

DM 450 & 500 CORE DRILLS

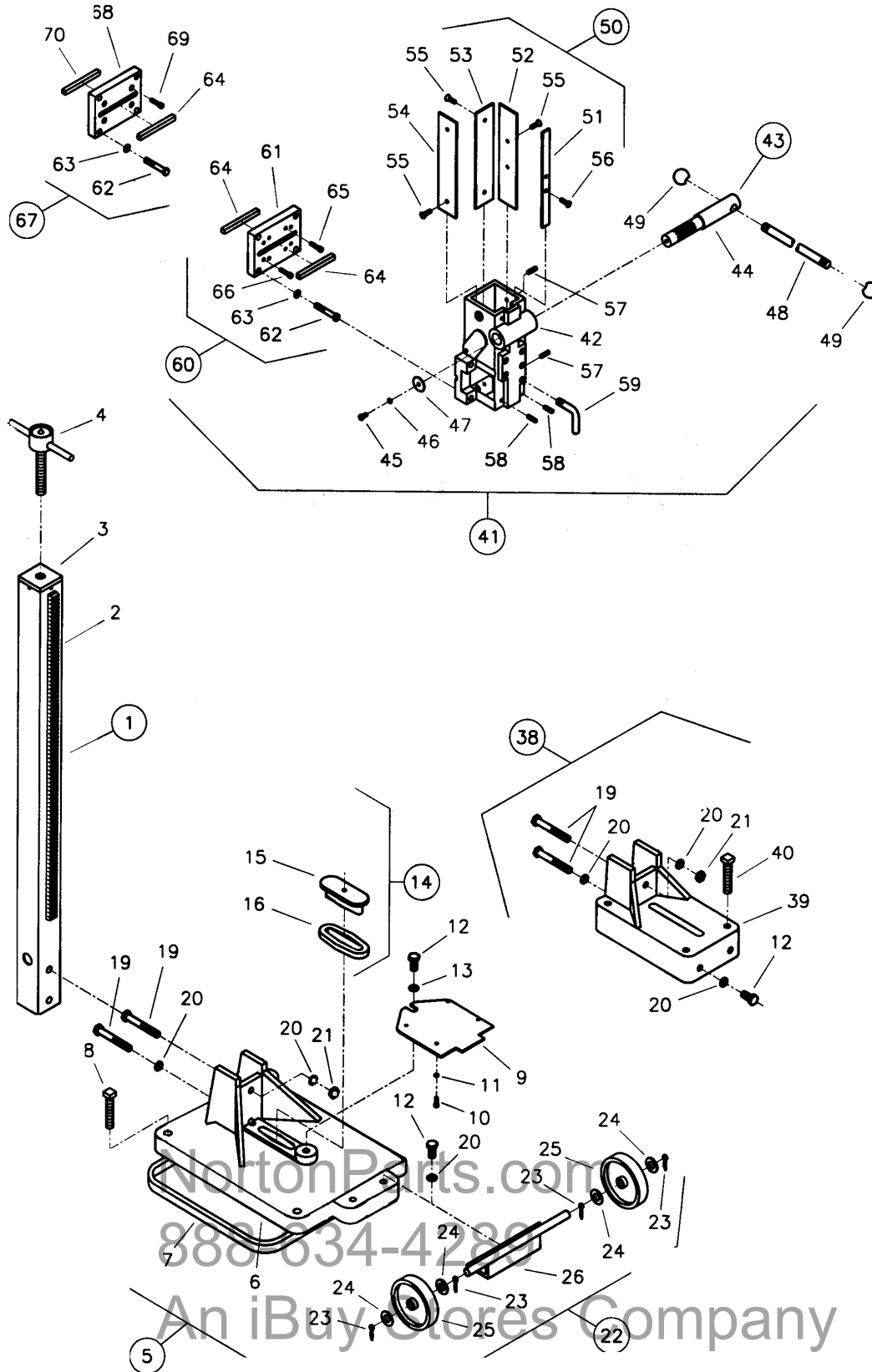


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IV. PARTS LIST SECTION

D. Service parts list for DM Core Drills.

Drill Base And Column

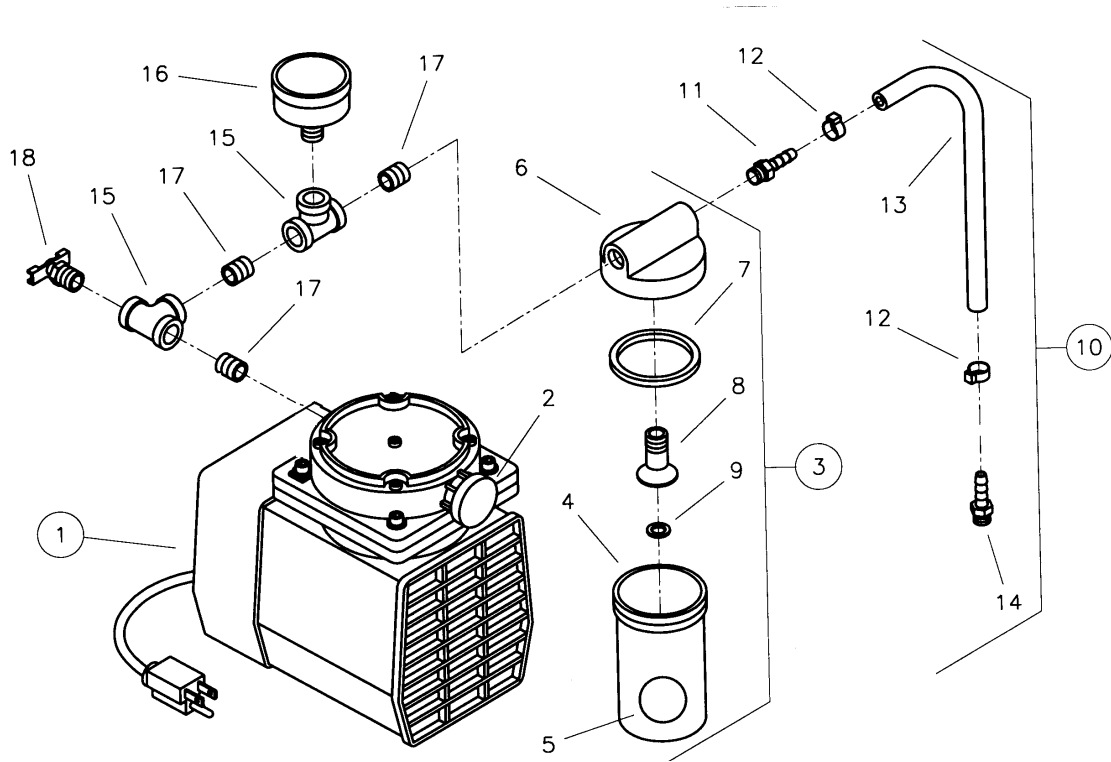


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Drill Base And Column

Item	Part #	Qty	Description	Item	Part #	Qty	Description
1	407001	1	Column 2-1/2" SQ x 42" (Includes 2 & 3)	44	407024	1	Pinion Gear Only
2	407002	1	Gear Rack Only 32"	45	8041002	1	Scr 1/4-20 x 1/2" Hex Head Cap
3	407003	1	Col. Top With Pins	46	8177010	1	Washer 1/4" Lock
4	407004	1	Ceiling Jack	47	407025	1	Washer 1/4" ID x 1-1/4 OD Fender
5	407005	1	Comb. Base Assy. (Includes 6-26)	48	407026	1	Handle
6	407006	1	Comb. Base Only	49	407027	2	Handle Knob
7	407007	1	Vacuum Gasket	50	407028	1	Shim Assy (Includes 51-56)
8	8041145	4	Scr 5/8-11 x3 Hex Head Cap	51	407029	2	Adj Shim Brass 1/8 x 5/8 x 8-7/8
9	407008	1	Vacuum Mount	52	407030	1	Adj Shim Brass 1/8 x 1-1/2 x 9
10	8058134	4	Scr #10-32 x 5/8" Cap	53	407031	1	Non-Adj Shim 1/8 x 1-1/2 x 9
11	8172005	4	Washer #10 USS Flat	54	407032	1	Non-Adj Shim 1/8 x 1-1/2 x 9
12	8041094	3	Scr 1/2-13 x1" Hex Head Cap	55	407033	6	Scr 1/4-20 x 5/8" Flat Head Brass
13	8172011	1	Washer 1/2 USS	56	407034	4	Scr 1/4-20 x 1" Flat Head Brass
14	407009	1	Slot Cap (Includes 15-16)	57	407035	2	Scr 1/4-20 x 1/2" Set
15	407010	1	Slot Cap Only	58	407036	4	Scr 1/4-20 x 3/8" Set
16	407011	1	Slot Cap Gasket	59	407037	1	Carriage Lock 1/2-13
19	8041104	2	Scr 1/2-13 x 3-1/2" Hex Head Cap	60	407038	1	Motor Mount Assy (Includes 61-66)
20	8177014	4	Washer 1/2 Lock	61	407039	1	Motor Mount Plate
21	8143005	1	Nut 1/2-13 Jam	62	407040	4	Scr 3/8-16 x 2-1/4
22	407013	1	Wheel Assembly (Includes 23-26)	63	8177012	4	Washer 3/8" Lock
23	407014	4	Cotter Pin 3/32" x 1"	64	407041	2	Key 3/8"SQ x 4"
24	8172013	4	Washer 5/8" Flat	65	407042	4	Scr 1/4-28 x 1 Dewalt
25	407015	2	Wheel 6"	66	407043	4	Scr 1/4-20 x 1 Milw.
26	407016	1	Wheel Mount Bracket				
30	8041106	1	Scr 1-8 x 4-3/4" Hex Head Cap	-NA-	407012	1	Spacer Block With Hardware
31	407017	1	Nut 1-8 Jam				
38	407018	1	Anchor Base (Small) Assy (Includes 12,19-26,39, & 40)				
39	407019	1	Anchor Base Only				
40	407020	4	Scr 1/2-13 x 4" Hex Head Cap				
41	407021	1	Carriage Assy (Includes 42-66)				
42	407022	1	Carriage Only				
43	407023	1	Pinion Gear Assy (includes 44-47)				

Vacuum Base Assembly



Item	Part #	Qty	Description
-NA-	407000	1	Vacuum Pump Assy 110-volt (Includes 1-18)
1	407044	1	Vacuum Pump, 110-volt (Includes 2-9)
2	407045	1	Muffler
3	403076	1	Water Trap Jar Assy (Includes 4-9)
4	407047	1	Water Trap Jar
5	407048	1	Float Ball
6	407049	1	Water Trap Top
7	407050	1	Water Jar Gasket
8	407051	1	Brass Funnel Fitting
9	407052	1	O-Ring
10	407053	1	Hose Assy 9-1/4" Long (Includes 11-14)
11	407054	1	1/4" Hose Barb To 1/4" Male Pipe
12	407055	2	Hose Clamp 1/2" Pinch On
13	407056	1	Hose 1/4" ID x 9-1/4" Long
14	407057	1	Fitting 1/4" Hose Barb To 1/8" Male Pipe
15	407058	2	Pipe Tee 1/4" NPT
16	407059	1	Vacuum Gauge
17	407060	3	Close Nipple 1/4" NPT
18	407061	1	Air Petcock

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