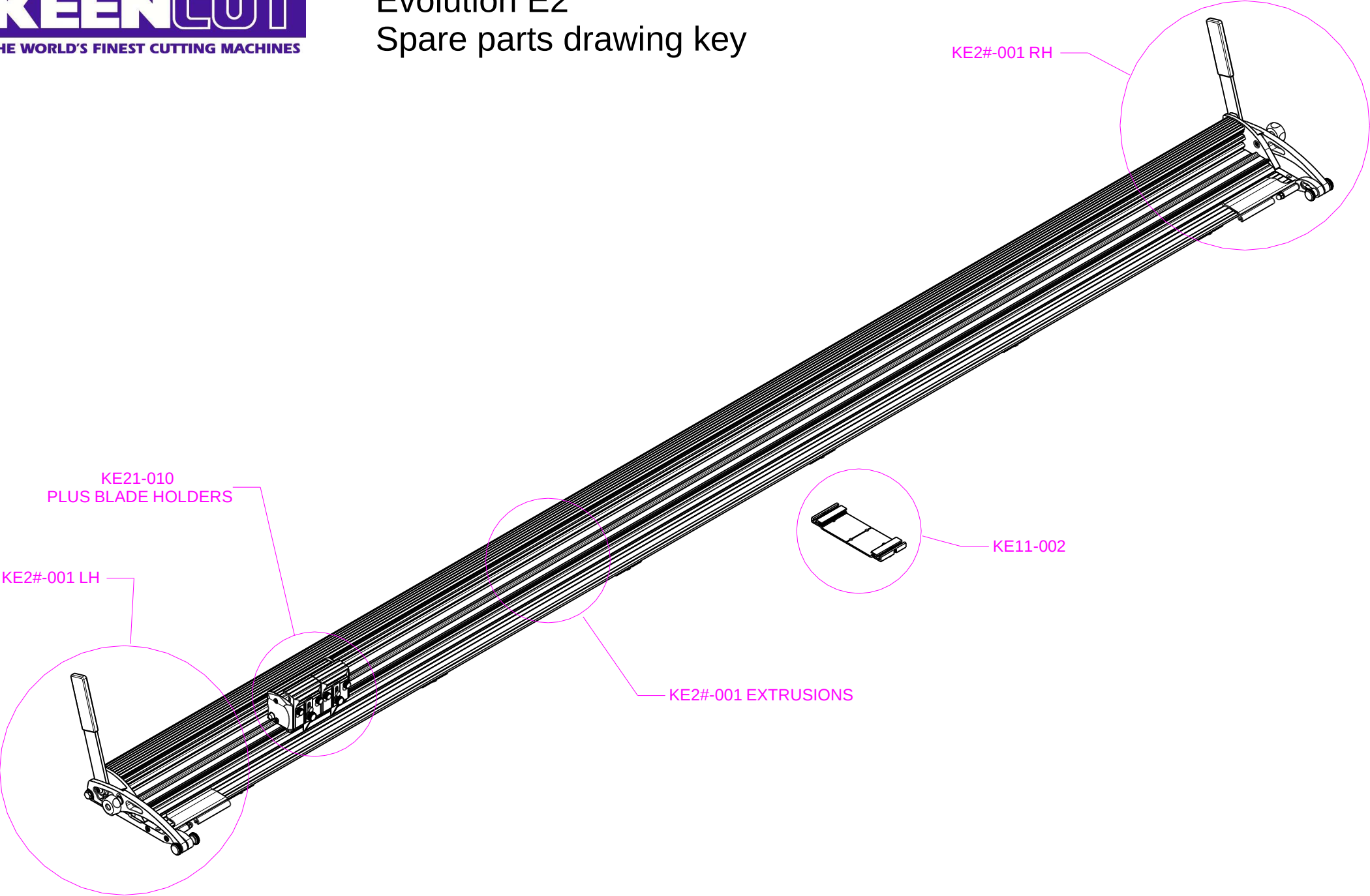
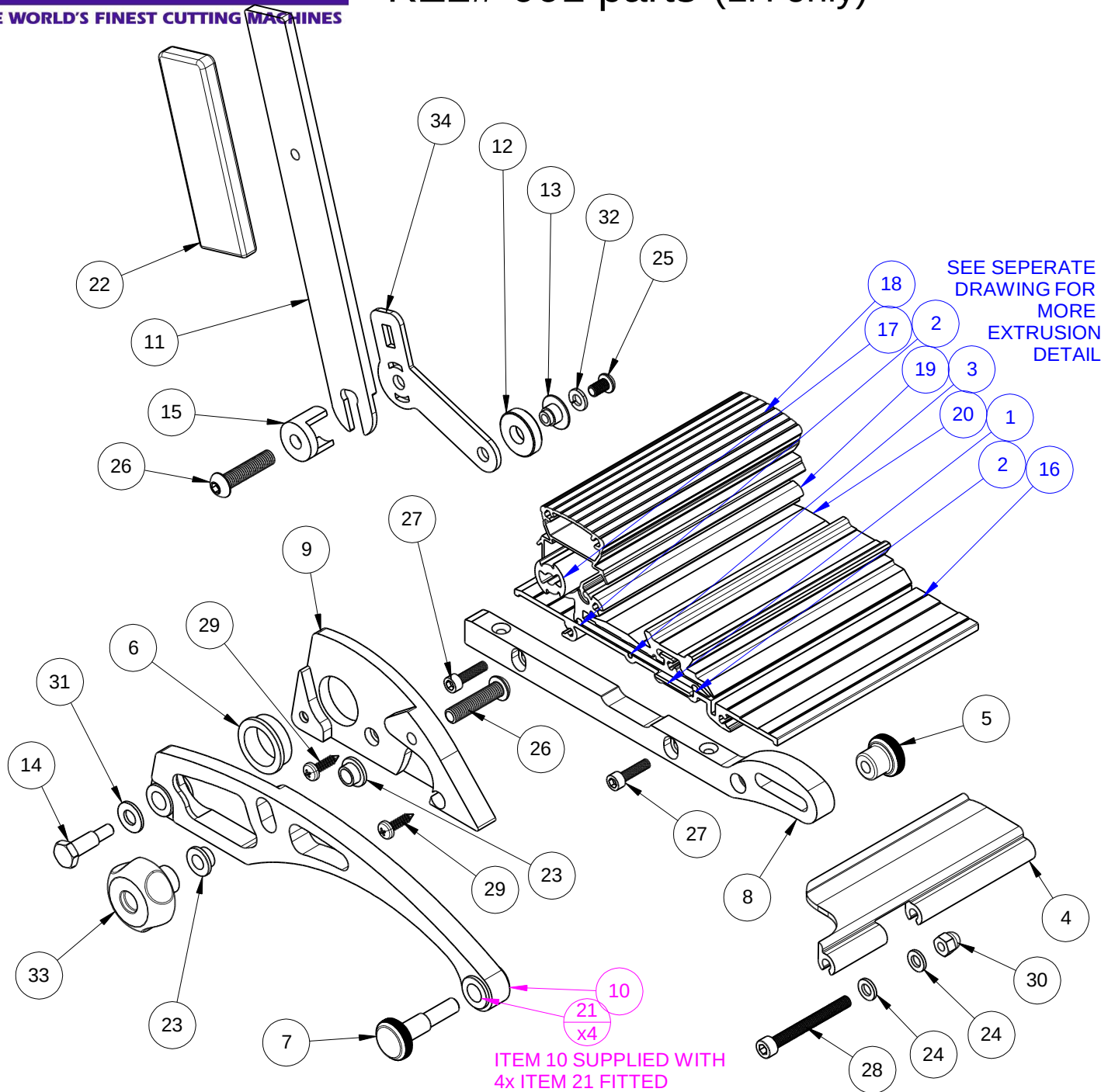


Evolution E2
Spare parts drawing key



Evolution E2 Assembly

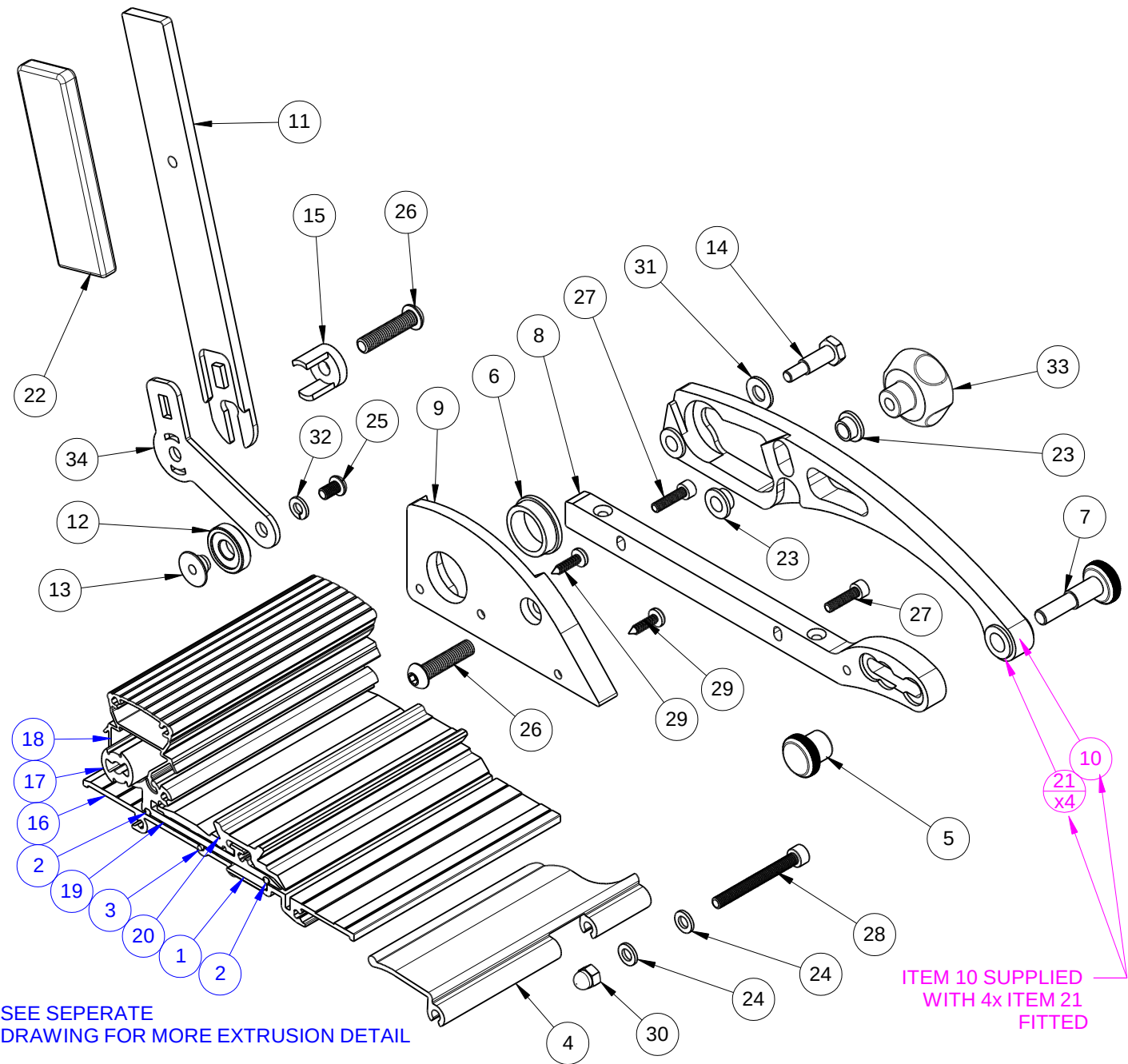
KE2#-001 parts (LH only)



Item	Qty	Code	Description	Comment
1	1	EVOTCS	Cutting Strip	2x 4m Lengths
2	2	SILYT	'T' Grip Cord	10m Length
3	1	SILYR	'O' Grip Cord	10m Length
4	1	KE21-113	LH Flip Stop	
5	1	KE11-123	Hinge Knob	
6	1	KE11-120	Flanged Bush	
7	1	KE11-118	Hinge Bolt	
8	1	KE11-113	LH Fixed Arm	
9	1	KE11-111	LH End Cap	
10	1	KE11-109	LH Lift Arm	
11	1	KE11-104	Lift and Hold Lever	
12	1	KE11-103	Lift and Hold Wheel	
13	1	KE11-102	M6 Flanged Bush	
14	1	KE11-101	Shoulder Bolt	
15	1	KE11-100	Torsion key	
16	1	KE1#-115	Base Plate	
17	1	KE1#-108	Torsion Bar	
18	1	KE1#-107	Cutter Bar Grip	
19	1	KE1#-106	Spine	
20	1	KE1#-105	Slideway	
21	4	CA75-148	Bearing	
22	1	CA75-147	Handle Grip	
23	2	CA75-145	Bearing	
24	2	CA75-013	Plastic Washer	
25	1	CA30-320	Screw	
26	2	CA30-315	Screw	
27	2	CA30-304	Screw	
28	1	CA30-296	Screw	
29	2	CA30-249	Screw	
30	1	CA30-187	Nyloc Nut	
31	1	CA30-083	Washer	
32	1	CA30-075	SC Washer	
33	1	CA25-367	Handknob	
34	1	CA10-416	Lift and Hold Leg	

Evolution E2 Assembly

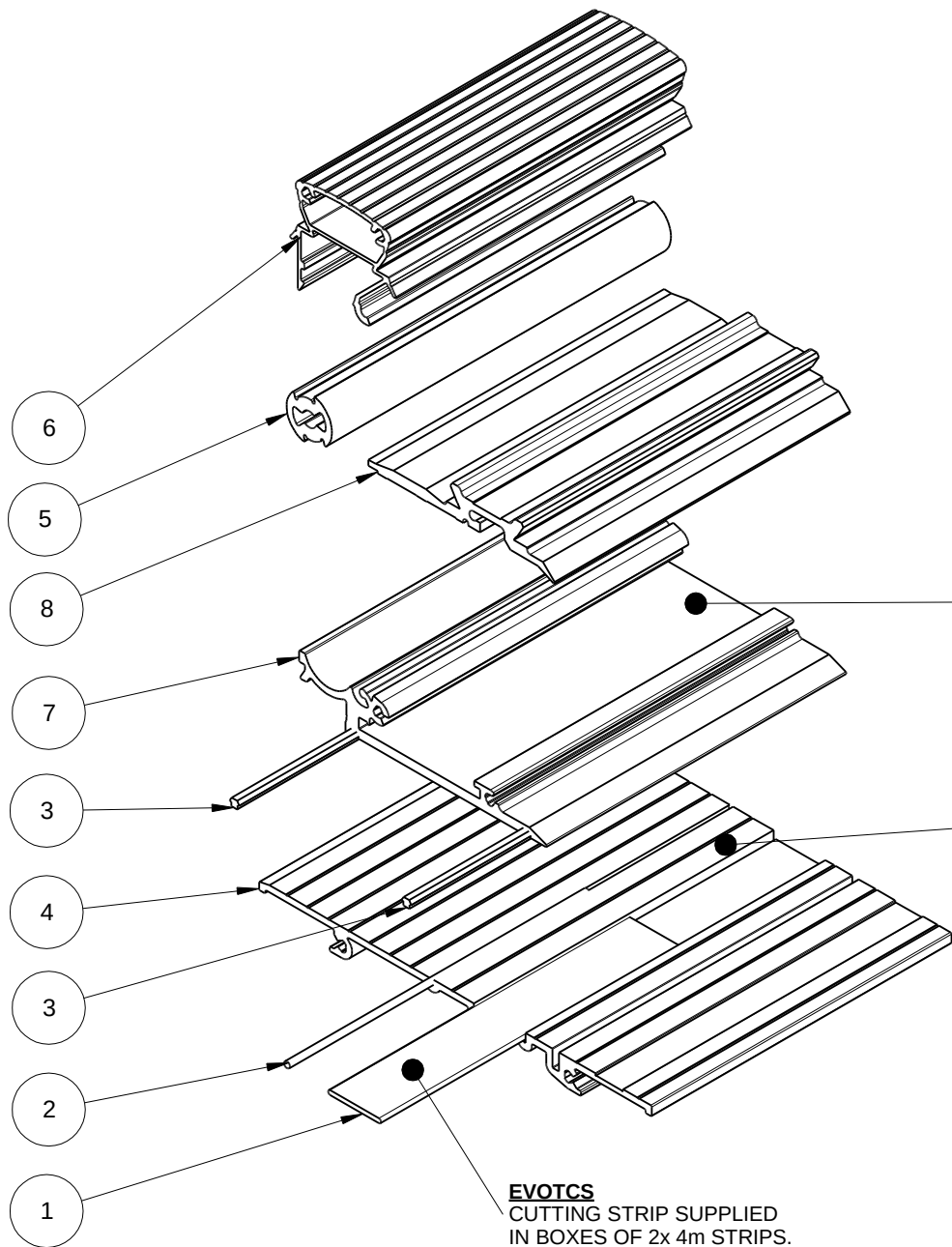
KE2#-001 parts (RH only)



Item	Qty	Code	Description	Comment
1	1	EVOTCS	Cutting Strip	2x 4m Length
2	2	SILYT	'T' Grip Strip	10m Length
3	1	SILYR	'O' Grip Strip	10m Length
4	1	KE21-112	RH Flip Stop	
5	1	KE11-123	Hinge Knob	
6	1	KE11-120	Flanged Bush	
7	1	KE11-118	Hinge Bolt	
8	1	KE11-114	RH Fixed Arm	
9	1	KE11-112	RH End Cap	
10	1	KE11-110	RH Lift Arm	
11	1	KE11-104	Lift and Hold Lever	
12	1	KE11-103	Lift and Hold Wheel	
13	1	KE11-102	M6 Flanged Bush	
14	1	KE11-101	Shoulder Bolt	
15	1	KE11-100	Torsion key	
16	1	KE1#-115	Base Plate	
17	1	KE1#-108	Torsion Bar	
18	1	KE1#-107	Cutter Bar Grip	
19	1	KE1#-106	Spine	
20	1	KE1#-105	Slideway	
21	2	CA75-148	Bearing	
22	1	CA75-147	Handle Grip	
23	4	CA75-145	Bearing	
24	2	CA75-013	Plastic Washer	
25	1	CA30-320	Screw	
26	2	CA30-315	Screw	
27	2	CA30-304	Screw	
28	1	CA30-296	Screw	
29	2	CA30-249	Screw	
30	1	CA30-187	Nyloc Nut	
31	1	CA30-083	Washer	
32	1	CA30-075	SC Washer	
33	1	CA25-367	Handknob	
34	1	CA10-416	Lift and Hold Leg	

Evolution E2 Assembly

KE2#-001 parts



Item	Qty	Code	Description	Comment
1	1	EVOTCS	Cutting Strip	2x 4m Lengths
2	1	SILYT	'T' Grip Strip	10m Lengths
3	2	SILYR	'O' Grip Strip	10m Lengths
4	1	KE1#-115	Base Plate	
5	1	KE1#-108	Torsion Bar	
6	1	KE1#-107	Cutter Bar Grip	
7	1	KE1#-106	Spine	
8	1	KE1#-105	Slideway	

SILYT
2 STRIPS OF 'T' SHAPED YELLOW SILICON CORD FITS IN THE UNDERSIDE OF THE CUTTER BAR. SUPPLIED IN 10m LENGTHS.

SILYR
1 STRIP OF ROUND YELLOW SILICON CORD FITS IN THE BASE PLATE. SUPPLIED IN 10m LENGTHS.

EVOTCS
CUTTING STRIP SUPPLIED IN BOXES OF 2x 4m STRIPS.

KEY

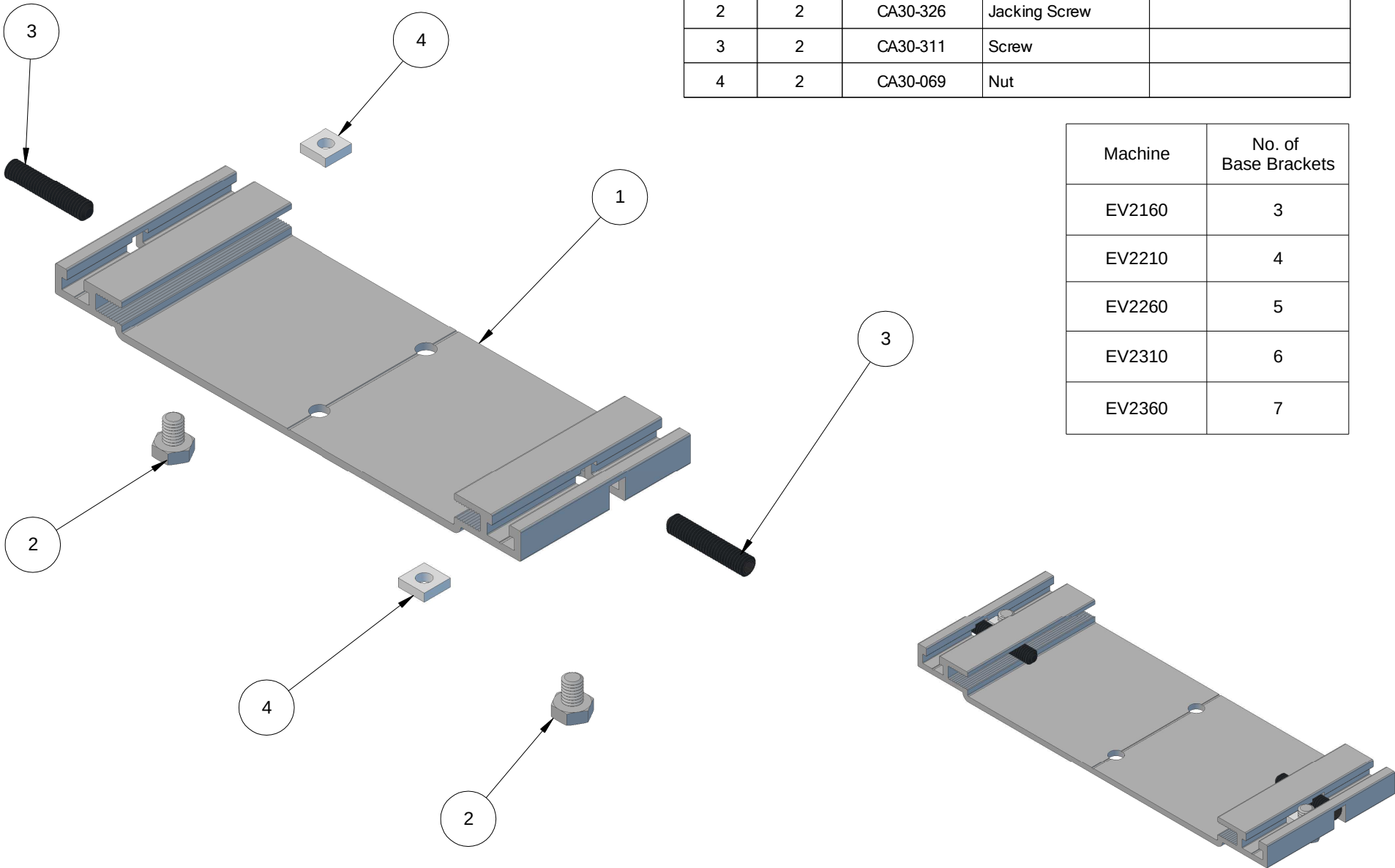
KE22-*** FOR 1.6m EVOLUTION E2
KE23-*** FOR 2.1m EVOLUTION E2
KE24-*** FOR 2.6m EVOLUTION E2
KE25-*** FOR 3.1m EVOLUTION E2
KE26-*** FOR 3.6m EVOLUTION E2

Bracket Assembly

KE11-002

Item	Qty	Code	Description	Comment
1	1	KE11-116	Base Bracket	
2	2	CA30-326	Jacking Screw	
3	2	CA30-311	Screw	
4	2	CA30-069	Nut	

Machine	No. of Base Brackets
EV2160	3
EV2210	4
EV2260	5
EV2310	6
EV2360	7

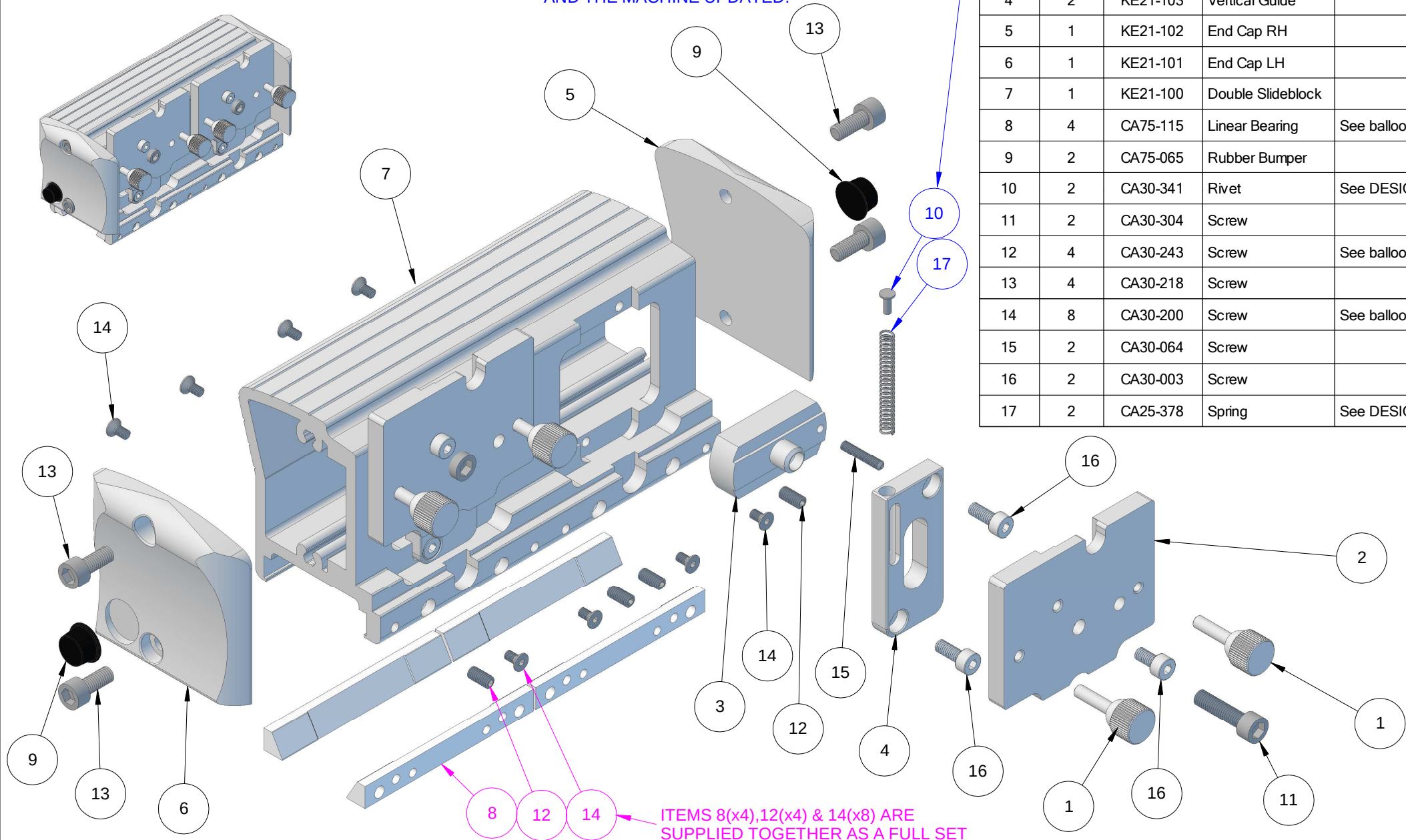


Evo II Double Slideblock Assembly

KE21-010

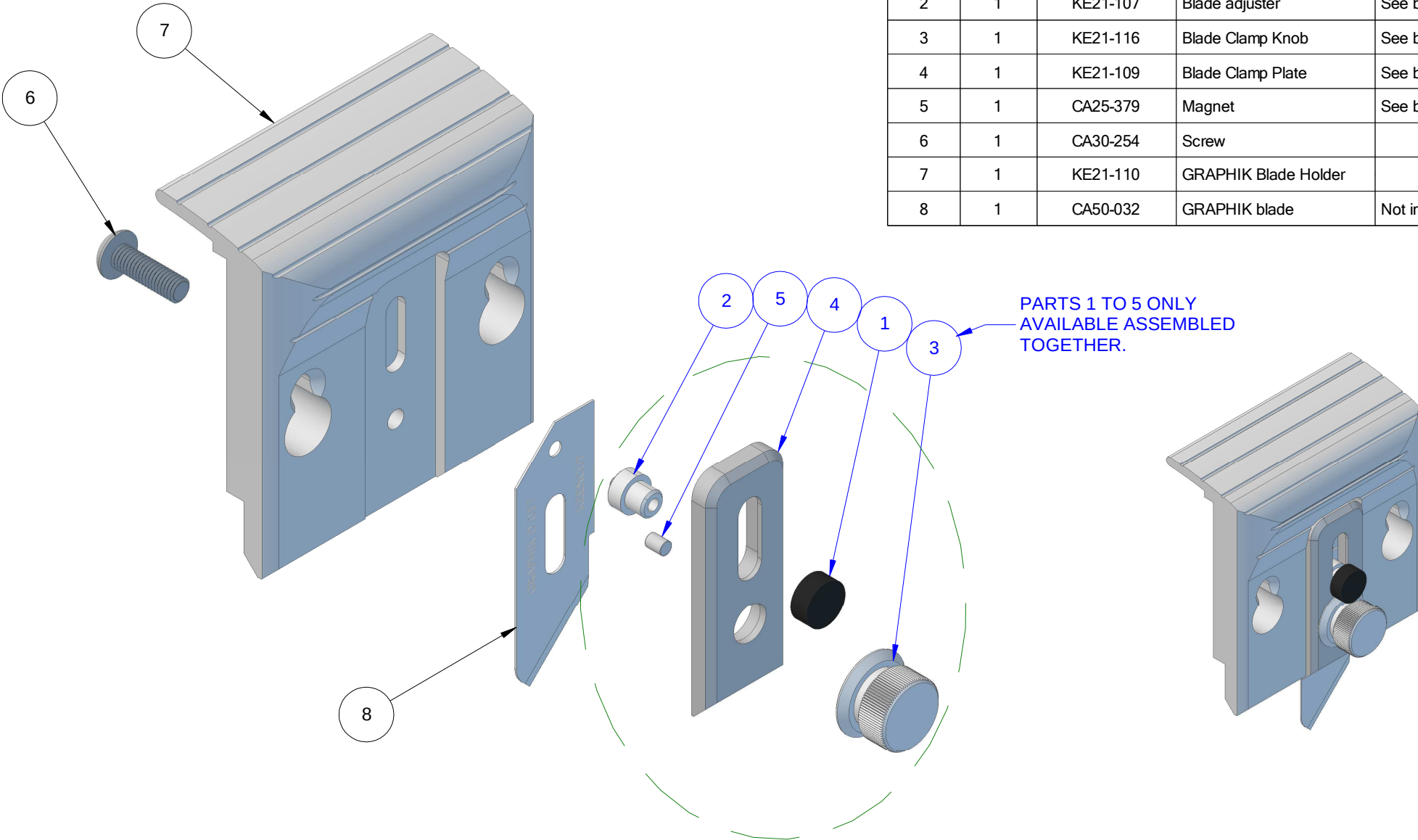
DESIGN NOTE:
ITEM 10 WAS ADDED ON 7/9/2016 Ser. S7412
IF ITEM 17 IS REPLACED ON OLDER MACHINES
THEN ITEM 10 SHOULD ALSO BE SUPPLIED
AND THE MACHINE UPDATED.

Item	Qty	Code	Description	Comment
1	4	KE21-106	Clamping Knob	
2	2	KE21-105	Slide Plate	
3	2	KE21-104	Plastic Slider	
4	2	KE21-103	Vertical Guide	
5	1	KE21-102	End Cap RH	
6	1	KE21-101	End Cap LH	
7	1	KE21-100	Double Slideblock	
8	4	CA75-115	Linear Bearing	See balloon note
9	2	CA75-065	Rubber Bumper	
10	2	CA30-341	Rivet	See DESIGN NOTE
11	2	CA30-304	Screw	
12	4	CA30-243	Screw	See balloon note
13	4	CA30-218	Screw	
14	8	CA30-200	Screw	See balloon note
15	2	CA30-064	Screw	
16	2	CA30-003	Screw	
17	2	CA25-378	Spring	See DESIGN NOTE



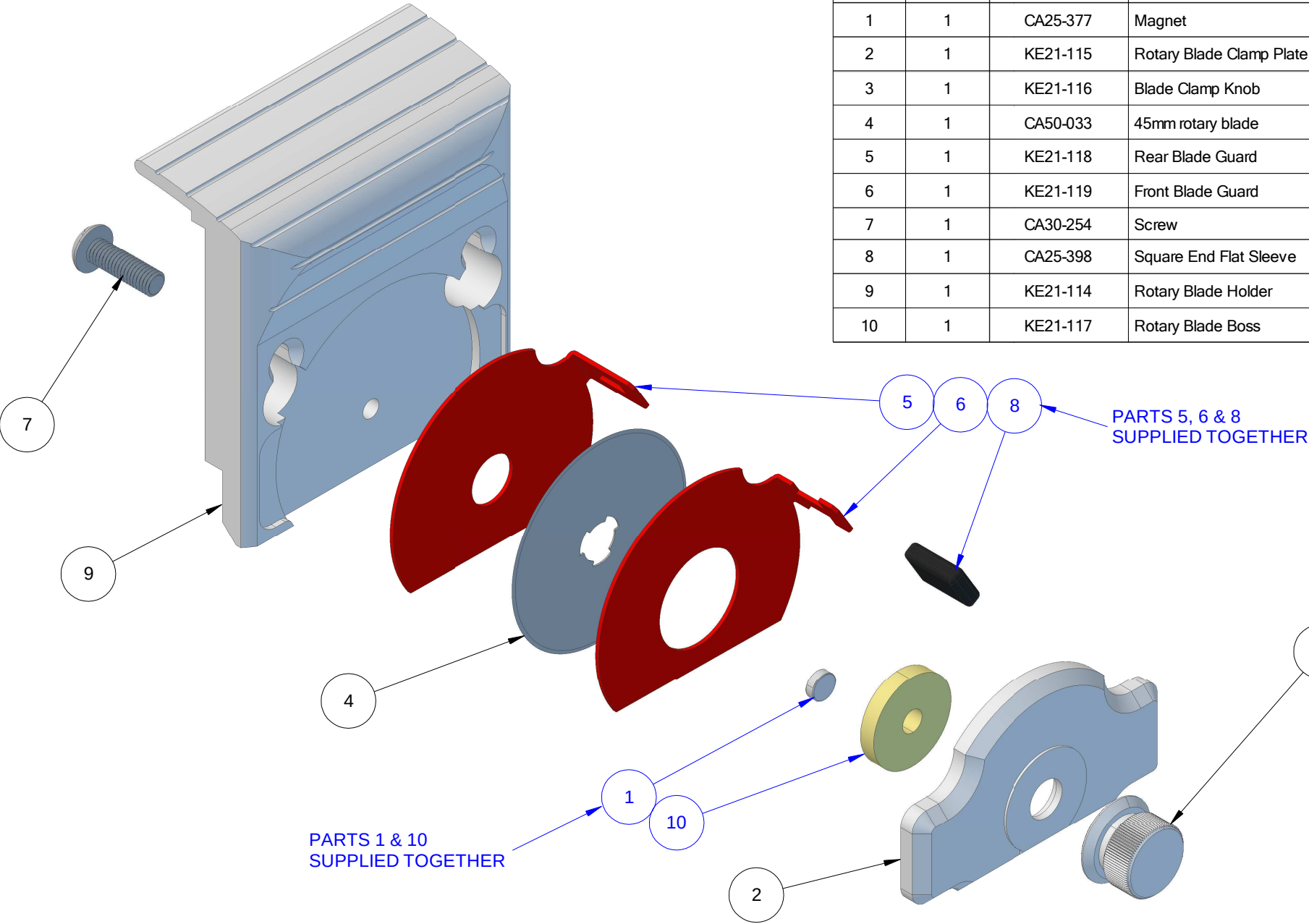
Graphik Blade Holder Assembly
KE21-011 (Sales Code VABHG)

Item	Qty	Code	Description	Comment
1	1	CA75-069	Knoblet	See balloon note
2	1	KE21-107	Blade adjuster	See balloon note
3	1	KE21-116	Blade Clamp Knob	See balloon note
4	1	KE21-109	Blade Clamp Plate	See balloon note
5	1	CA25-379	Magnet	See balloon note
6	1	CA30-254	Screw	
7	1	KE21-110	GRAPHIK Blade Holder	
8	1	CA50-032	GRAPHIK blade	Not included

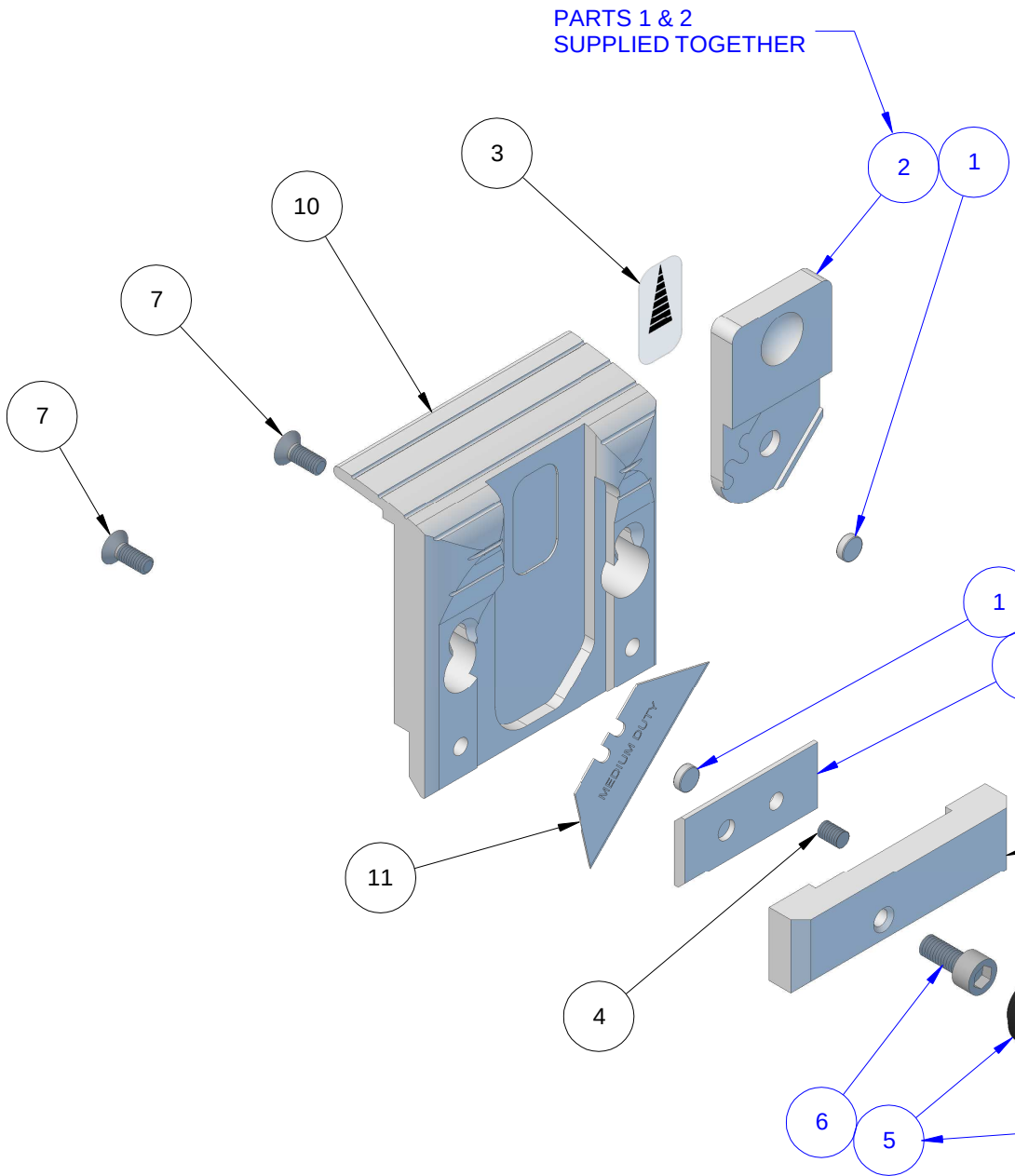


Textile Tool Holder Assembly
KE21-012 (Sales Code VABHC)

Item	Qty	Code	Description	Comment
1	1	CA25-377	Magnet	Supplied with 10
2	1	KE21-115	Rotary Blade Clamp Plate	
3	1	KE21-116	Blade Clamp Knob	
4	1	CA50-033	45mm rotary blade	
5	1	KE21-118	Rear Blade Guard	Supplied with 6 & 8
6	1	KE21-119	Front Blade Guard	Supplied with 5 & 8
7	1	CA30-254	Screw	
8	1	CA25-398	Square End Flat Sleeve	Supplied with 5 & 6
9	1	KE21-114	Rotary Blade Holder	
10	1	KE21-117	Rotary Blade Boss	Supplied with 1



Medium Duty Blade Holder Assy L-R
KE21-013 (Sales Code VABHML)



Item	Qty	Code	Description	Comment
1	2	CA25-377	Magnet	Supplied with 2 or 8
2	1	KE21-129	Blade Guide	Supplied with 1
3	1	CA25-405	MD Holder Blade Depth Label	Part of set
4	1	CA30-045	Screw	
5	1	CA75-010	Knoblet	Supplied with 6
6	1	CA30-218	Screw	Supplied with 5
7	2	CA30-188	Screw	
8	1	KE21-127	Blade Clamp Support	Supplied with 1
9	1	KE21-128	Blade Clamp	
10	1	KE21-126	Medium Duty Blade Holder L-R	
11	1	CA50-019	Med Duty Blade	Not included

