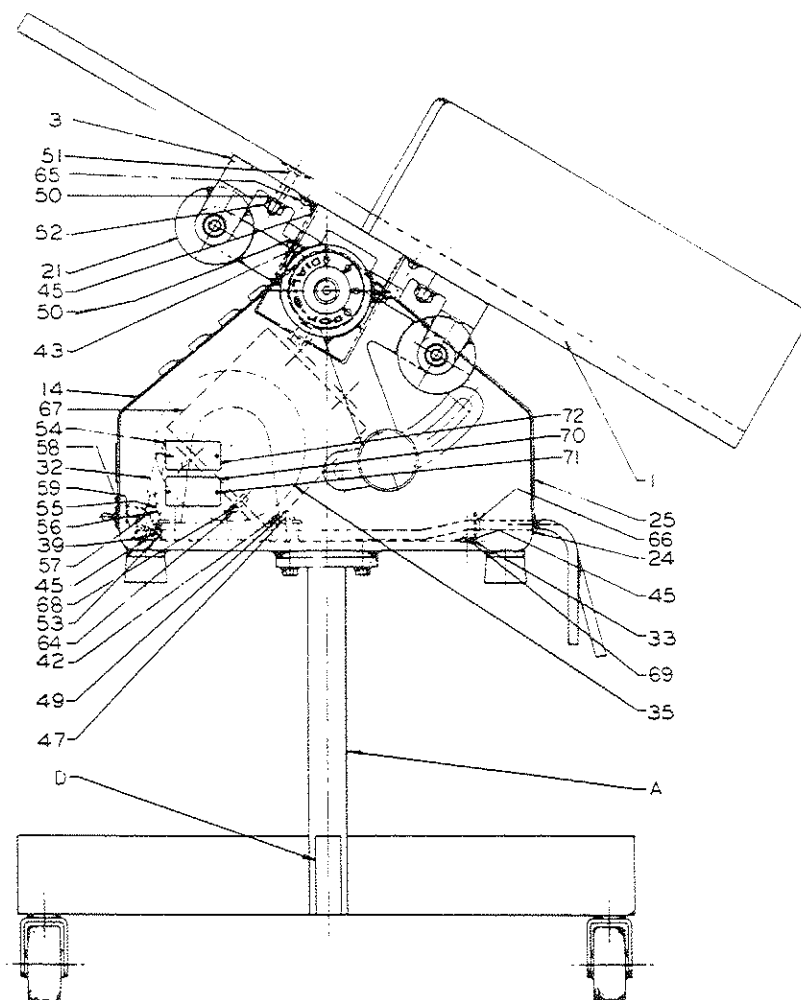
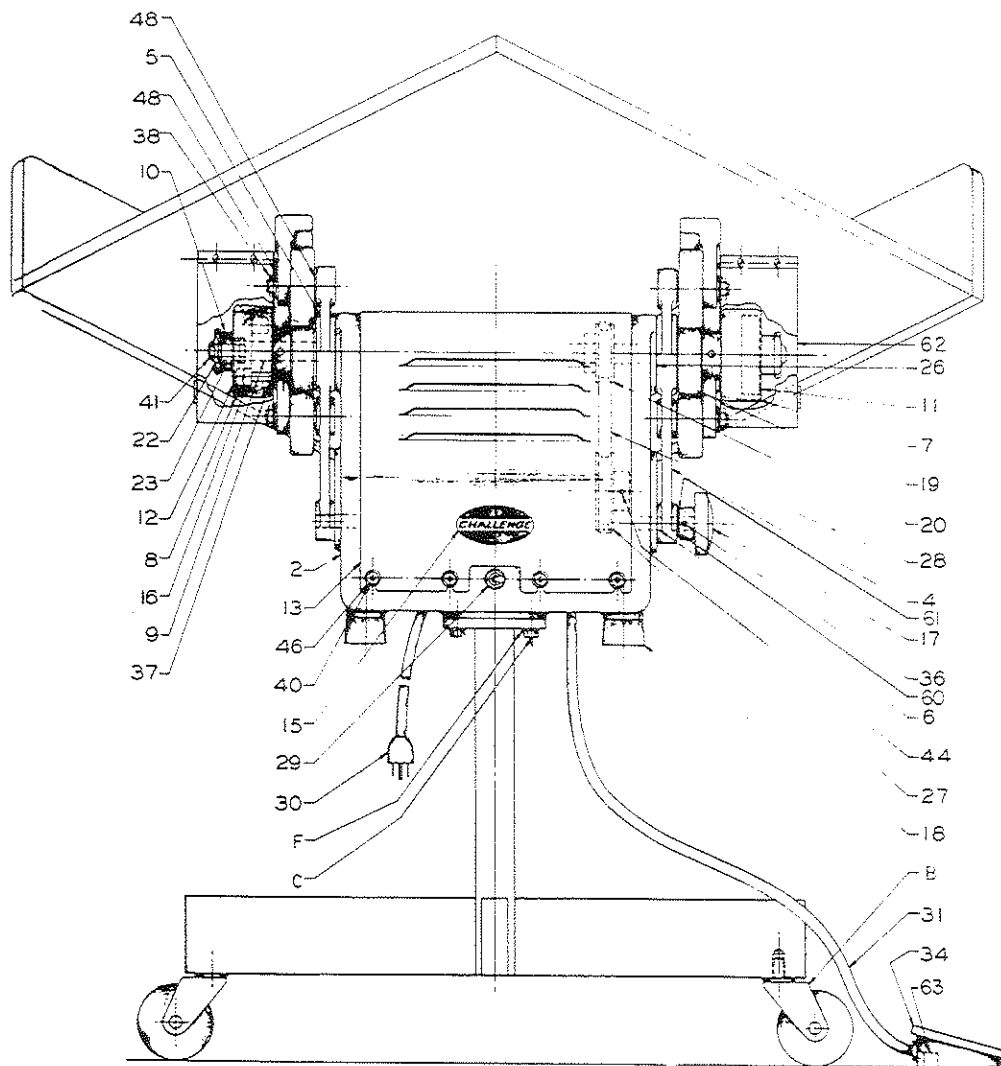


MAIN ASSEMBLY 6B1268-4



Ref. No.	Part No.	Part Name	Qty.	Ref. No.	Part Number	Part Name	Qty.
1.	2026A-6802-1	Table Assembly 20 x 26"	1	20.	S-1758	Pulley — 2-1/4" O.D. x 3/4" Bore 4L	1
	2436A-6802-1	Table Assembly 24 x 36"	1	21.	S-1759	Isolator — Jogger	4
	2840A-6802-1	Table Assembly 28 x 40"	1	22.	S-1760	Thrust Washer 1/2 x 1 x 1/8"	2
2.	A-6804	Frame Assembly Jogger	1	23.	S-1761	Spring — Compression	2
3.	6808	Support Bearing	2	24.	E-1365-3	Male Insulated Bushing	2
4.	6809	Pivot Arm Right Hand	1	25.	S-1236-8	Nameplate — Jogger	1
5.	6810	Pivot Arm Left Hand	1	26.	S-1764	Spacer	2
6.	6812	Shaft — Lock	1	27.	S-1765	Pulley — 3" O.D. x 1/2" bore 4L	1
7.	6814-1	Housing — Weight R.H.	1	28.	S-1766	"V" Belt 27 Link 3L or "O"	1
8.	6815-1	Housing — Weight L.H.	1	29.	E-963	Toggle Switch	1
9.	6816	Shaft — Weight Support	1	30.	EE-715-3	Power Cord — #16-3 x 12 Feet Long	1
10.	6817-1	Weight — Adjustable	2	31.	EE-715-4	Power Cord — #16-4 x 4 Feet Long	1
11.	6818	Decal — R.H.	1	32.	EE-715-2	Cord Assembly #16-2 x 8" Long	1
12.	6819	Decal — L.H.	1	33.	6828	Power Cord Pull Plate	1
13.	6820	Cover — Frame	1	34.	E-875-1	Foot Switch	1
14.	6829	Felt — Strip	2	35.	E-1600-33	Motor — 1/3 Horsepower	1
15.	4956-1	Challenge Decal	1	36.	H-21S-187-1250	3/16 Dia x 1-1/4" Sel-Loc Pin	1
16.	S-1752	3/8-16x3/4" Fill. Hd. Scr. (Nylon)	2	37.	H-21S-250-1500	1/2-20 x 1-1/2" Sel-Loc Pin	2
17.	S-1753	Handle — 2-3/8" Dia. Plastic	1	38.	H-6428-8	1/2-20 Standard Hex Jam Nut	4
18.	S-1756	Bumper — Screw	4	39.	H-6910-102404	#10-24 x 1/2" Button Hd.Soc.Cap Scr	1
19.	S-1757	Bearing — 3/4" Pillow Block	2	40.	H-6910-404	1/4-20 x 1/2" Button Hd.Soc.Cap Scr	8

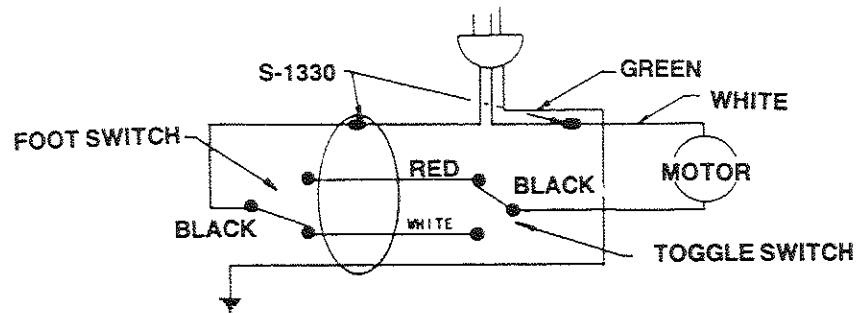


Ref. No.	Part Number	Part Name	Qty.	Ref. No.	Part Number	Part Name	Qty.
41.	H-6910-808	1/2-13 x 1" Button Hd. Soc. Cap Scr	2	61.	S-1300	Needle Thrust Bearing	1
42.	H-6913-506	5/16-18 x 3/4" Hex Hd Cap Screw	4	62.	A-6840	Guard Assembly	2
43.	H-6913-612	3/8-16 x 1-1/2" Hex Hd Cap Screw	4	63.	E-866-3	Replacement Micro Switch	1
44.	H-6938-504	5/16-18 x 1/4" Soc Set Screw Cup Pt	1	64.	6827	Clip	4
45.	H-7324-#10	#10 Shakeproof Lockwasher	10	65.	H-6960-1004	#10 x 1/2" Pan Hd. Sheet Metal Scr.	8
46.	H-7322-4	1/4 Polished Washer	8	66.	S-1350	Bushing	2
47.	H-7322-5	5/16 Polished Washer	4	67.	6821	Ventilator	1
48.	H-7322-8	1/2 Polished Washer	8	68.	H-6923-102406	#10-24 x 3/8" Rd. Hd. Machine Screw	4
49.	H-7327-10	5/16 Medium Lockwasher	4	69.	H-6918-102404	#10-24 x 1/2" Socket Hd. Cap Screw	1
50.	H-7327-12	3/8 Medium Lockwasher	8	70.	5177	U.L. Listing Plate	1
51.	S-1767	Weld Screw 3/8-16 x 2"	4	71.	H-6924-003	#0 x 3/16" Rd. Hd. Drive Screw	6
52.	H-6423-6	3/8-16 Standard Hex Nut	4	72.	E-1504-28	Electrical Specification Plate	1
53.	E-1100-4	Connector — Eyelet	6	Parts Required for Stand Model			
54.	E-1214-20	1/4 Female Flag Terminal	2	STAND ASSEMBLY			1
55.	E-1214-38	Non Insulate Wrist Lock	4	A.	A-6822-4	Stand Assembly	1
56.	S-1330	Sleeving	2	B.	S-1881	Caster	4 ref.
57.	E-1214-19	Ins. Female Quick Disconnect	3	C.	H-6913-510	5/16-18 x 1-1/4" Hex Hd Cap Scr	4 ref.
58.	E-1448	Locking Ring	1	D.	S-1886	Plastic Cap	4 ref.
59.	E-643	7/16" (Inside Barb) Lock Washer	1	E.	B-182	Cloth Parts Bag (not shown)	1 ref.
60.	S-1295-5	Thrust Washer	2	F.	H-7327-10	5/16" Medium Lockwasher	4 ref.

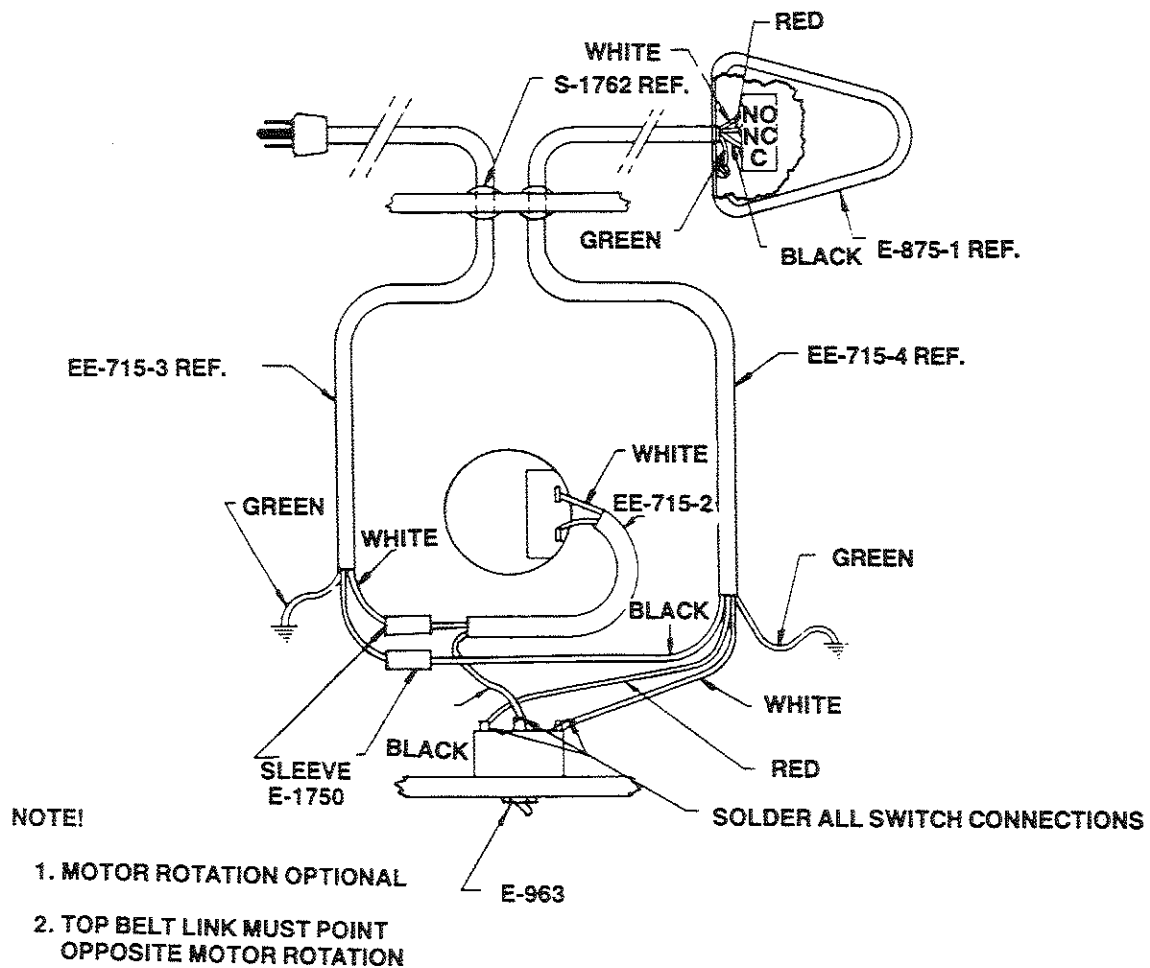
WIRING DIAGRAM

POWER SOURCE

115 VOLT 60 CYCLE SINGLE PHASE



WIRING DIAGRAM



CAUTION: Due to supplier changes or component improvement, instruction manual diagrams **MAY NOT MATCH** the machine. When replacing electrical parts, check the replacement component wiring.