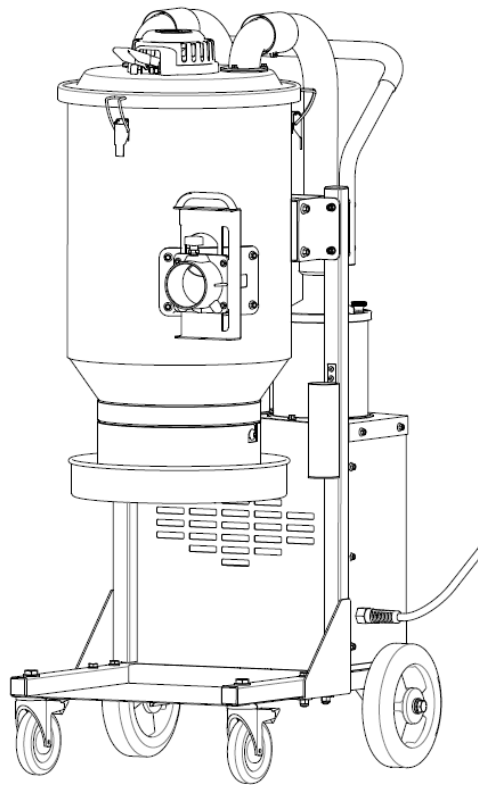




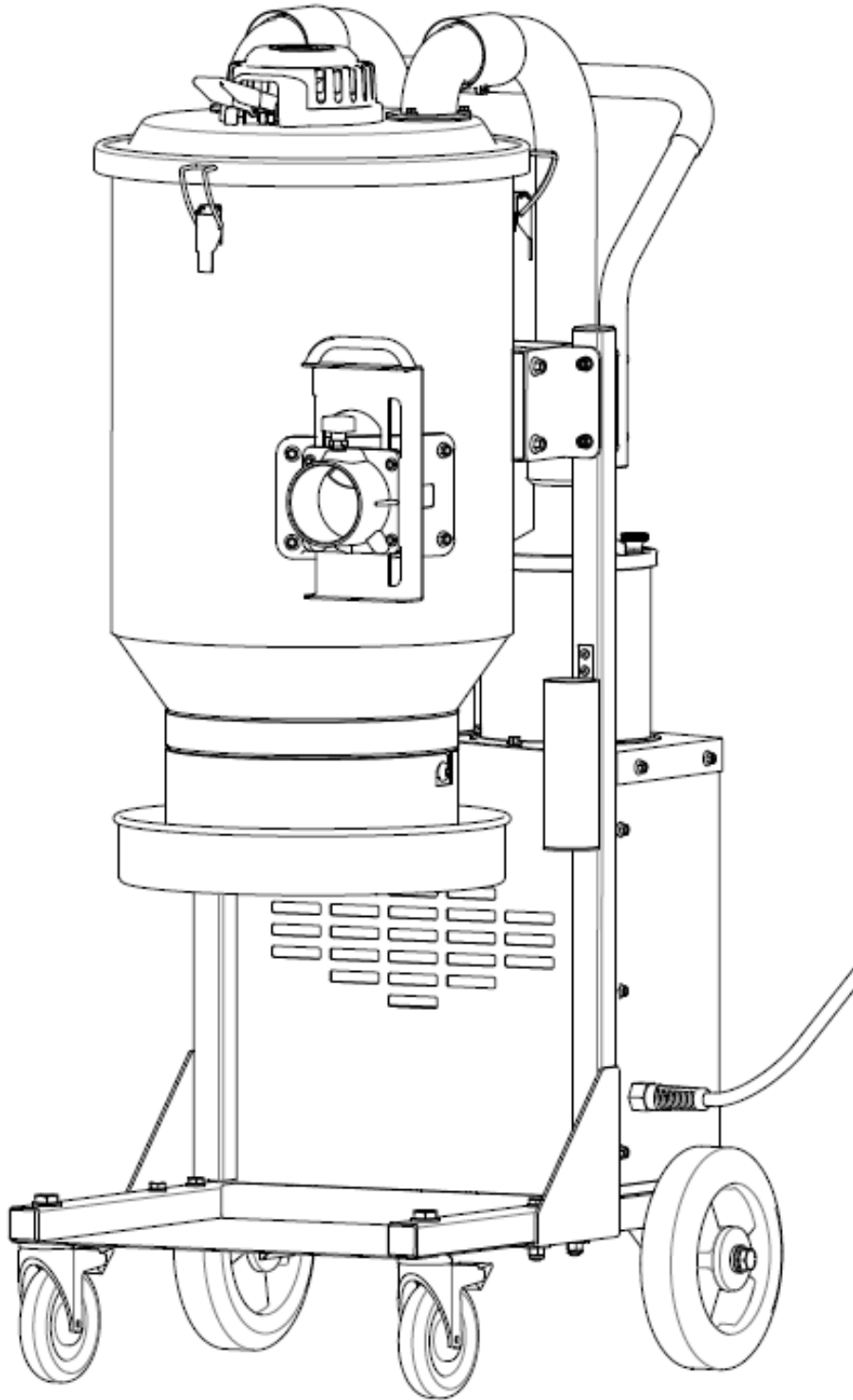
Dust Extractors

HD Vacuum Series

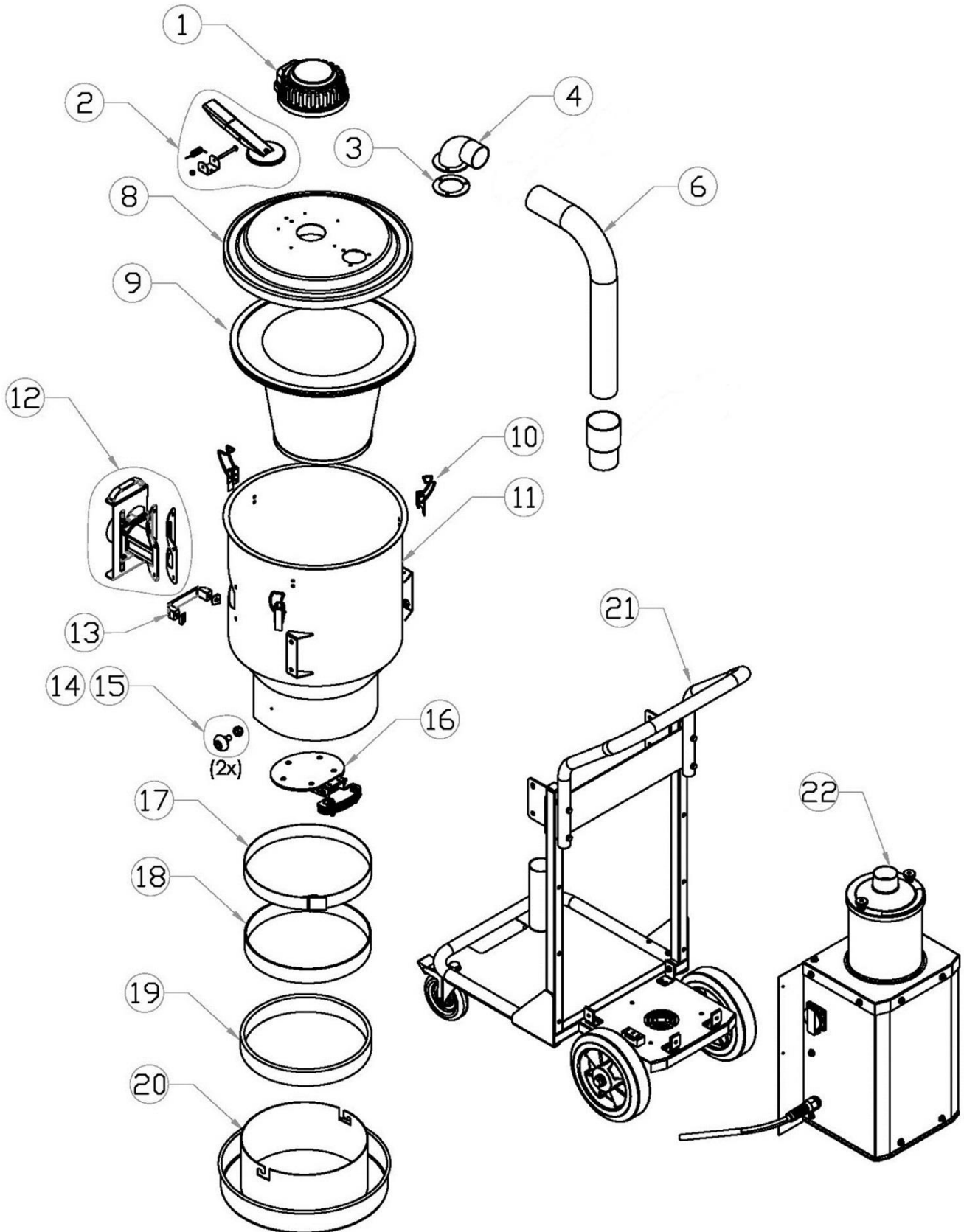
COMPLETE MANUAL



10. Parts Breakdown



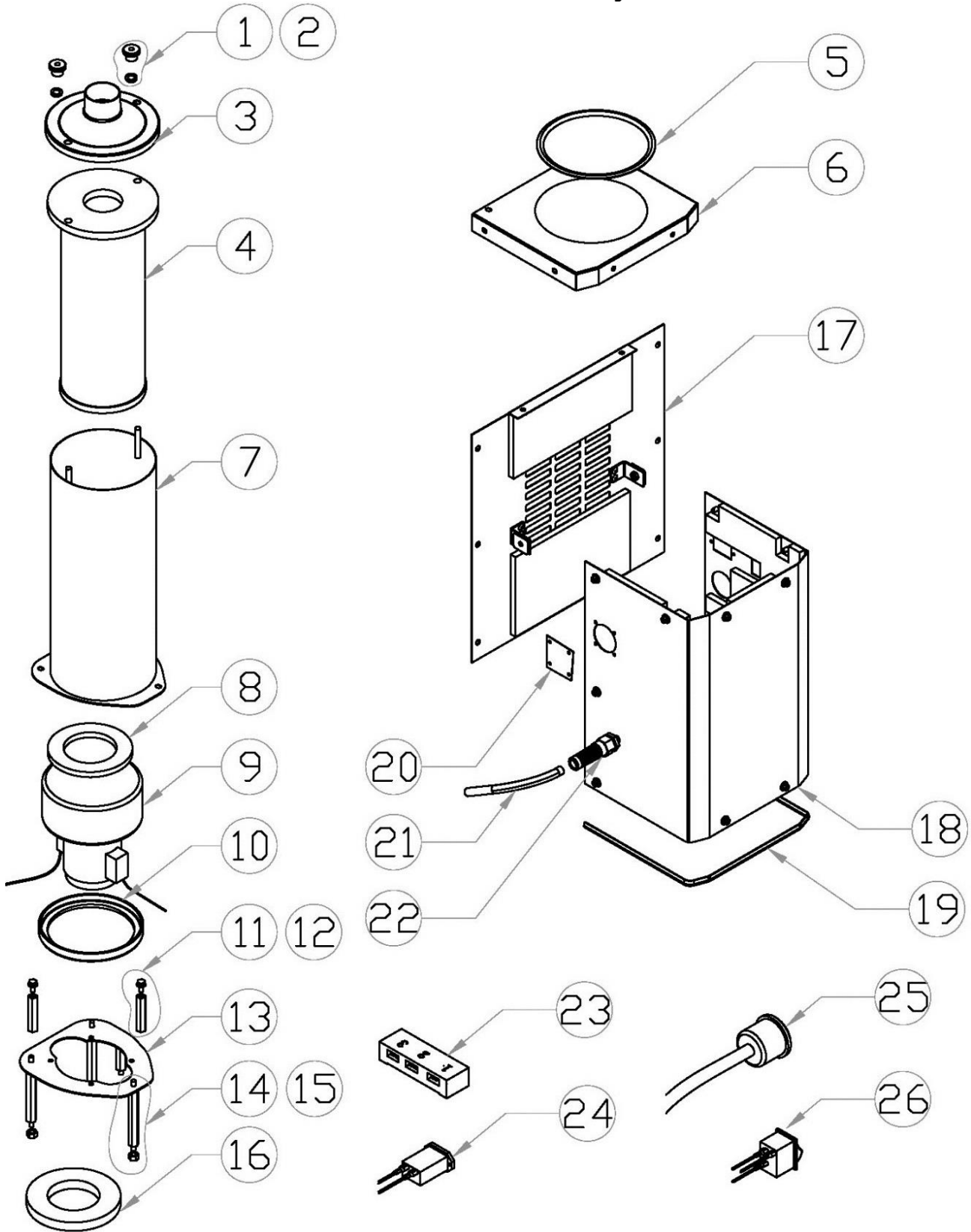
HD1 Exploded View



HD1 Exploded View

Item No.	Part Number	Description	Qty.
1	833-0060	PURGE HANDLE COVER KIT	1
2	833-0030	PURGE HANDLE KIT	1
3	833-0080	BEND CONNECTOR SEAL	1
4	833-0011	D50 BEND CONNECTOR	1
6	833-0086	HOSE D50X375 WITH FITTINGS	3
8	833-0013	HD1 TOP COVER	1
9	833-0001	HD1 MAIN FILTER	1
10	833-0036	HOOK 95 KIT	1
11	833-0014	HD1 PRE-FILTER CHAMBER	1
12	833-0045	D70 INLET ASSEMBLY	1
13	833-0057	HAND HOLDER KIT	1
14	833-0107	KEY M5	2
15	30843	LOCKNUT M5	2
16	833-0032	FLAP ASSEMBLY	1
17	833-0110	PACKING BELT	1
18	833-0085	FOAM RING	1
19	833-0005	DROP-DOWN BAG	1
20	833-0012	DROP-DOWN BAG HOLDER	1
21	833-0031	HD1 WAGON FRAME ASSEMBLY	1
22	833-0033	HD1 120V MOTOR ASSEMBLY	1

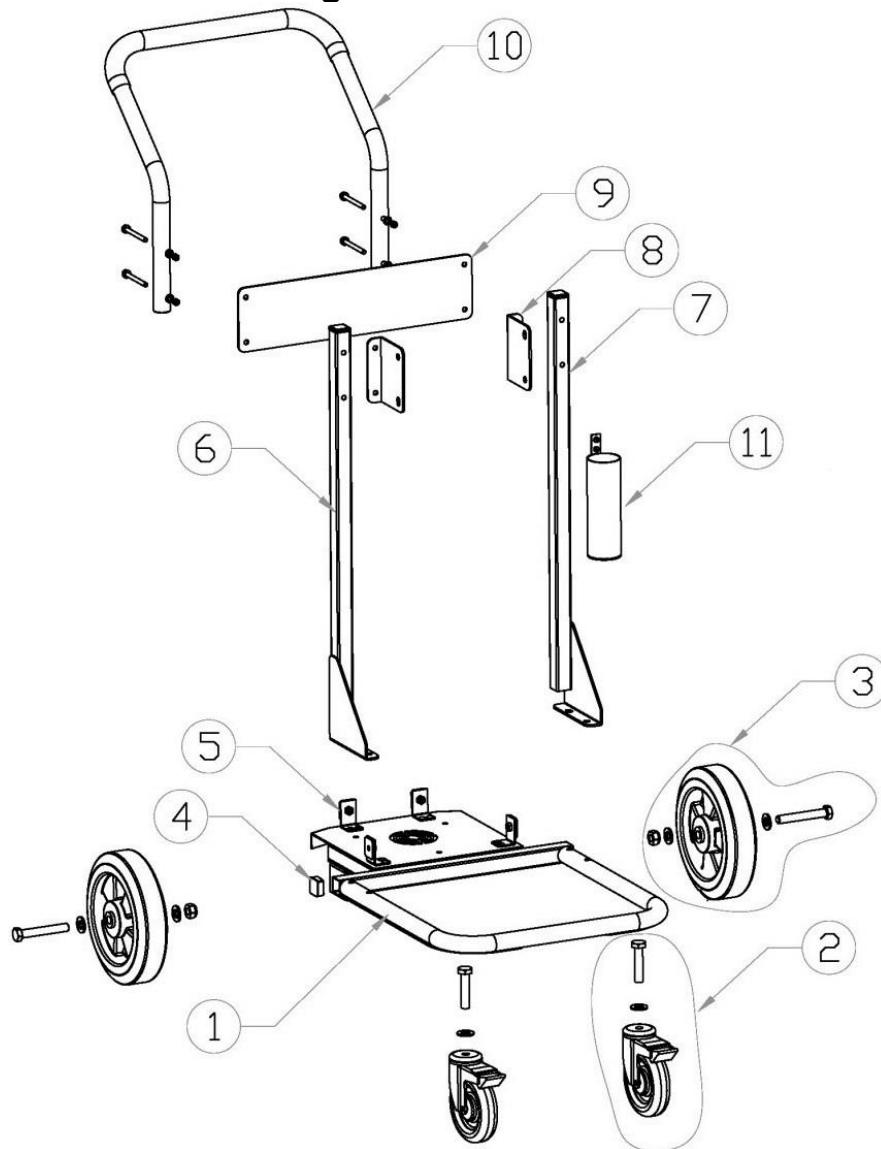
HD1 Motor Assembly



HD1 Motor Assembly

Item No.	Part Number	Description	Qty.
1	833-0097	NUT M8	2
2	833-0084	SEAL WASHER M8	2
3	833-0018	FILTER COVER	1
4	833-0004	HEPA FILTER	1
5	833-0090	TOP COVER RUBBER SEAL	1
6	833-0043	HD1 TOP COVER KIT	1
7	833-0019	HEPA CHAMBER	1
8	833-0108	MOTOR SEAL	1
9	833-0006	ELECTRIC MOTOR, 1.2 KW 120V	1
10	833-0078	RUBBER RING	1
11	14446	HHCS M6-1.0 X 12MM	3
12	833-0100	FEMALE SPACER L76.5	3
13	833-0020	MOTOR SUPPORT	1
14	833-0106	MALE SPACER L101.5	3
15	10069	NUT M6	3
16	833-0109	FOAM DISC	1
17	833-0041	HD1 COVER PLATE KIT	1
18	833-0042	HD1 CHASSIS KIT	1
19	833-0091	HD1 CHASSIS RUBBER SEAL	1
20	833-0075	HD1 OUTLET KIT	1
21	833-0066	HD1 120V ELECTRICAL CORD SET	1
22	833-0101	CABLE FIX (PG13.5)	1
23	833-0076	TERMINAL BLOCK TB1503 KIT	1
24	833-0074	HOUR COUNTER KIT	1
25	833-0044	MANOMETER KIT	1
26	833-0073	POWER SWITCH KIT	1

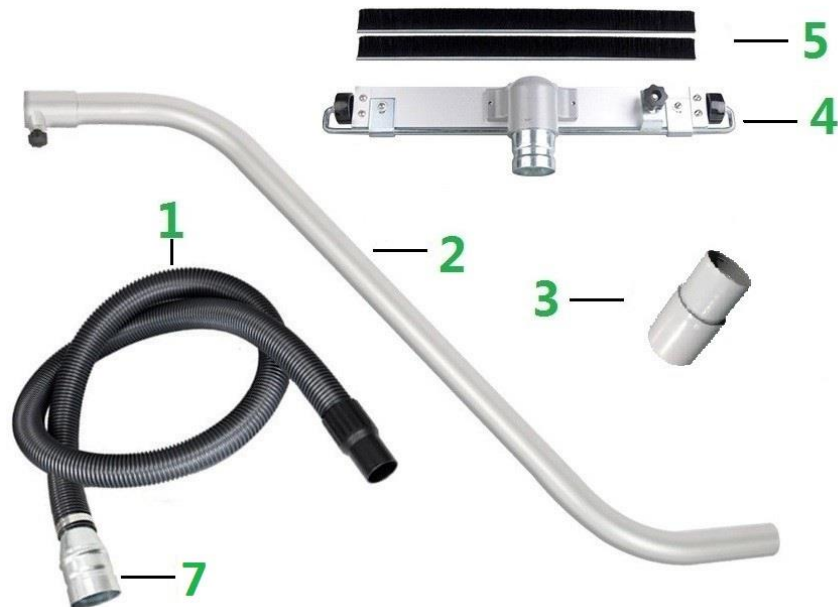
HD1 Wagon Frame Breakdown



HD1 Wagon Frame Breakdown

Item No.	Part Number	Description	Qty.
1	833-0015	HD1 WAGON FRAME BASE	1
2	833-0068	FRONT WHEEL KIT	2
3	833-0059	REAR WHEEL KIT	2
4	833-0082	PLASTIC INSERT 25X25	8
5	833-0058	L BRACKET KIT	4
6	833-0037	HD1 MAINSTAY RIGHT KIT	1
7	833-0039	HD1 MAINSTAY LEFT KIT	1
8	833-0061	HD1 TANK HOLDER KIT	2
9	833-0025	HD1 BACK PLATE	1
10	833-0040	HD1 HANDLE KIT	1
11	833-0038	CABLE TIE HOLDER	1

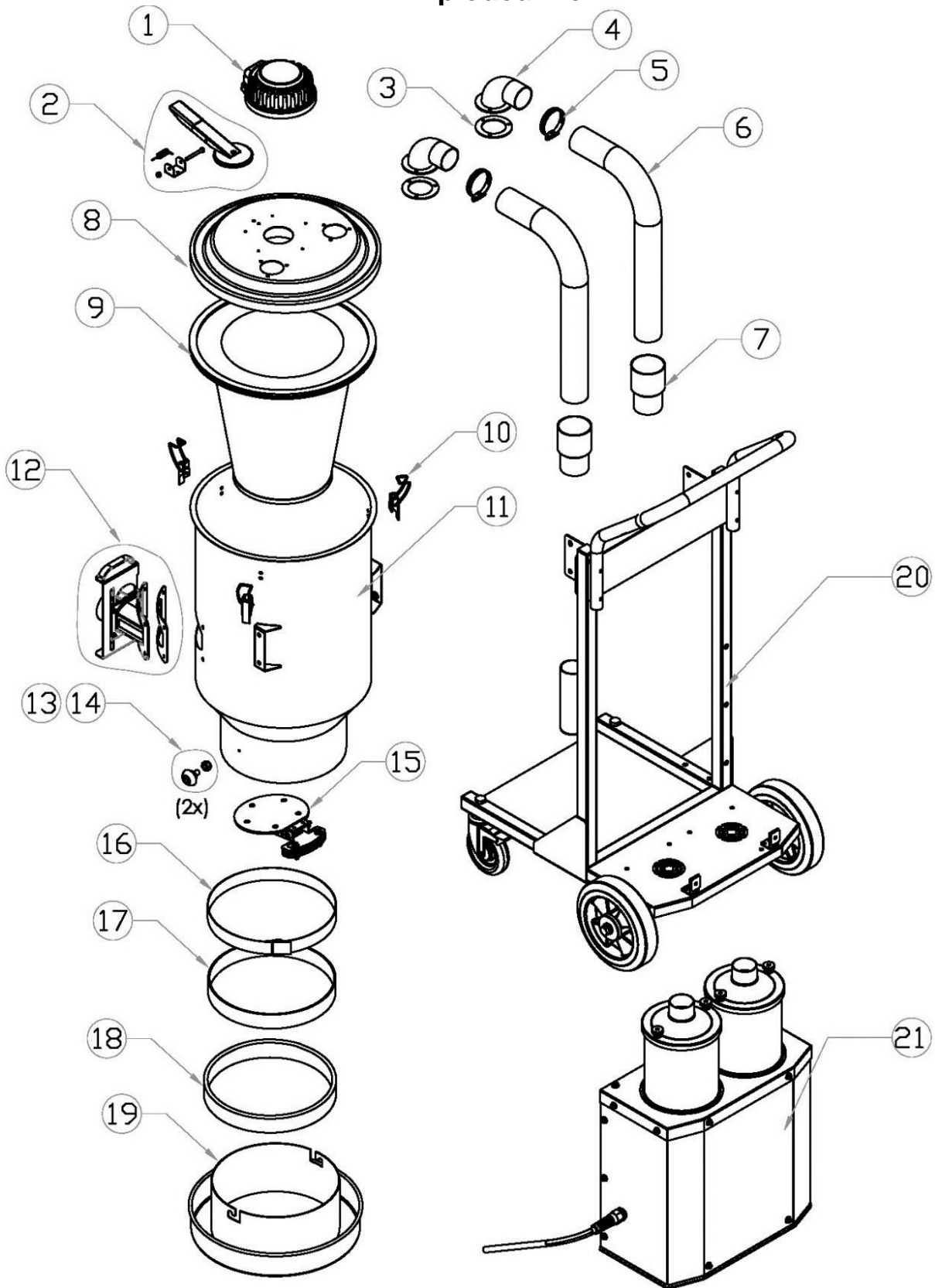
HD1 Accessories



HD1 Accessories

Item No.	Part Number	Description	Qty.
1	833-0069	HOSE KIT D40X5.0M (INCL END ADAPTORS)	1
2	833-0028	D50 S WAND	1
3	833-0112	1.5" TO 2" HOSE ADAPTOR (GREY)	1
4	833-0029	D50 FLOOR BRUSH	1
5	833-0098	HD1/2/3 SPARE BRUSH	1
6	833-0116	RUBBER BLADE/SQUEEGEE 430MM	2
	833-0117	RUBBER BLADE/SQUEEGEE 550MM	2
7	833-0118	HD1 VAC TO HOSE CONNECTOR	1

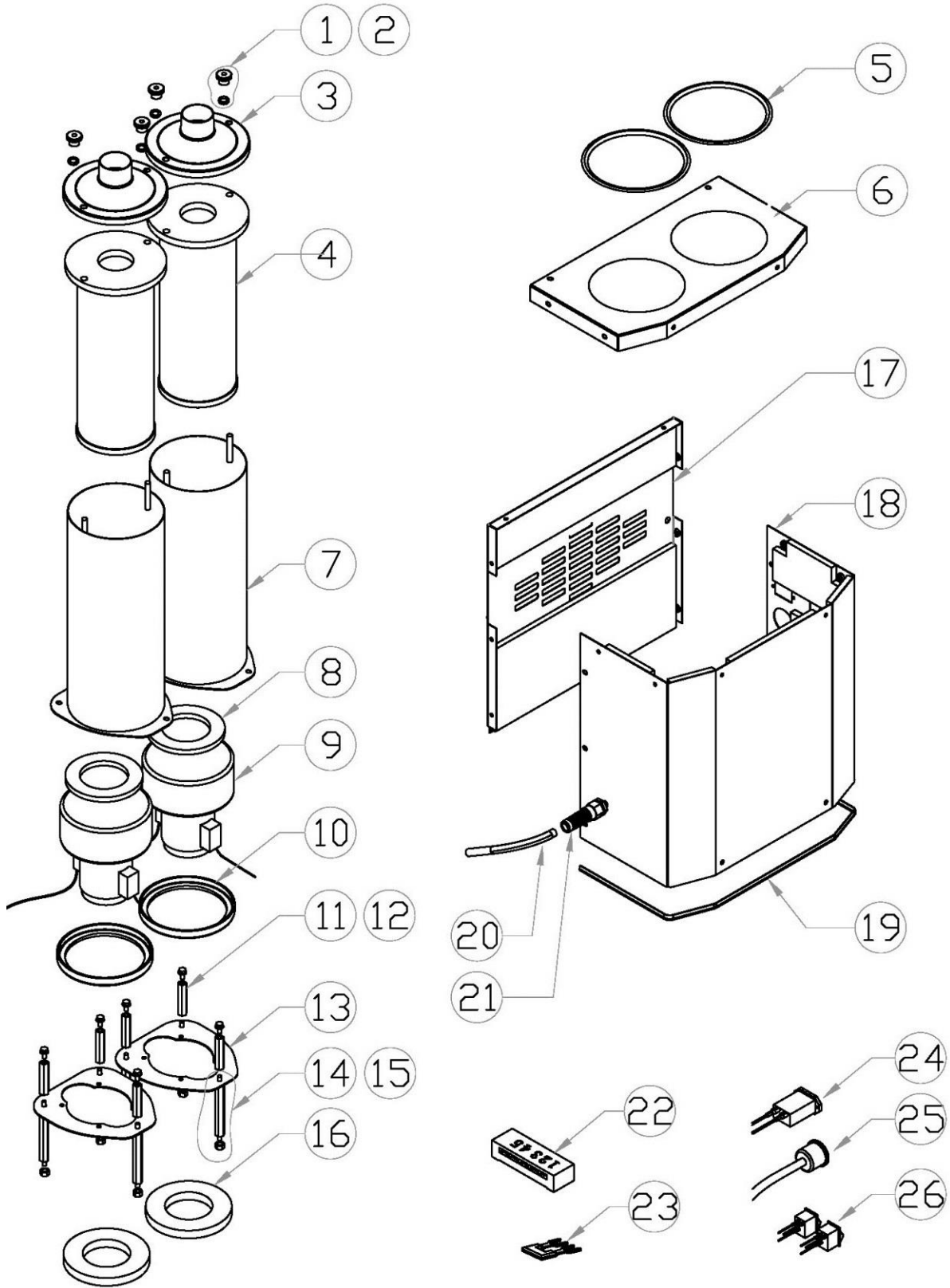
HD2 Exploded View



HD2 Exploded View

Item No.	Part Number	Description	Qty.
1	833-0060	PURGE HANDLE COVER KIT	1
2	833-0030	PURGE HANDLE KIT	1
3	833-0080	BEND CONNECTOR SEAL	2
4	833-0011	D50 BEND CONNECTOR	2
5	-	N/A	-
6	833-0087	HOSE D50X560 WITH FITTINGS	2
7	-	N/A	-
8	833-0021	HD2 TOP COVER	1
9	833-0002	HD2 MAIN FILTER	1
10	833-0036	HOOK 95 KIT	3
11	833-0022	HD2 PRE-FILTER CHAMBER	1
12	833-0045	D70 INLET ASSEMBLY	1
13	833-0107	KEY M5	2
14	30843	LOCKNUT M5	2
15	833-0032	FLAP ASSEMBLY	1
16	833-0110	PACKING BELT	1
17	833-0085	ANTI-SKIT RING	1
18	833-0005	DROP-DOWN BAG	1
19	833-0012	DROP-DOWN BAG HOLDER	1
20	833-0034	HD2 WAGON FRAME ASSEMBLY	1
21	833-0063	HD2 120V MOTOR ASSEMBLY	1

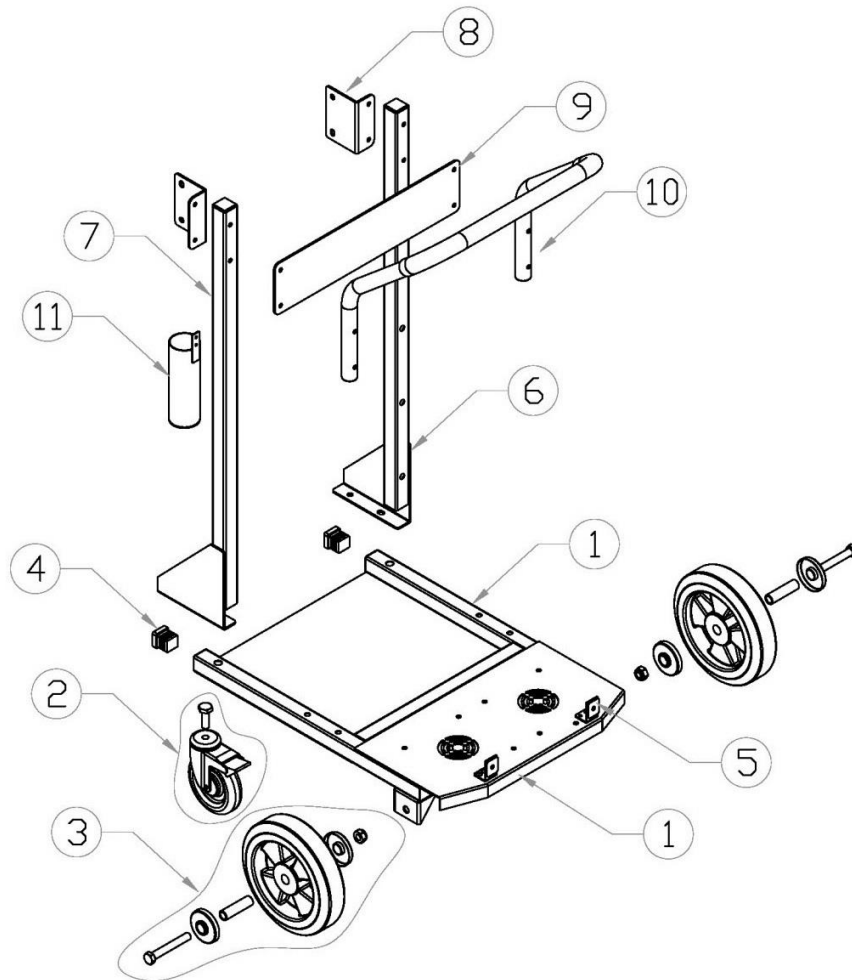
HD2 Motor Assembly



HD2 Motor Assembly

Item No.	Part Number	Description	Qty.
1	833-0097	NUT M8	4
2	833-0084	SEAL WASHER M8	4
3	833-0018	FILTER COVER	2
4	833-0004	HEPA FILTER	2
5	833-0090	TOP COVER RUBBER SEAL	2
6	833-0051	HD2 TOP COVER KIT	1
7	833-0019	HEPA CHAMBER	2
8	833-0108	MOTOR SEAL	2
9	833-0006	ELECTRIC MOTOR, 1.2 KW 120V	2
10	833-0078	RUBBER RING	2
11	14446	HHCS M6-1.0 X 12MM	6
12	833-0100	FEMALE SPACER L76.5	6
13	833-0020	MOTOR SUPPORT	2
14	833-0106	MALE SPACER L101.5	6
15	10069	NUT M6	6
16	833-0109	FOAM DISC	2
17	833-0049	HD2/3 COVER PLATE KIT	1
18	833-0050	HD2 CHASSIS KIT	1
19	833-0092	HD2 CHASSIS RUBBER SEAL	1
20	833-0065	HD2 120V ELECTRICAL CORD SET	1
21	833-0101	CABLE FIX (PG13.5)	1
22	833-0077	TERMINAL BLOCK TB2505 KIT	1
23	833-0111	U BYPASS TB2502	1
24	833-0074	HOUR COUNTER KIT	1
25	833-0044	MANOMETER KIT	1
26	833-0073	POWER SWITCH KIT	2

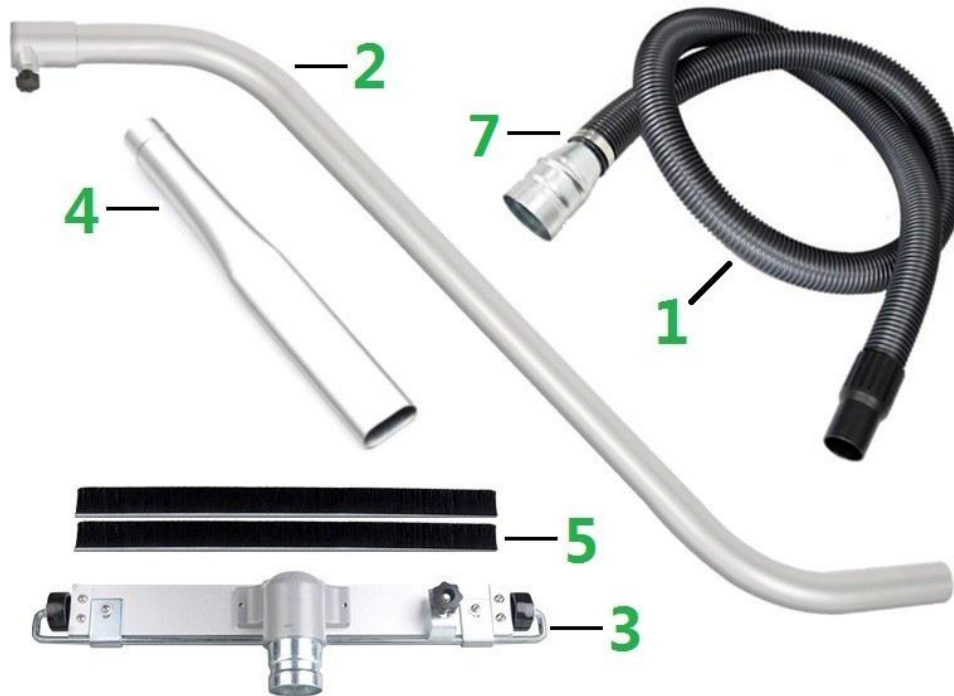
HD2 Wagon Frame Breakdown



HD2 Wagon Frame Breakdown

Item No.	Part Number	Description	Qty.
1	833-0016	HD2 WAGON FRAME BASE	1
2	833-0068	FRONT WHEEL KIT	2
3	833-0059	REAL WHEEL KIT	2
4	833-0083	PLASTIC INSERT 30X30	8
5	833-0058	L BRACKET KIT	2
6	833-0047	HD2 MAINSTAY RIGHT KIT	1
7	833-0046	HD2 MAINSTAY LEFT KIT	1
8	833-0062	HD2 TANK HOLDER KIT	2
9	833-0026	HD2/3 BACK PLATE	1
10	833-0048	HD2 HANDLE KIT	1
11	833-0038	CABLE TIE HOLDER	1

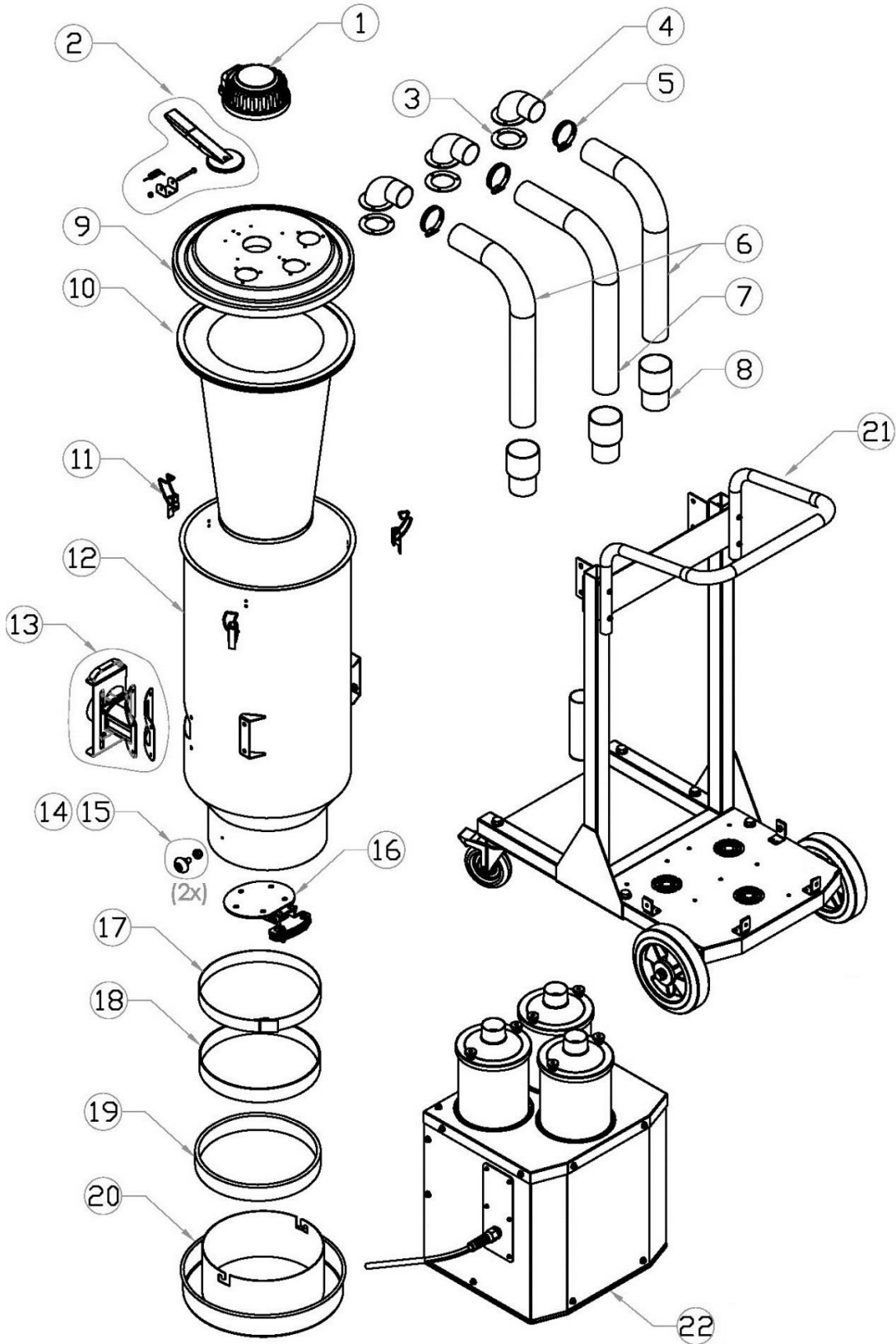
HD2 & HD3 Accessories



HD2 & HD3 Accessories

Item No.	Part Number	Description	Qty.
1	833-0070	HOSE KIT D50X7.5M (INCL END ADAPTORS)	1
2	833-0028	D50 S WAND	1
3	833-0029	D50 FLOOR BRUSH	1
4	833-0010	D50 CREVICE TOOL	1
5	833-0098	HD2/3 SPARE BRUSH	1
6	833-0116	RUBBER BLADE/SQUEEGEE 430MM	2
	833-0117	RUBBER BLADE/SQUEEGEE 550MM	2
7	833-0119	HD2/3 VAC TO HOSE CONNECTOR	1

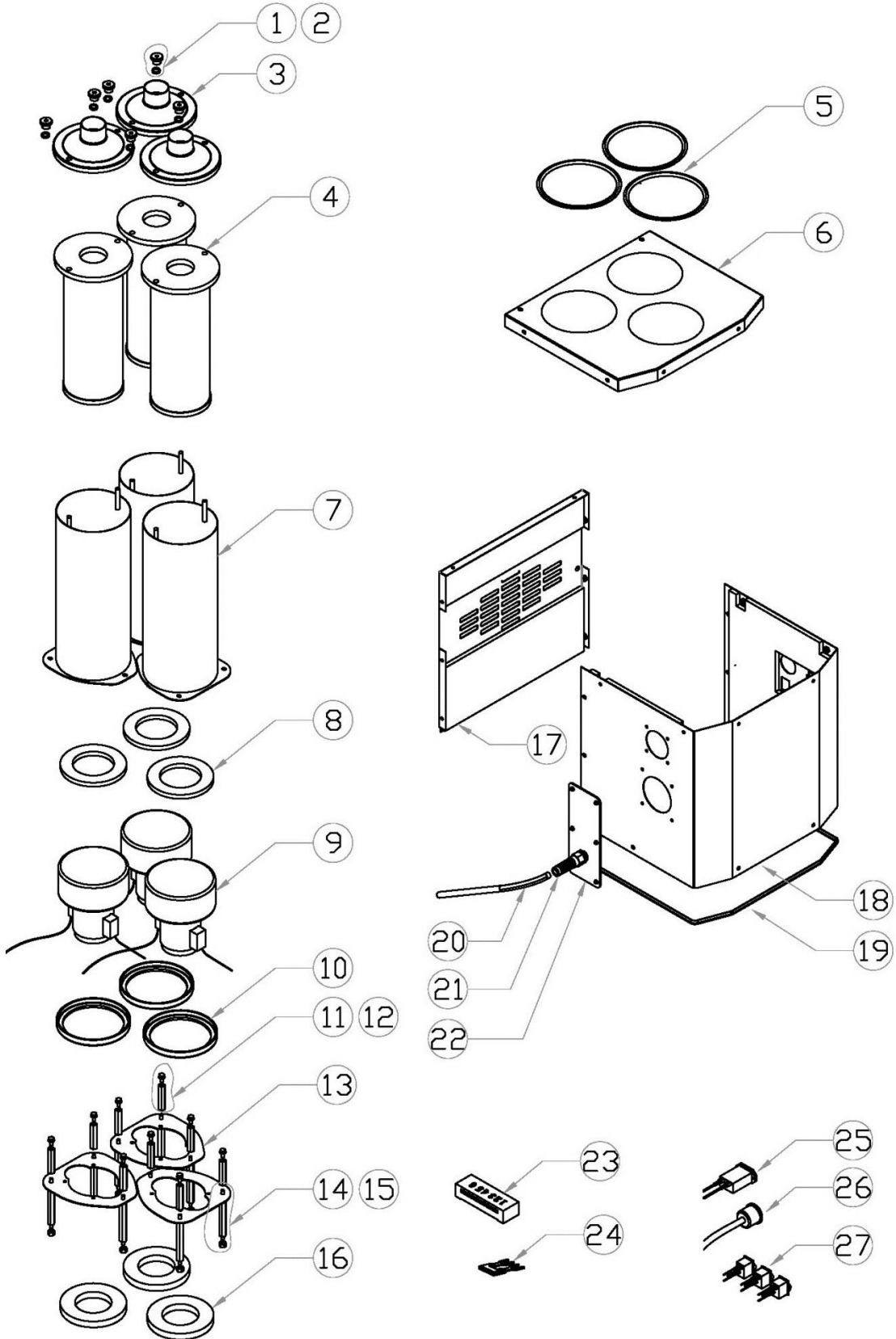
HD3 Exploded View



HD3 Exploded View

Item No.	Part Number	Description	Qty.
1	833-0060	PURGE HANDLE COVER KIT	1
2	833-0030	PURGE HANDLE KIT	1
3	833-0080	BEND CONNECTOR SEAL	3
4	833-0011	D50 BEND CONNECTOR	3
5	-	N/A	-
6	833-0088	HOSE D50X750 WITH FITTINGS	2
7	833-0089	HOSE D50X800 WITH FITTINGS	1
8	-	N/A	-
9	833-0023	HD3 TOP COVER	1
10	833-0003	HD3 MAIN FILTER	1
11	833-0036	HOOK 95 KIT	3
12	833-0024	HD3 PRE-FILTER CHAMBER	1
13	833-0045	D70 INLET ASSEMBLY	1
14	833-0107	KEY M5	2
15	30843	LOCKNUT M5	2
16	833-0032	FLAP ASSEMBLY	1
17	833-0110	PACKING BELT	1
18	833-0085	ANTI-SKIT RING	1
19	833-0005	DROP-DOWN BAG	1
20	833-0012	DROP-DOWN BAG HOLDER	1
21	833-0035	HD3 WAGON FRAME ASSEMBLY	1
22	833-0064	HD3 230V MOTOR ASSEMBLY	1

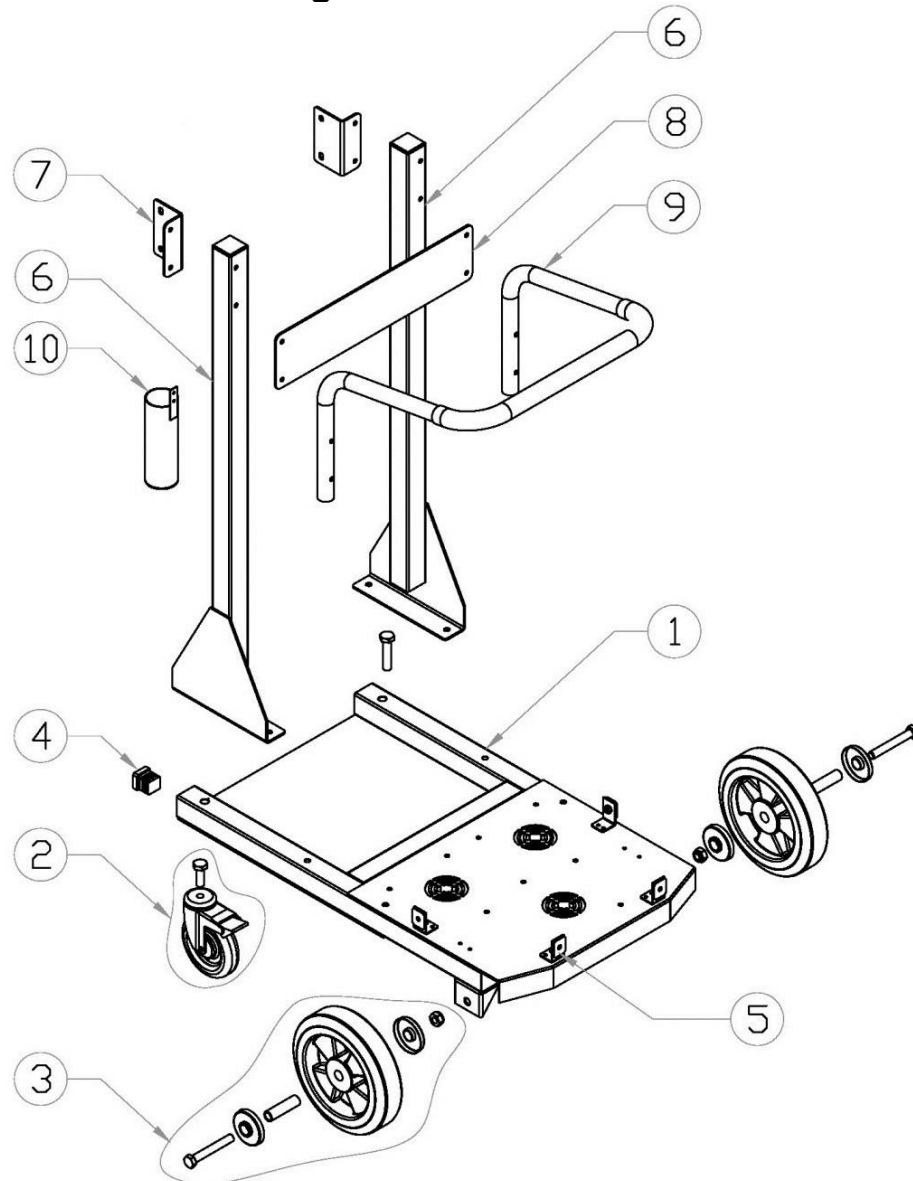
HD3 Motor Assembly



HD3 Motor Assembly

Item No.	Part Number	Description	Qty.
1	833-0097	NUT M8	6
2	833-0084	SEAL WASHER M8	6
3	833-0018	FILTER COVER	3
4	833-0004	HEPA FILTER	3
5	833-0090	TOP COVER RUBBER SEAL	3
6	833-0056	HD3 TOP COVER KIT	1
7	833-0019	HEPA CHAMBER	3
8	833-0108	MOTOR SEAL	3
9	833-0007	ELECTRIC MOTOR, 1.2 KW 230V	3
10	833-0078	RUBBER RING	3
11	14446	HHCS M6-1.0 x 12MM	9
12	833-0100	FEMALE SPACER L76.5	9
13	833-0020	MOTOR SUPPORT	3
14	833-0106	MALE SPACER L101.5	9
15	10069	NUT M6	9
16	833-0109	FOAM DISC	3
17	833-0049	HD2/3 COVER PLATE KIT	1
18	833-0055	HD3 CHASSIS KIT	1
19	833-0093	HD3 CHASSIS RUBBER SEAL	1
20	833-0067	HD3 230V ELECTRICAL CORD SET	1
21	833-0101	CABLE FIX (PG13.5)	1
22	833-0049	HD3 CABLE FIX KIT	1
23	833-0072	TERMINAL BLOCK TB2506 KIT	1
24	833-0111	U BYPASS TB2502	1
25	833-0074	HOUR COUNTER KIT	1
26	833-0044	MANOMETER KIT	1
27	833-0073	POWER SWITCH KIT	3

HD3 Wagon Frame Breakdown



HD3 Wagon Frame Breakdown

Item No.	Part Number	Description	Qty.
1	833-0016	HD3 WAGON FRAME BASE	1
2	833-0068	FRONT WHEEL KIT	2
3	833-0059	REAL WHEEL KIT	2
4	833-0083	PLASTIC INSERT 30X30	4
5	833-0058	L BRACKET KIT	4
6	833-0053	HD3 MAINSTAY KIT	2
7	833-0062	HD3 TANK HOLDER KIT	2
8	833-0026	HD2/3 BACK PLATE	1
9	833-0054	HD3 HANDLE KIT	1
10	833-0038	CABLE TIE HOLDER	1