit	213587
5.	Stop Switch, Button & Decal 83745	213576
6.	Belt Guard Bracket OBS	216267
7.	Water Pump Pulley	213590
8.	14" Engine Pulley Kit →	213592
	20" Engine Pulley Kit	216269
9.	14" & 20" V-Belts (set of 2)	216263
10.	Belt Tension Screw	73277

Item No.	Description	Part No.
11.	Speed Reducer Kit 214200	213588
12.	Speed Reducer Key	9201115
13.	Speed Reducer Bracket, Front	213583
14.	Speed Reducer Bracket, Rear	213584
15.	Water Pump, Complete (LG1200)	73279
16.	Water Pump Clamp	76097
17.	Pump Drive End Complete	72297
18.	Flexible Shaft Complete	72285
19.	Pump Body	72284
20.	Pump Impeller	72862
21.	Pump Plastic Screen -	72186

use 9201115, 213572, 213591

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