

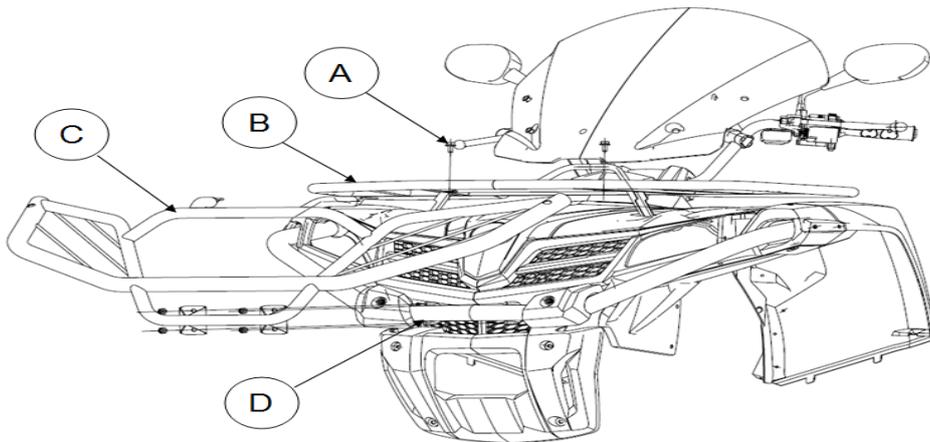
Setup instruction for 400ATV bumper

Installation procedures

1.Installation of front bumper	2
2.Installation of left bumper&right bumper	2
3.Installation of rear bumper	3

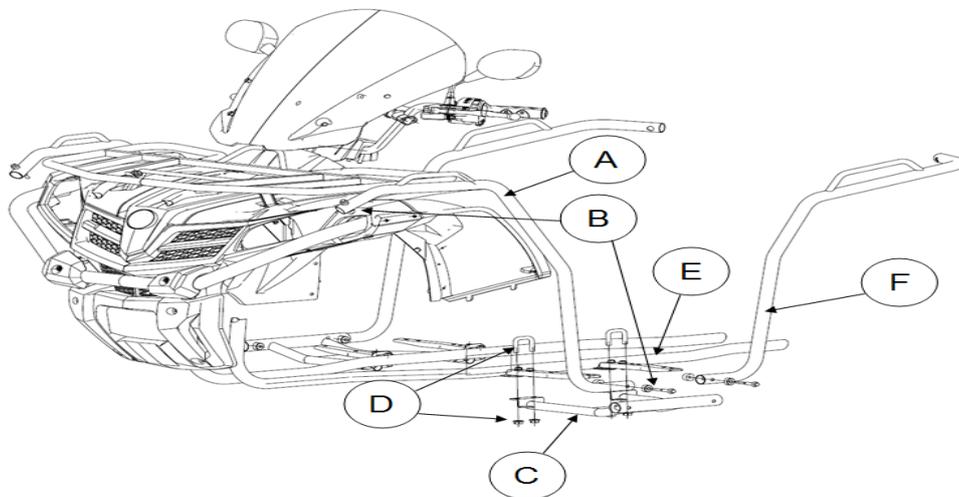
1. Installation of front bumper

- 1.1 Fix C (upper fixed point of front bumper) on B (body frame) with A (hexagonal head bolt M8X16).
- 1.2 Fix the lower fixed point of C on the frame with D (U bolt M8).



2. Installation of left bumper&right bumper

- 2.1 Insert A (upper part of left bumper) into front bumper, and fix it with B (hexagonal flange bolt M8X50, spacer and bush) after hole alignment.
- 2.2 Insert C (left foot pedal) into the lower part of the left bumper and fix it with B. Then fix C on E (frame) with D (U bolt M8).
- 2.3 Now C is fixed on the frame, just insert F (lower left rear bumper) into C and fix it with B.



3. Installation of Rear Bumper

- 3.1 Align the hole on C (rear bumper) and B (frame fixing point), and fix them with A (hexagonal flange bolt M8X16).
- 3.2 Insert C (rear bumper) into the upper part of side bumper and fix it with D (hexagonal flange bolt M8X50, spacer and bolt).
- 3.3 Fix and tighten the upper fixed point of C on E (body frame) with A.

