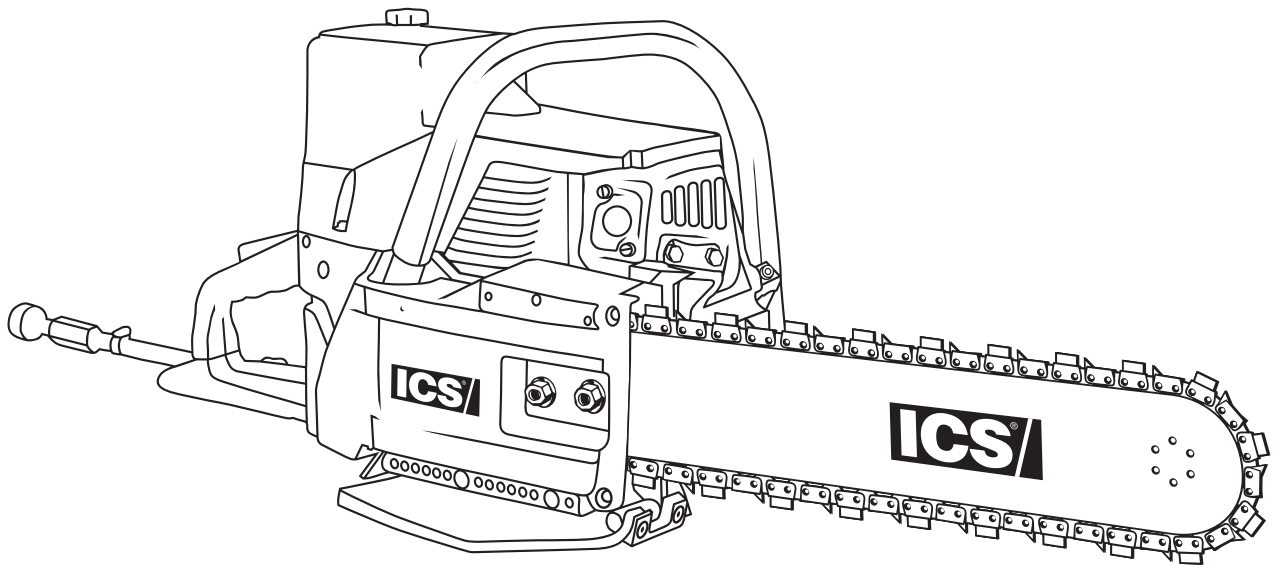




# Replacement Parts & Accessories Price List



## 633GC / 633F4 Gas Concrete Saws

Effective January 1, 2020

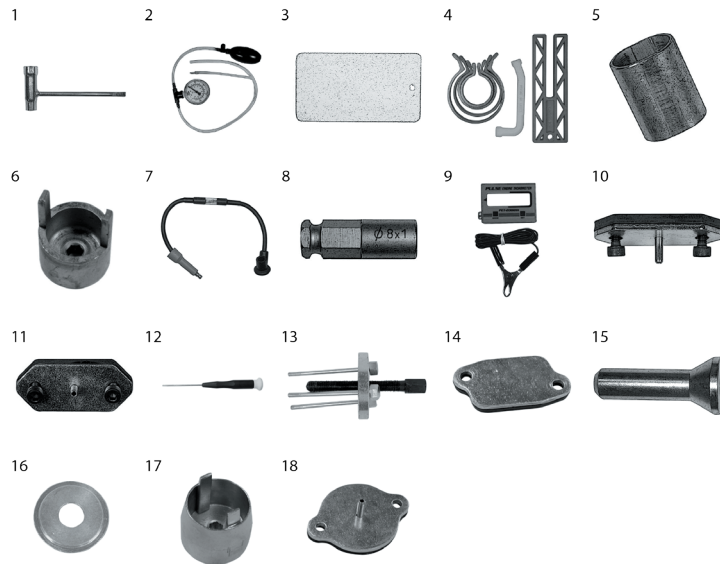
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## 633GC / 633F4 Gas Saws

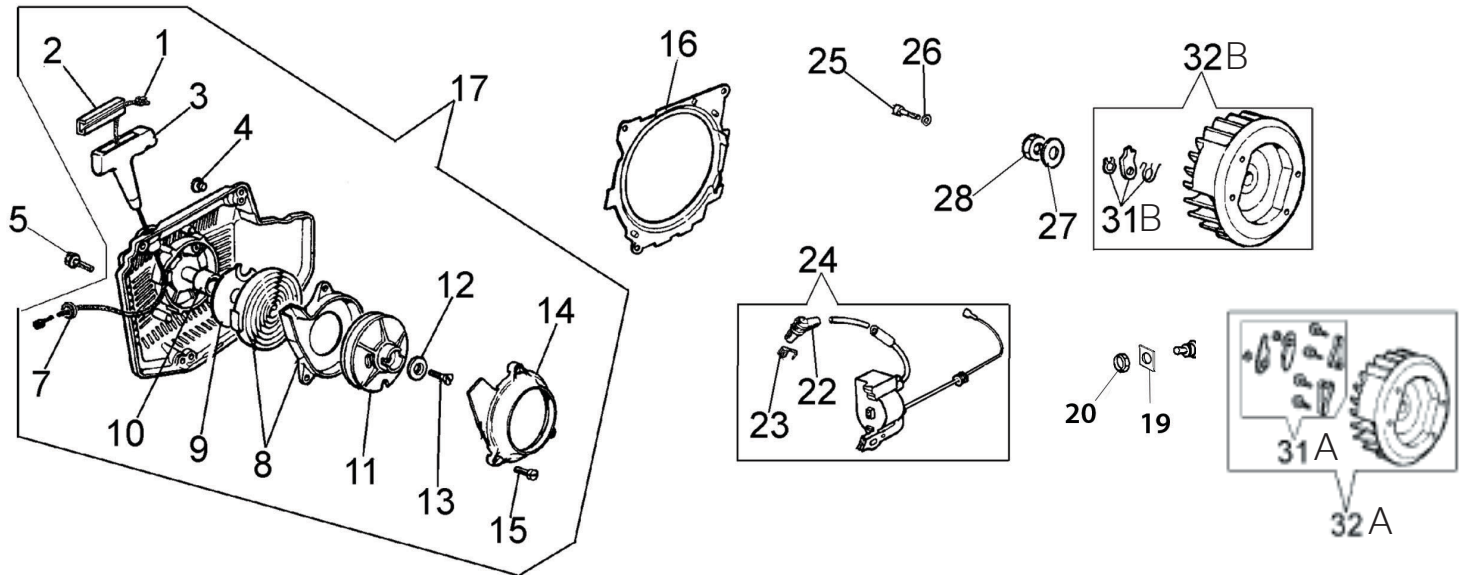
ITEM DESCRIPTION	KEY	PAGE
633GC / 633F4 Gas Saw Service Items	n/a	1
Starter & Ignition Assembly	A	2
Engine & Crankshaft Assembly	B	3
Crankcase Assembly	C	4-5
WallWalker & Water Delivery System	D	6
Side Cover & Clutch Assembly	E	7
Air Intake & Carburetor	F	8
Fuel Tank Assembly	G	9
Carburetor Repair Kit	H	10

# SERVICE ITEMS

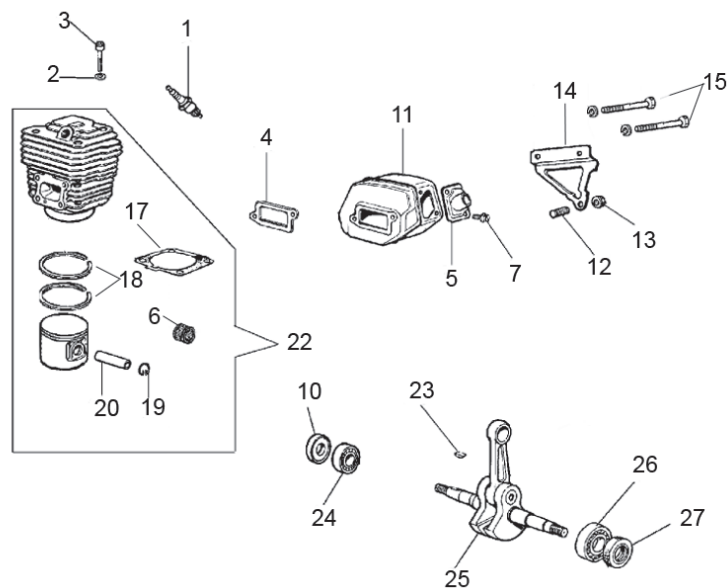
## 633GC Gas Concrete Saw



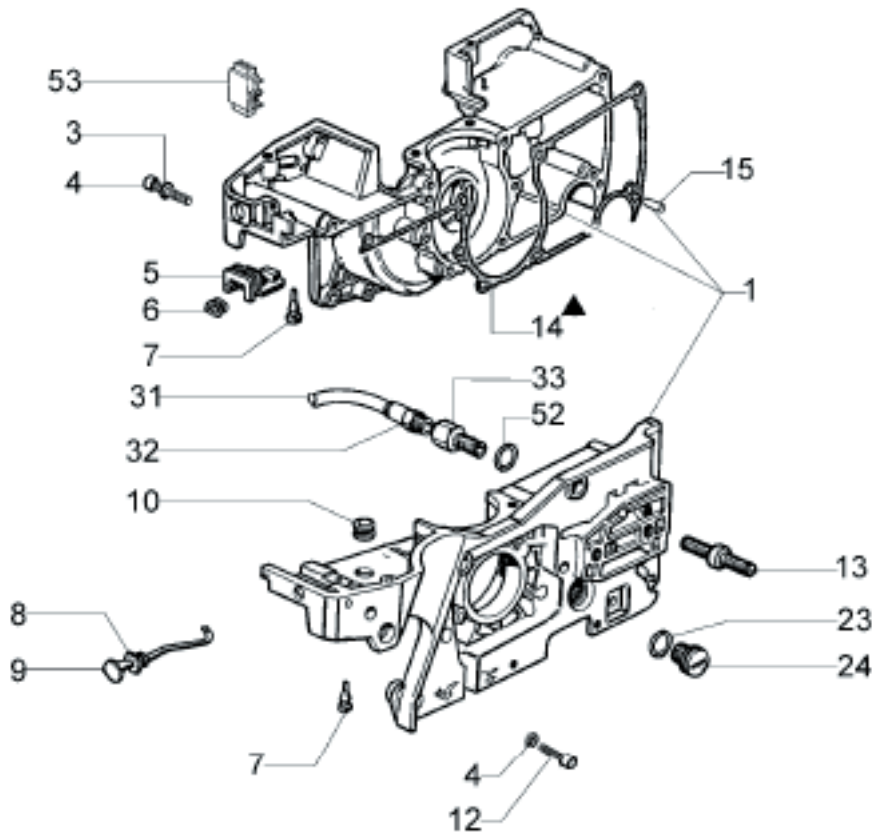
Key #	Part No.	Description
1	71152	Scrench 17-19 mm
2	71541	Pressure Gauge Bulb
3	71542	Coil/Flywheel Timing Shim
4	71543	Cylinder Assembly Clamps & Piston Stop
5	71544	Manifold Assembly Tool
6	71546	Shock Absorber Tool
7	71547	Spark Tester
8	71548	Flywheel Disassembly Tool
9	71565	Electronic Tachometer
10	71569	Induction Seal Flange with Screws
11	71570	Exhaust Seal Flange with Screws
12	71573	Tuning Screwdriver
13	73461	Flywheel Puller
14	73466	Exhaust Port Cover Tool
15	73462	Main Bearing Driver Tool
16	73463	Main Bearing Spacing Tool
17	73464	Shock Absorber Tool
18	73465	Intake Port Cover Tool
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456
Not Shown	70249	14T Bar Nose Sprocket Repair Kit
Not Shown	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (6-Pack)
Not Shown	571228	2-Stroke Oil, 50:1 Mix, 2.6 oz (158 ml) (24-Pack)



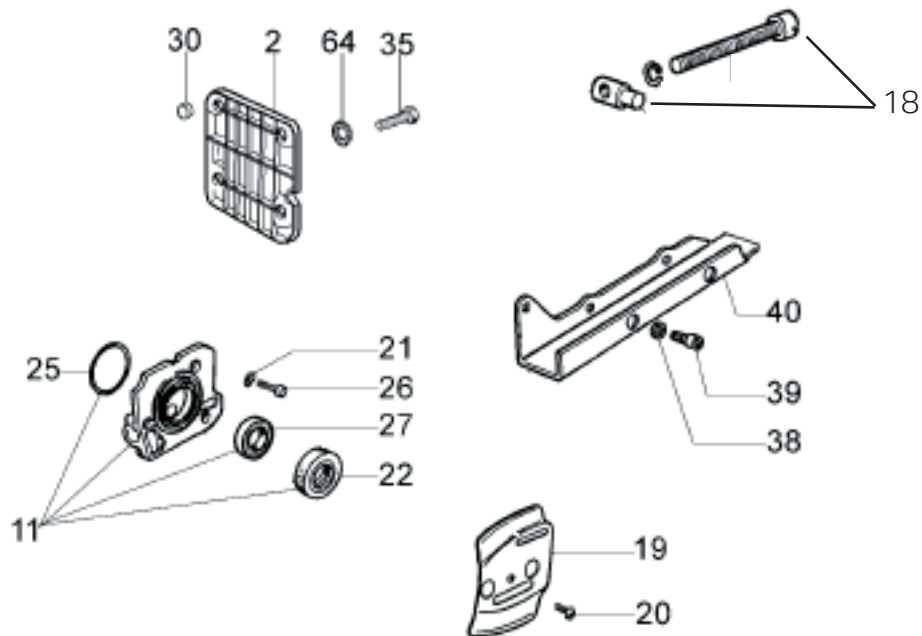
Key #	Part No.	Description
A01	73188	Starter Rope
A02	73228	Starter Rope Retainer
A03	520369	Starter Rope Handle
A04	73229	Starter Housing Oil Cap
A05	73230	Screw
A07	73231	Starter Rope Washer
A08	73191	Starter Coil Spring & Housing
A09	520370	Starter Spacer
A10	73192	Starter Bushing
A11	73193	Starter Rope Pulley
A12	73233	Starter Pulley Washer
A13	73234	Starter Pulley Screw
A14	73235	Starter Pulley Cover
A15	73236	Starter Pulley Cover Screw
A16	73194	Starter Cover Dust Shield
A17	518752	Starter Cover Assembly, complete
A18	73237	Ignition Toggle Switch
A19	73238	Ignition Toggle Plate On/Off
A20	73239	Ignition Toggle Switch Nut
A22	73241	Spark Plug Boot with Spring
A23	73917	Spark Plug Cap Spring
A24	73196	Ignition Coil with Spark Plug Lead & Primary
A25	520371	Ignition Coil Mounting Screw
A26	73897	Washer
A27	73245	Flywheel Mounting Washer
A28	73246	Flywheel Mounting Nut
A31-A	520372	Starter Pawl Assembly (set of 2, 2007 and newer models)
A31-B	504386	Starter Pawl Assembly (set of 2, 2006 and older models)
A32-A	520373	Flywheel Assembly Replacement Kit (2007 and newer models)
A32-B	73433	Flywheel Assembly Replacement Kit (2006 and older models)



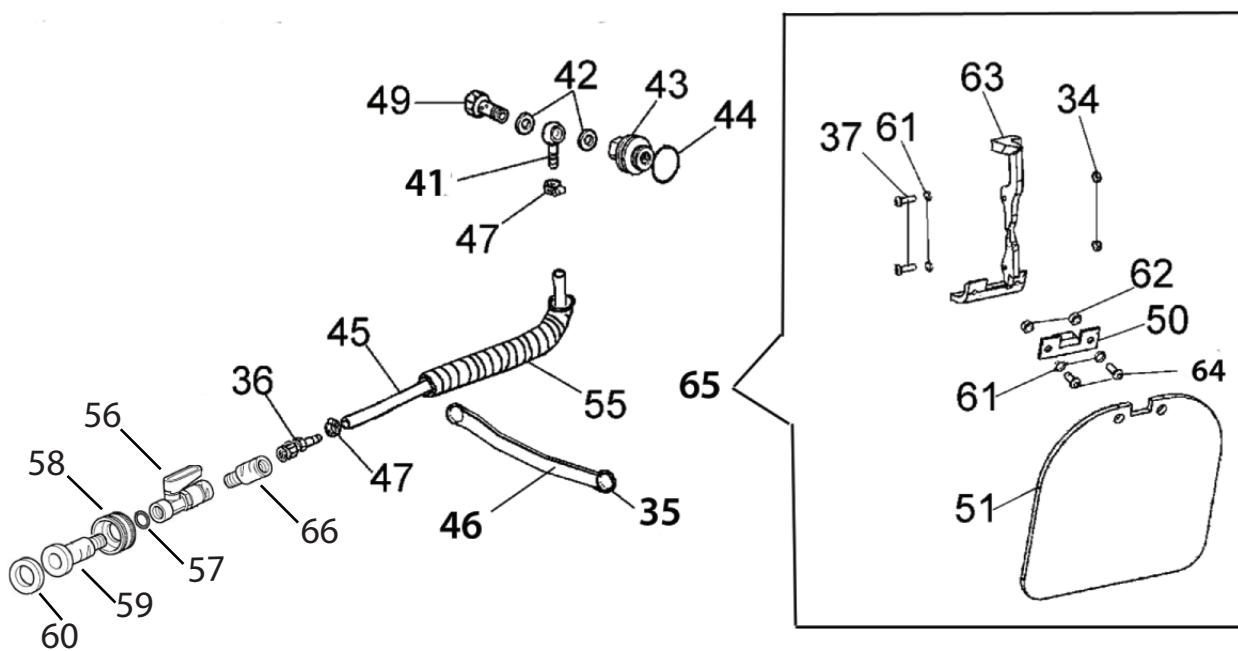
Key #	Part No.	Description
B01	73199	Spark Plug
B02	73250	Washer
B03	73251	Cylinder Block Bolt
B04	73434	Cylinder to Muffler Gasket
B05	73253	Exhaust Pipe
B06	73211	Wrist Pin Needle Bearing
B07	73254	Exhaust Pipe Mounting Screw
B10	73201	Crankshaft Seal Flywheel Side
B11	73203	Muffler Body
B12	73255	Muffler Support Bracket Screw
B13	73256	Muffler Support Bracket Nut
B14	73204	Muffler Support Bracket
B15	520712	Muffler Mounting Kit (Screw and Bolt, 2 each)
B17	73436	Cylinder Base Gasket
B18	73437	Piston Ring Pair
B19	73259	Wrist Pin Snap Ring
B20	73208	Piston Wrist Pin
B22	73442	Complete Cylinder/Piston Assembly
B23	73264	Crankshaft Flywheel Woodruff Key
B24	73209	Crankshaft Bearing
B25	73443	Crankshaft Assembly
B26	73200	Crankshaft Bearing, Clutch Side
B27	73202	Crankcase Outside Seal, Clutch Side
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456



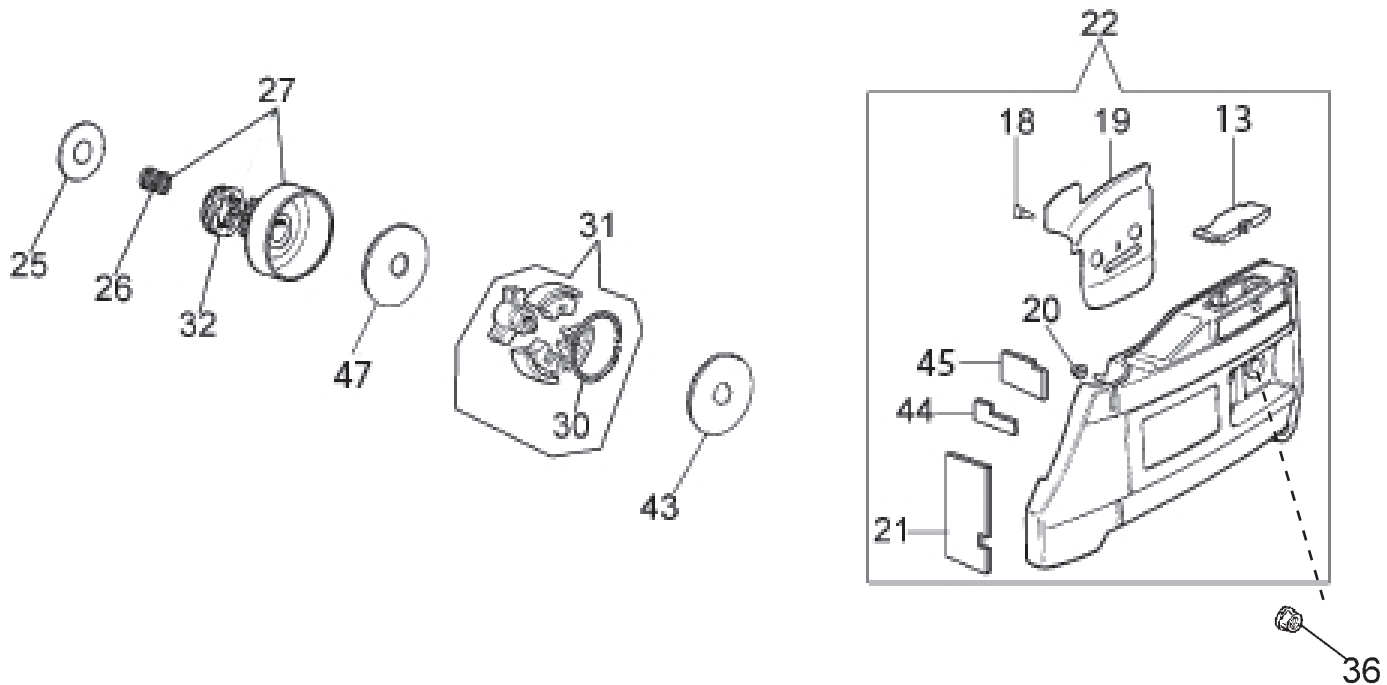
Key #	Part No.	Description
C01	520377	Complete Crankcase
C03	73278	Bolt
C04	73897	Washer
C05	73268	Trigger Rod Grommet
C06	73269	Trigger Rod Bushing
C07	73270	Bumper, Shock Absorber, Fuel Tank Top
C08	73389	Choke Lever Grommet
C09	73213	Choke Lever
C10	73390	Fuel Line Grommet, Crankcase
C12	73275	Screw
C13	73280	Bar Mounting Stud
C14	73447	Crankcase Gasket
C15	73281	Crankcase Dowel Pin
C23	73391	Crankcase Plug O-Ring
C24	73286	Crankcase Plug
C31	73384	Water Tube, in Tank
C32	73385	Water Tube Fitting
C33	73386	Tube Fitting-Backside Bar Mount
C52	71468	Water Hose O-Ring
C53	504389	Plastic Cap
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456
Not Shown	73333	Swivel Hose Fitting
Not Shown	70963	Hose Hanger Kit



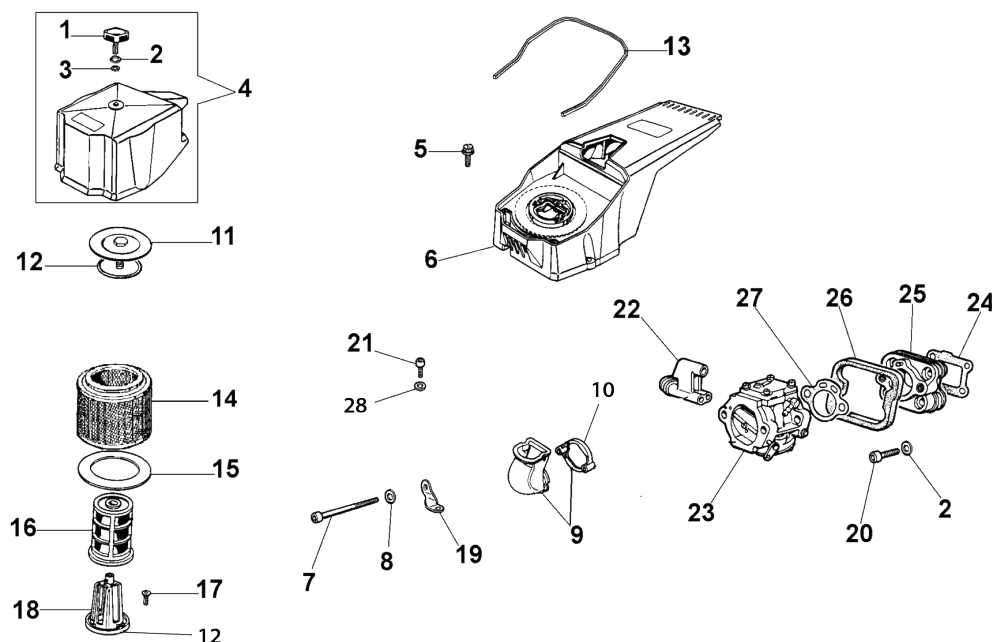
Key #	Part No.	Description
C02	520375	Plastic Guard
C11	73446	Main Bearing Seal Housing Assembly, Clutch Side
C18	73935	Premium Tensioner Kit
C19	73225	Bar Mount Pad Cover Plate
C20	73284	Screw
C21	73285	Washer
C22	73202	Crankcase Outside Seal, Clutch Side
C25	73287	Seal Housing O-Ring
C26	73288	Seal Housing Mounting Screw (3)
C27	73289	Crankshaft Seal Clutch Side
C30	520376	Guard Bushing
C35	73349	Guard Screw
C38	73396	Cover Guard Mounting Washer
C39	73397	Cover Guard Mounting Bolt
C40	70967	Cover Guard
C64	520374	Guard Washer



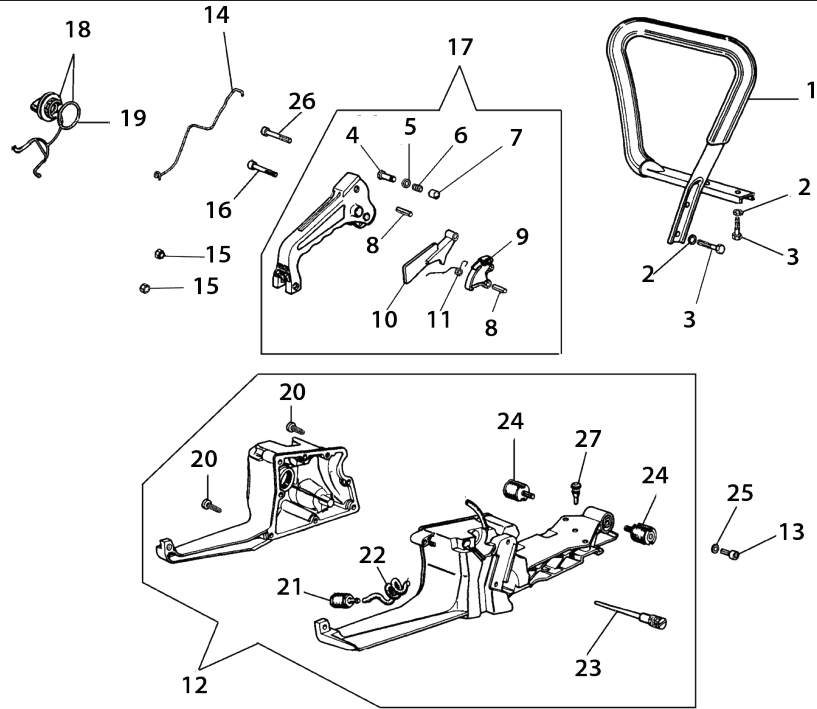
Key #	Part No.	Description
D34	520378	WallWalker Nut
D35	71744	Hose Hanger Button
D36	71454	Fitting
D37	73395	Screw & Washer
D41	71453	Fitting
D42	71456	Copper Washer
D43	504388	633GC Water Cap
D44	73448	Fuel Cap O-Ring
D45	71455	Tube
D46	71461	Hose Hanger
D47	71465	Hose Clamp
D49	71463	Water Hose Screw
D50	71531	Mud Flap Clamp
D51	576680	Mud Flap
D55	71464	Water Hose Cover
D56	71458	Water Shut-Off Valve
D57	71468	Water Hose O-Ring
D58	71457	Ring Nut
D59	71467	Fitting
D60	71469	Water Hose Gasket
D61	73951	Washer
D63	504387	633GC WallWalker Lever Arm
D64	71479	Guard Flap Screw
D65	509708	WallWalker Kit
D66	71466	Fitting



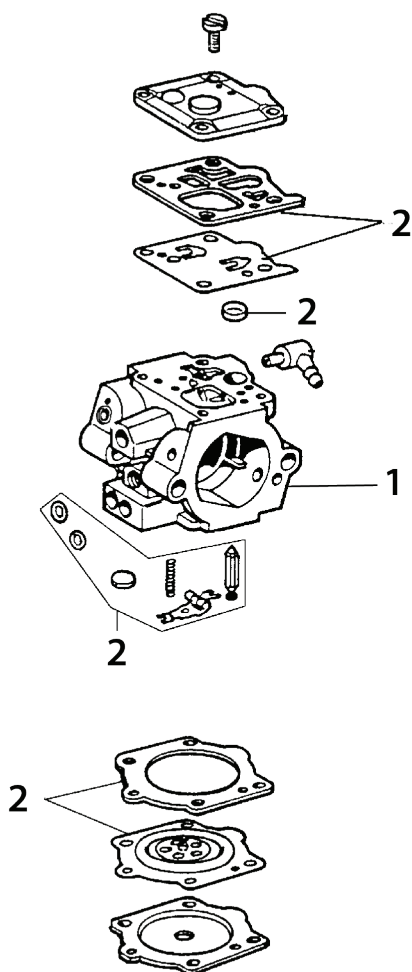
Key #	Part No.	Description
E13	71441	633GC Side Cover Plug Kit
E18	73284	Screw
E19	73309	Cover Side Bar Plate
E20	73310	Rubber Bumper Cover
E21	73311	Cover Rubber Flap
E22	73449	Side Cover, without Brake Components
E25	73314	Clutch Spacer Washer
E26	73423	Clutch Needle Bearing
E27	70948	Clutch Cup with Splined Adapter
E30	73317	Clutch Spring
E31	73451	Clutch Assembly
E32	70949	633GC 8T Rim Sprocket Kit
E32	525496	633F4 FORCE™ Sprocket Kit
E36	73313	Cover Clamp Nut
E43	73452	Clutch Shield
E44	73315	Chain Cover Rubber Insert, Middle
E45	73316	Chain Cover Rubber Top Insert
E47	504568	633GC Clutch Spacer
Not Shown	71439	633GC Side Cover Fastener Kit, includes 71436, 73897, & 71437



Key #	Part No.	Description
F01	73320	Filter Cover Knob
F02	73897	Washer
F03	73322	Filter Knob O-Ring
F04	71721	Air Filter Cover Assembly
F05	73230	Screw
F06	71722	Cylinder Cover
F07	73326	Carburetor Attachment Screw
F08	73327	Serrated Washer
F09	73328	Intake Manifold Rubber
F10	73329	Intake Manifold Bracket
F11	73330	Filter Canister Cover
F12	73331	O-Ring, Air Filter
F13	71719	Air Filter Gasket
F14	71752	Air Filter Canister, Polyester
F15	73335	Filter Canister Gasket
F16	73336	Prefilter Plastic, Secondary Filter
F17	73337	Filter Support Screw
F18	73338	Filter Support
F19	73387	Carburetor Standoff Support
F20	73278	Bolt
F21	73340	Carburetor Support Screw
F22	73341	Carburetor Mixture Screw Grommet
F23	520380	Carburetor
F24	73455	Insulator to Cylinder Gasket
F25	73344	Carburetor Insulator
F26	73345	Insulator Foam Gasket
F27	73456	Carburetor to Insulator Gasket
F28	73285	Washer



Key #	Part No.	Description
G01	73457	Front Handle Assembly
G02	73897	Washer
G03	73349	Front Handle Bolt
G04	73353	Trigger Lock Pin
G05	73354	Trigger Lock Pin Washer
G06	73355	Trigger Lock Spring
G07	73356	Trigger Lock Button
G08	73357	Trigger Pivot Pin
G09	73358	Throttle Lever
G10	73359	Trigger Lockout Lever
G11	73360	Trigger Lockout Lever Spring
G12	521003	Fuel Tank Assembly
G13	73275	Screw
G14	73366	Throttle Operating Wire
G15	73367	Nut
G16	73368	Rear Handle Rear Bolt
G17	73369	Rear Handle Assembly
G18	71739	Fuel Cap Assembly (2007 and Newer Models)
G18	CALL	Fuel Cap Assembly (2006 and Older Models)
G19	73448	Fuel Cap O-Ring
G20	520379	Fuel Tank Screw
G21	73459	Fuel Filter
G22	73375	Fuel Line
G23	73376	Fuel Breather Pipe
G24	73377	Shock Absorber
G25	73250	Washer
G26	73379	Screw
G27	73270	Bumper, Shock Absorber, Fuel Tank Top



Key #	Part No.	Description
H1	520380	Carburetor, Walbro WGA-11
H2	73460	Carburetor Overhaul Kit