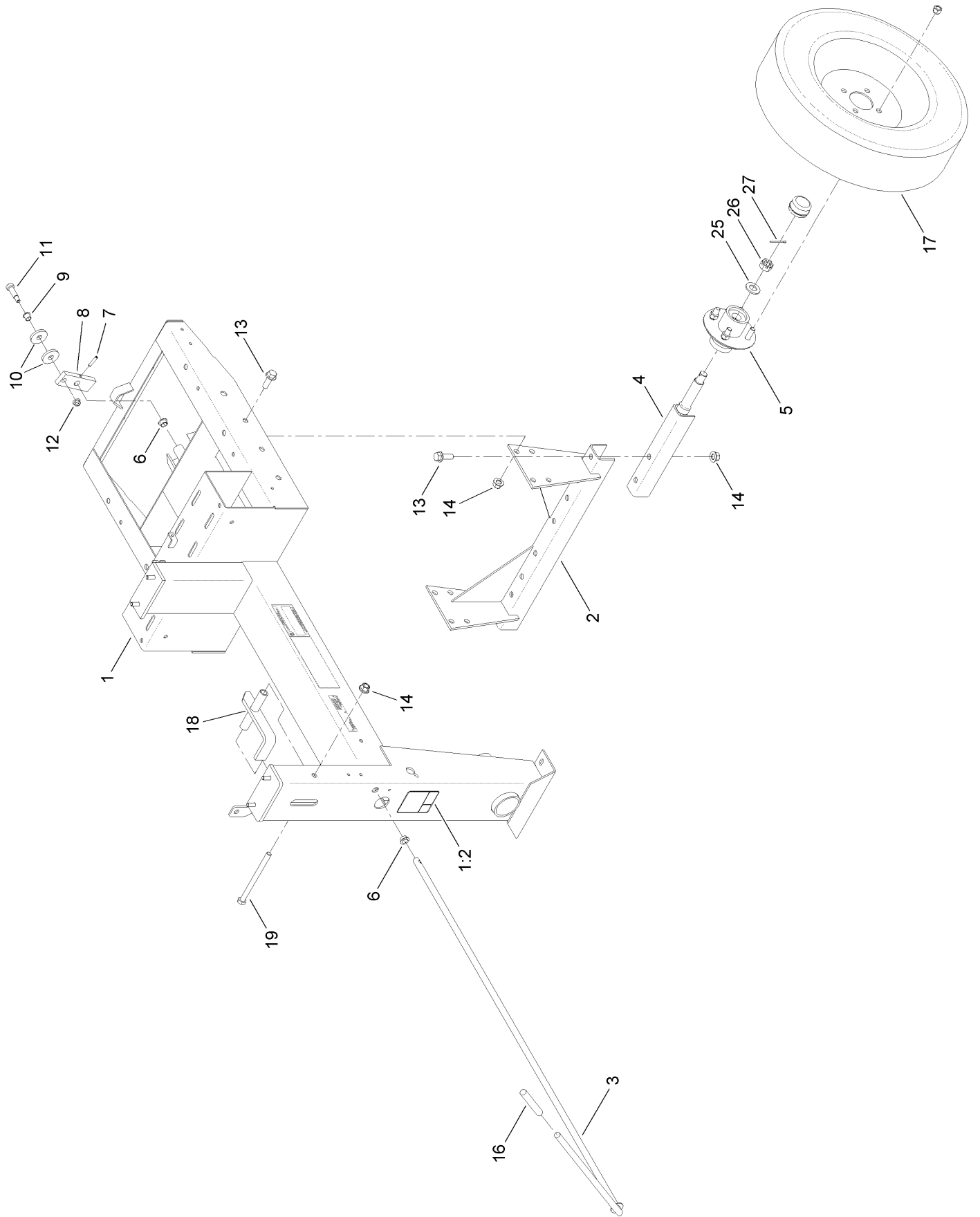


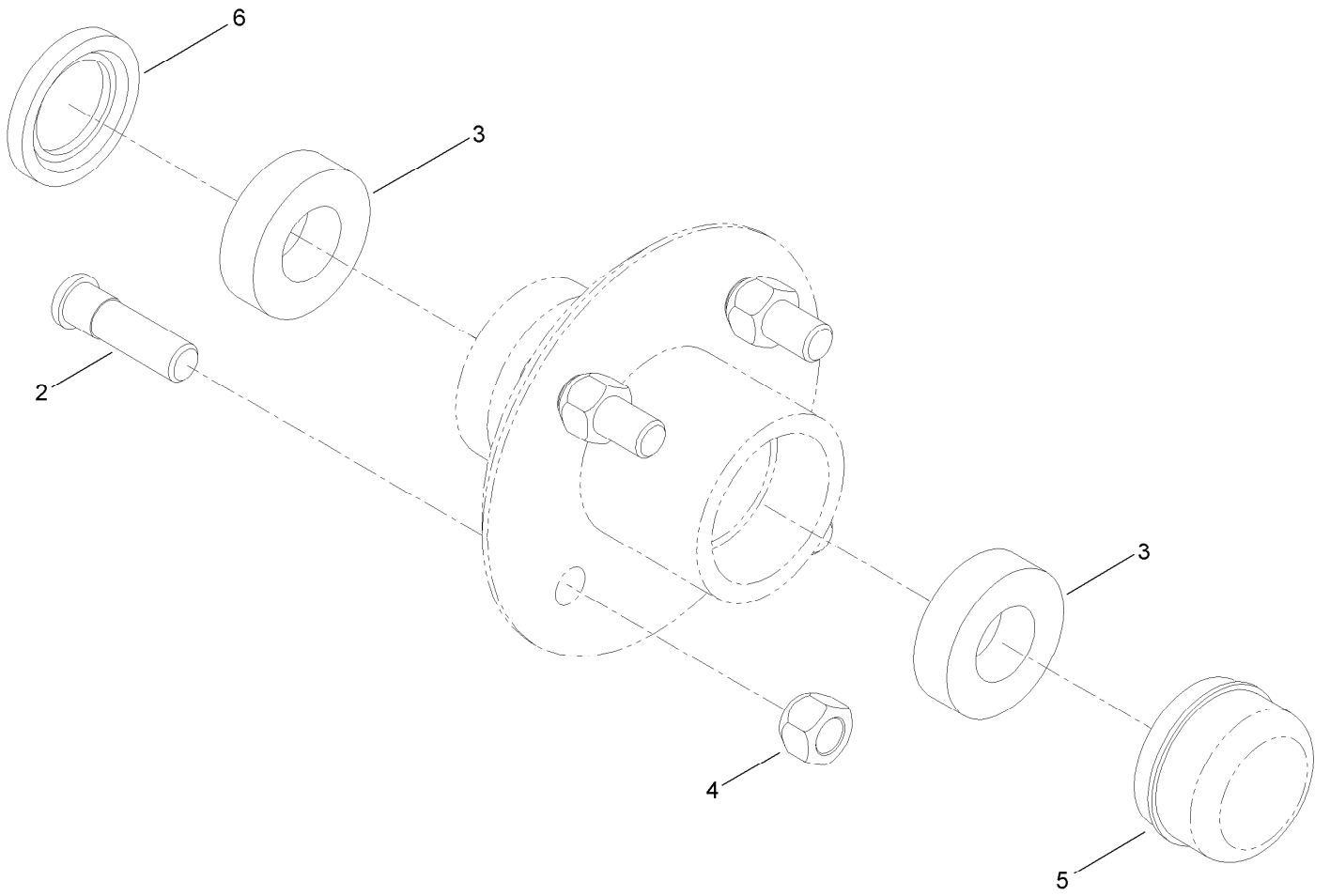
# Frame and Axle Assembly



## Frame and Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-1681	1	Frame ASM	11	ST81153	1	Screw-HSBH
1:2	125-8216	1	Decal-Safety Chain, Towing	12	104-8301	1	Nut-Flange, NI
2	125-8219-03	1	Support-Axle	13	100-6116	8	Screw-HHF
3	ST39570-03	1	Lever-Clutch	14	99-5107	9	Nut-Lock
4	ST22512-03	2	Axle-Half	16	ST34687	1	Grip-Handle
5	125-8171	2	Hub ASM	17	ST32307	2	Tire And Rim ASM
6	ST32116	2	Bushing-Flange	18	ST24027-03	1	Latch-Drum
7	32121-69	1	Pin-Spring	19	325-33	1	Screw-HH
8	ST39446	1	Link-Clutch	25	3256-28	2	Washer-Flat
9	ST32099	1	Bushing-Flange	26	ST80054	2	Nut
10	ST26326	2	Washer-Flat	27	3272-13	2	Pin-Cotter

# Hub Assembly No. 125-8171

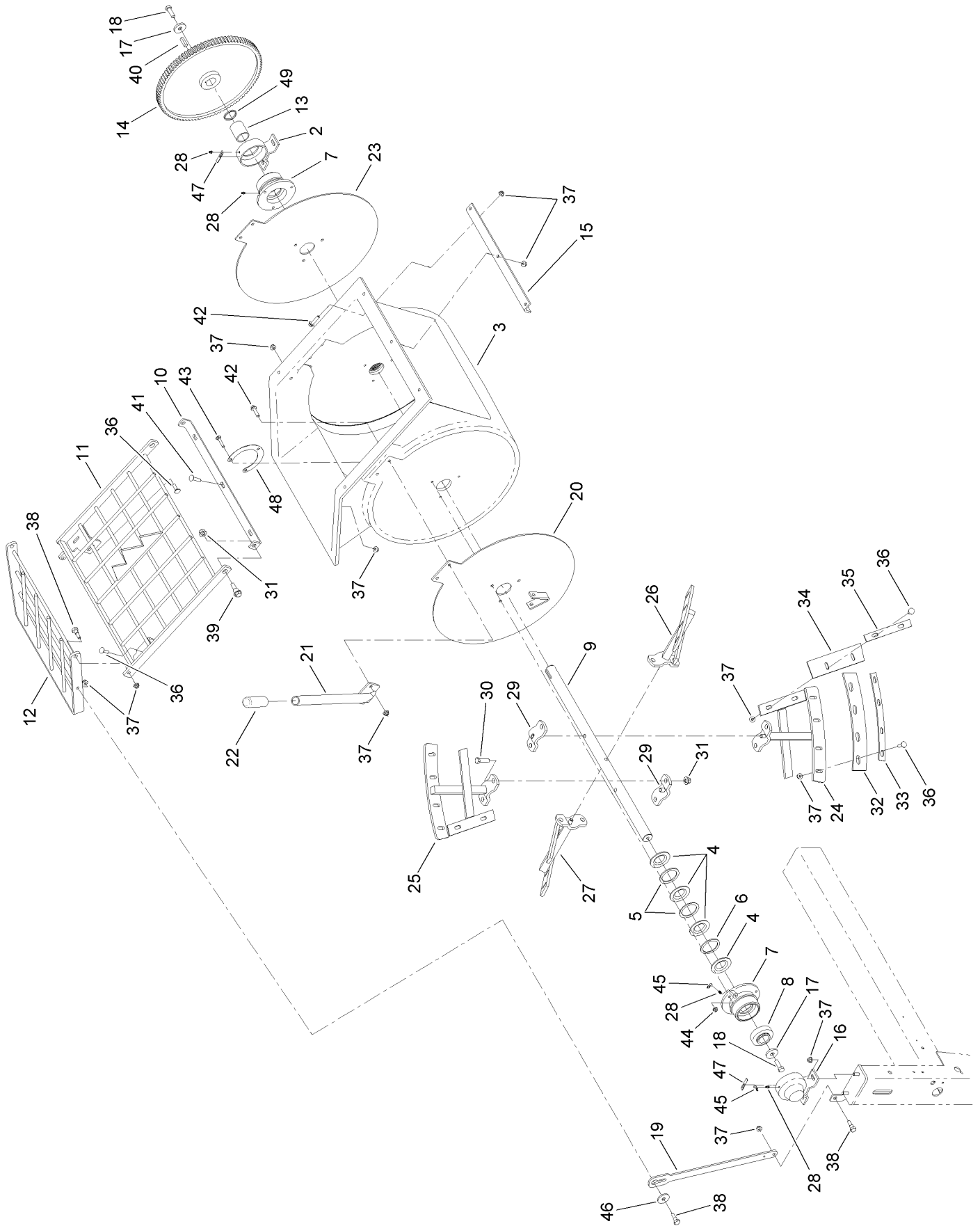


## Hub Assembly No. 125-8171 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug


<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	ST34573	1	Cap-Dust
6	ST32052	1	Seal-Hub, Wheel

# Drum Assembly

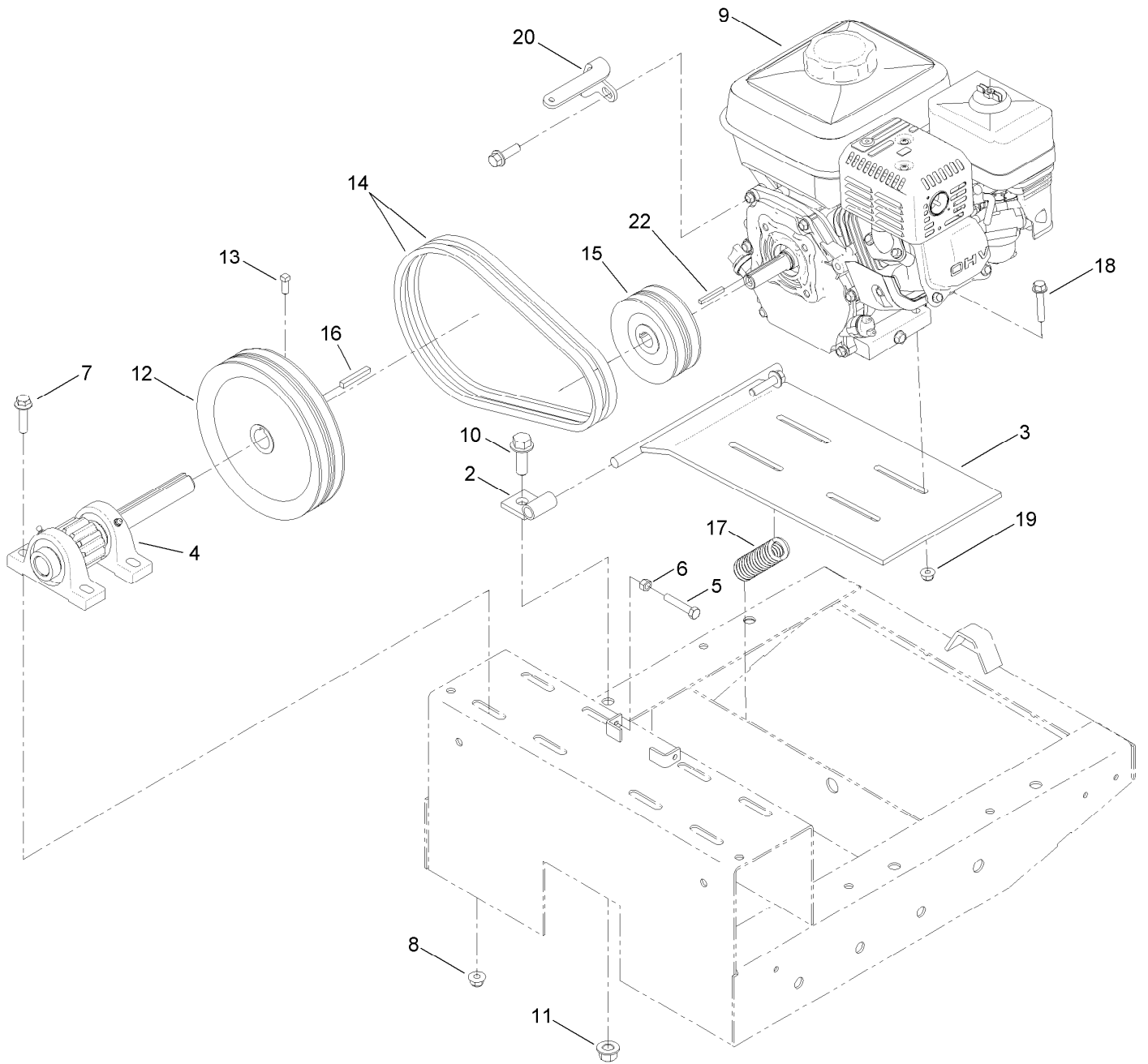


## Drum Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST24021-01	1	Trunnion	26	ST45852-01	1	Paddle
3	125-6303	1	Drum	27	ST45853-01	1	Paddle
4	ST32324	8	Seal-Drum	28	ST46042	4	Fitting-Grease
5	ST24017	4	Washer-Flat	29	ST24107-01	2	Clamp
6	ST25881	2	Washer-Split	30	325-7	6	Screw-HH
7	ST32326-01	2	Housing-Bearing	31	99-5107	8	Nut-Lock
8	ST32003	2	Bearing-Ball	32	ST24106	4	Blade-Rubber, Long
9	ST45854-01	1	Shaft-Drum	33	ST24104-01	4	Bar-Backer, Long
10	ST42641-01	1	Mount-Guard	34	ST47331	2	Blade-Rubber, Short
11	125-6296-01	1	Guard-Stationary	35	ST42707-01	2	Bar-Backer, Side
12	125-6297-01	1	Guard-Drum	36	3231-25	24	Bolt-CARR
13	ST25909	1	Spacer-Shaft, Drum	37	104-8301	45	Nut-Flange, NI
14	ST26933-03	1	Gear-94 Teeth	38	80-1300	4	Bolt-Shoulder
15	ST43115-01	1	Support-Guard	39	116-0780	2	Screw-HHF, Shoulder
16	ST36574-01	1	Trunnion-Capped	40	ST81060	1	Key-Square
17	ST26326	2	Washer-Flat	41	3231-5	5	Screw-CARR
18	325-6	2	Screw-HH	42	114-4681	8	Screw-HHF
19	125-6290-03	1	Bar-Guard, Lifter	43	3230-5	6	Screw-CARR
20	ST45845-01	1	End-Drum	44	104-8300	6	Nut-Flange, NI
21	ST24406-01	1	Handle	45	ST47001	4	Cap-Plug
22	ST47023	1	Grip-Hand	46	106-2008	1	Washer-Thrust
23	ST45846-01	1	End-Drum	47	125-8175	2	Decal-Grease
24	ST45848-01	1	Paddle	48	127-1666-01	2	Spacer-Bolt
25	ST45849-01	1	Paddle	49	ST44284	1	Spacer-Shaft, Drum


**NOTE: If your mixer has a WELDED ON bearing housing you must purchase this bearing kit version: ST22153**  
 The ST23432 featured here is for the BOLT on version ONLY.

# Engine and Pinion Assembly

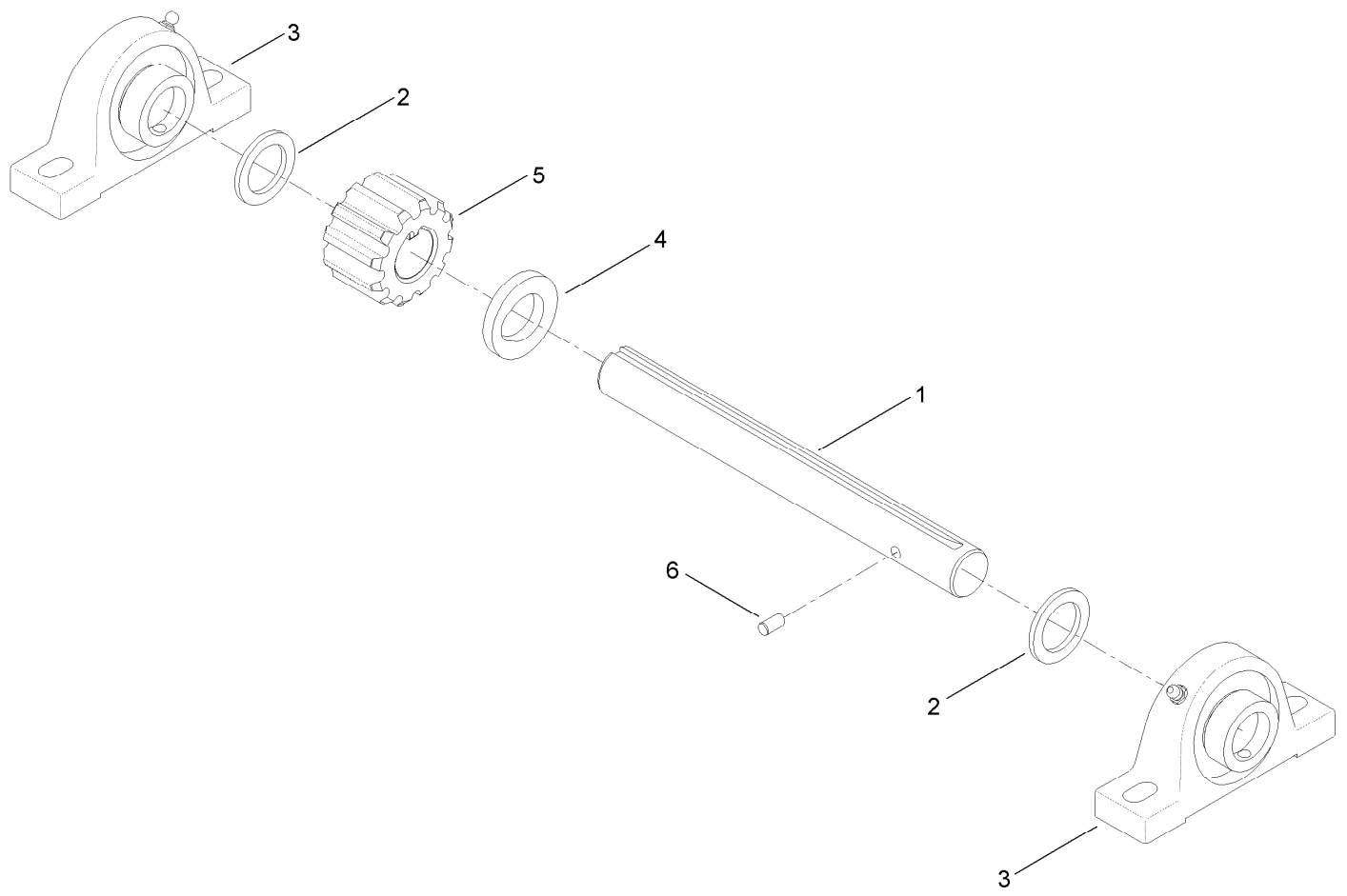


## Engine and Pinion Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST57786-03	2	Mount-Motor	12	ST38450	1	Sheave
3	ST39557-03	1	Base-Motor	13	120-6474	2	Screw-Set, SQH
4	ST21471	1	Pinion ASM	14	ST34052	2	Belt-V
5	322-41	1	Screw-HH	15	ST38449	1	Sheave
6	3217-6	1	Nut-Hex	16	7-0238	1	Key-Square
7	114-4681	4	Screw-HHF	17	ST34849	1	Spring
8	104-8301	4	Nut-Flange, NI	18	114-4681	4	Screw-HHF
9	125-4812	1	Engine-Honda, Gx240 ●	19	104-8301	4	Nut-Flange, NI
10	100-6116	2	Screw-HHF	20	127-1665-03	1	Guide-Belt
11	99-5107	2	Nut-Lock	22	7-0238	1	Key-Square

● Obtain parts from [www.honda-engines.com](http://www.honda-engines.com)

# Pinion Assembly No. ST21471

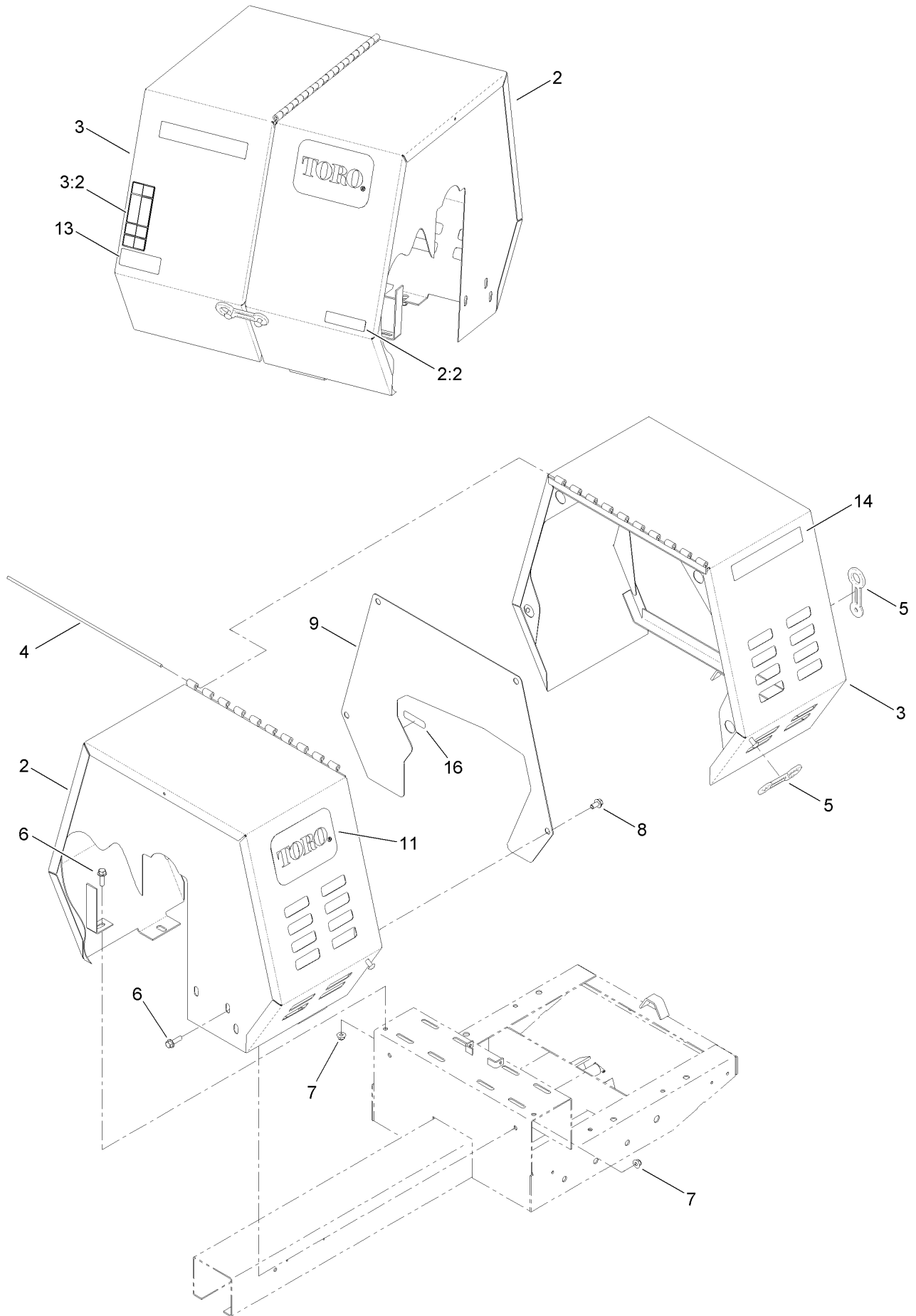


## Pinion Assembly No. ST21471 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST24036	1	Shaft-Pinion
2	3-8514	2	Washer-Thrust
3	ST32208	2	Bearing-Block, Pillow

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	ST38122	1	Washer
5	ST57625	1	Gear-Spur
6	95-0715	1	Pin-Dowel

# Cowl Assembly



## Cowl Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	127-1683	1	Stationary Cowl ASM	7	104-8301	6	Nut-Flange, NI
2:2	117-2718	1	Decal-Arrester, Spark	8	110-9380	4	Screw-HWH
3	127-1685	1	Movable Cowl ASM	9	125-6214-03	1	Plate-Access, Belt
3:2	125-4939	1	Decal-Warning	11	67-7320	2	Decal
4	ST44368	1	Pin	13	125-4942	1	Decal
5	ST47182	3	Latch-Rubber	14	125-4951	2	Decal-Mm-858H
6	3234-24	6	Screw-HHF	16	125-8175	1	Decal-Grease

# Attachments and Accessories

## For 68021 MM-858H-P Mortar Mixer

<b>Product Name</b>	<b>Model/Part</b>
31in Forged Tow Pole Hitch .....	68056
31in Pintel Tow Pole Hitch .....	68058
31in Stamped Tow Pole Hitch .....	68060
Trailer Light Kit.....	68062