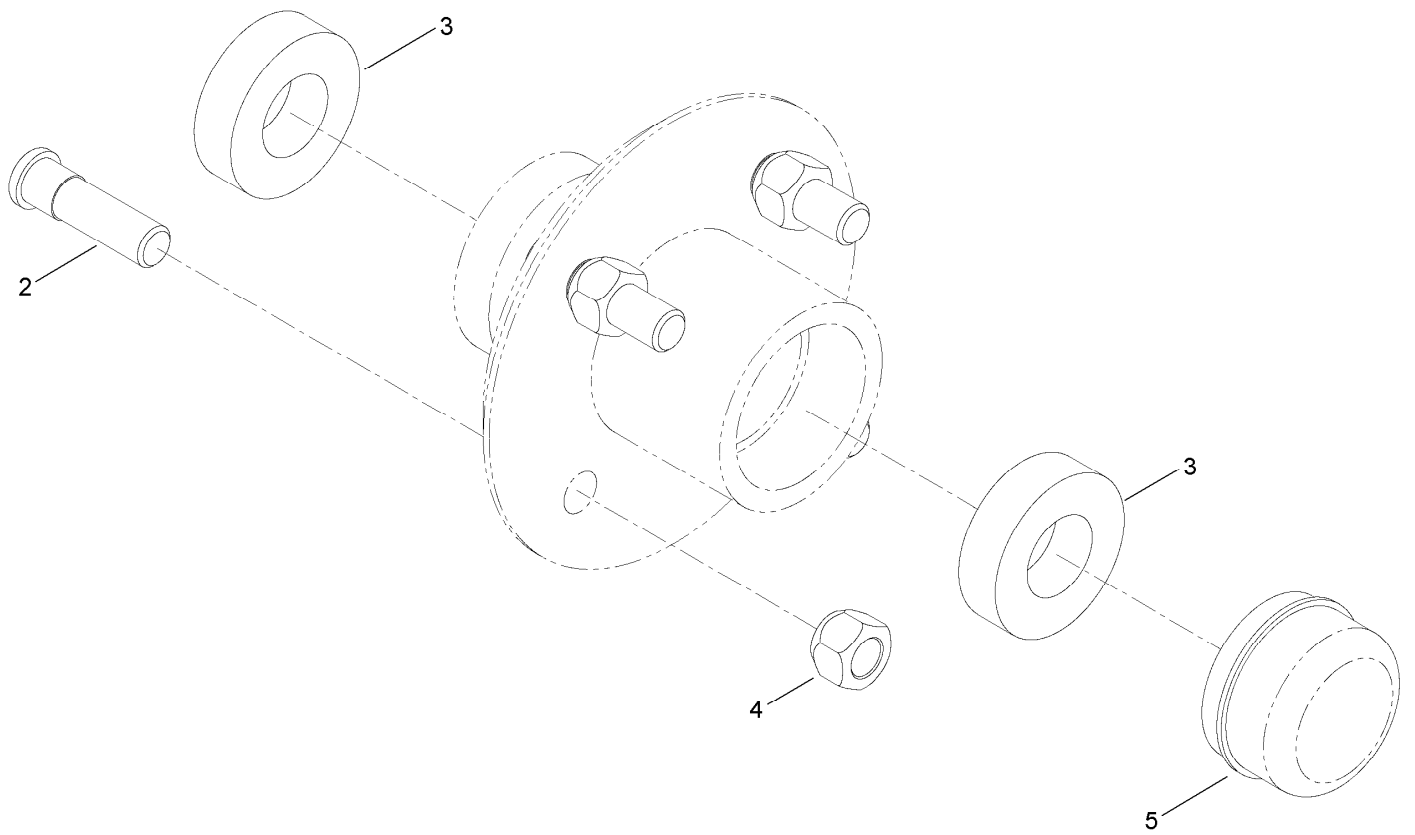


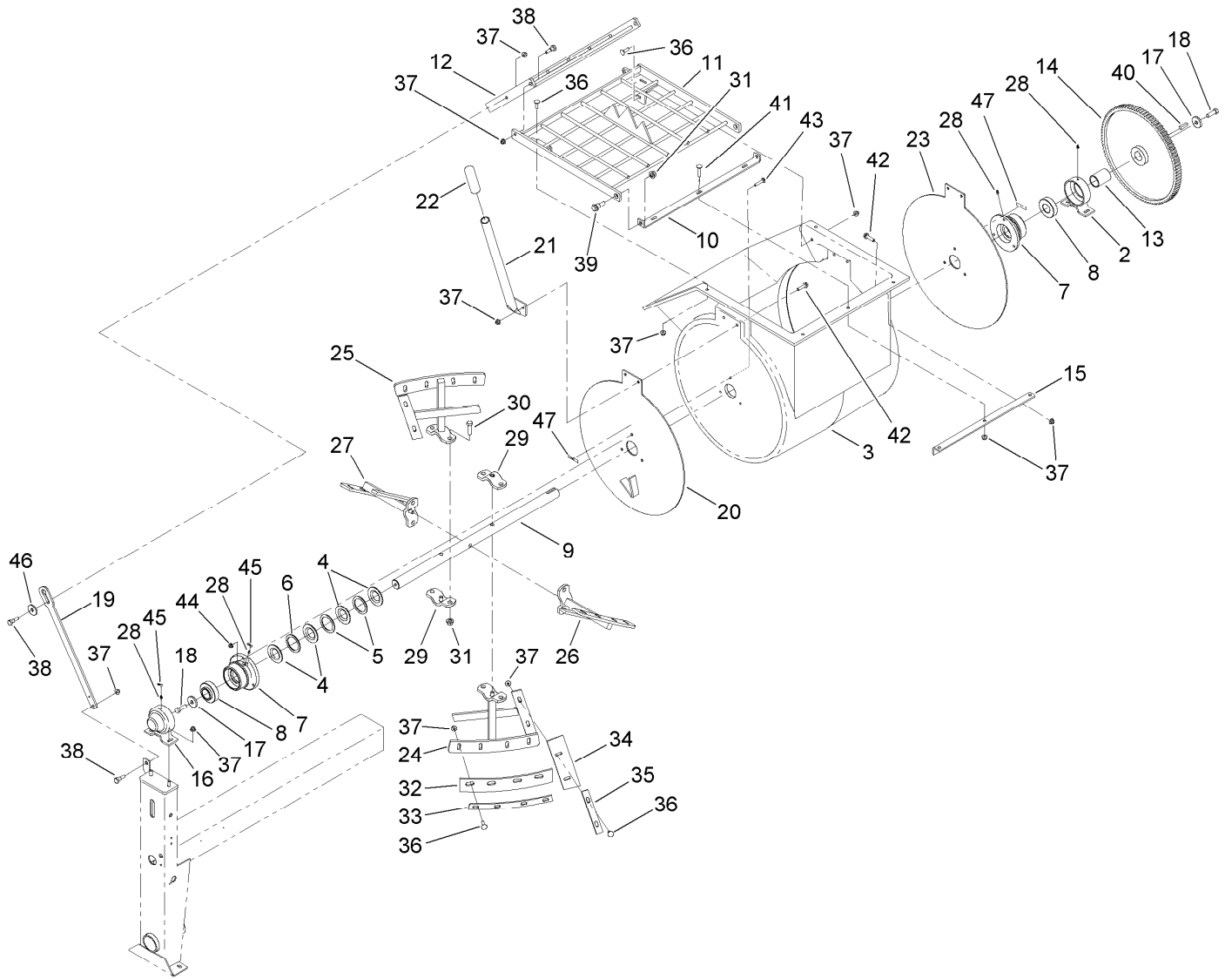
Frame and Axle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-1680	1	Frame ASM	11	ST81153	1	Screw-HSBH
1:2	125-8216	1	Decal-Safety Chain, Towing	12	104-8301	1	Nut-Flange, NI
2	125-8219-03	1	Support-Axle	13	100-6116	8	Screw-HHF
3	ST39568-03	1	Lever-Clutch	14	99-5107	9	Nut-Lock
4	ST22512-03	2	Axle-Half	16	ST34687	1	Grip-Handle
5	125-8171	2	Hub	17	ST32306	2	Tire And Rim ASM
6	ST32116	1	Bushing-Flange	18	ST24027-03	1	Latch-Drum
7	32121-69	1	Pin-Spring	19	325-33	1	Screw-HH
8	ST39446-03	1	Link-Clutch	25	3256-28	2	Washer-Flat
9	ST32099	1	Bushing-Flange	26	ST80054	2	Nut
10	ST26326	2	Washer-Flat	27	3272-13	2	Pin-Cotter



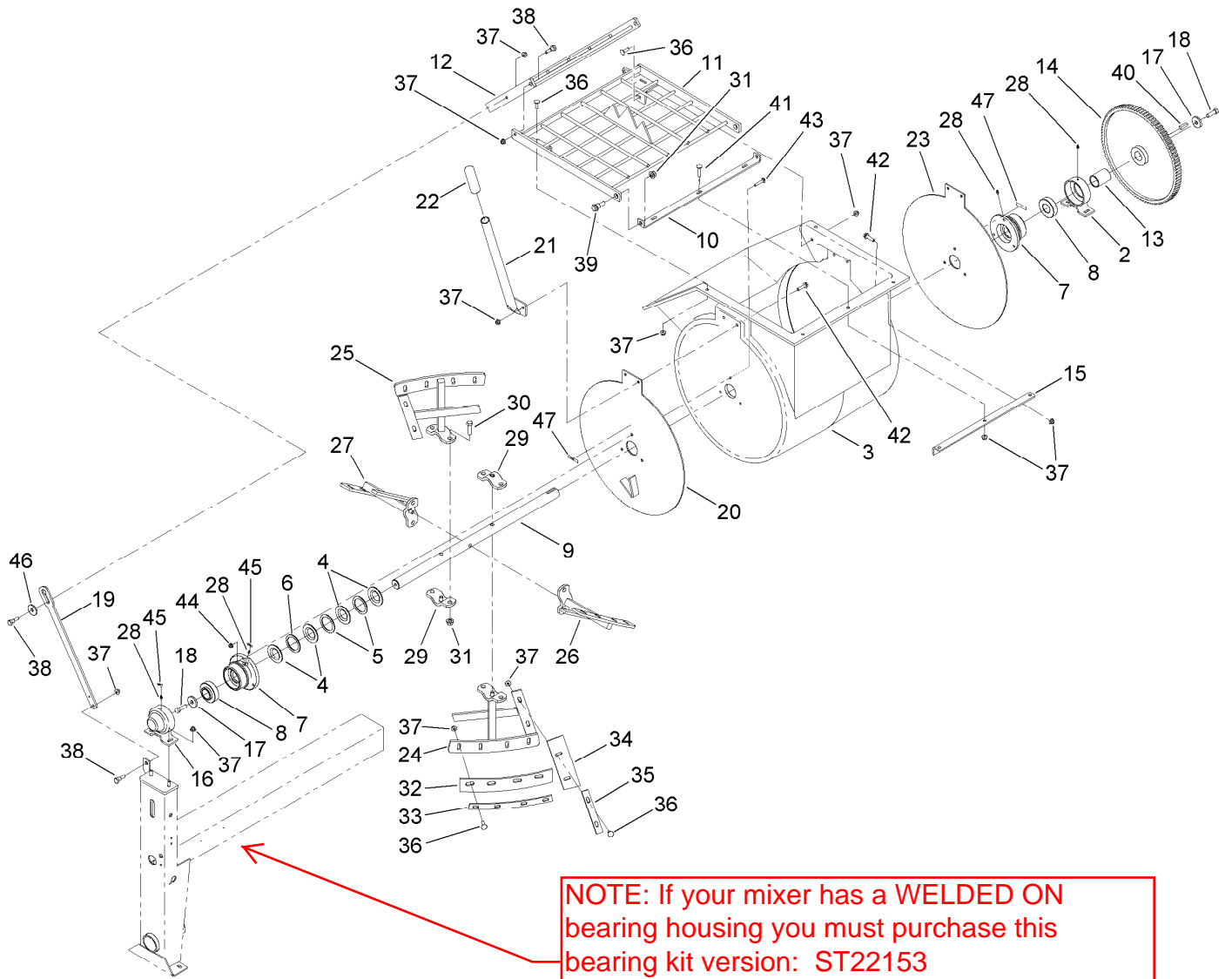
Hub Assembly No. 125-8171

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug
5	ST34573	1	Cap-Dust



Drum Assembly

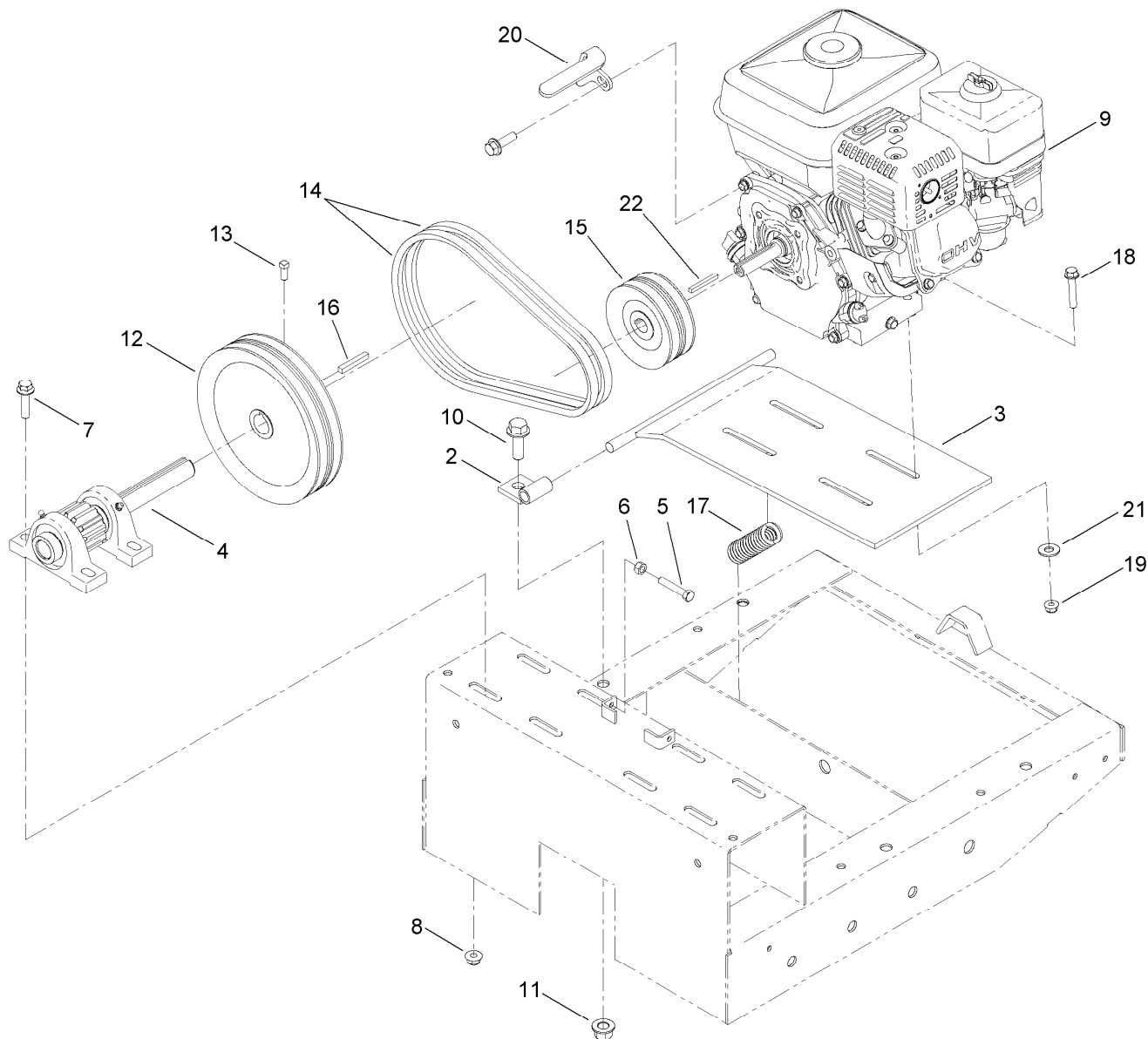
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
2	ST24021-03	1	Trunnion	23	ST45846-01	1	End-Drum
3	127-2876	1	Drum	24	ST45848-01	1	Paddle
4	ST32324	8	Seal-Drum	25	ST45849-01	1	Paddle
5	ST24017	4	Washer-Flat	26	ST45852-01	1	Paddle
6	ST25881	2	Washer-Split	27	ST45853-01	1	Paddle
7	ST32326-01	2	Housing-Bearing	28	ST46042	4	Fitting-Grease
8	ST32003	2	Bearing-Ball	29	ST24107-01	2	Clamp
9	ST45844-01	1	Shaft-Drum	30	325-7	6	Screw-HH
10	ST45838-01	1	Bracket-Guard, Mount	31	99-5107	8	Nut-Lock
11	125-6288-01	1	Guard-Drum	32	ST24106	4	Blade-Rubber, Long
12	125-6289-01	1	Guard-Moveable	33	ST24104-01	4	Bar-Backer, Long
13	ST25928	1	Spacer-Shaft	34	ST47331	2	Blade-Rubber, Short
14	ST26933-03	1	Gear-94 Teeth	35	ST42707-01	2	Bar-Backer, Side
15	ST45856-01	1	Bracket-Support, Guard	36	3231-25	24	Bolt-CARR
16	ST36574-03	1	Trunnion-Capped	37	104-8301	43	Nut-Flange, NI
17	ST26326	2	Washer-Flat	38	80-1300	4	Bolt-Shoulder
18	325-6	2	Screw-HH	39	116-0780	2	Screw-HHF, Shoulder
19	125-6290-03	1	Bar-Guard, Lifter	40	ST81060	1	Key-Square
20	ST45845-01	1	End-Drum	41	3231-5	3	Screw-CARR
21	ST24406-01	1	Handle	42	114-4681	8	Screw-HHF
22	ST47023	1	Grip-Hand	43	3230-5	6	Screw-CARR



NOTE: If your mixer has a **WELDED ON** bearing housing you must purchase this bearing kit version: **ST22153**
 The **ST23432** featured here is for the **BOLT on** version **ONLY**.

Drum Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
44	104-8300	6	Nut-Flange, NI	46	106-2008	1	Washer-Thrust
45	ST47001	4	Cap-Plug	47	125-8175	2	Decal-Grease

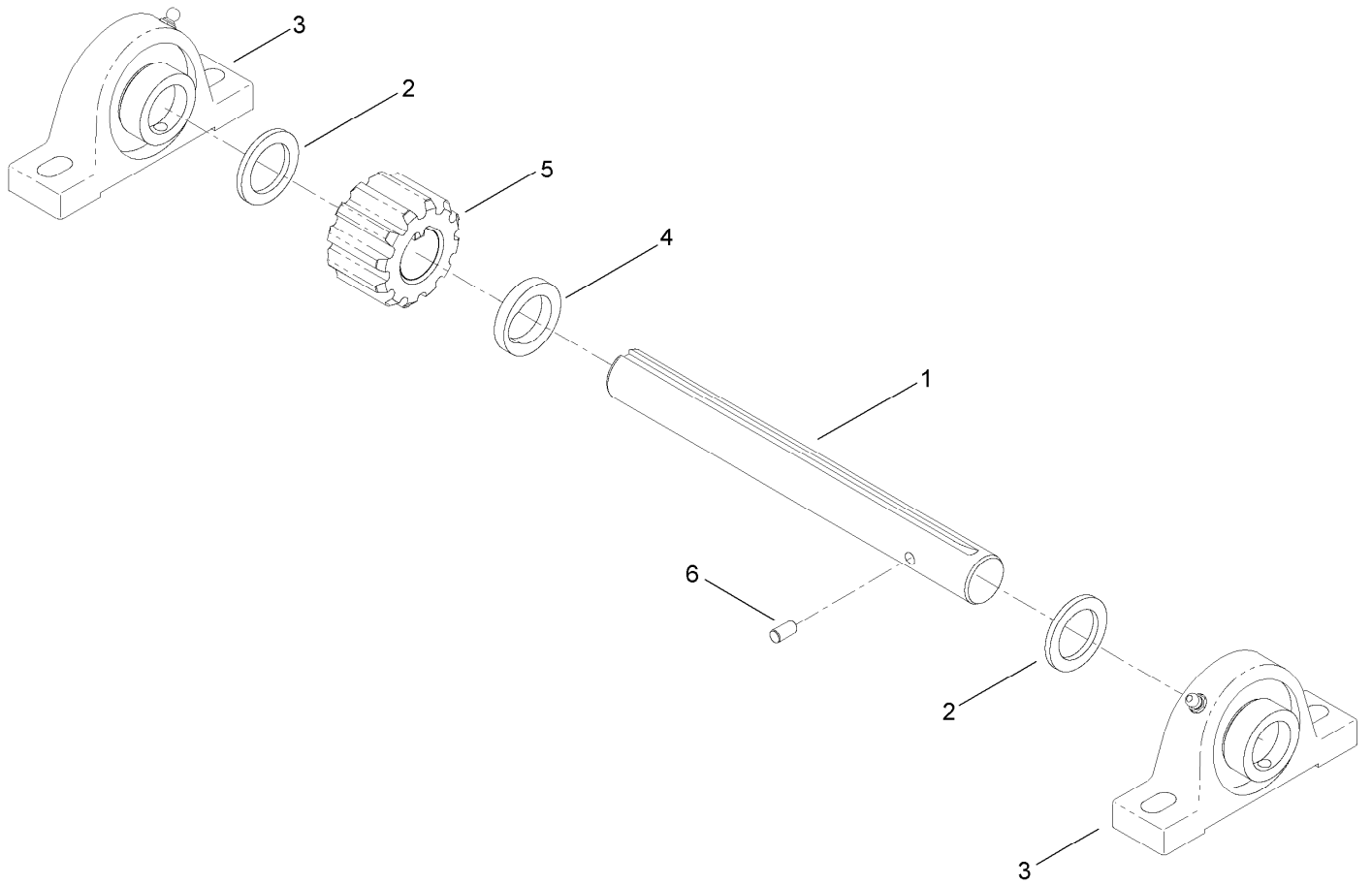


Engine, Belt and Pinion Assembly

Ref.	Part Number	Qty.	Description
2	ST57786-03	2	Mount-Motor
3	ST39565-03	1	Base-Motor
4	ST21471	1	Pinion ASM
5	322-41	1	Screw-HH
6	3217-6	1	Nut-Hex
7	114-4681	4	Screw-HHF
8	104-8301	4	Nut-Flange, NI
9	125-4820	1	Engine-Honda, Gx160 ●
10	100-6116	2	Screw-HHF
11	99-5107	2	Nut-Lock
12	ST38450	1	Sheave

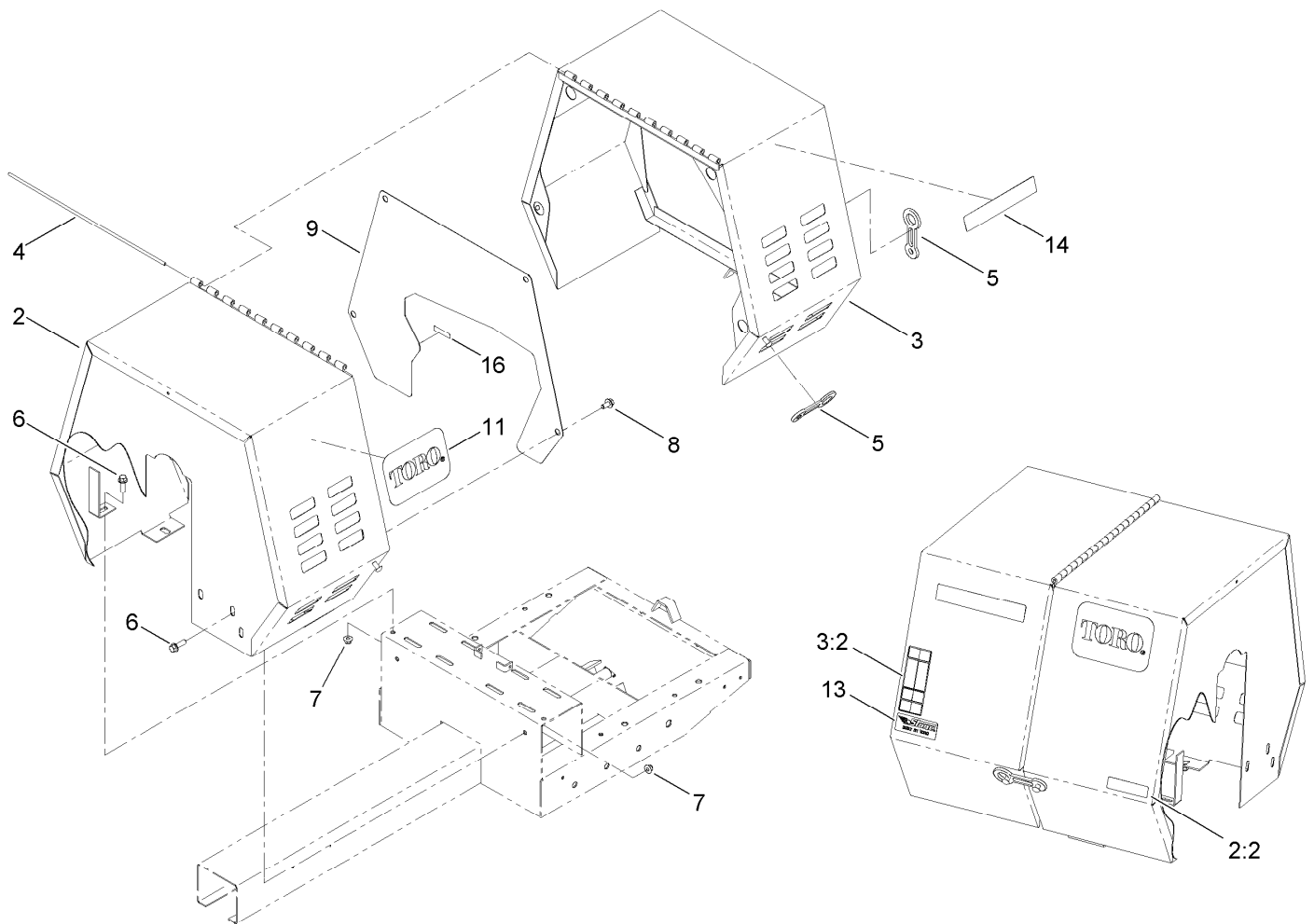
Ref.	Part Number	Qty.	Description
13	120-6474	2	Screw-Set, SQH
14	ST34052	2	Belt-V
15	ST38664	1	Sheave
16	7-0238	1	Key-Square
17	ST34849	1	Spring
18	94-5780	4	Screw-HWH
19	104-8300	4	Nut-Flange, NI
20	127-1665-03	1	Guide-Belt
21	3256-4	4	Washer-Flat
22	ST37716	1	Key-Square

● Obtain parts from www.honda-engines.com



Pinion Assembly No. ST21471

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST24036	1	Shaft-Pinion
2	ST24622	2	Washer-Flat
3	ST32208	2	Bearing-Block, Pillow
4	ST38122	1	Washer
5	ST57625	1	Gear-Spur
6	95-0715	1	Pin-Dowel



Cowl Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	127-1683	1	Stationary Cowl ASM
2:2	117-2718	1	Decal-Arrester, Spark
3	127-1685	1	Movable Cowl ASM
3:2	125-4939	1	Decal-Warning
4	ST44368	1	Pin
5	ST47182	3	Latch-Rubber
6	3234-24	6	Screw-HHF
7	104-8301	6	Nut-Flange, NI
8	110-9380	4	Screw-HWH
9	125-6310-03	1	Plate-Guard
11	67-7320	2	Decal
13	125-4942	1	Decal
14	125-4948	2	Decal-Mm-655H
16	125-8175	1	Decal-Grease

Attachments and Accessories

For 68014 MM-655H-P Mortar Mixer

Product Name	Model/Part
31 inch Forged Tow Pole Hitch	68056
31 inch Pintel Tow Pole Hitch	68058
31 inch Stamped Tow Pole Hitch	68060
Trailer Light Kit.....	68062