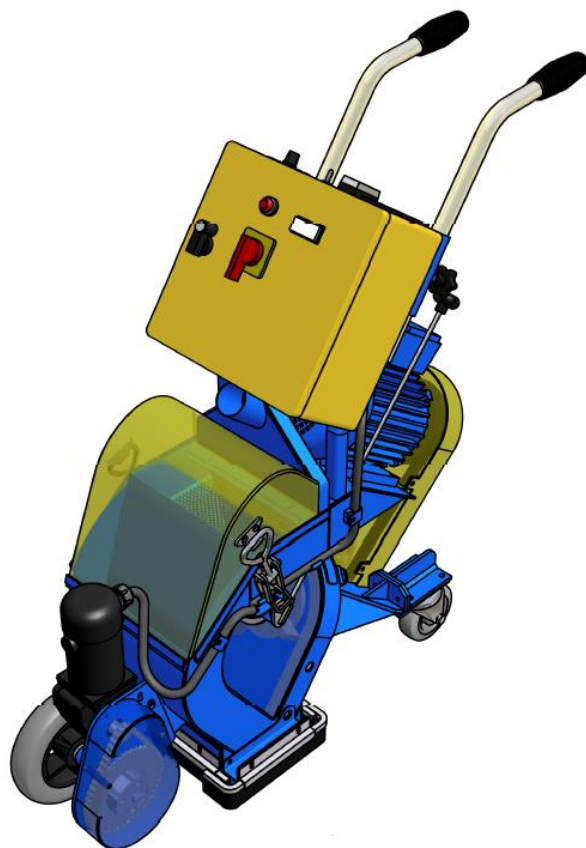




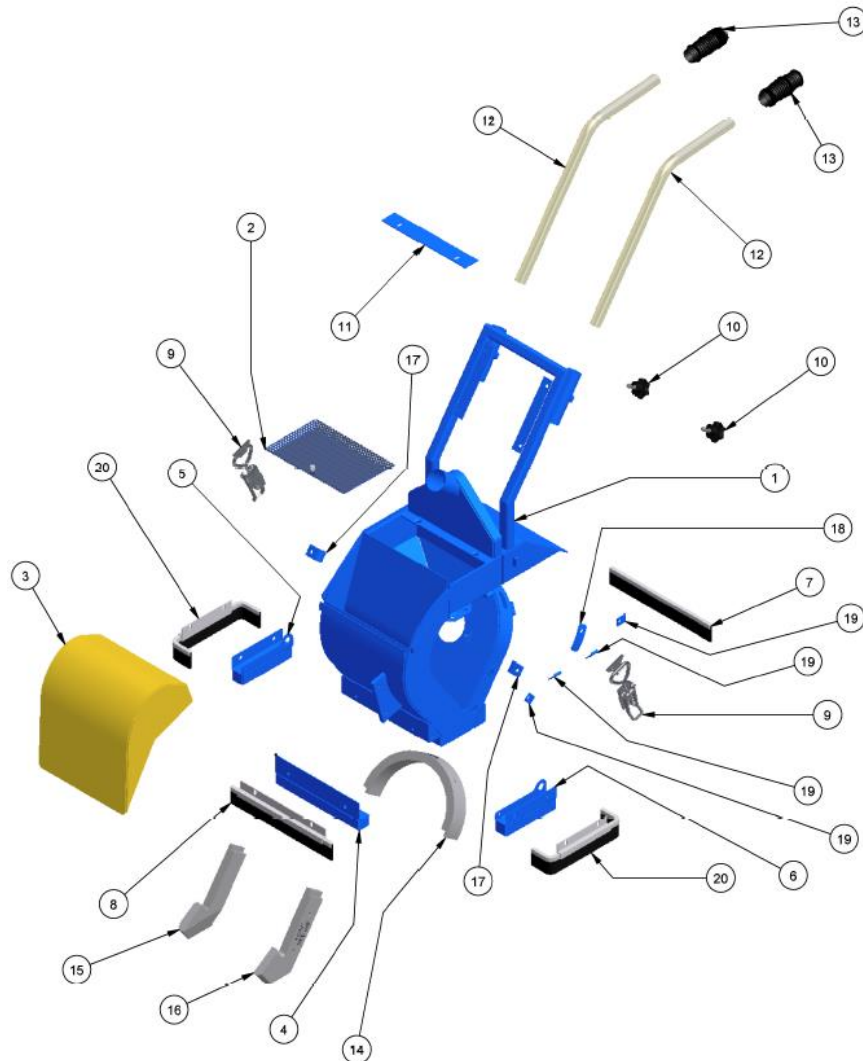
SPE9ES-2A

COMPLETE MANUAL



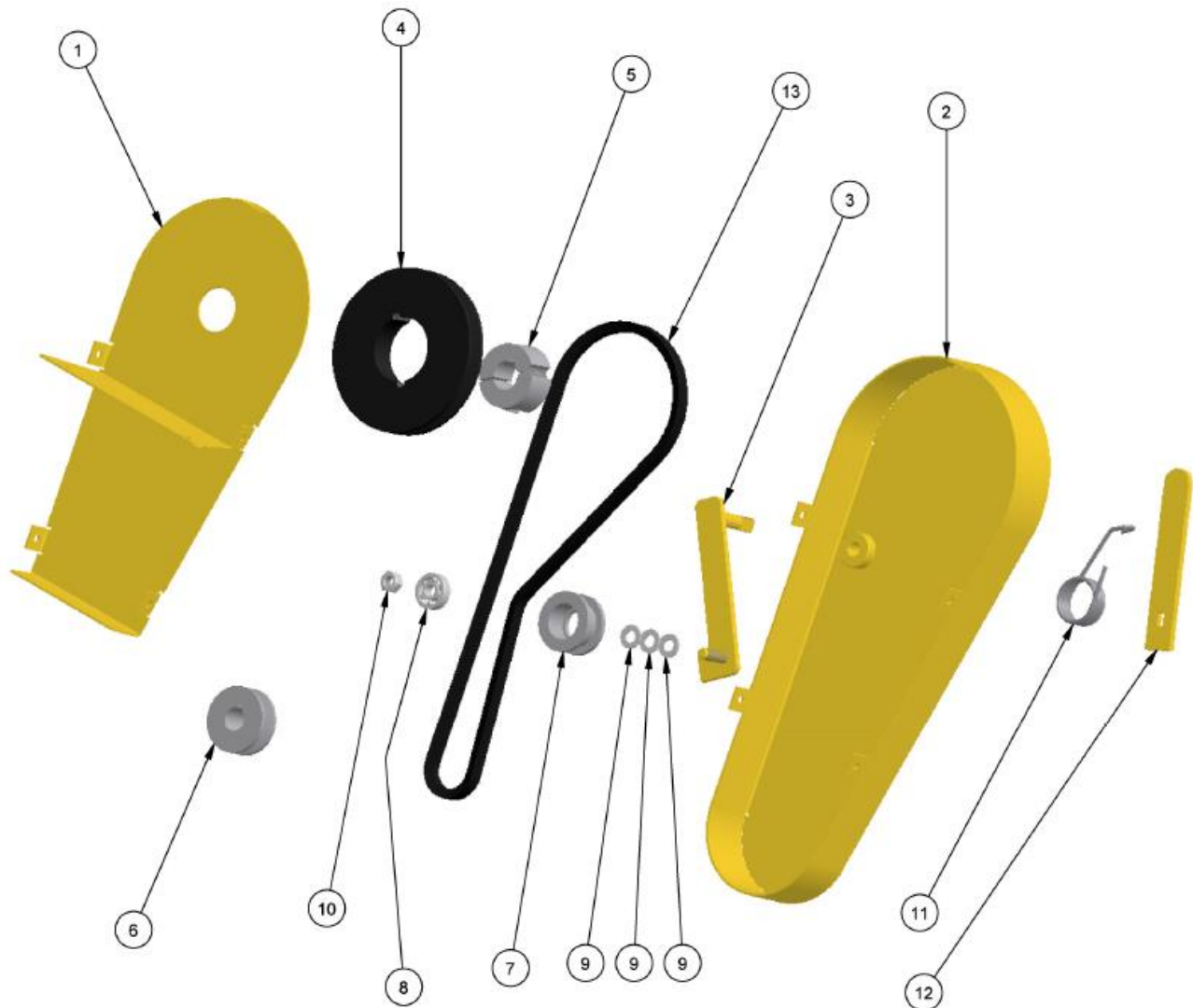
9ES Main Body

Item No.	Part Number	Description	Qty.
1	11000A	Body Assembly	1
2	11007A	Abrasive Grill	1
3	11001A	Separator Cover	1
4	11500	Front Magnet	1
5	11501	Right Hand Magnet	1
6	11502	Left Hand Magnet	1
7	11504	Rear Brush	1
8	11503	Front Brush	1
9	10064	Over-Centre Latch	2
10	C321	Threaded Knob (M10)	2
11	11013	Adjustable Baffle	1
12	11011	Handle	2
13	9104	Handlebar Grip	2
14	11004	Hood Liner	1
15	11005	Right Hand Side Liner	1
16	11006	Left Hand Side Liner	1
17	11301A	Cage Retaining Lug	2
18	11024	Liner Slot Cover	1
19	11210	Cable Retaining Lug	4
20	11505	Side Brush	2



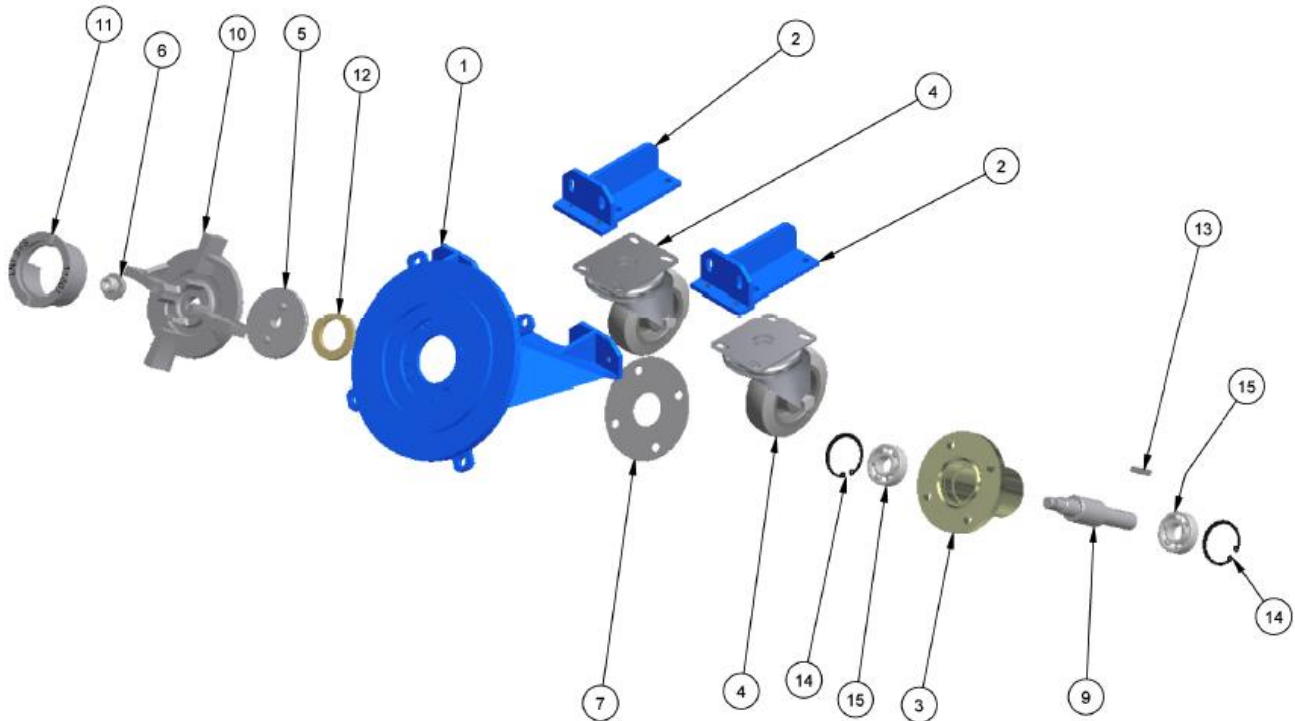
9ES Belt Guard

Item No.	Part Number	Description	Qty.
1	11010	Belt Guard Base Plate	1
2	11008	Belt Guard	1
3	11319	Tensioner Lever	1
4	11308A	Blast Motor Pulley (1groove)	1
5	11324	Taper Lock Bush [1610 – 24mm]	1
6	11309A	Blast Shaft Pulley (1groove)	1
7	11317	Tensioner Pulley	1
8	11310	Bearing	1
9	WASH001	Washer M10	3
10	NUT001	Hex Nut M10	1
11	11316	Tensioner Spring	1
12	11318	Tensioner Lever Outer	1
13	11307	V-Belt	1



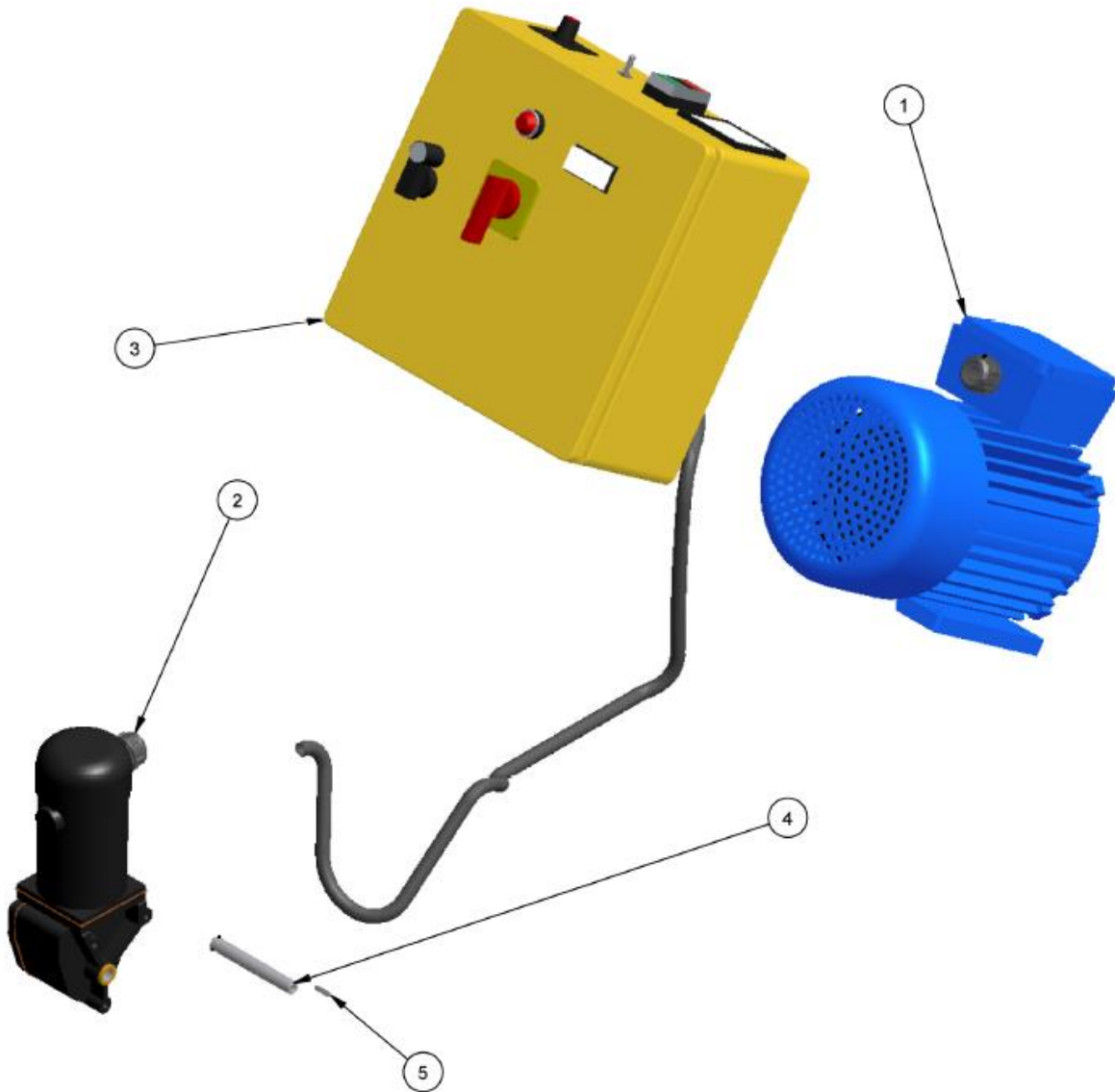
9ES Blast Wheel Housing

Item No.	Part Number	Description	Qty.
1	11032	Blast Wheel Mount	1
2	11033	Rear Wheel Bracket	2
3	11320	Bearing Housing	1
4	11207	Rear Wheel (Castor)	2
5	11305	Blast Wheel Drive Plate	1
6	11314	Blast Wheel Lock Nut	1
7	11320A	Seal Retaining Plate (2mm)	1
-	11320B	Seal Retaining Plate (3mm) NOT SHOWN	-
9	11313A	Blast Shaft	1
10	11302	Blast Wheel Assembly	1
11	11301	Blast Wheel Cage	1
12	11305A	Felt Seal	1
13	11323	6x35 Parallel Key	1
14	9132	Int. Circlip	2
15	11321	Bearing	2



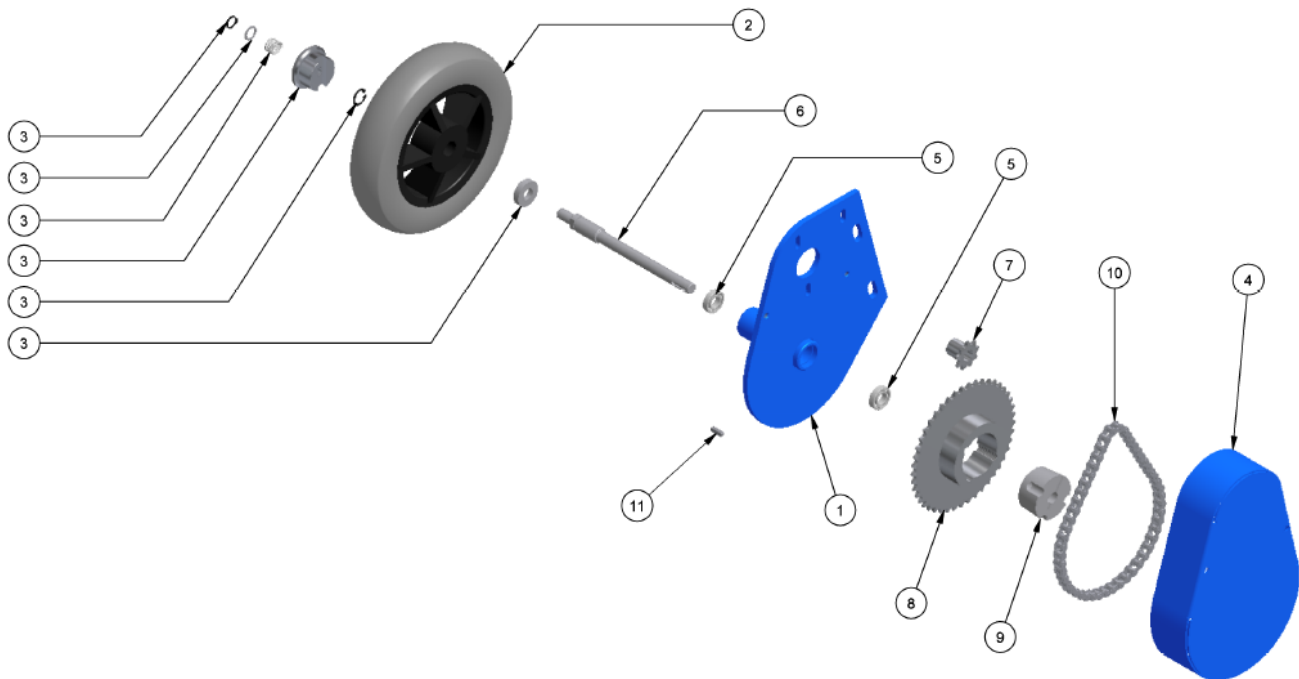
9ES Electrical

Item No.	Part Number	Description	Qty.
1	9146	Motor	1
2	11200	Drive Motor	1
3	???	Electrical Panel	1
4	11209A	Drive Shaft	1
5	3119A	4x16 Parallel Key	1



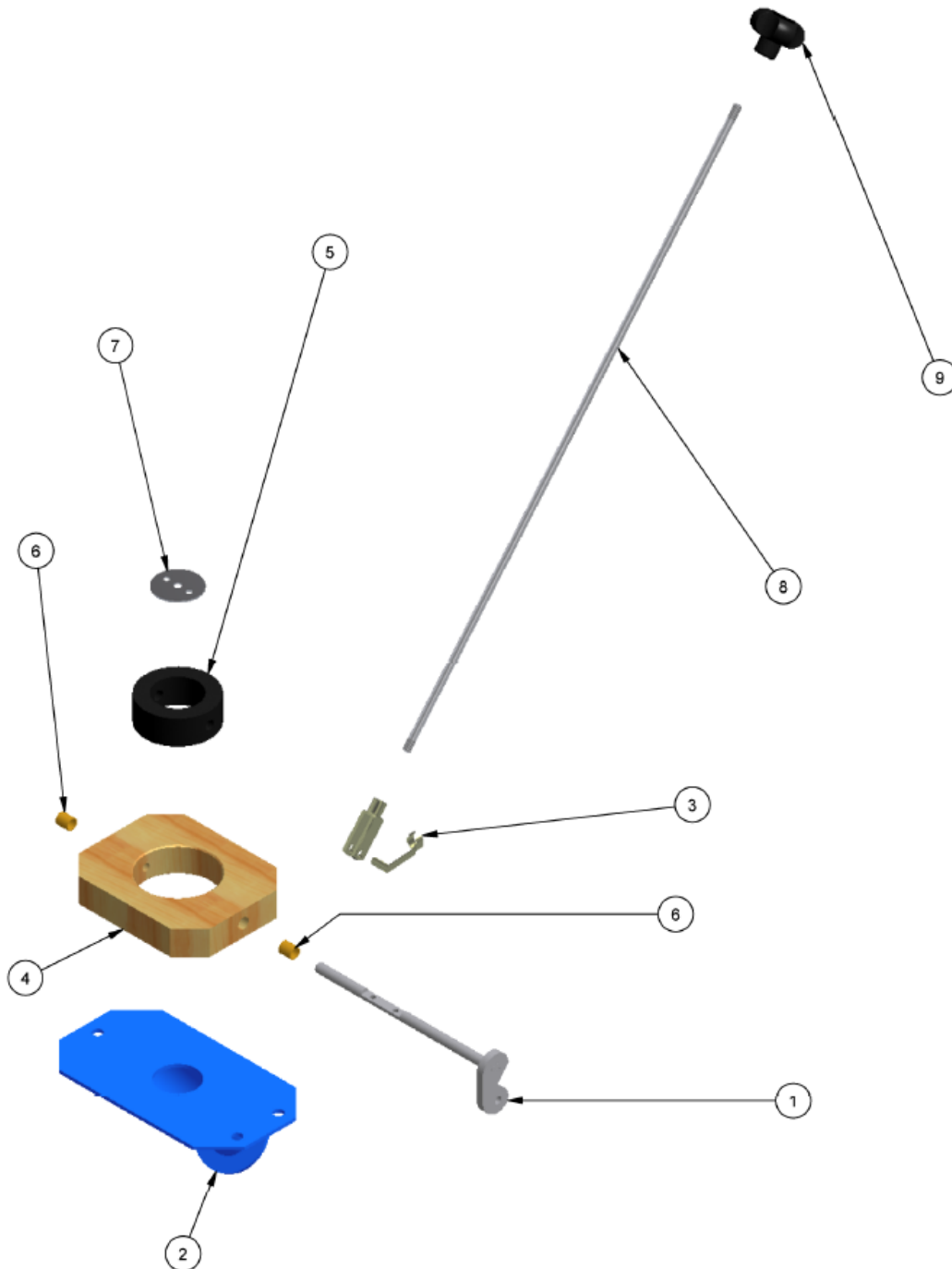
9ES Front Wheel

Item No.	Part Number	Description	Qty.
1	11200A	Front Wheel Mounting	1
2	11201	Front Drive Wheel	1
3	11202A	Locking Mechanism	1
4	11009	Chain Guard	1
5	11203	Bearing	2
6	11202B	Front Driven Shaft	1
7	11206A	Front Drive Sprocket	1
8	11204A	Front Driven Sprocket	1
9	11204B	Taper Lock Bush [1210 – 12mm]	1
10	11205A	3/8" Drive Chain	1
11	9113A	4x16 Parallel Key	1



9ES Shot Valve

Item No.	Part Number	Description	Qty.
1	11402	Valve Block Spindle	1
2	11002	Feed Spout	1
3	11404B	Valve Control Clevis	1
4	11400	Valve Block	1
5	11401	Valve Block Liner	1
6	11403	Valve Block Oilite Bush	2
7	11405	Shot Valve Butterfly	1
8	11404C	Valve Control Rod	1
9	11404A	Valve Control Knob	1



9ES Alternate Seals

Item No.	Part Number	Description	Qty.
1	11504	Rear Brush	1
2	11507	Front Seal Support	1
3	11508	Steel Side Seal	2
4	11509A	R/H Steel Seal Holder	1
5	11508A	L/H Steel Seal Holder	1
6	11511	Side Brush (Metal Seals)	2
7	11503	Front Brush	1
8	11506	Front Urethane Seal	1
9	11507A	Front Seal Clamp	1
10	11512	Spring	4

