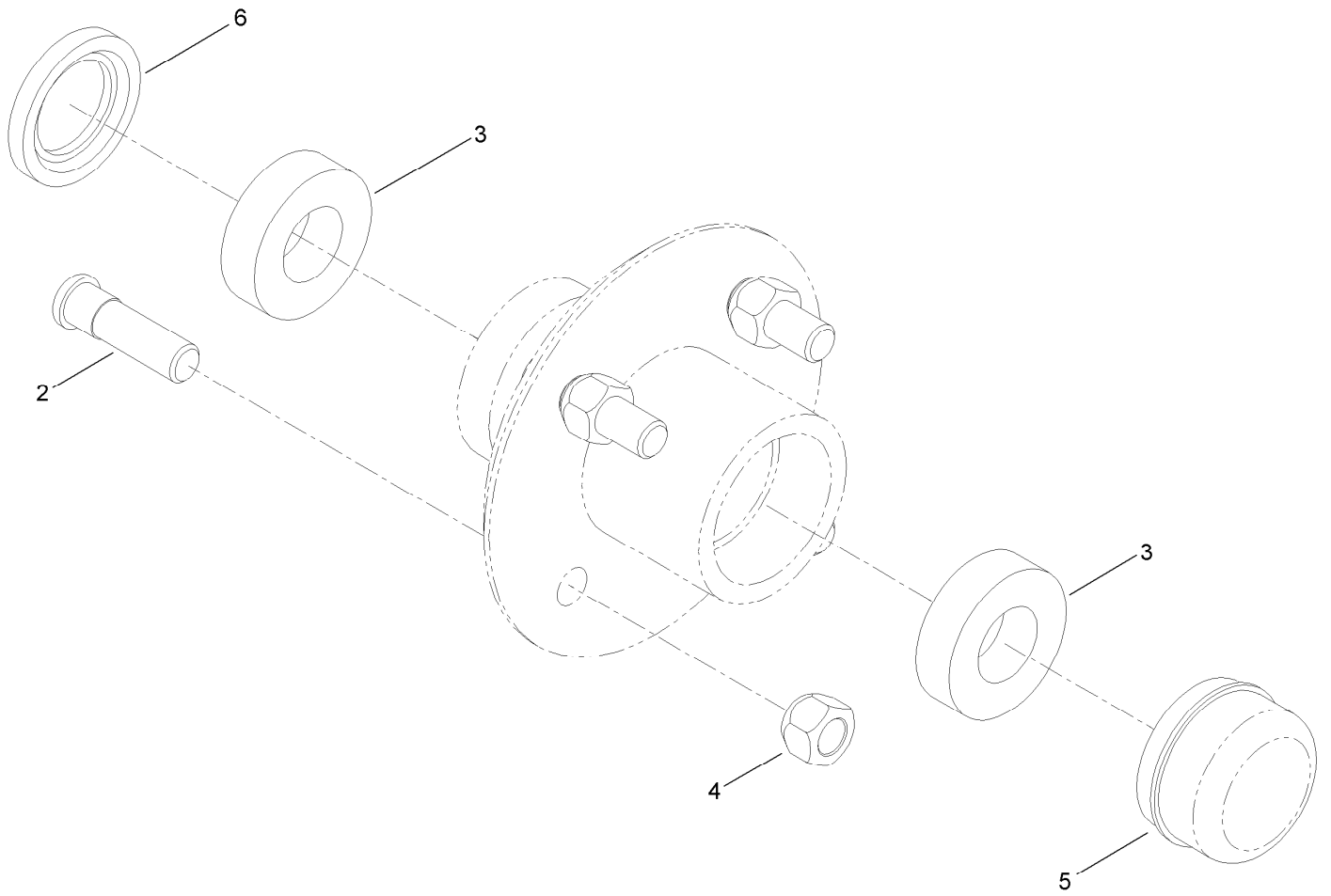


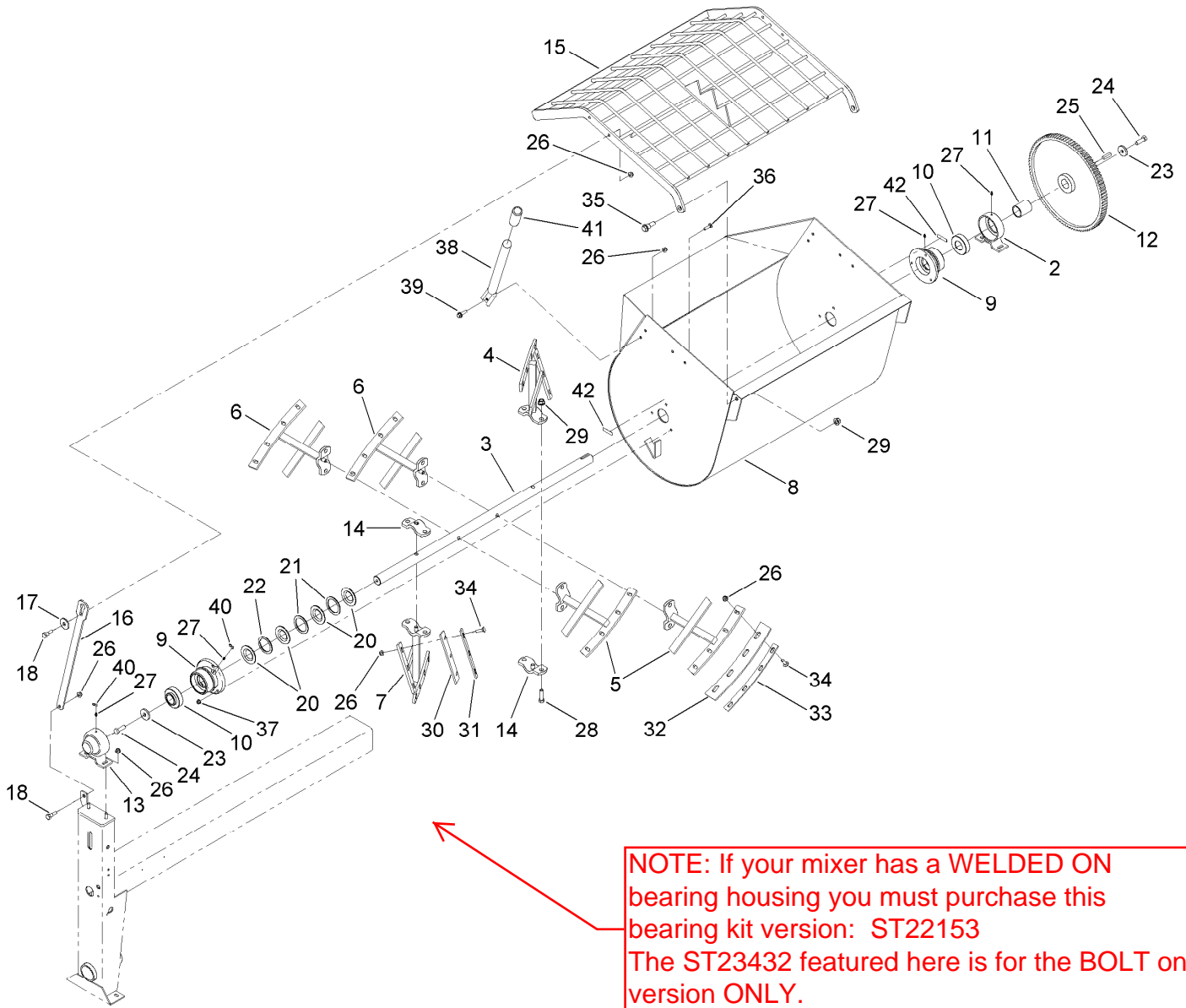
Frame Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-1681	1	Frame ASM	11	ST81153	1	Screw-HSBH
1:2	125-8216	1	Decal-Safety Chain, Towing	12	104-8301	1	Nut-Flange, NI
2	125-8219-03	1	Support-Axle	13	100-6116	8	Screw-HHF
3	ST39570-03	1	Lever-Clutch	14	99-5107	9	Nut-Lock
4	ST22512-03	2	Axle-Half	16	ST34687	1	Grip-Handle
5	125-8171	2	Hub ASM	17	ST32307	2	Tire And Rim ASM
6	ST32116	2	Bushing-Flange	18	ST24027-03	1	Latch-Drum
7	32121-69	1	Pin-Spring	19	325-33	1	Screw-HH
8	ST39446-03	1	Link-Clutch	25	3256-28	2	Washer-Flat
9	ST32099	1	Bushing-Flange	26	ST80054	2	Nut
10	ST26326	2	Washer-Flat	27	3272-13	2	Pin-Cotter



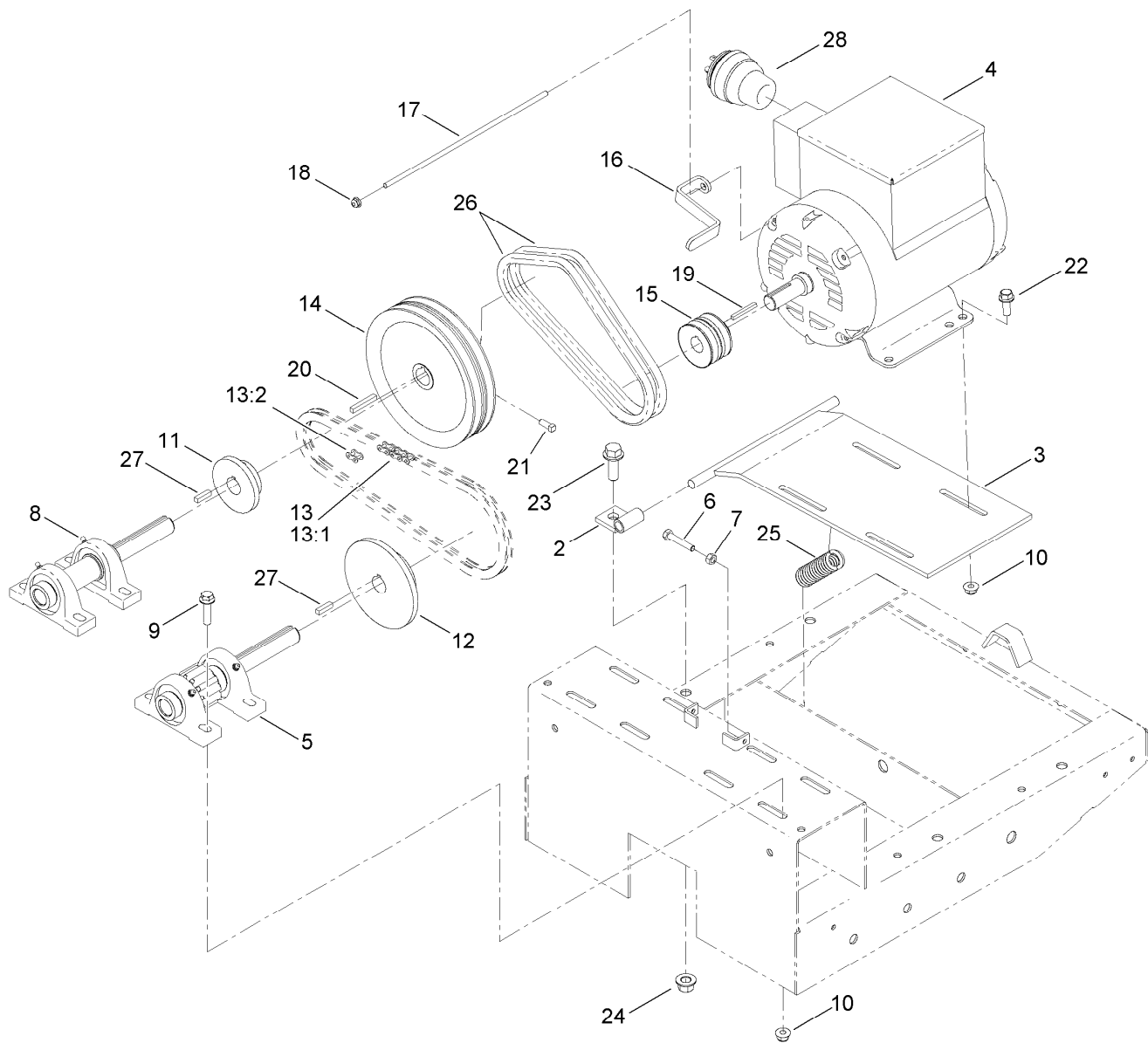
Hub Assembly No. 125-8171

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug
5	ST34573	1	Cap-Dust
6	ST32052	1	Seal-Hub, Wheel



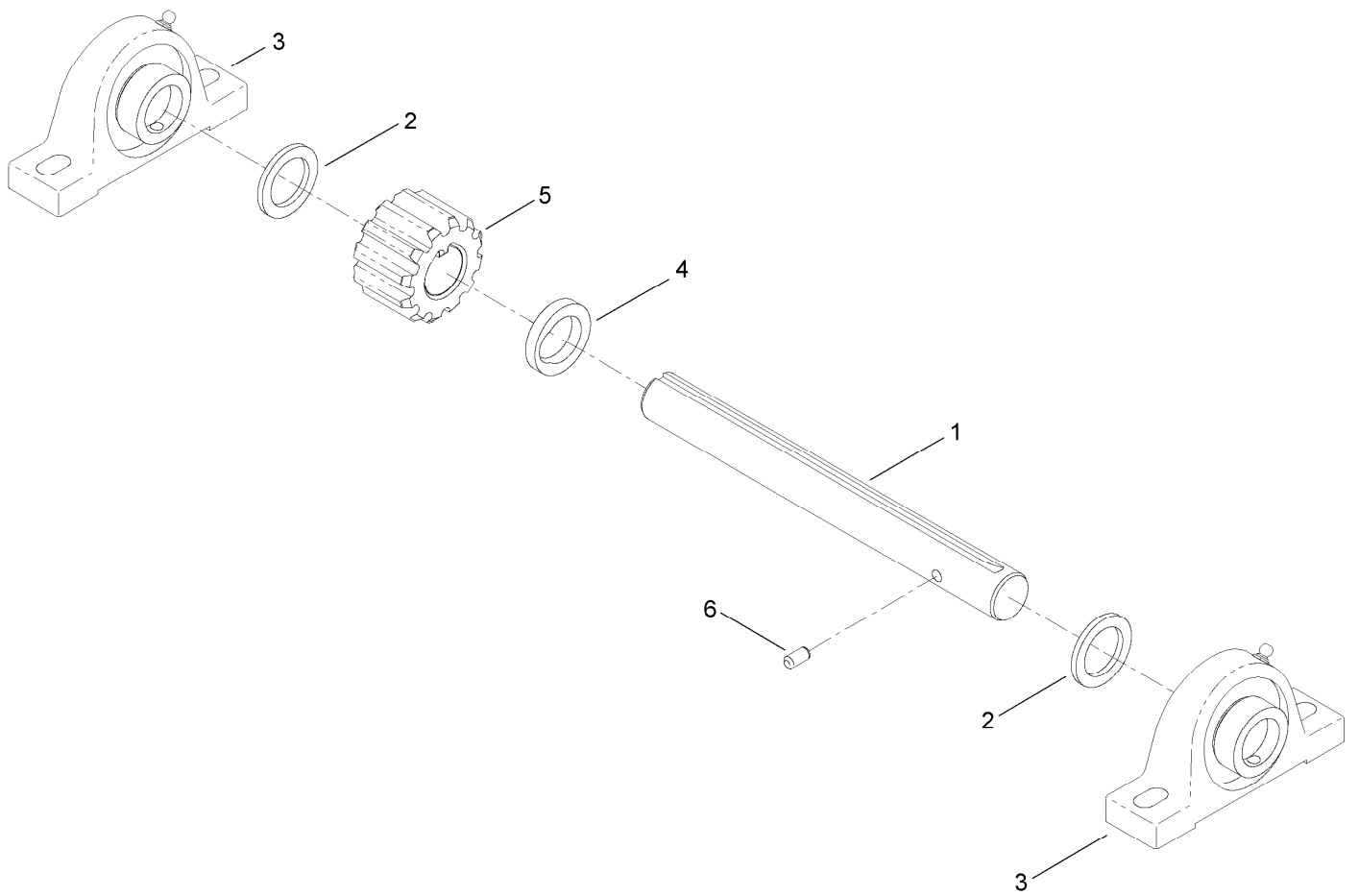
Drum Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
2	ST24021-03	1	Trunnion	23	ST26326	2	Washer-Flat
3	ST24212-01	1	Shaft-Drum	24	325-6	2	Screw-HH
4	ST24219-01	1	Paddle	25	ST81060	1	Key-Square
5	ST24220-01	2	Paddle	26	104-8301	38	Nut-Flange, NI
6	ST24221-01	2	Paddle	27	ST46042	4	Fitting-Grease
7	ST24222-01	1	Paddle	28	325-7	8	Screw-HH
8	ST25943-01	1	Drum	29	99-5107	10	Nut-Lock
9	ST32326-01	2	Housing-Bearing	30	ST24033	2	Blade-Rubber, Short
10	ST32003	2	Bearing-Ball	31	ST24031-01	2	Bar-Backer, Short
11	ST25909	1	Spacer-Shaft, Drum	32	ST24106	6	Blade-Rubber, Long
12	ST26933-03	1	Gear-94 Teeth	33	ST24104-01	6	Bar-Backer, Long
13	ST36574-03	1	Trunnion-Capped	34	3231-25	30	Bolt-CARR
14	ST24107-01	2	Clamp	35	116-0780	2	Screw-HHF, Shoulder
15	127-2886-01	1	Guard-Drum	36	3230-3	6	Screw-CARR
16	125-6223-03	1	Bar-Guard, Lift	37	104-8300	6	Nut-Flange, NI
17	106-2008	1	Washer-Thrust	38	ST44347-01	1	Handle-Dump
18	80-1300	2	Bolt-Shoulder	39	3234-24	2	Screw-HHF
20	ST32324	8	Seal-Drum	40	ST47001	4	Cap-Plug
21	ST24017	4	Washer-Flat	41	ST47023	1	Grip-Hand
22	ST25881	2	Washer-Split	42	125-8175	2	Decal-Grease



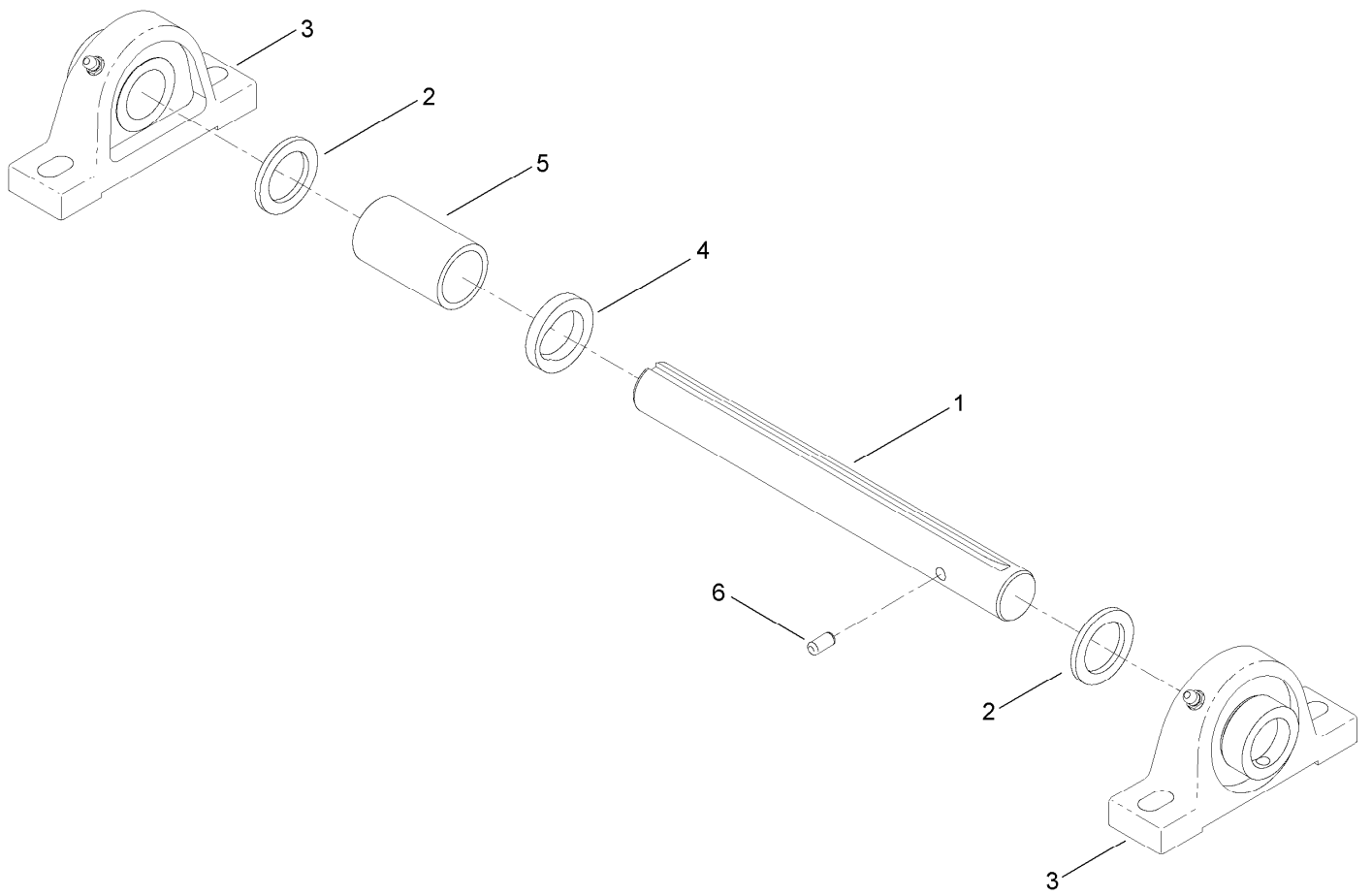
Electric Motor and Drive Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST57786-03	2	Mount-Motor	15	ST38666	1	Sheave
3	ST39567-03	1	Base-Motor	16	ST42446-03	1	Guide-Belt
4	125-6254	1	Motor-Electric	17	127-2887	1	Rod-Threaded
5	ST32354	1	Pinion ASM	18	32128-14	1	Nut-HF
6	322-41	2	Screw-HH	19	ST37716	1	Key-Square
7	3217-6	2	Nut-Hex	20	7-0238	1	Key-Square
8	ST21300	1	Idler ASM	21	120-6474	2	Screw-Set, SQH
9	114-4681	8	Screw-HHF	22	3234-42	4	Screw-HHF
10	104-8301	12	Nut-Flange, NI	23	100-6116	2	Screw-HHF
11	ST34126	1	Sprocket	24	99-5107	2	Nut-Lock
12	ST34127	1	Sprocket	25	ST34849	1	Spring
13	ST21184	1	Chain Set	26	ST34617	2	Belt-V
13:1	ST34102	1	Chain	27	5-7280	2	Key
13:2	ST34104	1	Link-Connecting, No. 50	28	127-1678	1	Plug
14	ST38450	1	Sheave				



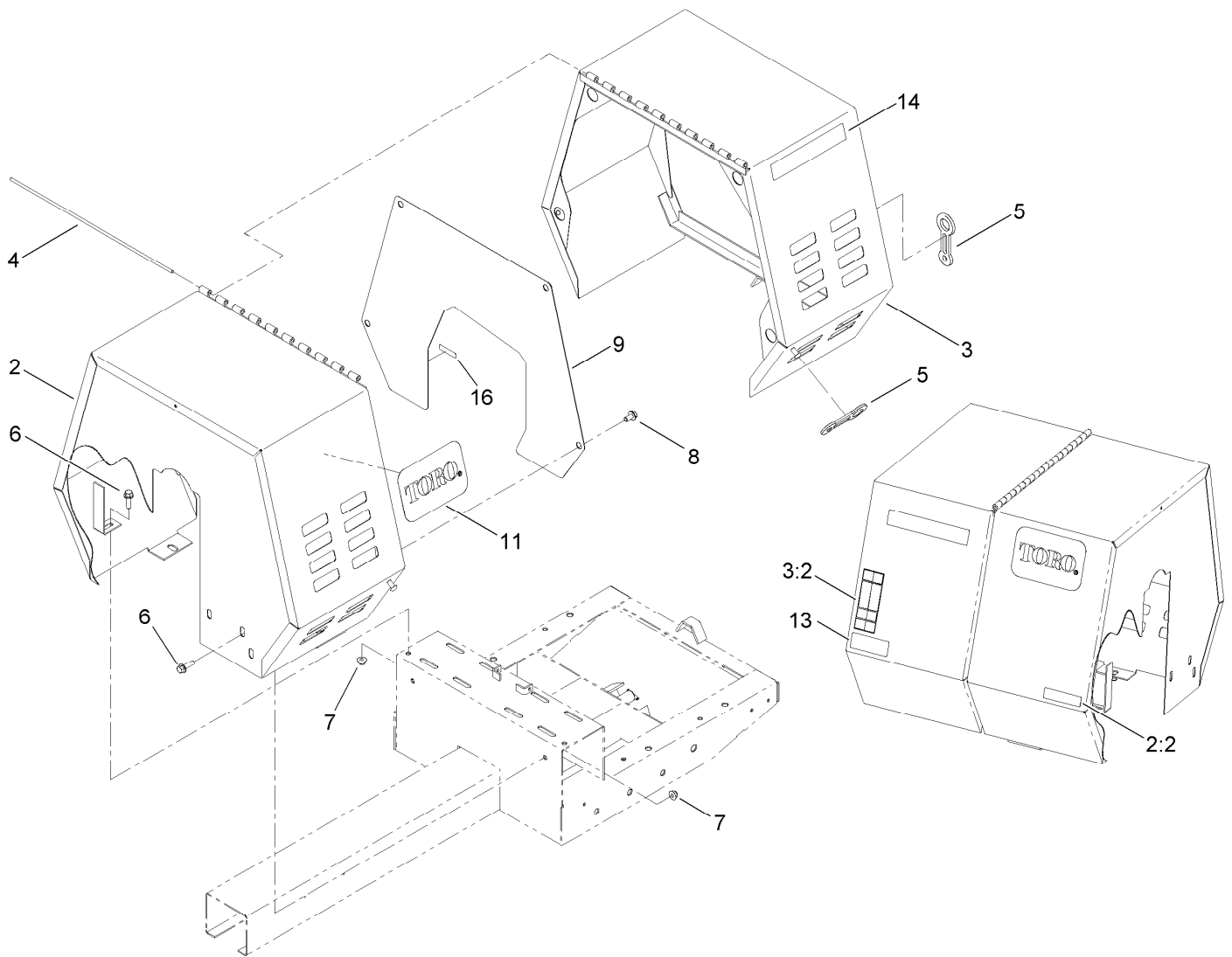
Pinion Assembly No. ST32354

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST24036	1	Shaft-Pinion
2	3-8514	2	Washer-Thrust
3	ST32208	2	Bearing-Block, Pillow
4	ST38122	1	Washer
5	ST57625	1	Gear-Spur
6	95-0715	1	Pin-Dowel



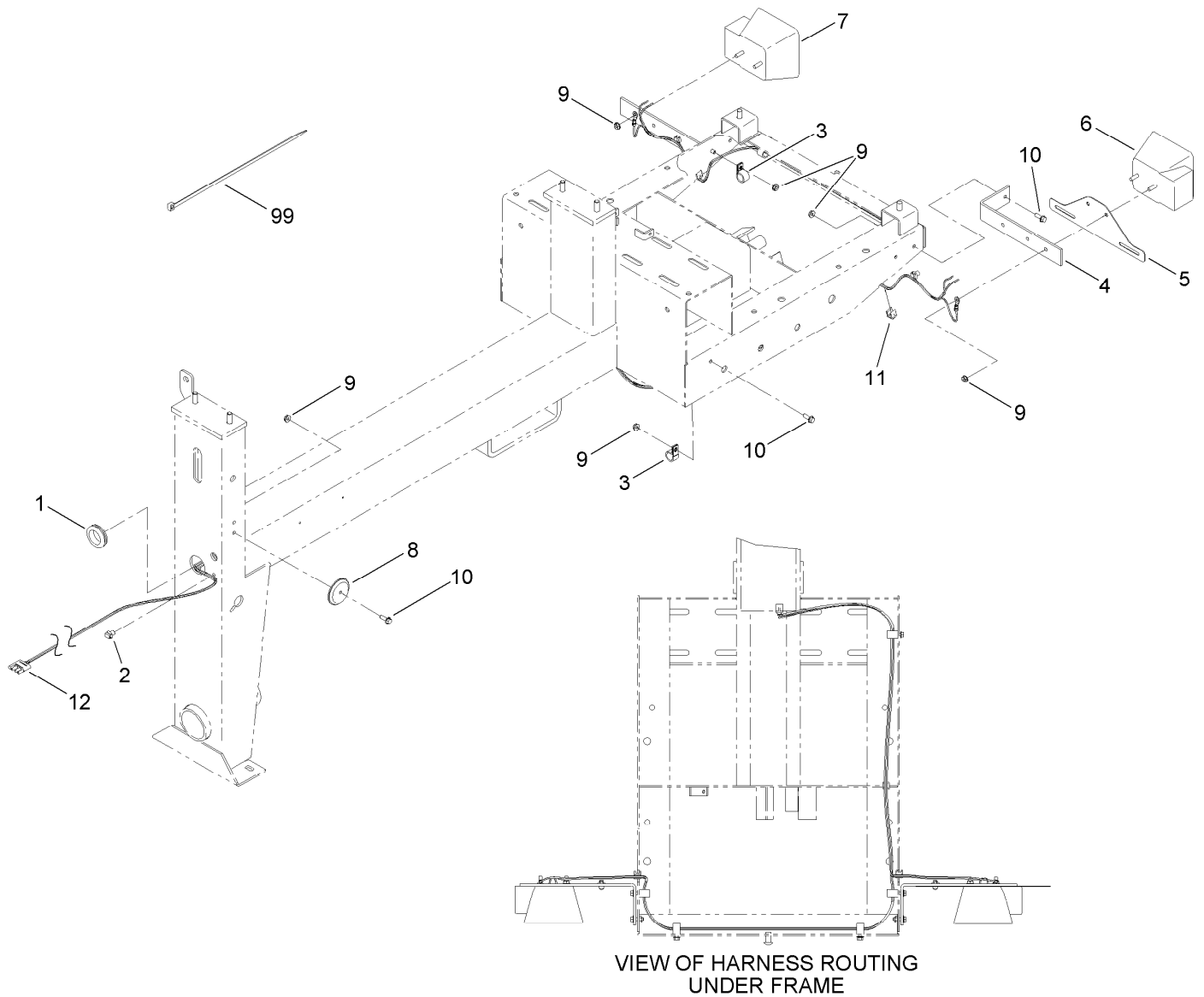
Idler Assembly No. ST21300

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST24036	1	Shaft-Pinion
2	3-8514	2	Washer-Thrust
3	ST32208	2	Bearing-Block, Pillow
4	ST38122	1	Washer
5	ST42966-03	1	Spacer-Idler
6	95-0715	1	Pin-Dowel



Cowl Assembly

Ref.	Part Number	Qty.	Description
2	127-1683	1	Stationary Cowl ASM
2:2	117-2718	1	Decal-Arrester, Spark
3	127-1687	1	Movable Cowl ASM
3:2	127-1652	1	Decal-Warning, Electric Mixer
4	ST44368	1	Pin
5	ST47182	3	Latch-Rubber
6	3234-24	6	Screw-HHF
7	104-8301	6	Nut-Flange, NI
8	110-9380	4	Screw-HWH
9	125-8166-03	1	Plate-Belt Guard
11	67-7320	2	Decal
13	125-4942	1	Decal
14	125-4950	2	Decal-Mm-850E
16	125-8175	1	Decal-Grease



Trailer Light Kit Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4831	1	Grommet
2	32180-030	1	Clip-Tie
3	2412-87	5	Clamp-Cable
4	ST36003-03	2	Bracket-Universal
5	125-8659-03	1	Plate-License Holder
6	120-3735	1	Light-Tail, LH
7	120-3734	1	Light-Tail, RH
8	104-6962	2	Reflector-Amber
9	32149-2	13	Nut-Keps
10	115-5103	9	Screw-HHF
11	32180-078	4	Clip-Edge W/Tie, Parallel
12	121-6591	1	Harness-Wire, Trailer Lights
99	3290-379	5	Tie-Cable

Attachments and Accessories

For 68018C MM-850E-S Mortar Mixer

Product Name	Model/Part
31 inch Forged Tow Pole Hitch	68056
31 inch Pintel Tow Pole Hitch	68058
31 inch Stamped Tow Pole Hitch	68060