

PERFORATING AND SCORING ASSEMBLIES

For removing and old blade and attaching a new blade to the pressure adjust mounting bracket, remove the (1) button head cap screw. **BE SURE TO TIGHTEN THE SET SCREW SECURELY TO THE BAR.** Once you have the upper and lower perf assemblies in place, you can tighten the half dog screw.



Complete: #S-APP-0129



Complete: #S-APP-0139

Part No.	Description
H-0215	Screw-10-32x1/2" button head socket
H-0250	Screw-10-32x 1 1/2"socket cap
H-0270	Screw-1/4"-20x1/4" socket set
H-0275	Screw-1/4-20x1/4" socket set
H-0278	Screw-1/4-20x1/4" socket half dog
H-0456	Washer – flat .20
H-0580	Compression spring 1 1/2"
S-AAM-0930	Upper Wheel Assembly
S-AM-0931	Lower Forwarding Roller Assy
S-AAM-0933	MOLDED ROLLER WHEEL ASSEMBLY COMPLETE
S-APP-0131	Score blade assembly
S-APP-0143	9-1 Perf blade assembly
S-APP-0132	Lower score hub assy. Hub ap
S-APP-0133	Lower perf assy. Hub app
S-APP-0622	Bracket-perf/score pres,adj. assy