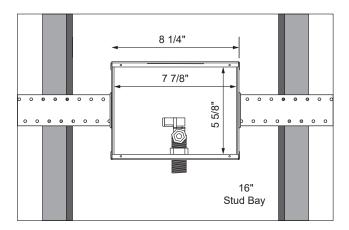
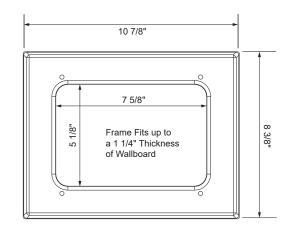


Stainless Steel Ice Maker Outlet Boxes with Lead Free Quarter Turn Arrester Valve





Ice Maker Box Installation Instructions

- 1) Remove the faceplate that is attached to the ice maker box and save for future installation.
- 2) Using either nails or screws, mount the box to the stud via the flanges on the side of the box.
- 3) Box can be mounted:
 - a) On either side of the stud bay.
 - b) At a height determined by builder/installer.
 - c) In any direction top mount, etc.
- 4) Connect the copper water supply tubing to the ice maker box valve via sweat/solder connection.
- 5) Check all local codes for appropriate approvals and requirements.
- 6) To the 1/4" outlet of valve attach either:
- a) Copper supply tubing via compression connection.
- b) Poly supply tubing via compression connection brass insert into poly tube is required
- c) Braided hose via threaded connection.
- 7) Connect to the inlet connection of the refrigerator.

Part #	Description of Replacement Parts - 88164	
88416	Lead Free Quarter Turn Lean Sweat Ice Maker Valve	1
89917	Locknut for Solder Valve	1
97031	Rubber Washer	1
97032	Reducing Washer	
97116	Faceplate	

Part #	Replacement Domestic Valve for 88177	
88192	Lead Free Quarter Turn Domestic Sweat Ice Maker Valve	1
88181	Lead Free Adapter for Domestic Sweat Ice Maker Valve	

Item #	Product Description	Model #	Case Qty	Packaging
88164	Qtr-turn Valve, 1/2" Sweat Connection	SSIB1AB	5	Standard Pack
88177	Domestic Qtr-turn Valve, 1/2" Sweat Connection	SSIB2AB	5	Standard Pack



500 Distribution Parkway, Collierville, TN 38017 Phone: 800-888-8312 Fax: 901-853-5008 www.ipscorp.com