



ACCESSORY SETUP INSTRUCTION

REAR BUMPER ASSEMBLY -- PN 9DS#-801300-6000

VALID FOR: MY2020 CFORCE 600 / 625 & CFORCE 600 TOURING / 625 TOURING

BEFORE YOU BEGIN: Read and understand the instructions before starting any work. Make sure that all parts are ready and that you have all the tools required for assembly.

NOTE: CFMOTO shall not be liable for any damage caused by incorrect assembly. CFMOTO recommends that all original accessories be assembled by an authorized CFMOTO dealer.

Before assembly, park the vehicle on a flat surface, put the transmission gear into Park (P) and turn off the key switch.

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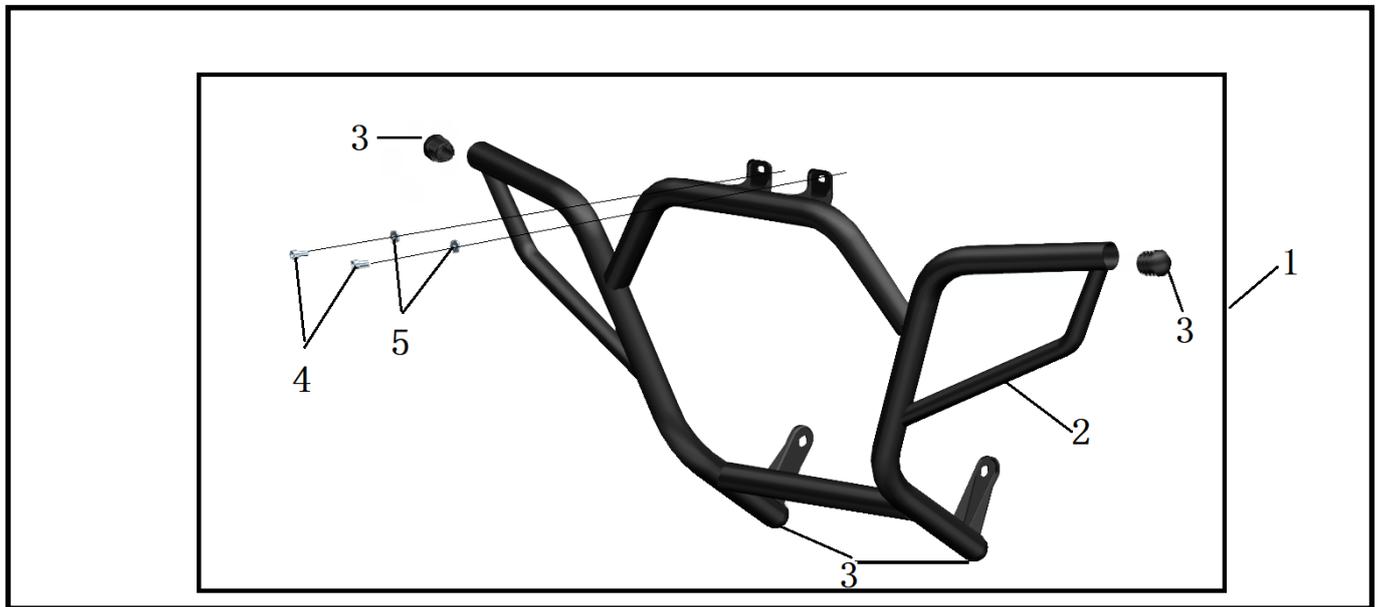
MEANING OF SYMBOLS

 - Indicates information with more details or tips.

 - Indicates information of warning or danger.

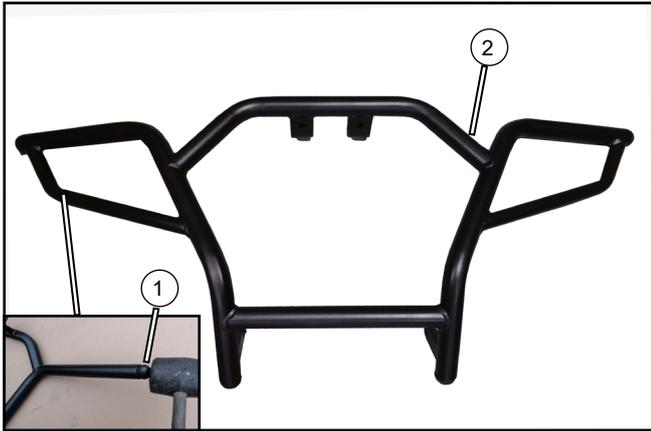
PARTS LIST:

| S/N | PART NAME | PART NUMBER | QTY. | REMARK |
|-----|----------------------|---------------------|------|--------|
| 1 | REAR BUMPER ASSEMBLY | 9DS#-801300-6000 | 1 | |
| 2 | REAR BUMPER | 9DS#-801310-6000 | 1 | |
| 3 | PLUG 32 | 9DS#-801400-6000-20 | 4 | |
| 4 | SCREW M6x12 | 9DS#-801200-6000-22 | 2 | |
| 5 | WASHER 6x12x1.6 | 9DS#-801200-6000-21 | 2 | |

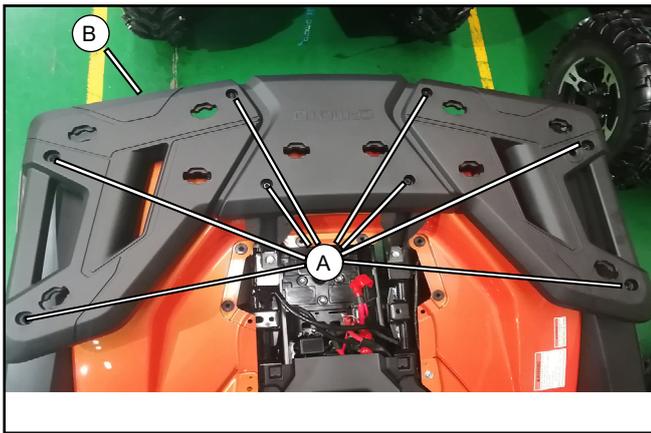


TOOL LIST:

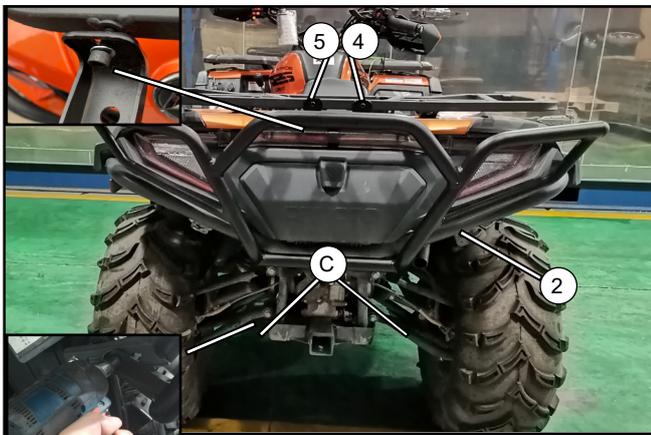
| Item | Description | QTY. | REMARK |
|------|-------------------|------|-------------------|
| 1 | SOCKET WRENCH | 1 | Recommended tools |
| 2 | SOCKET EXTENSION | 1 | |
| 3 | 13mm SOCKET | 1 | |
| 4 | RUBBER HAMMER | 1 | |
| 5 | 5mm INNER HEX | 1 | |
| 6 | PROTECTIVE GLOVES | 1 | |



// Use a rubber hammer to install the plugs (3) into the rear bumper (2).



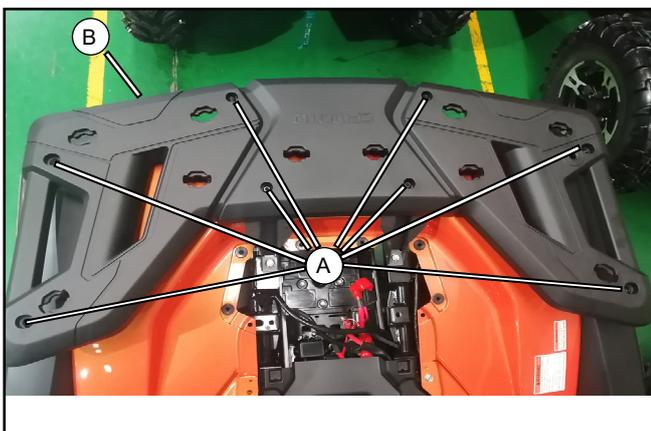
// Loosen the screws (A) and remove the rear rack cover (B).



Install the front bumper assembly:

- // Remove the M8 bottom bumper bolts (C).
- // Place washers (5) on hex screws (4). Align the upper bumper mount to the rear rack mounting holes, then install the M6x12 bolts (3,4). *Do not fully tighten bolts at this time.*
- // Align the lower bumper mount to the mounting holes, then install the previously removed M8 bolts (C).
- // Tighten all bolts to the specified torque value.

| BOLT | M8 | 300006-080016810 | 30-45N.m |
|-----------------|----------|------------------|----------|
| WASHER | 6X12X1.6 | 30300-060172 | / |
| INNER HEX SCREW | M6x12 | 30102-060012870 | 8-10N.m |



// Install the rear rack cover (B) and previously removed screws (A). Hand-tighten the screws sufficiently, using care not to over-tighten.