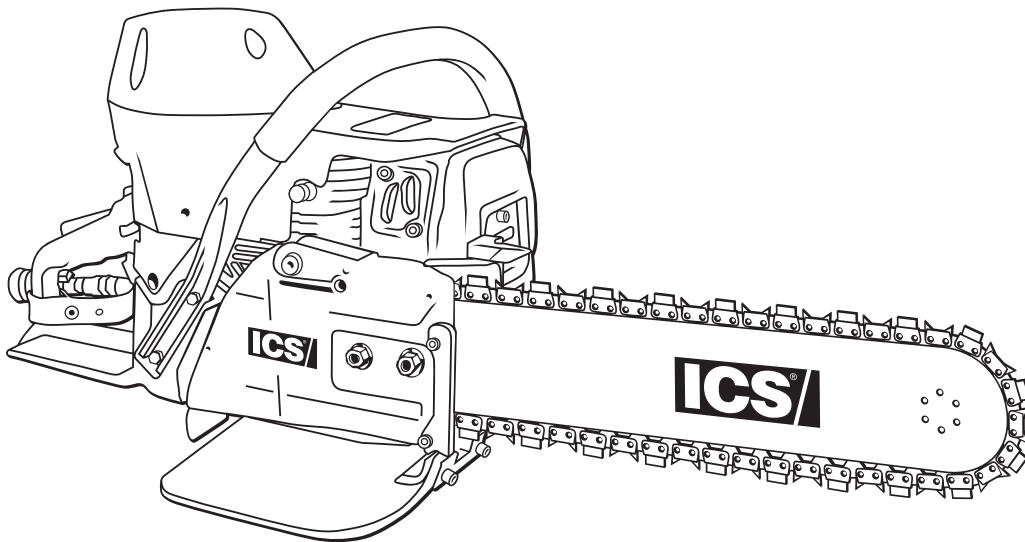




# Replacement Parts & Accessories Price List



## 680GC Gas Concrete Saw Serial numbers starting with 967 & 977

Effective January 1, 2020

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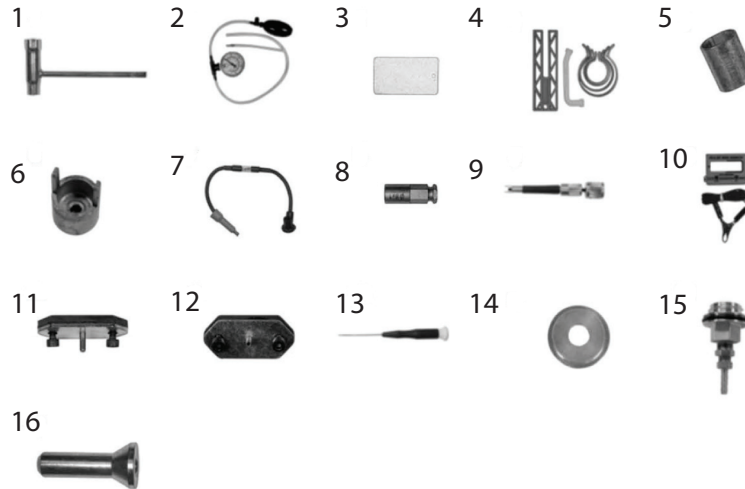
## 680GC Gas Concrete Saw

ITEM DESCRIPTION	KEY	PAGE
680GC Gas Saw Service Items - Serial numbers starting 967 & 977	n/a	1
Starter Assembly - Serial numbers starting 967 & 977	A	2
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# SERVICE ITEMS

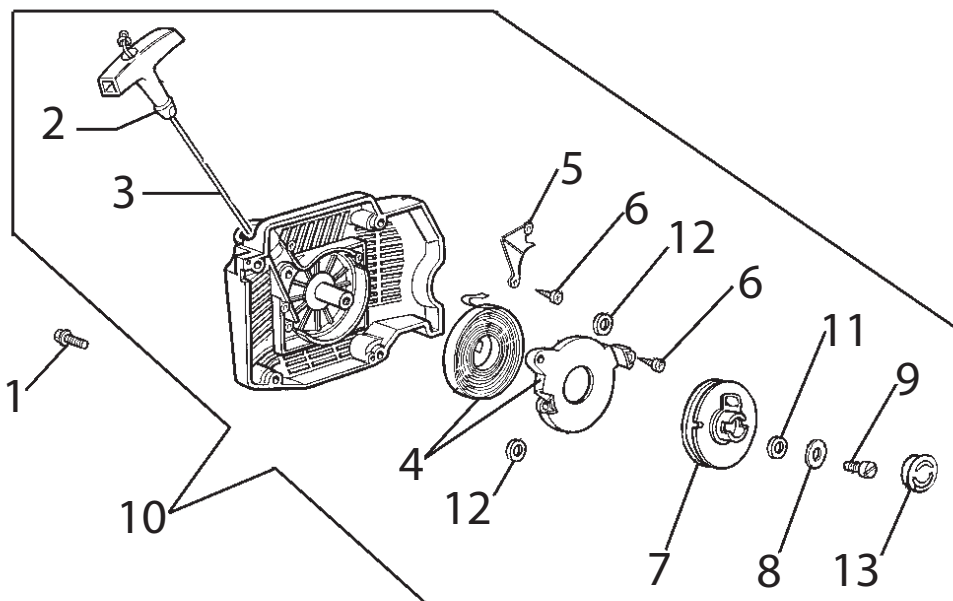
## 680GC Gas Concrete Saw

**For saws with serial number starting 967 & 977**



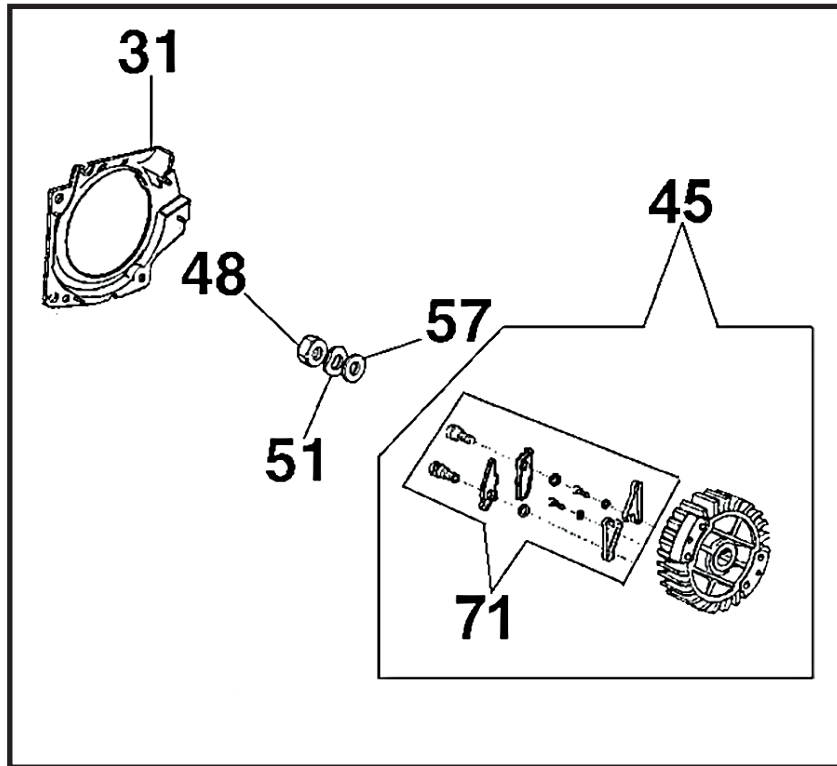
Key #	Part No.	Description
1	71521	Scrench 13-19 mm
2	71541	Pressure Gauge Bulb
3	71542	Coil/Flywheel Timing Shim
4	71543	Cylinder Assembly Clamps & Piston Stop
5	71544	Manifold Assembly Tool
6	71546	Shock Absorber Tool
7	71547	Spark Tester
8	71548	Flywheel Disassembly Tool
9	71550	Limiter Cap Puller
10	71565	Electronic Tachometer
11	71569	Induction Seal Flange with Screws
12	71570	Exhaust Seal Flange with Screws
13	71573	Tuning Screwdriver
14	73461	Flywheel Puller
15	73425	Fuel Tank Pressure Cap
16	73462	Main Bearing Driver Tool
Not Shown	71734	Gasket Set
Not Shown	70249	14T Bar Nose Sprocket Repair Kit
Not Shown	71625	Carburetor Tuning Kit
Not Shown	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (6-Pack)
Not Shown	571228	2-Stroke Oil, 50:1 Mix, 2.6 oz (158 ml) (24-Pack)

## For saws with serial number starting 967 & 977



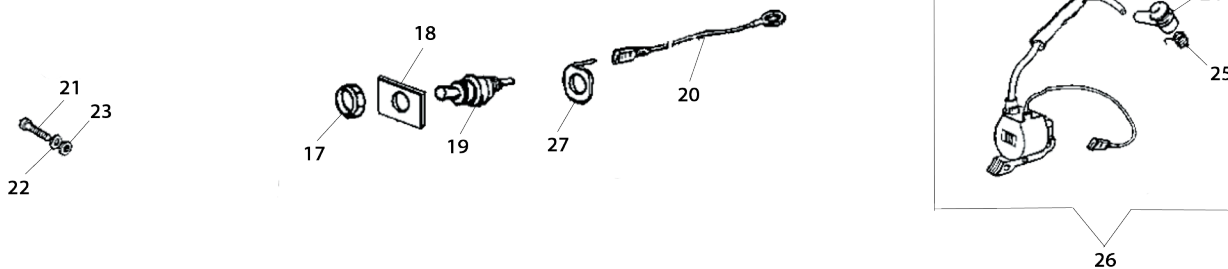
Key #	Part No.	Description
A01	73230	Screw
A02	530208	Starter Rope Handle
A03	73904	Starter Rope
A04	531103	Starter Coil Spring & Housing
A05	71451	Starter Case Plate
A06	505380	Screw
A07	528661	Starter Rope Pulley
A08	73905	Starter Pulley Washer
A09	73907	Starter Pulley Screw
A10	528637	Starter Cover Assembly
A11	530367	Starter Assembly Washer
A12	532026	Spring Housing Washer
A13	508853	Starter Assembly Cap

## For saws with serial number starting 967 & 977



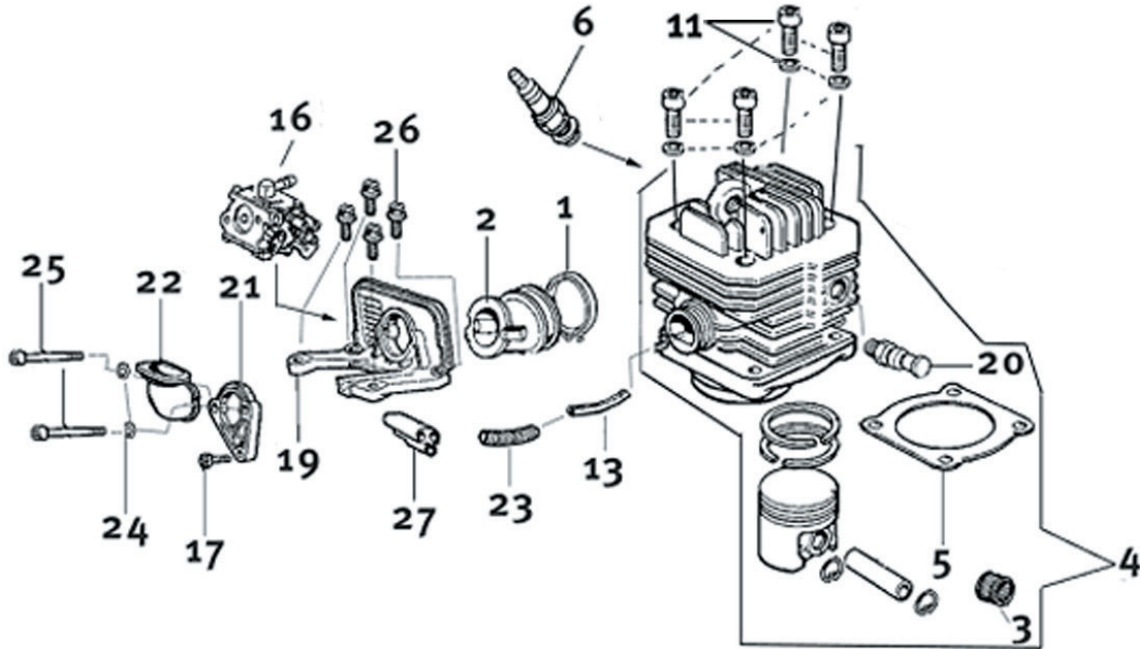
Key #	Part No.	Description
B31	531109	Flywheel Shroud
B45	528651	Flywheel Assembly
B48	73891	Nut
B51	73911	Washer
B57	73912	Washer
B71	509163	Starter Pawl Assembly
Not Shown	71734	Gasket Set

## For saws with serial number starting 967 & 977



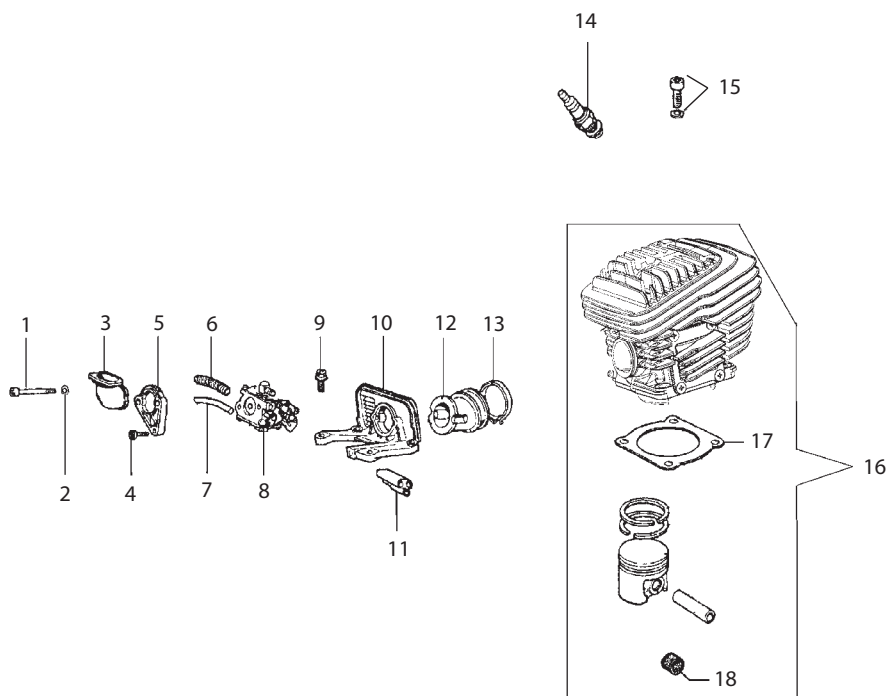
Key #	Part No.	Description
C17	73239	Ignition Toggle Switch Nut
C18	73238	Ignition Toggle Plate On/Off
C19	73237	Switch, Ignition Toggle
C20	73919	Ignition Toggle Cable
C21	73914	Screw
C22	73285	Washer
C23	73890	Washer
C24	73241	Spark Plug Boot with Spring
C25	73917	Spark Plug Spring
C26	528639	Ignition Coil with Spark Plug Lead & Primary
C27	71449	Toggle Switch Connecting Plate

**For saws with serial numbers starting 967.  
(see page 6 for serial number starting 977)**



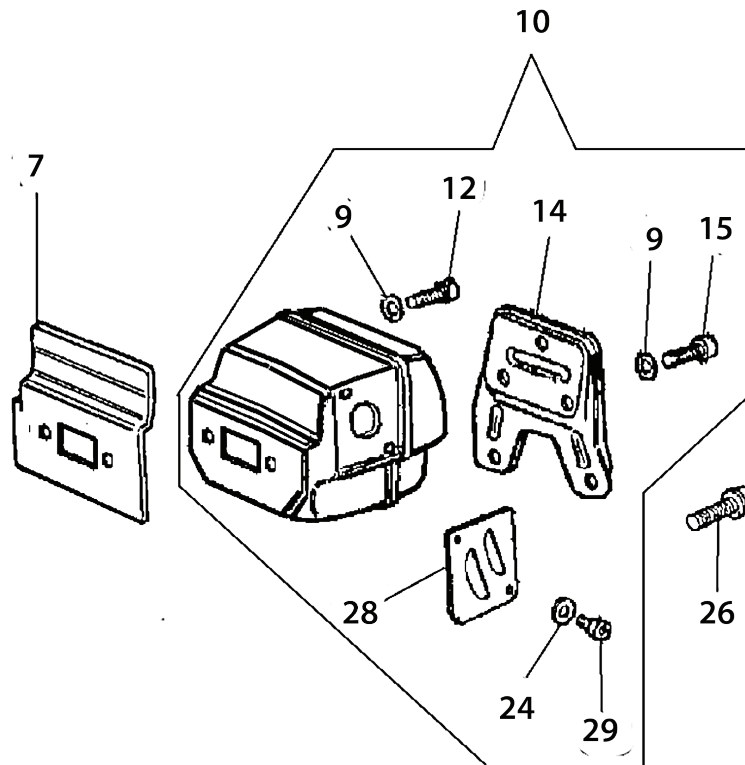
Key #	Part No.	Description
D01	545870	Intake Manifold Clamp
D02	73868	Intake Manifold
D03	73869	Wrist Pin Needle Bearing
D04	71413	Complete Piston/Cylinder Assembly
D05	71412	Cylinder Base Gasket Assembly
D06	514770	Spark Plug
D11	73874	Cylinder Bolt
D13	73898	Carburetor Pulse Tube
D16	528628	Carburetor, Walbro WJ-122
D17	73901	Intake Manifold Flange Screw
D19	73895	Carburetor Support Bracket
D20	71642	Decompression Valve
D21	73947	Intake Manifold Flange
D22	71735	Intake Manifold
D23	73888	Carburetor Spring
D24	73897	Washer
D25	505469	Screw & Washer
D26	73866	Screw
D27	517547	Screw Guide

## For saws with serial numbers starting 977. (see page 5 for serial number starting 967)



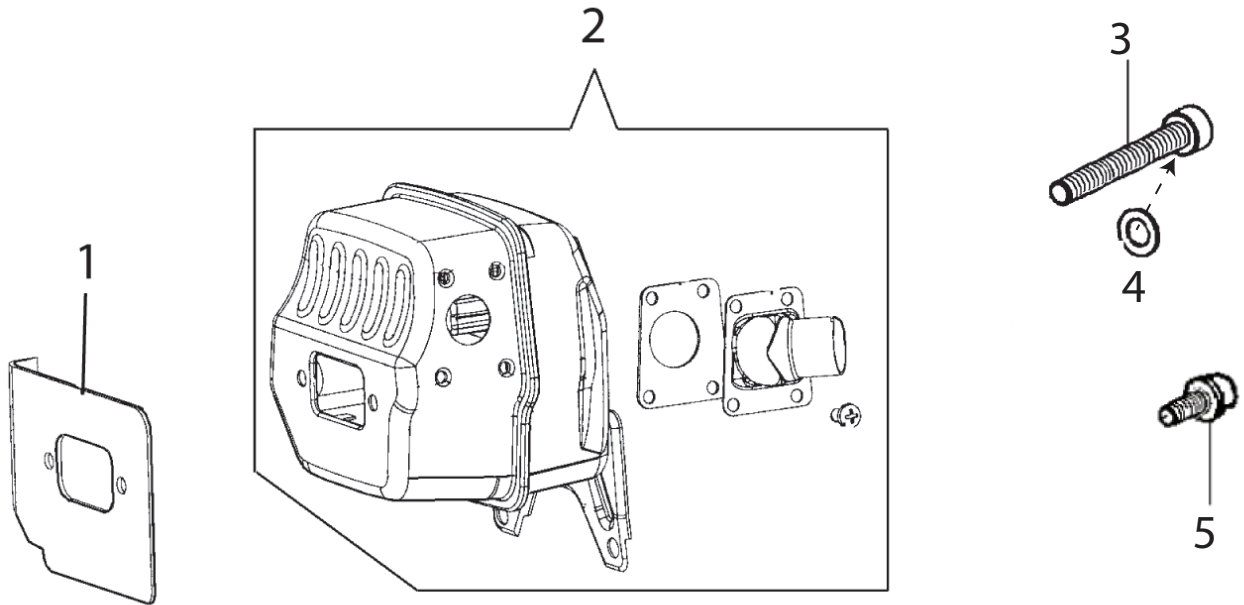
Key #	Part No.	Description
D01	505469	Screw & Washer
D02	73897	Washer
D03	71735	Intake Manifold
D04	73901	Intake Manifold Flange Screw
D05	73947	Intake Manifold Flange
D06	73888	Carburetor Spring
D07	545877	Carburetor Pulse Tube
D08	528628	Carburetor, Walbro WJ-122A
D09	73866	Screw
D10	73895	Carburetor Support Bracket
D11	517547	Screw Guide
D12	73868	Intake Manifold
D13	545870	Intake Manifold Clamp
D14	514770	Spark Plug
D15	73874	Cylinder Bolt
D16	548084	Complete Piston/Cylinder Assembly
D17	545874	Gasket, Base
D18	73869	Wrist Pin Needle Bearing

**For saws with serial numbers starting 967.  
(see page 8 for serial number starting 977)**



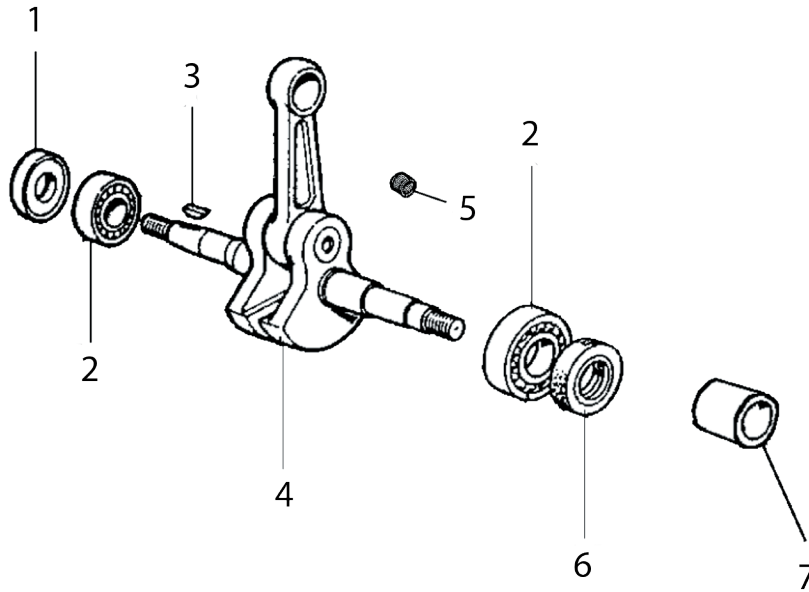
Key #	Part No.	Description
E07	73881	Cylinder to Muffler Gasket
E09	73327	Serrated Washer
E10	71411	Muffler Assembly
E12	73883	Muffler Mounting Screw
E14	73884	Muffler Support Bracket
E15	73885	Muffler Support Bracket Screw
E24	73897	Washer
E26	73866	Screw
E28	71481	Muffler Deflector
E29	71482	Screw

**For saws with serial numbers starting 977.  
(see page 7 for serial number starting 967)**



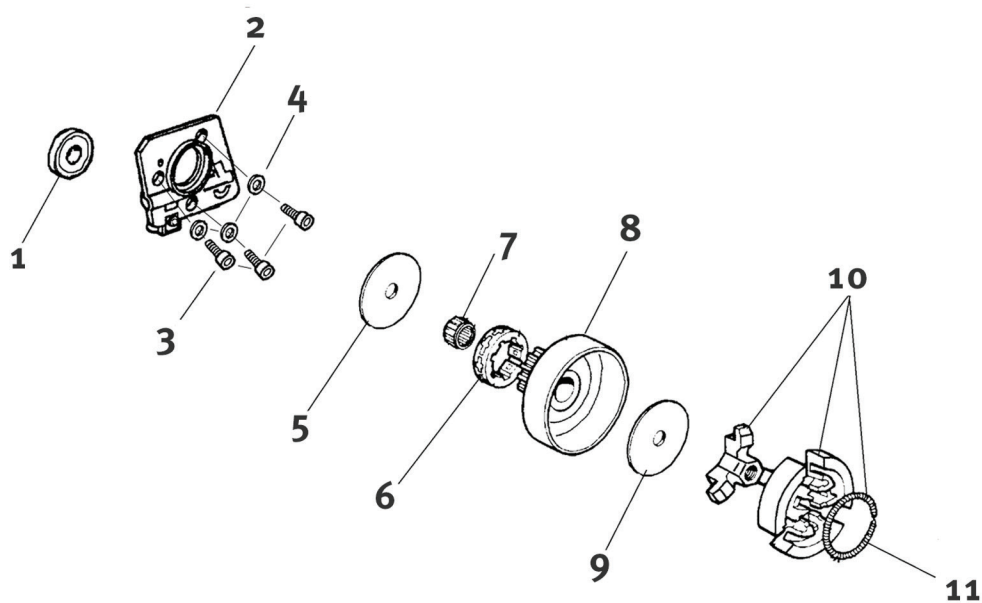
Key #	Part No.	Description
E01	545875	Cylinder to Muffler Gasket
E02	545872	Muffler Assembly
E03	73883	Screw
E04	73327	Washer
E05	73866	Screw

## For saws with serial number starting 967 & 977



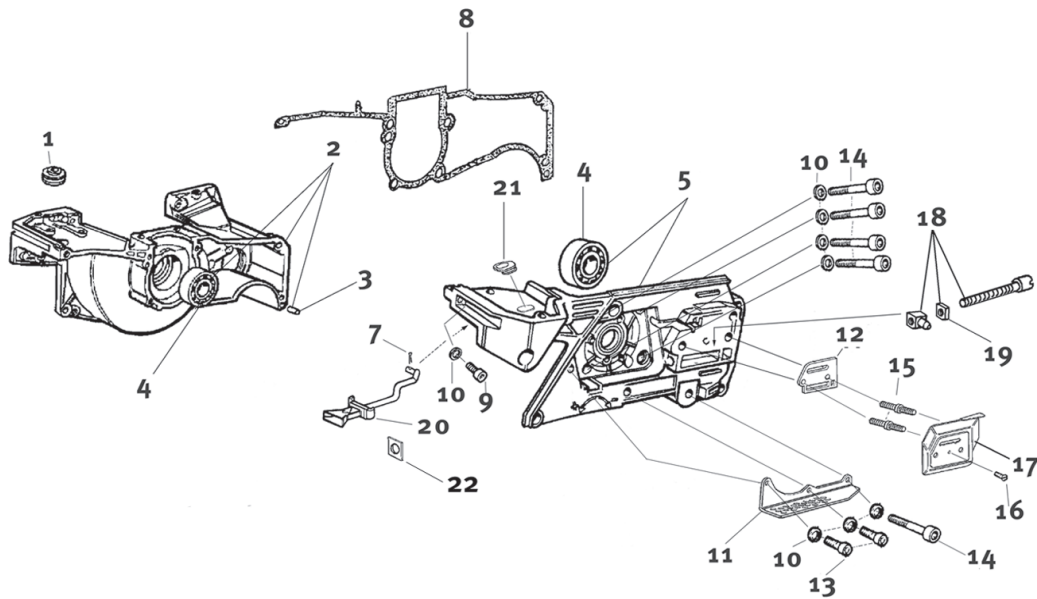
Key #	Part No.	Description
F01	73877	Crankshaft Seal Flywheel Side
F02	73209	Crankshaft Bearing
F03	73878	Crankshaft Flywheel Woodruff Key
F04	545871	Crankshaft Assembly
F05	73869	Wrist Pin Needle Bearing
F06	73289	Crankshaft Seal Clutch Side
F07	71452	Crankshaft Bushing

## For saws with serial number starting 967 & 977



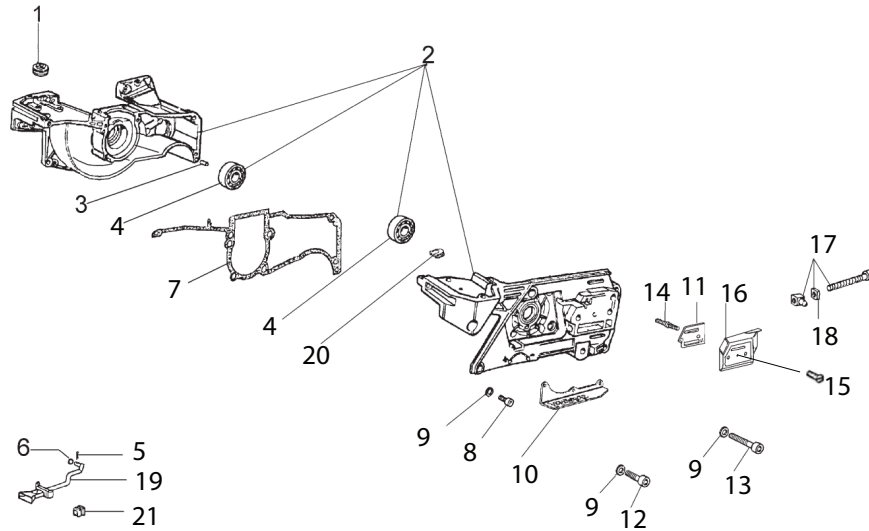
Key #	Part No.	Description
G01	73931	Outer Crankcase Seal, Clutch Side
G02	73949	Outer Crankcase Seal Body
G03	73940	Bolt
G04	73285	Washer
G05	73945	Clutch Spacer Washer
G06	70949	8T Rim Sprocket Kit
G07	73939	Clutch Needle Bearing
G08	71520	Clutch Drum Assembly (includes p/n 73939)
G09	73941	Clutch Spacer Washer, Inside
G10	71419	Clutch Assembly
G11	73943	Clutch Spring

**For saws with serial numbers starting 967.  
(see page 12 for serial number starting 977)**



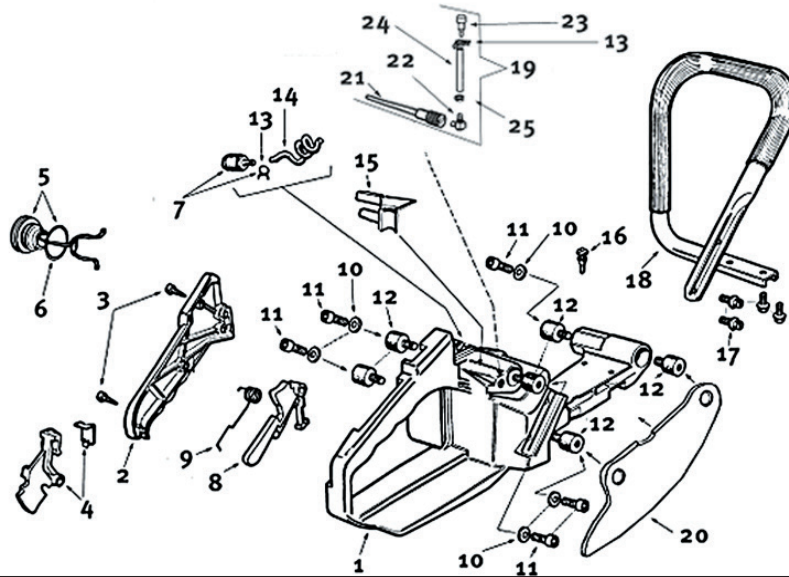
Key #	Part No.	Description
H01	73390	Fuel Line Grommet, Crankcase
H02 & H05	528653	Crankcase Assembly, right & left
H03	73281	Crankcase Dowel Pin
H04	73209	Crankshaft Bearing
H07	73927	Choke Lever Split Pin
H08	73934	Crankcase Gasket
H09	73930	Crankcase Bolt
H10	73897	Washer
H11	528657	Chain Guard
H12	71740	Bar Mount Pad Spacer
H13	73397	Cover Guard Mounting Bolt
H14	73379	Screw
H15	73933	Bar Mounting Stud
H16	73284	Screw
H17	71738	Bar Mount Pad Cover Plate
H18	73935	Premium Tensioner Kit
H19	73936	Tensioner Screw Retainer
H20	530469	Choke Lever
H21	531107	Crankcase Grommet, Right Side
H22	73955	Choke Lever Bushing

**For saws with serial numbers starting 977.  
(see page 11 for serial number starting 967)**



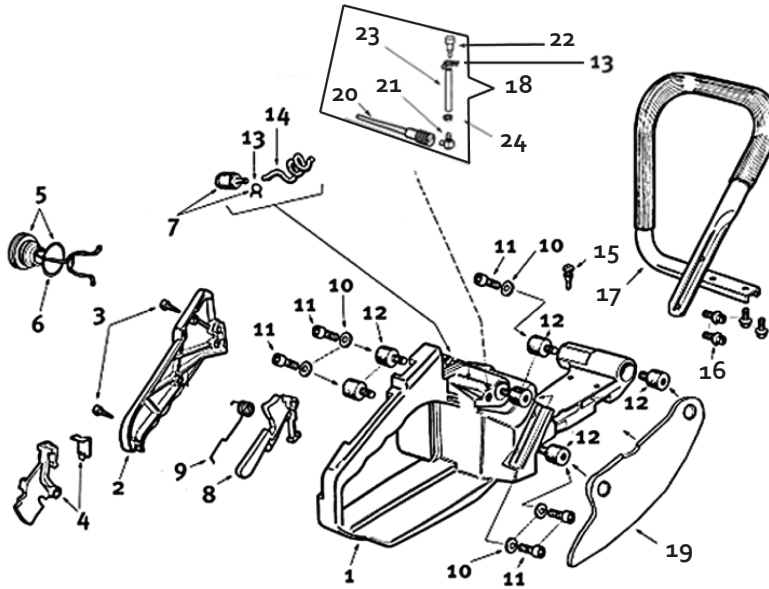
Key #	Part No.	Description
H01	73390	Fuel Line Grommet, Crankcase
H02	545967	Crankcase Assembly, right & left
H03	73281	Crankcase Dowel Pin
H04	545969	Crankshaft Bearing
H05	73927	Choke Lever Split Pin
H06	548526	O-ring
H07	545968	Crankcase Gasket
H08	73930	Crankcase Bolt
H09	73897	Washer
H10	528657	Chain Guard
H11	71740	Bar Mount Pad Spacer
H12	73397	Cover Guard Mounting Bolt
H13	73379	Screw
H14	73933	Bar Mounting Stud
H15	73284	Screw
H16	71738	Bar Mount Pad Cover Plate
H17	73935	Premium Tensioner Kit
H18	73936	Tensioner Screw Retainer
H19	530469	Choke Lever
H20	531107	Crankcase Grommet, Right Side
H21	73955	Choke Lever Bushing

**For saws with serial numbers starting 967.  
(see page 14 for serial number starting 977)**



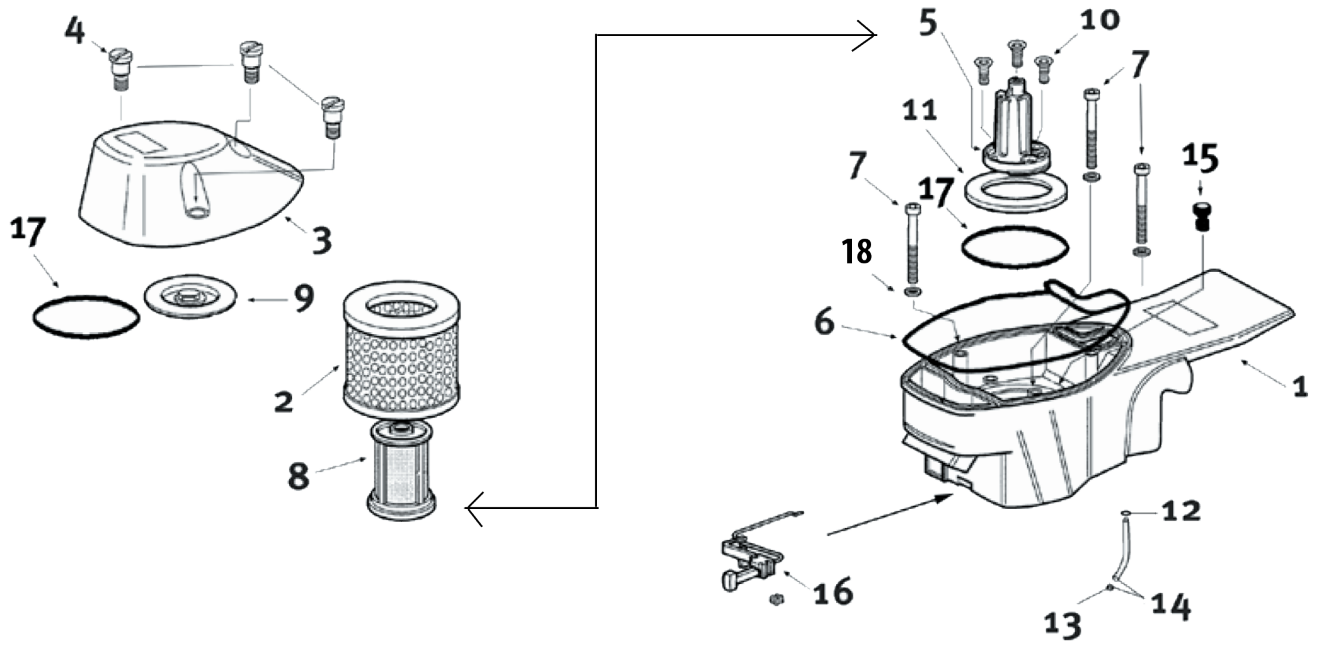
Key #	Part No.	Description
I01	528655	Fuel Tank Assembly
I02	531105	Rear Handle Half
I03	73976	Screw
I04	530479	Throttle Lever
I05	530471	Fuel Cap Assembly, with Outer Seal Ring
I06	73448	Fuel Cap O-Ring
I07	73459	Fuel Filter
I08	532028	Trigger Lockout Lever
I09	73988	Trigger Lockout Lever Spring
I10	73897	Washer
I11	73982	Screw
I12	73980	Shock Absorber
I13	71588	Clip, Fuel Filter
I14	73375	Fuel Line
I15	71745	Shock Absorber, Rear Handle
I16	73270	Bumper, Shock Absorber, Fuel Tank Top
I17	73983	Front Handle Bolt
I18	545971	Front Handle
I19	71748	Fuel Breather Complete
I20	71766	Water Deflector, Bottom
I21	71751	Breather Tube Body
I22	71759	Breather Tube Elbow
I23	71761	Fuel Breather, Remote
I24	71777	Breather Tube Extension
I25	71760	Tube Clamp

**For saws with serial numbers starting 977.  
(see page 13 for serial number starting 967)**



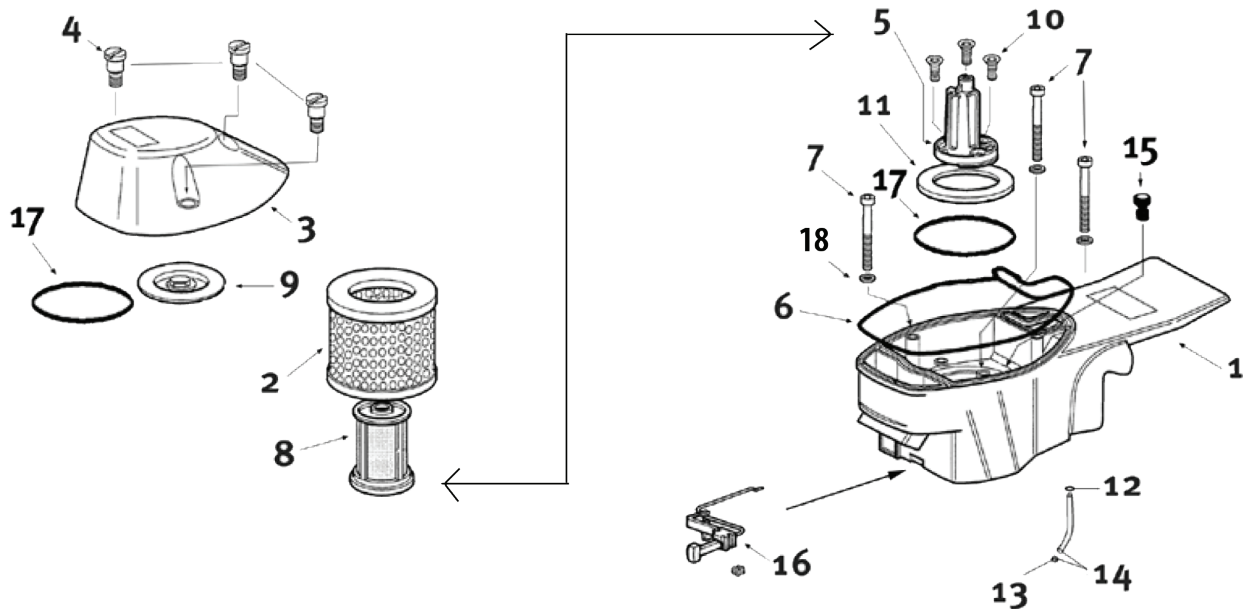
Key #	Part No.	Description
I01	528655	Fuel Tank Assembly
I02	531105	Rear Handle Half
I03	73976	Screw
I04	530479	Throttle Lever
I05	530471	Fuel Cap Assembly, with Outer Seal Ring
I06	73448	Fuel Cap O-Ring
I07	73459	Fuel Filter
I08	532028	Trigger Lockout Lever
I09	73988	Trigger Lockout Lever Spring
I10	73897	Washer
I11	73982	Screw
I12	73980	Shock Absorber
I13	71588	Clip, Fuel Filter
I14	73375	Fuel Line
I15	73270	Bumper, Shock Absorber, Fuel Tank Top
I16	73983	Front Handle Bolt
I17	545971	Front Handle
I18	71748	Fuel Breather Complete
I19	71766	Water Deflector, Bottom
I20	71751	Breather Tube Body
I21	71759	Breather Tube Elbow
I22	71761	Fuel Breather, Remote
I23	71777	Breather Tube Extension
I24	71760	Tube Clamp

**For saws with serial numbers starting 967.  
(see page 16 for serial number starting 977)**

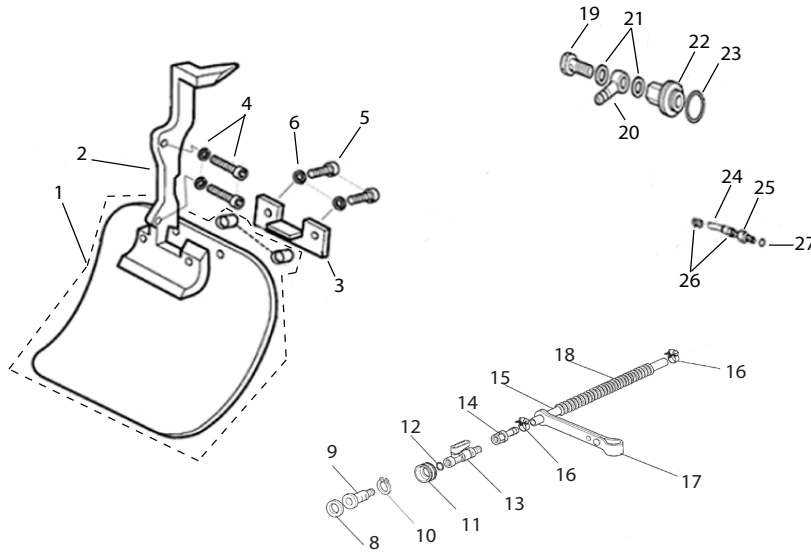


Key #	Part No.	Description
J01	545973	Cylinder Cover Assembly
J02	71752	Air Filter Canister, Polyester
J03	530473	Air Filter Cover
J04	73992	Filter Cover Screw
J05	73338	Filter Support
J06	71756	Filter Cover Gasket
J07	71771	Screw, Cylinder Cover, Long, Socket Head
J08	73336	Prefilter Plastic, Secondary Filter
J09	71758	Air Filter Flange
J10	73337	Filter Support Screw
J11	73335	Filter Canister Gasket
J12	71472	O-Ring
J13	71760	Tube Clamp
J14	505382	Compensator Tube
J15	71763	Breather Grommet
J16	71750	Throttle Assembly
J17	73331	O-Ring, Air Filter
J18	73897	Washer

**For saws with serial numbers starting 977.  
(see page 15 for serial number starting 967)**



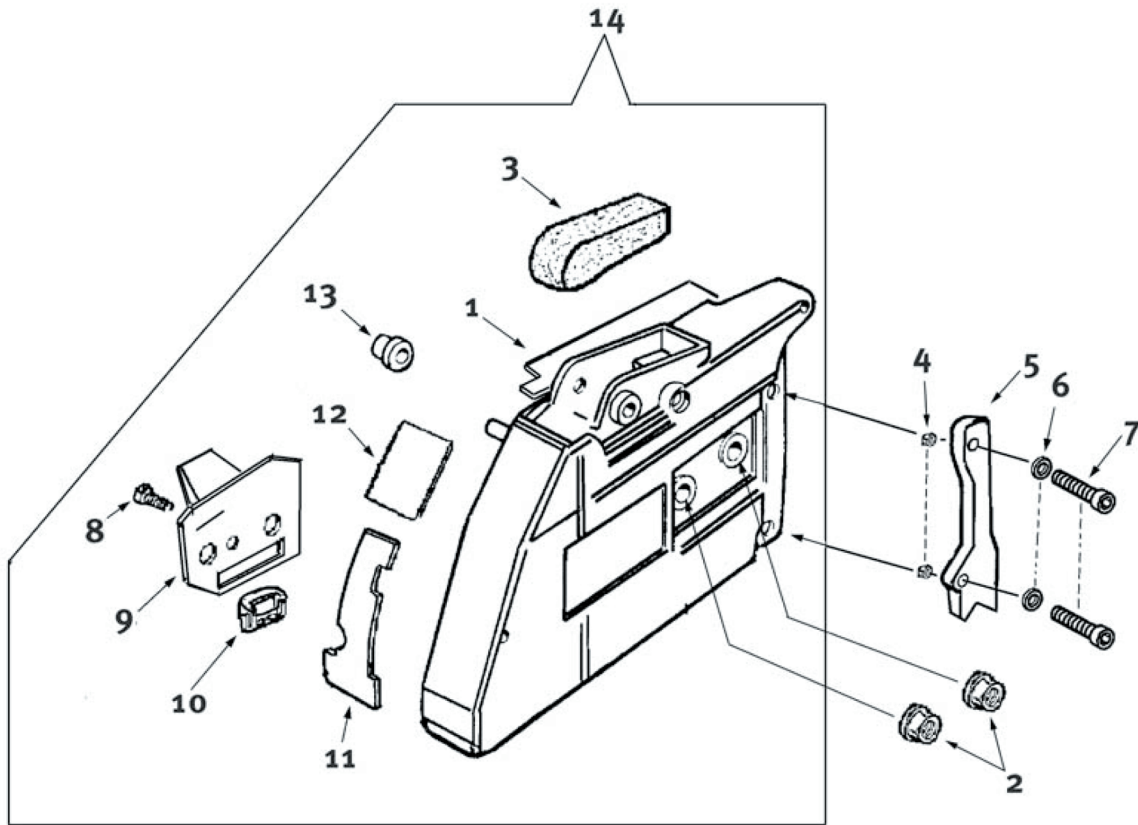
Key #	Part No.	Description
J01	545973	Cylinder Cover Assembly
J02	71752	Air Filter Canister, Polyester
J03	530473	Air Filter Cover
J04	73992	Filter Cover Screw
J05	73338	Filter Support
J06	71756	Filter Cover Gasket
J07	71771	Screw, Cylinder Cover, Long, Socket Head
J08	73336	Prefilter Plastic, Secondary Filter
J09	71758	Air Filter Flange
J10	73337	Filter Support Screw
J11	73335	Filter Canister Gasket
J12	71472	O-Ring
J13	71760	Tube Clamp
J14	505382	Compensator Tube
J15	71763	Breather Grommet
J16	71750	Throttle Assembly
J17	73331	O-Ring, Air Filter
J18	73897	Washer



**For saws with serial number starting 967 & 977**

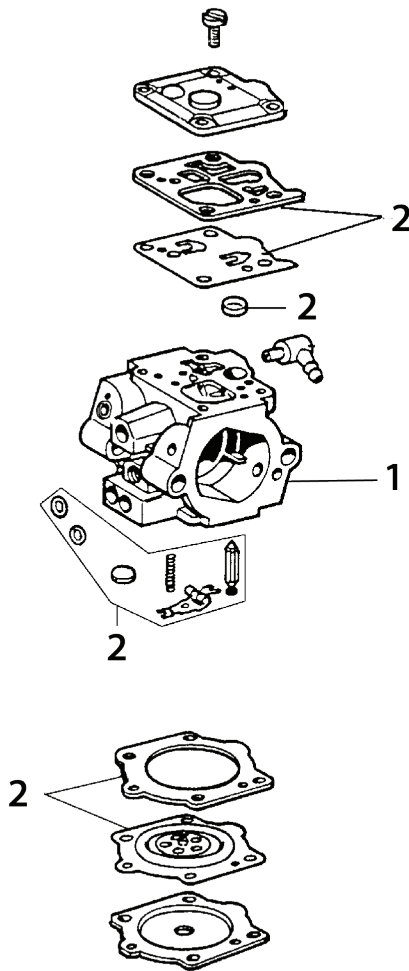
Key #	Part No.	Description	serial number starting 967	serial number starting 977
K01	576680	Mud Flap Kit	X	X
K02	71532	WallWalker® Lever Arm	X	X
K03	71531	Mud Flap Clamp	X	X
K04	505469	Screw & Washer	X	X
K05	71479	Mud Flap Screw	X	X
K06	73951	Washer	X	X
K08	71469	Water Hose Gasket		X
K09	545975	Fitting	X	X
K10	545976	Clip	X	X
K11	71457	Ring Nut	X	X
K12	71468	Water Hose O-Ring	X	X
K13	71458	Water Shut-Off Valve	X	X
K14	71454	Fitting	X	X
K15	71455	Tube	X	X
K16	71465	Hose Clamp	X	X
K17	71461	Hose Hanger	X	X
K18	71464	Water Hose Cover	X	X
K19	71463	Water Hose Screw	X	X
K20	71453	Fitting	X	X
K21	71456	Copper Washer	X	X
K22	73923	Water Tank Cap	X	X
K23	73448	Fuel Cap O-Ring	X	X
K24	71459	Tube	X	X
K25	71470	Fitting	X	X
K26	71471	Fitting	X	X
K27	71472	O-Ring	X	X
K28	71744	Hose Hanger Button	X	X

## For saws with serial number starting 967 & 977



Key #	Part No.	Description
L01	71743	Side Cover Insert, Top
L02	73958	Side Cover Nut
L03	71462	Chain Cover Cap
L04	73367	Nut
L05	71533	WallWalker Side Arm
L06	73951	Washer
L07	507355	WallWalker Side Arm Screw
L08	71487	Screw
L09	71447	Side Cover Plate
L10	73957	Lower Guard
L11	73972	Side Cover Insert, Bottom Rear
L12	73948	Side Cover Insert, Top Rear
L13	73310	Rubber Bumper Cover
L14	528659	Side Cover Assembly, Complete

## For saws with serial number starting 967 & 977



Key #	Part No.	Description
M01	528628	Carburetor, Walbro WJ-122B
M02	73996	Carburetor Repair Kit